

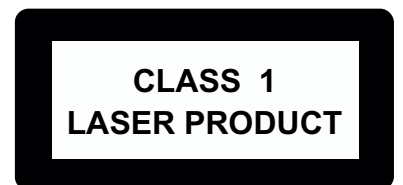


Service Manual



TABLE OF CONTENTS

	Page
Location of pc boards & Version variations	1-2
Technical Specifications	1-3
Measurement setup	1-4
Service Aids, Safety Instruction, etc.	1-5
Disassembly Instructions & Service positions	2
Service Test Program	3-1
Set Block diagram	4-1
Set Wiring diagram	5-1
Front Board	6
ECO6 Tuner Board : Systems Non-Cenelec	7A
Systems Cenelec	7B
ETF8 Tape Module	9
Universal Loader	10
Power 2003 Module (75-150W Class D)	11
Set Mechanical Exploded view & parts list	12
Revision List	13



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3139 785 30622

Version 1.2



PHILIPS

SPECIFICATIONS**GENERAL:**

Mains voltage : 110-127V/220-240V Switchable for /21/21M
 120V for /37
 220V for /33
 220-230V for /22/25
 230-240V for /30

Mains frequency : 50/60Hz

Power consumption : 60W at $1/8 P_{rated}$
 65W at $1/8 P_{rated}$ /21/21M
 < 15W at Standby (Demo mode off)
 < 0.5W at ECO Standby
 < 1.0W at ECO Standby /21/21M

Clock accuracy : < 4 seconds per day

Dimension centre unit : 175 x 252 x 350mm

TUNER:**FM**

Tuning range : 87.5-108MHz

Grid : 50kHz
 100kHz for /37

IF frequency : 10.7MHz \pm 25kHz

Aerial input : 75 ohm coaxial
 300 ohm click fit for /37

Sensitivity at 26dB S/N : < 7uV

Selectivity at 600kHz bandwidth : > 25dB

Image rejection : > 25dB [$>$ 75dB]

Distortion at RF=1mV, dev. 75kHz : < 3%

-3dB Limiting point : < 8uV

Crosstalk at RF=1mV, dev. 40kHz : > 18dB

MW

Tuning range : 531-1602kHz
 530-1700kHz for /21/21M/37

Grid : 9kHz
 10kHz for /21/21M/37

IF frequency : 450kHz \pm 1kHz

Aerial input : Frame aerial

Sensitivity at 26dB S/N : < 4.4mV/M

Selectivity at 18kHz bandwidth : > 18dB

IF rejection : > 45dB

Image rejection : > 28dB

Distortion at RF=50mV, M=80% : < 5%

AMPLIFIER:

Output power (6 ohm, 1kHz, 10% THD)
 L & R : 2 x 75W RMS

Frequency response within -3dB : 50Hz-16kHz

Bass : 60Hz \pm 3 Steps

Treble : 12kHz \pm 3 Steps

Incredible Surround : On / Off

Input sensitivity

Aux in (at 1kHz) : 500mV at 600 ohm
 CDR in (at 1kHz) : 1000mV at 600 ohm

Output sensitivity

Headphone output at 32 ohm : 15mW \pm 2dB (Max. vol.)
 CD Headphone output at 32 ohm : 5mW \pm 2dB (Max. vol.)

CASSETTE RECORDER:

Number of track : 2 tracks (stereo)

Tape speed : 4.76 cm/sec \pm 2%

Wow and flutter : < 0.4% DIN

Fast-wind/Rewind time C60 : 130 sec

Bias system : 78kHz \pm 10kHz

Rec/Pb frequency response within 8dB: 80Hz - 10kHz

Signal to Noise Ratio (Type I) : > 48dBA

Signal to Noise Ratio (Type II) : > 52dBA

COMPACT DISC:

Measurement done directly at the connector on the board.

Output Resistance : < 100 ohm

Output Voltage (0dB, 1kHz) : 0.5Vrms \pm 1dB (unloaded)

Channel Unbalance : < \pm 1dB

Channel Separation (1kHz) : > 60dB

Frequency Response (\pm 3dB) : 20Hz-20kHz

Signal to Noise Ratio : > 76dBA

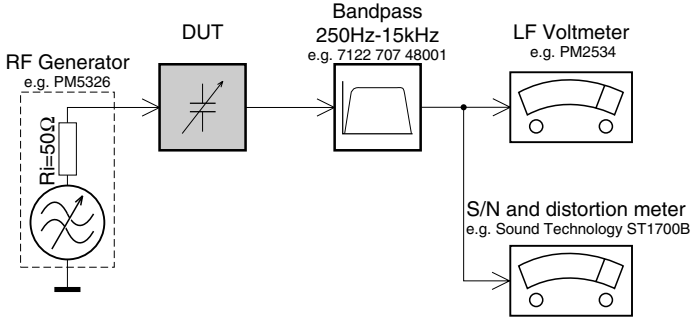
MP3-CD Bit Rate : 32-256 kbps

Sampling Frequencies : 32, 44.1, 48 kHz

[...] Values indicated are for "ECO6 Cenelec Board" only.

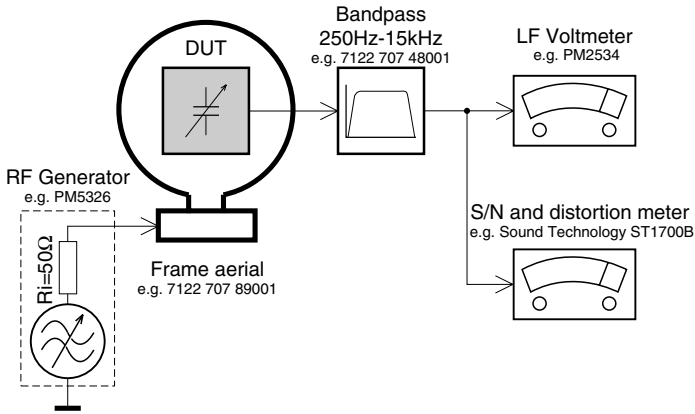
MEASUREMENT SETUP

Tuner FM



Use a bandpass filter to eliminate hum (50Hz, 100Hz) and disturbance from the pilotone (19kHz, 38kHz).

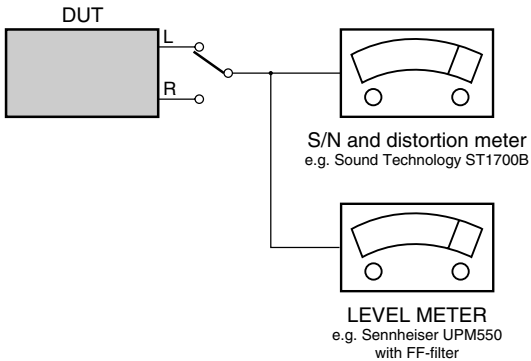
Tuner AM (MW,LW)



To avoid atmospheric interference all AM-measurements have to be carried out in a Faraday's cage.
Use a bandpass filter (or at least a high pass filter with 250Hz) to eliminate hum (50Hz, 100Hz).

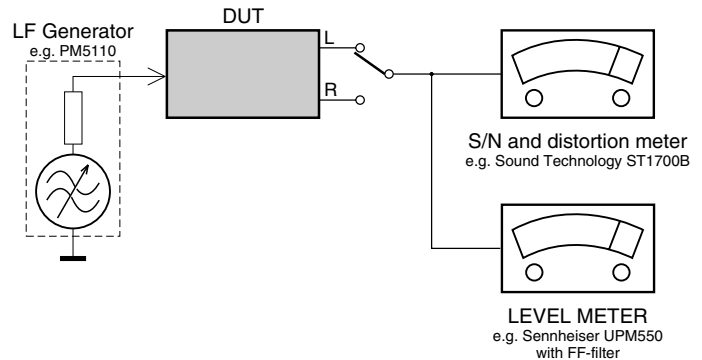
CD

Use Audio Signal Disc SBC429 4822 397 30184
(replaces test disc 3)



Recorder

Use Universal Test Cassette **CrO2** SBC419 4822 397 30069
or Universal Test Cassette **Fe** SBC420 4822 397 30071



SERVICE AIDS

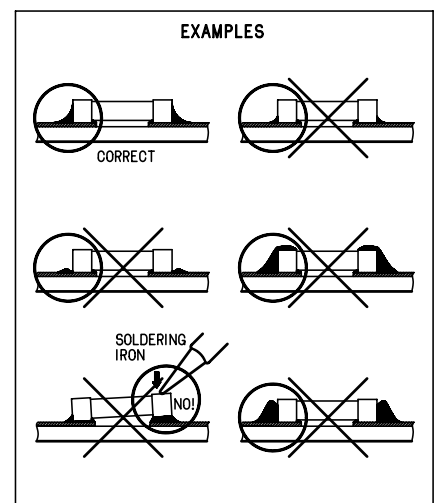
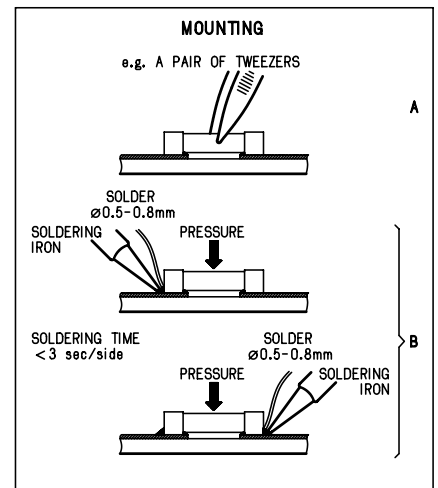
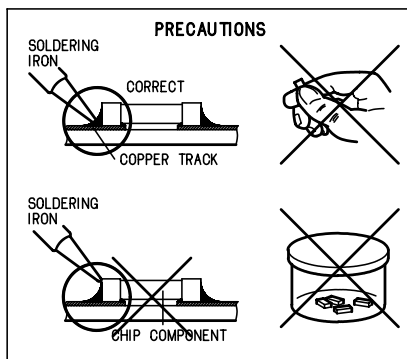
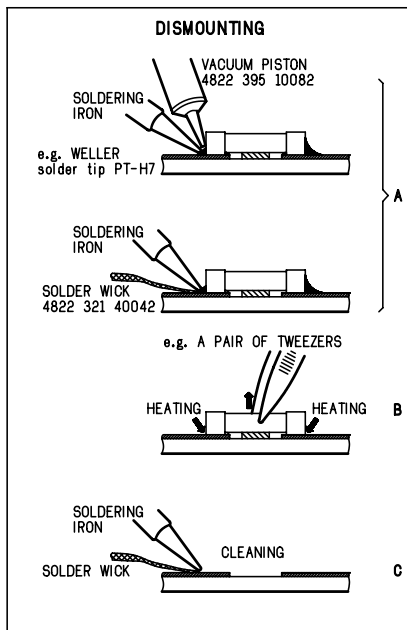
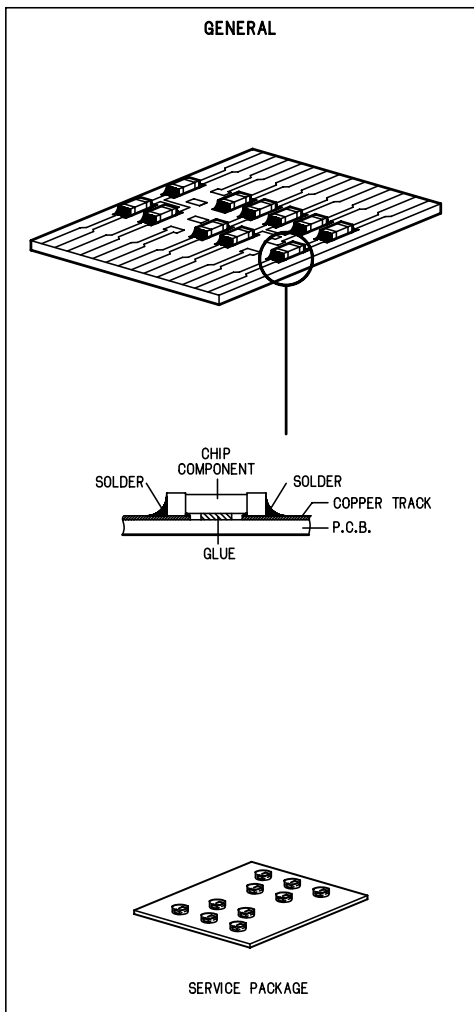
Service Tools:

Universal Torx driver holder	4822 395 91019
Torx bit T10 150mm	4822 395 50456
Torx driver set T6 - T20	4822 395 50145
Torx driver T10 extended	4822 395 50423

Compact Disc:

SBC426/426A Test disc 5 + 5A	4822 397 30096
SBC442 Audio Burn-in Test disc 1kHz	4822 397 30155
SBC429 Audio Signals disc	4822 397 30184
Dolby Pro-logic Test Disc	4822 395 10216

HANDLING CHIP COMPONENTS



(GB) WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

(F) ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD).

Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.

Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfilier le bracelet serti d'une résistance de sécurité.

Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

(D) WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatischen Entladungen (ESD).

Unvorsichtige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren.

Veranlassen Sie, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand verbunden sind mit dem gleichen Potential wie die Masse des Gerätes.

Bauteile und Hilfsmittel auch auf dieses gleiche Potential halten.

(NL) WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD). Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen.

Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.

Houd componenten en hulpmiddelen ook op hetzelfde potentiaal.

(I) AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).

La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione.

Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.

Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

(GB) ESD PROTECTION EQUIPMENT:

Complete Kit ESD3 (small tablemat, wristband, connection box, extension cable and earth cable) 4822 310 10671
Wristband tester 4822 344 13999

(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used

Safety components are marked by the symbol \triangle .

(NL)

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

De Veiligheidsonderdelen zijn aangeduid met het symbool \triangle .

(F)

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisés les pièces de rechange identiques à celles spécifiées.

Less composants de sécurité sont marqués \triangle .

(D)

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

Sicherheitsbauteile sind durch das Symbol \triangle markiert.

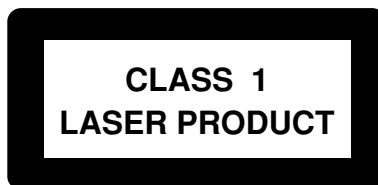
(I)

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

Componenti di sicurezza sono marcati con \triangle .

(GB)

After servicing and before returning set to customer perform a leakage current measurement test from all exposed metal parts to earth ground to assure no shock hazard exist. The leakage current must not exceed 0.5mA.

ESD**(GB) Warning !**

Invisible laser radiation when open.
Avoid direct exposure to beam.

(S) Varning !

Osynlig laserstrålning när apparaten är öppnad och spårren är urkopplad. Betrakta ej strålen.

(SF) Varoitus !

Avatussa laitteessa ja suoalukituksen ohitettaessa olet alltiina näkymättömälle laserisäteilylle. Älä katso säteeseen!

(DK) Advarse !

Usynlig laserstrålning ved åbning når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for strålning.

(F)

"Pour votre sécurité, ces documents doivent être utilisés par des spécialistes agréés, seuls habilités à réparer votre appareil en panne".

DISMANTLING INSTRUCTIONS

Dismantling of the Cover Cassette and Universal Loader

- 1) Remove the Cover Cassette (pos 150) in the direction as shown in Figure 1.
- 2) Loosen 4 screws to remove the Cover Top (pos 240) by sliding it out towards the rear before lifting up.
 - 2 screws on the rear
 - 1 screw each on the left & right side
- 3) Loosen 2 screws each to remove the Panel Left (pos 180) and Panel Right (pos 181). The Panels are removed by sliding it towards the rear and outwards.
 - 1 screw on the rear
 - 1 screw on the side
 - see Service position A
- 4) Use a screw driver to give a push in the direction as shown in Figure 2 and Figure 2A to unlock the Loader Tray before sliding it out.
- 5) Slide out the Loader Tray and remove the Cover CD (pos 110 + pos 111) in the direction as shown in Figure 3.
- 6) Loosen 4 screws A (see Figure 4) to remove the Bracket Module Mounting (pos 156) and Universal Loader (pos 1103).
 - 2 screws each on the left & right side

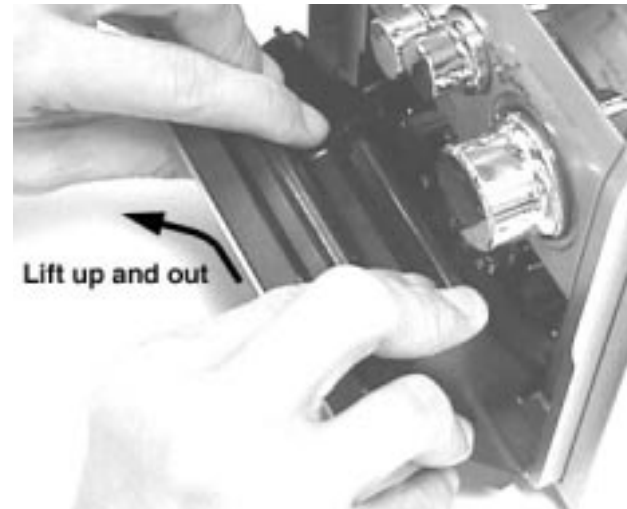


Figure 1

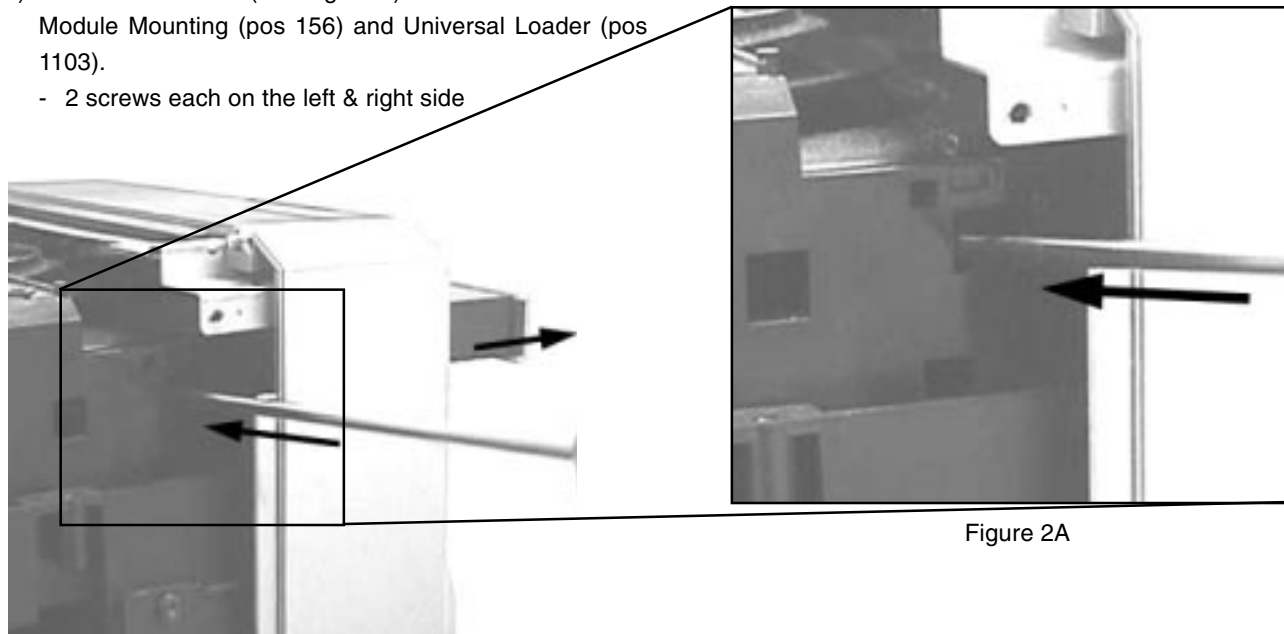


Figure 2A

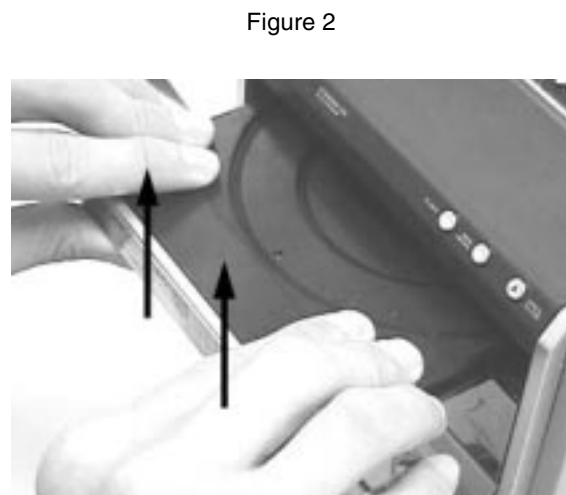


Figure 3

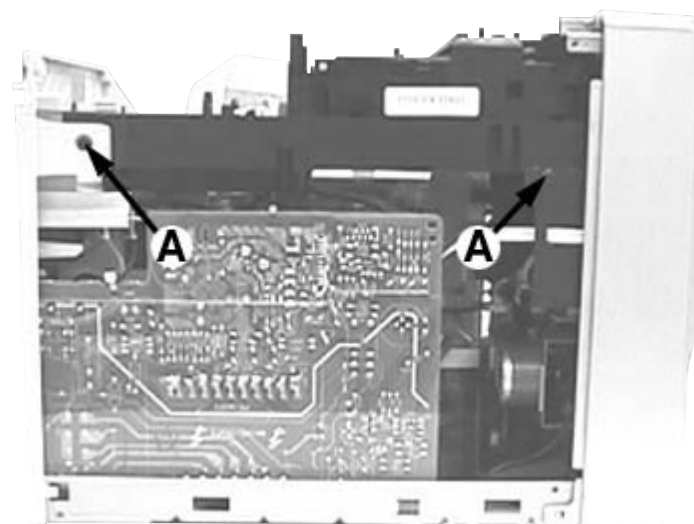


Figure 4

Detaching the Universal Loader from the Bracket Module Mounting

- 1) Slide out the Loader Tray fully and remove 4 screws B (see Figure 5) to detach the Universal Loader (pos 1103) from the Bracket Module Mounting (pos 156).
 - see Service position B

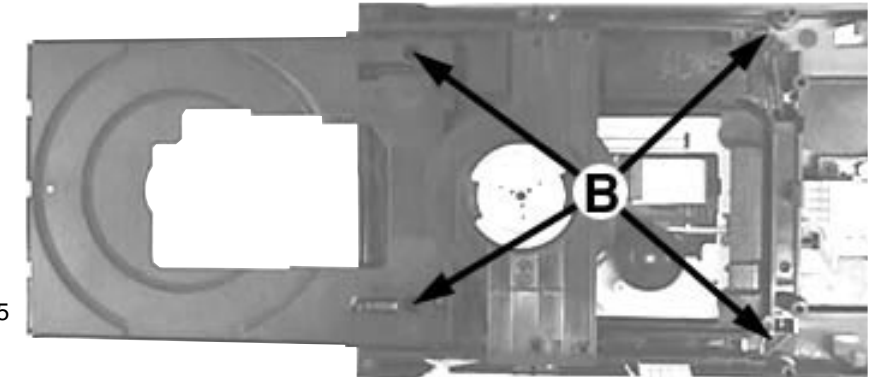


Figure 5

Detaching the Front Panel assembly from the Bottom/Rear assembly

- 1) Remove 2 screws C (see Figure 6) from the bottom of the Cabinet Front (pos 101).

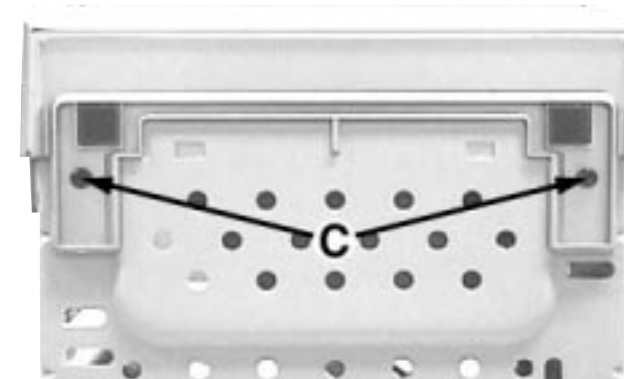


Figure 6

- 2) Release the fixation of the Combi Board (pos 1102-1001) to Bracket Combi (pos 155) by releasing the 2 catches C1 (see Figure 7) and pulling the Combi Board outwards as shown in Figure 7A.
- 3) Uncatch 2 catches C2 (see Figure 7) on the left & right sides of the Cabinet Front (pos 101) and slides the Front Panel assembly out towards the front.
 - see Service position C

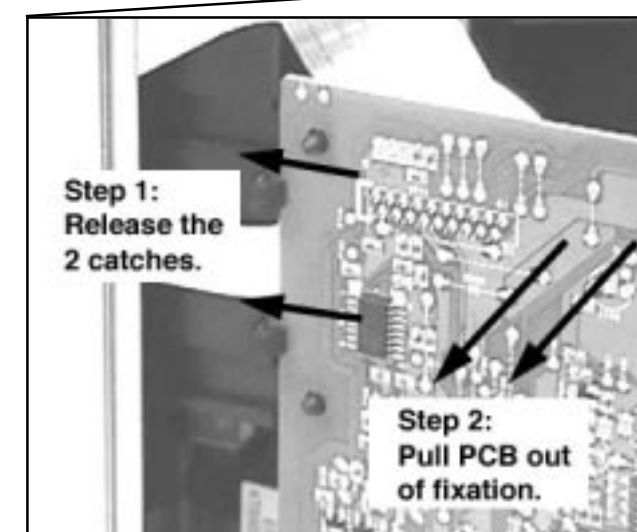


Figure 7A

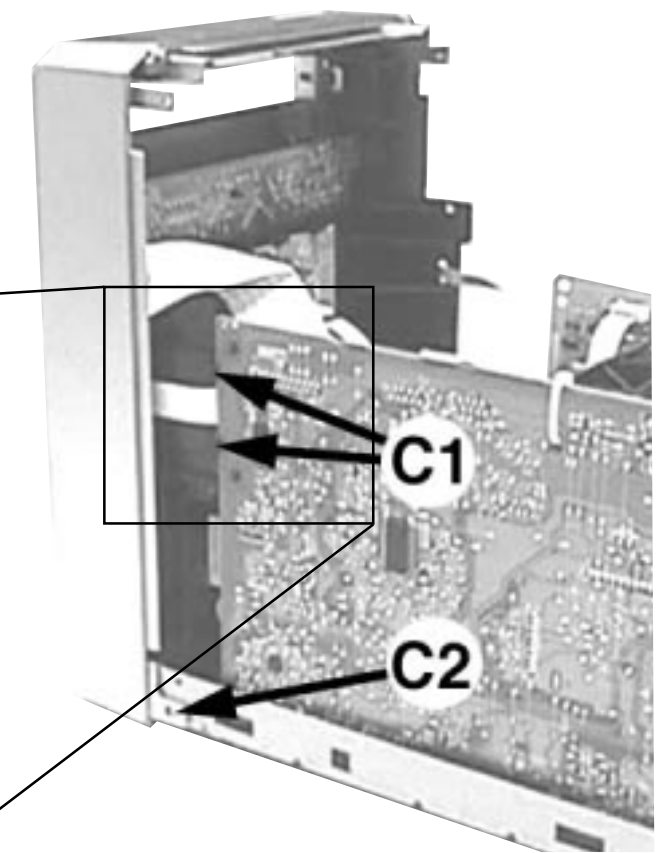


Figure 7

DISMANTLING INSTRUCTIONS

Dismantling of the Front Panel assembly

- 1) The Knob Volume (pos 141) can be removed by pulling it out in the direction as shown in Figure 8.
- 2) The Knob Bass/Knob Treble (pos 140) can be removed by pulling it out in the direction as shown in Figure 9.
- 3) Loosen 4 screws D (see Figure 12) to remove the Shield Tape Deck and Module Tape Deck (pos 1107).
- 4) Loosen 2 screws E (see Figure 11) to remove the Bracket Top Support (pos 113).



Figure 8



Figure 9

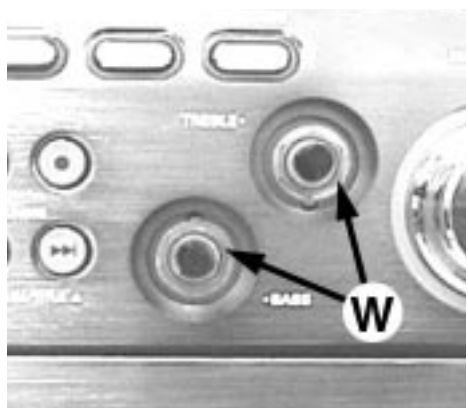


Figure 10

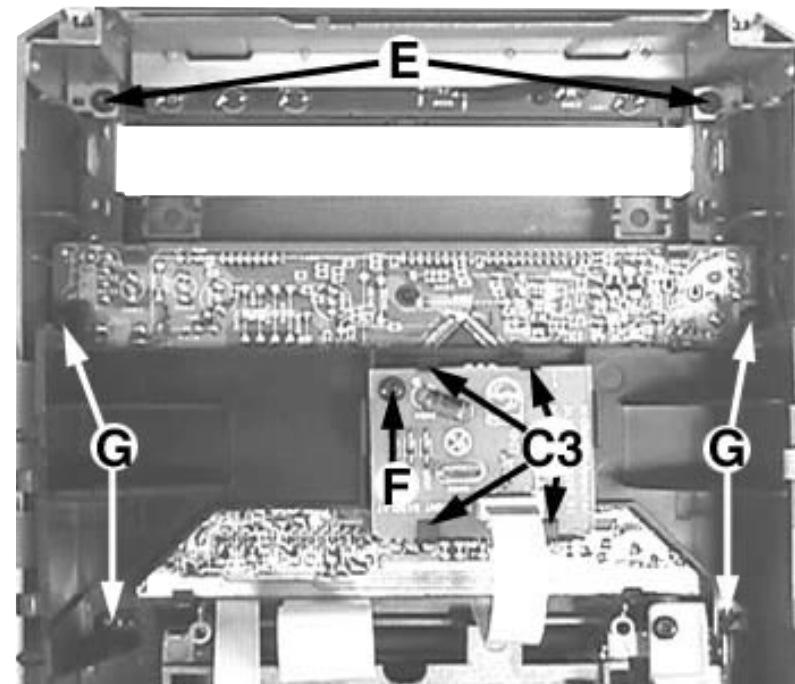


Figure 11

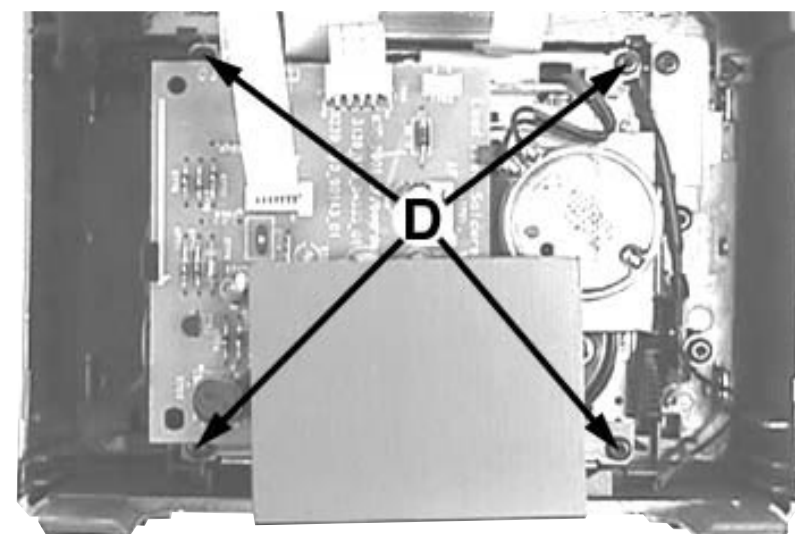


Figure 12

- 5) Loosen 1 screw F and 4 catches C3 (see Figure 11) to remove the Eeprom Board (pos 1105D).
- 6) Loosen 4 screws G (see Figure 11) to remove the Bracket Combi (pos 155).
- 7) Uncatch 4 catches C4 (see Figure 13) to remove the Display Board (pos 1105A).
- 8) Loosen 4 screws H (see Figure 13) to remove the Top Key Board (pos 1105C).
- 9) Loosen 5 screws J (see Figure 14) and 2 nuts W (see Figure 10) to remove the Control Board (pos 1105B).

Dismantling of the Front Panel assembly

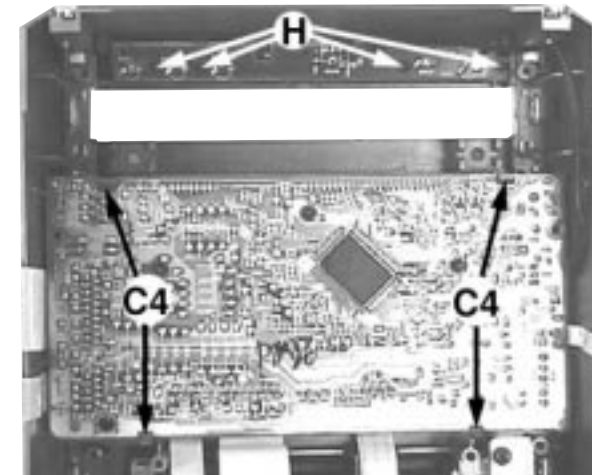


Figure 13

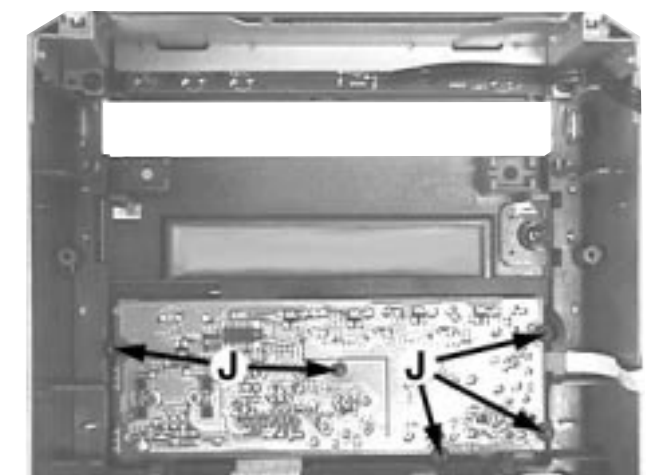


Figure 14

Dismantling of the Rear Panel assembly

- 1) Loosen 3 screws K and 2 catches C5 (see Figure 15) to remove the Tuner Board assembly.
- 2) Loosen 3 screws L (see Figure 15) to free the Combi Board (pos 1102-1001).
- 3) Loosen 1 screw M (see Figure 15) to free the Mains Socket Board (pos 1102-1002B).

- 4) Loosen 1 screw N and 2 catches C6 (see Figure 15) to free the Panel Rear (pos 230) by sliding it out towards the rear.

Note : Tuner Board assembly and Mains Socket Board can also be removed together with the Panel Rear.

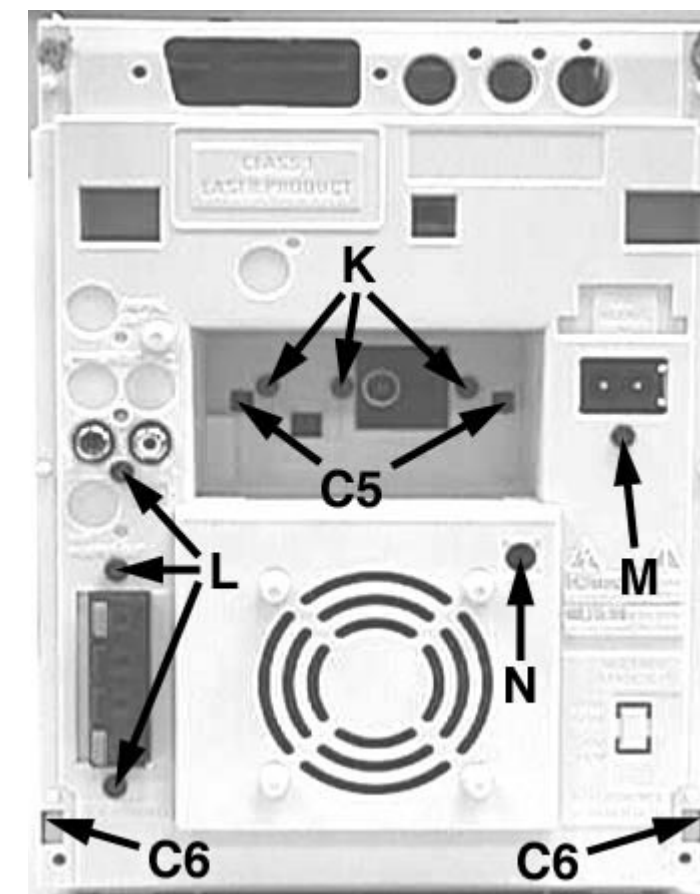


Figure 15

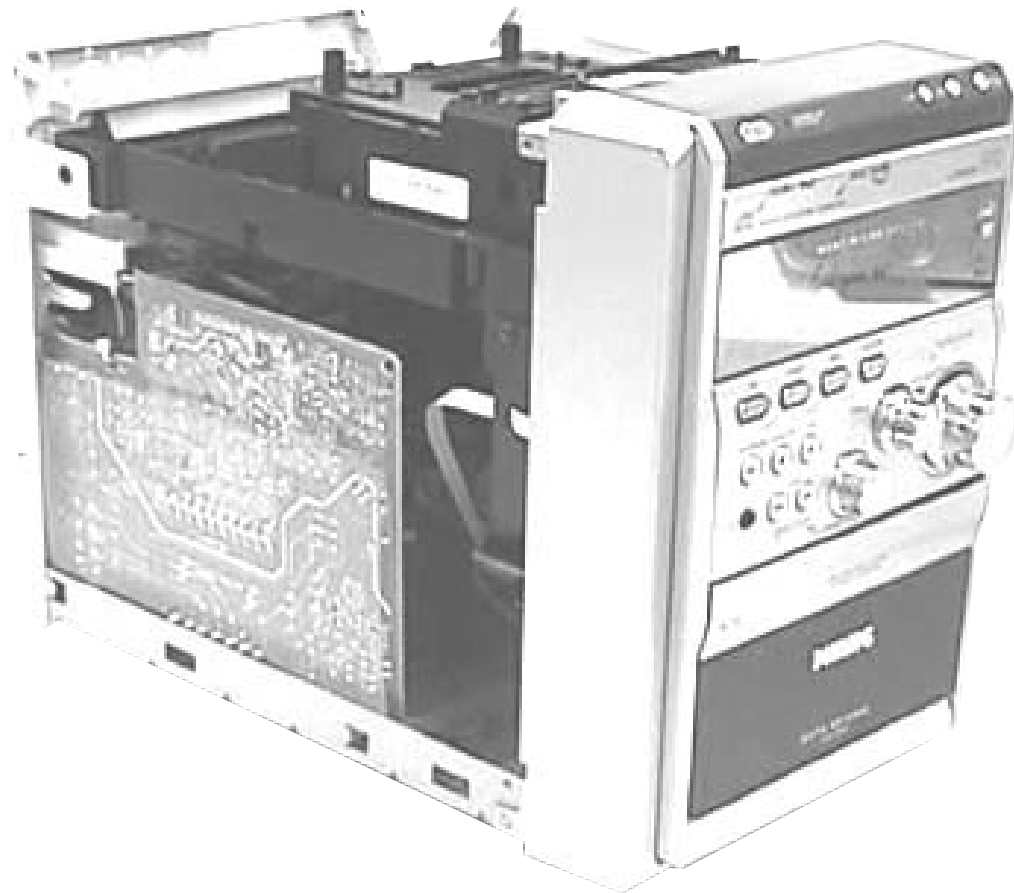
DISMANTLING INSTRUCTIONS

Repair Hints & Service Positions

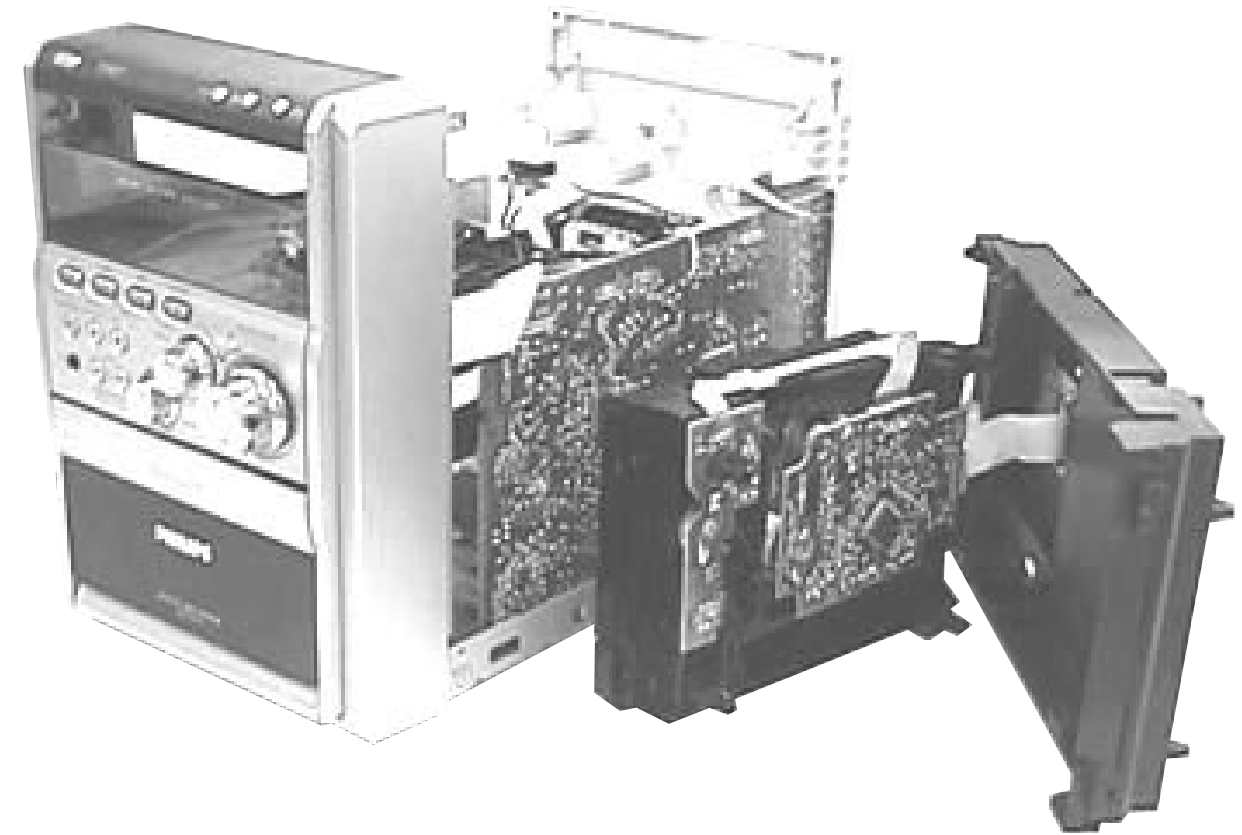
- 1) During repair it is possible to disconnect the Tuner Board and/or CD Module completely unless the fault is suspected to be in that area. This will not affect the performance of the rest of the set.

Note: The flex cables are very fragile, care should be taken not to damage them during repair. After repair, be very sure that the flex cables are inserted properly into the flex sockets before encasing, otherwise faults may occur.

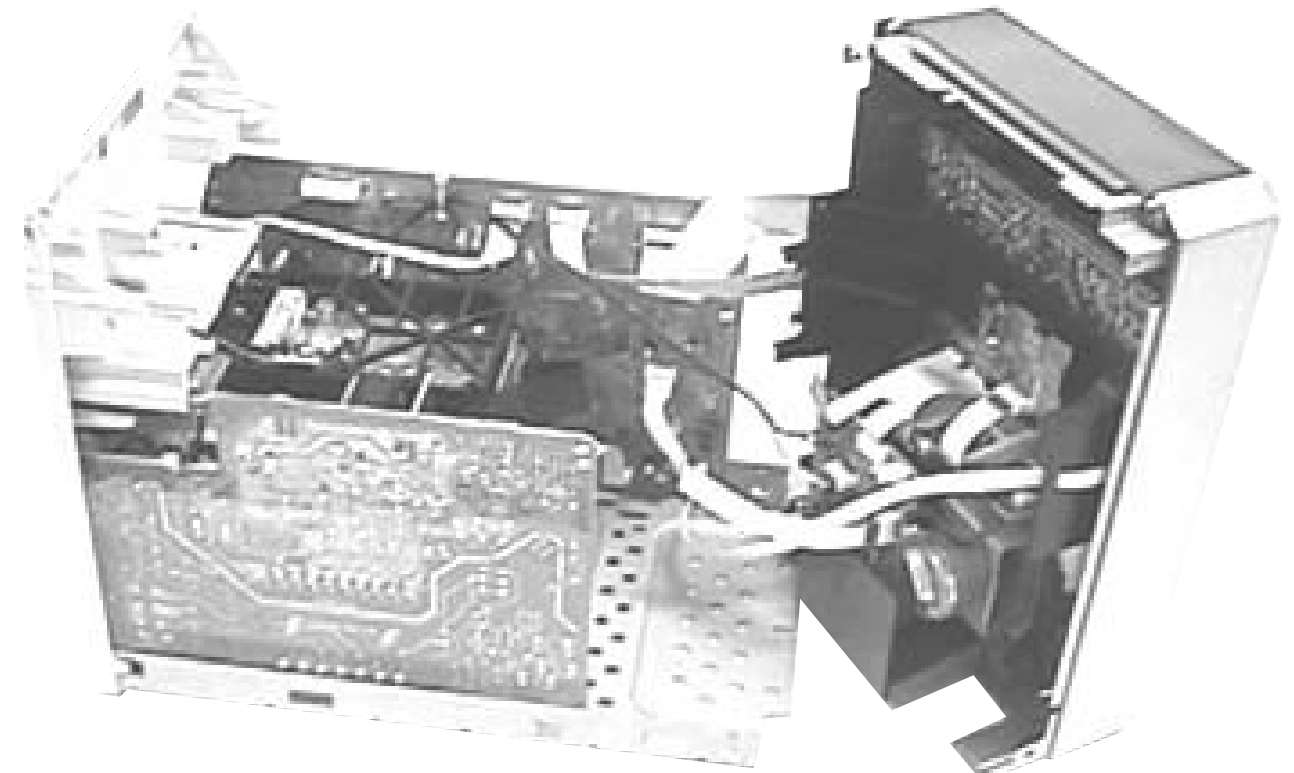
Service position A



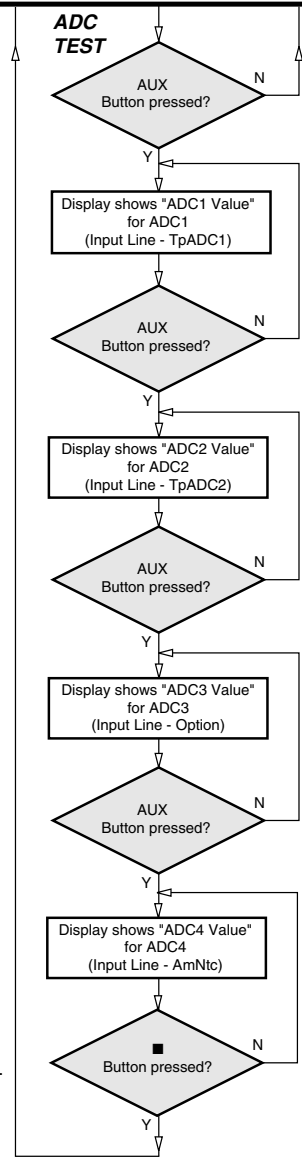
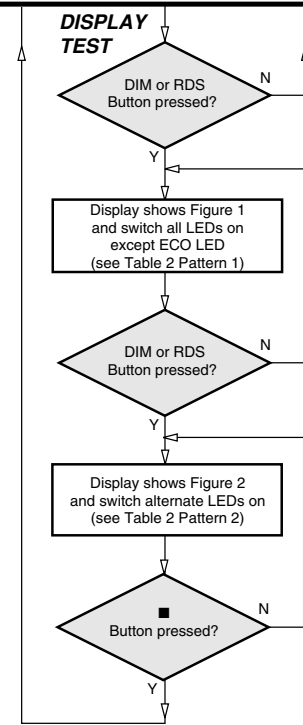
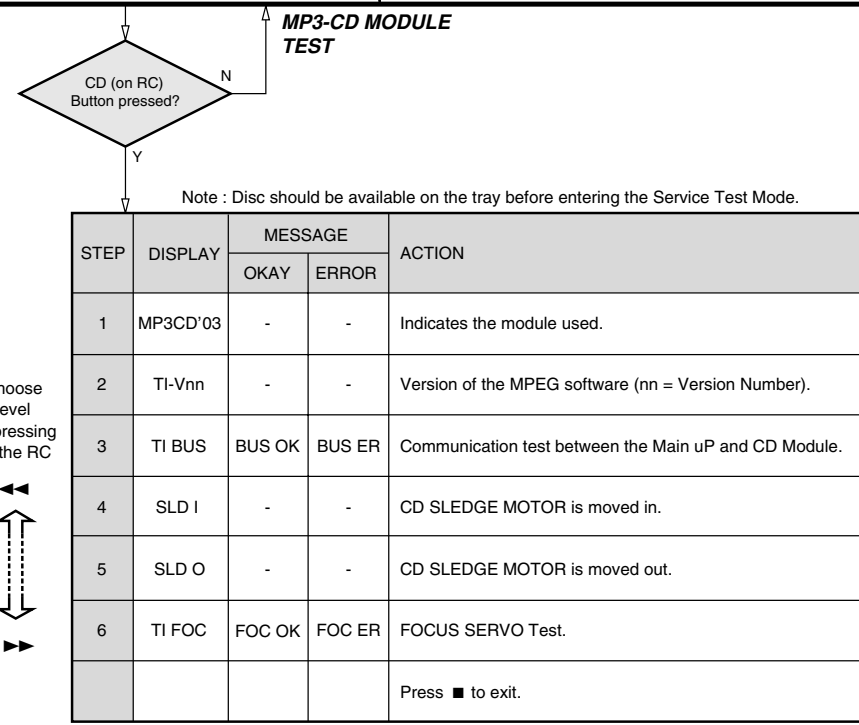
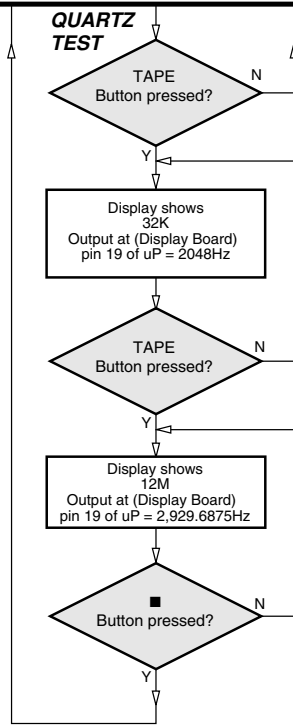
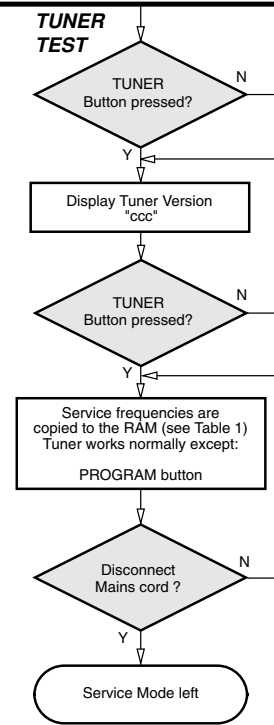
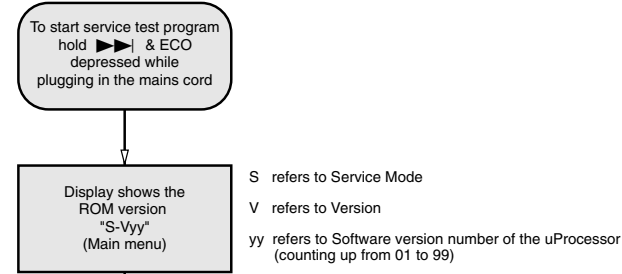
Service position B



Service position C



SERVICE TEST PROGRAM



PRESET	Europe "EUR"	East Europe "EAS"	East Eur. Extended-band "EAS"	USA "USA"	Oversea "OSE"
1	87.5MHz	87.5MHz	65.81MHz	87.5MHz	87.5MHz
2	108MHz	108MHz	108MHz	108MHz	108MHz
3	531kHz	531kHz	74MHz	530kHz	531/530kHz*
4	1602kHz	1602kHz	87.5MHz	1700kHz	1602/1700kHz*
5	558kHz	558kHz	531kHz	560kHz	558/560kHz*
6	1494kHz	1494kHz	1602kHz	1500kHz	1494/1500kHz*
7	87.5MHz	87.5MHz	558kHz	98MHz	87.5/98MHz*
8	87.5MHz	87.5MHz	1494kHz	87.5MHz	87.5MHz
9	87.5MHz	87.5MHz	98MHz	87.5MHz	87.5MHz
10	87.5MHz	87.5MHz	70.01MHz	87.5MHz	87.5MHz
11	98MHz	98MHz	65.81MHz	87.5MHz	98/87.5MHz*

Table 1

Note: * Depending on the selected grid frequency (9 or 10kHz).
 By holding the ECO and TUNER buttons depressed while switching on the Mains supply, one of the undermentioned features will be activated:
 - the tuning grid frequency is toggled between 9kHz and 10kHz for the Oversea (/21) version.
 - the extended FM1 (65.81MHz - 74MHz) is toggled on and off for East Eur. (/34) version.

LEDs	Pattern 1	Pattern 2
ECO	Off	Off
CD	On	On
TUNER	On	Off
TAPE	On	On
AUX	On	Off
Volume Rotary	On	On

Table 2



Figure 1

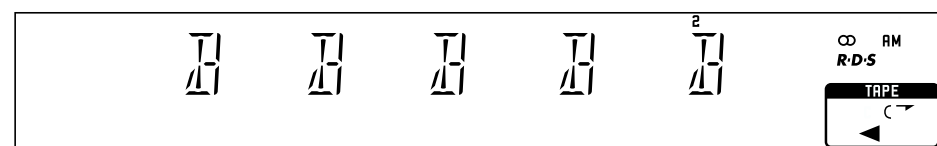
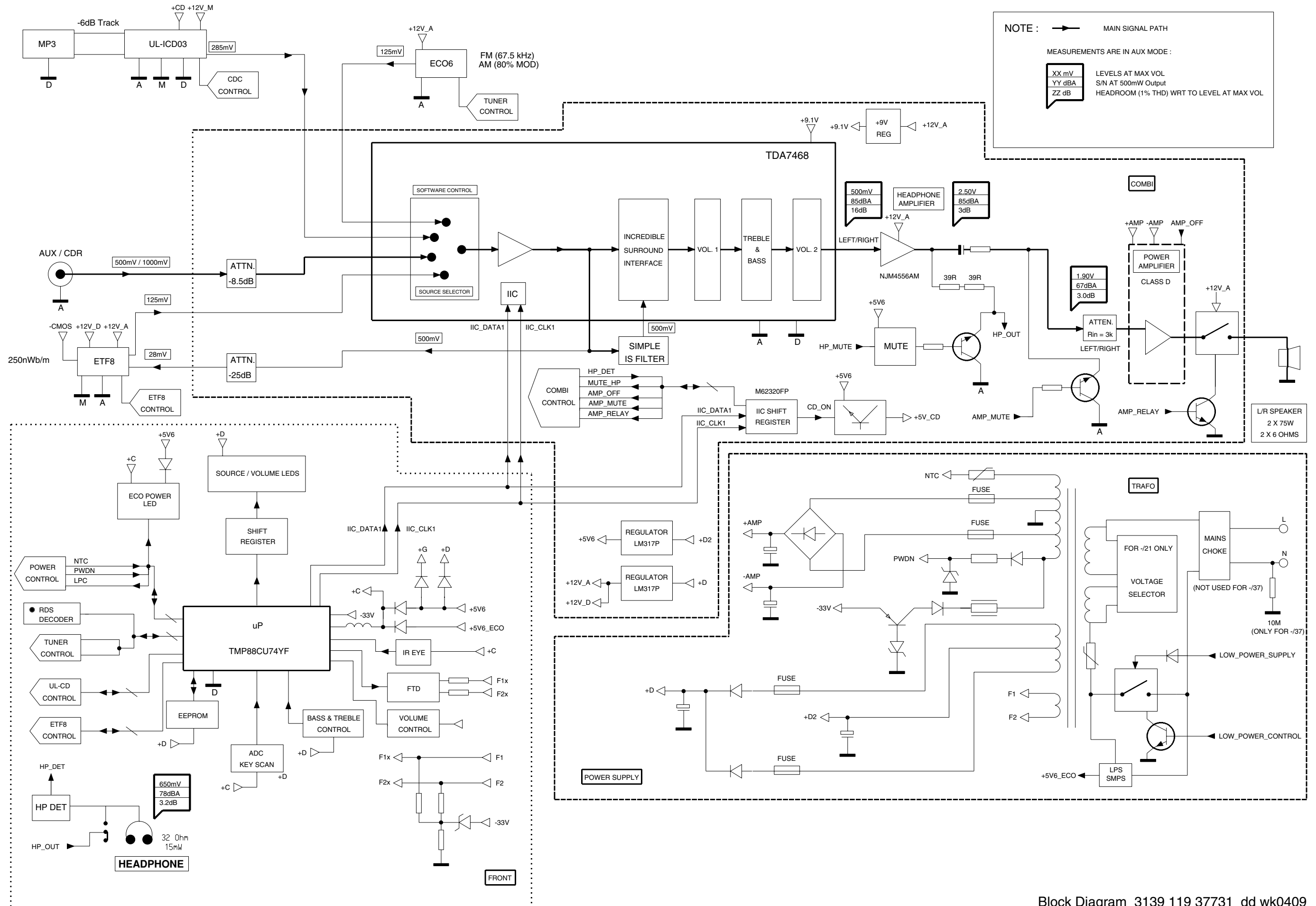


Figure 2

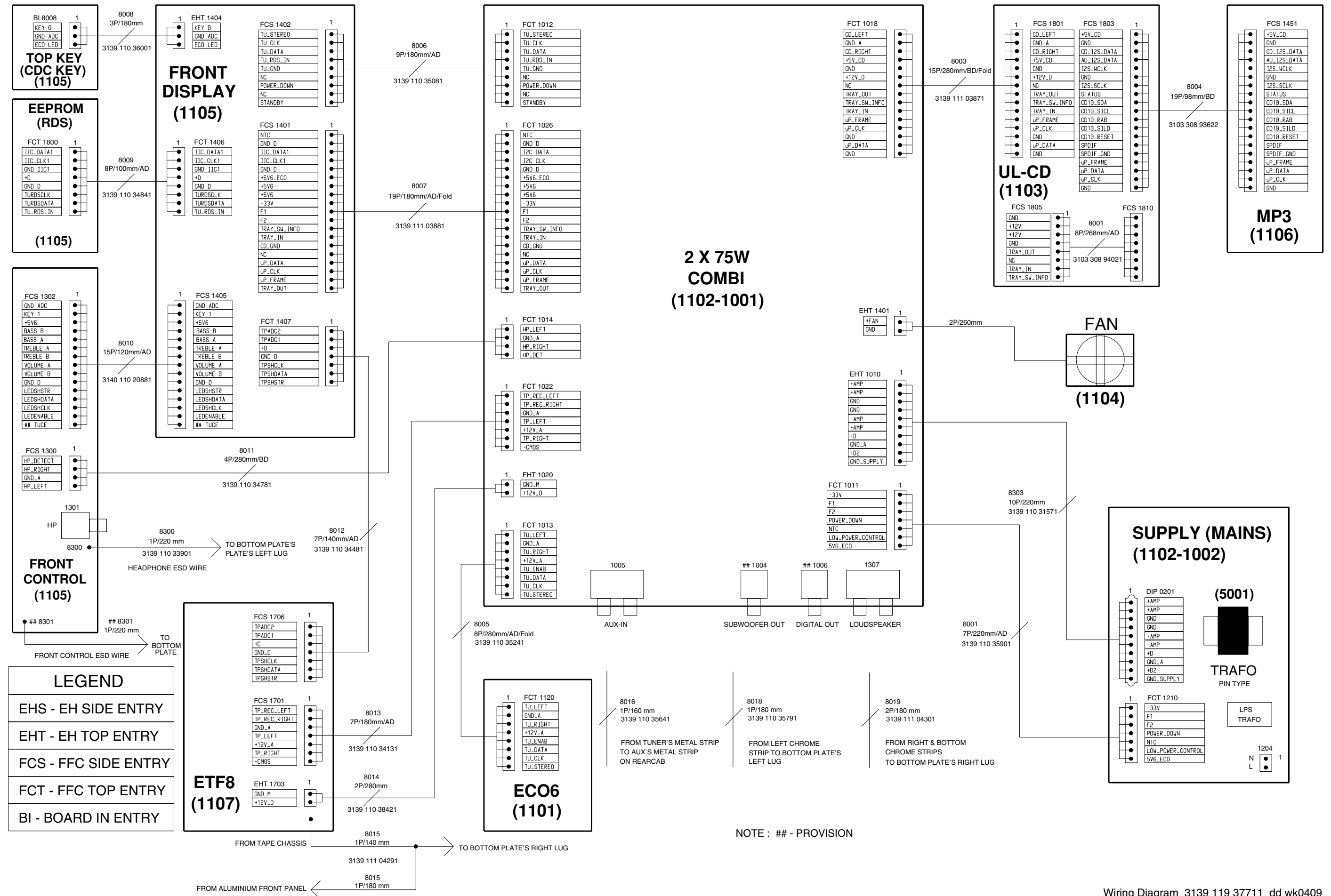
ADC Test is used for checking the ADC inputs to the microprocessor.
 The display shows an ADC value between 0 and 255 for an input signal between 0 and 5V.

TEST	Activated with	ACTION
EEPROM TEST	[TUNER] to Exit	Test patterns will be sent to the EEPROM. "PASS" is displayed if the uProcessor read back the test patterns correctly, otherwise "FAIL" will be displayed.
EEPROM FORMAT TEST	[TUNER]	Load default data. Display shows "NEW" for 1 second. Caution! All presets from the customer will be lost!!
DEMO TOGGLE	[TUNER]	Pressing this button will toggle between DEMO ON and DEMO OFF. The DEMO status will scroll once across the Display.
ROTARY ENCODER TEST	Volume, Treble or Bass Knob	Display shows value for 2 seconds. Values increases or decreases until Volume Maximum (0dB) or Volume Minimum (VOL MUTE) is reached.
LEAVE SERVICE TEST PROGRAM	Disconnect mains cord	

SET BLOCK DIAGRAM



SET WIRING DIAGRAM



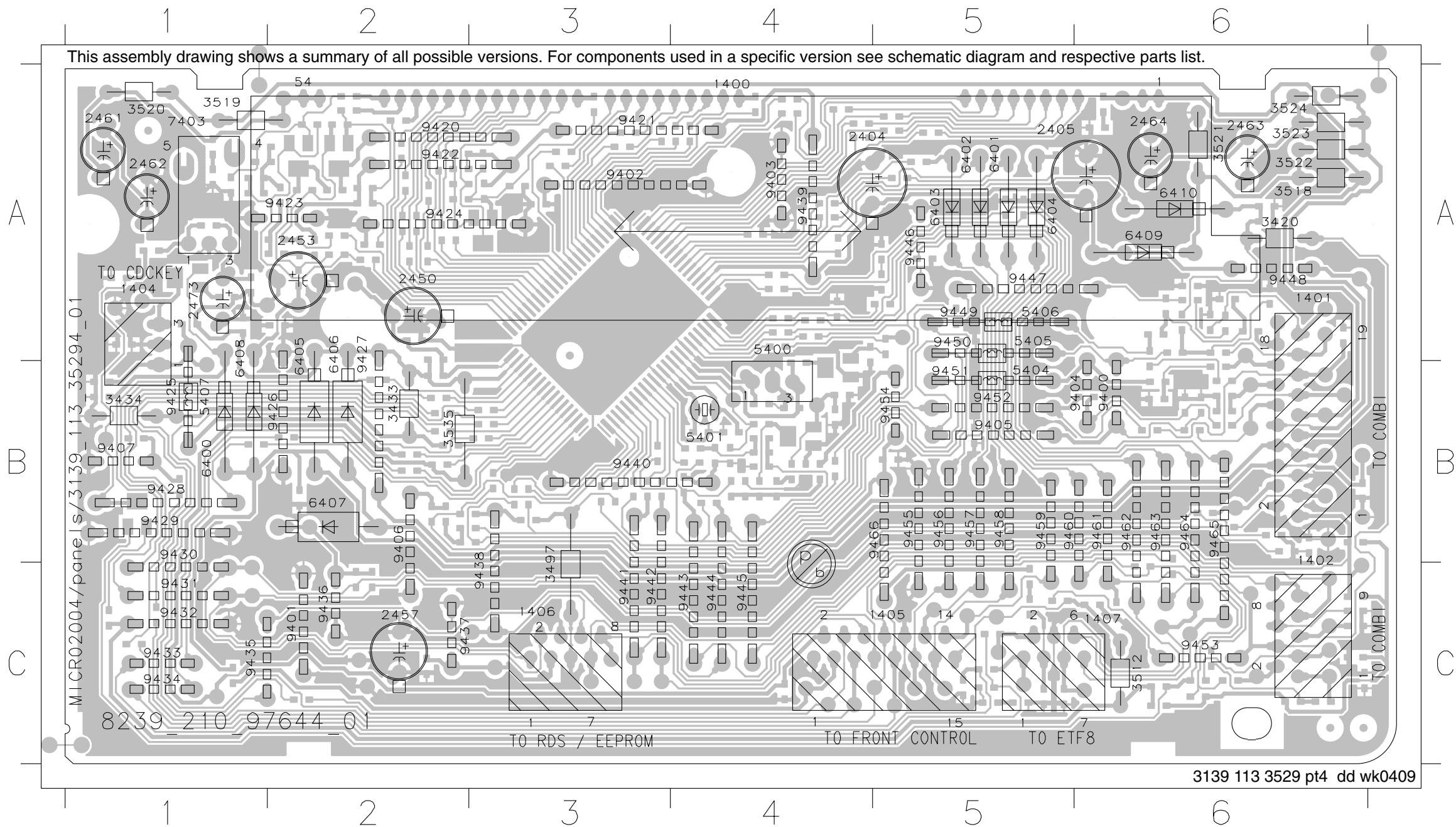
FRONT BOARD

TABLE OF CONTENTS

FTD Display Pin Connection	6-2
Display part - Component Layout	6-3
Display part - Chip Layout	6-4
Display part - Circuit Diagram Part 1	6-5
Display part - Circuit Diagram Part 2	6-6
Display part - Variant Table	6-7
Top Key part - Layout & Circuit diagram	6-7
Control part - Component & Chip Layout	6-8
Control part - Circuit Diagram Part 1	6-9
Control part - Circuit Diagram Part 2	6-10
Eeprom part - Layout & Circuit diagram	6-11
Karaoke part - Component & Chip Layout	6-12
Karaoke part - Circuit Diagram	6-13
Electrical parts list	6-14

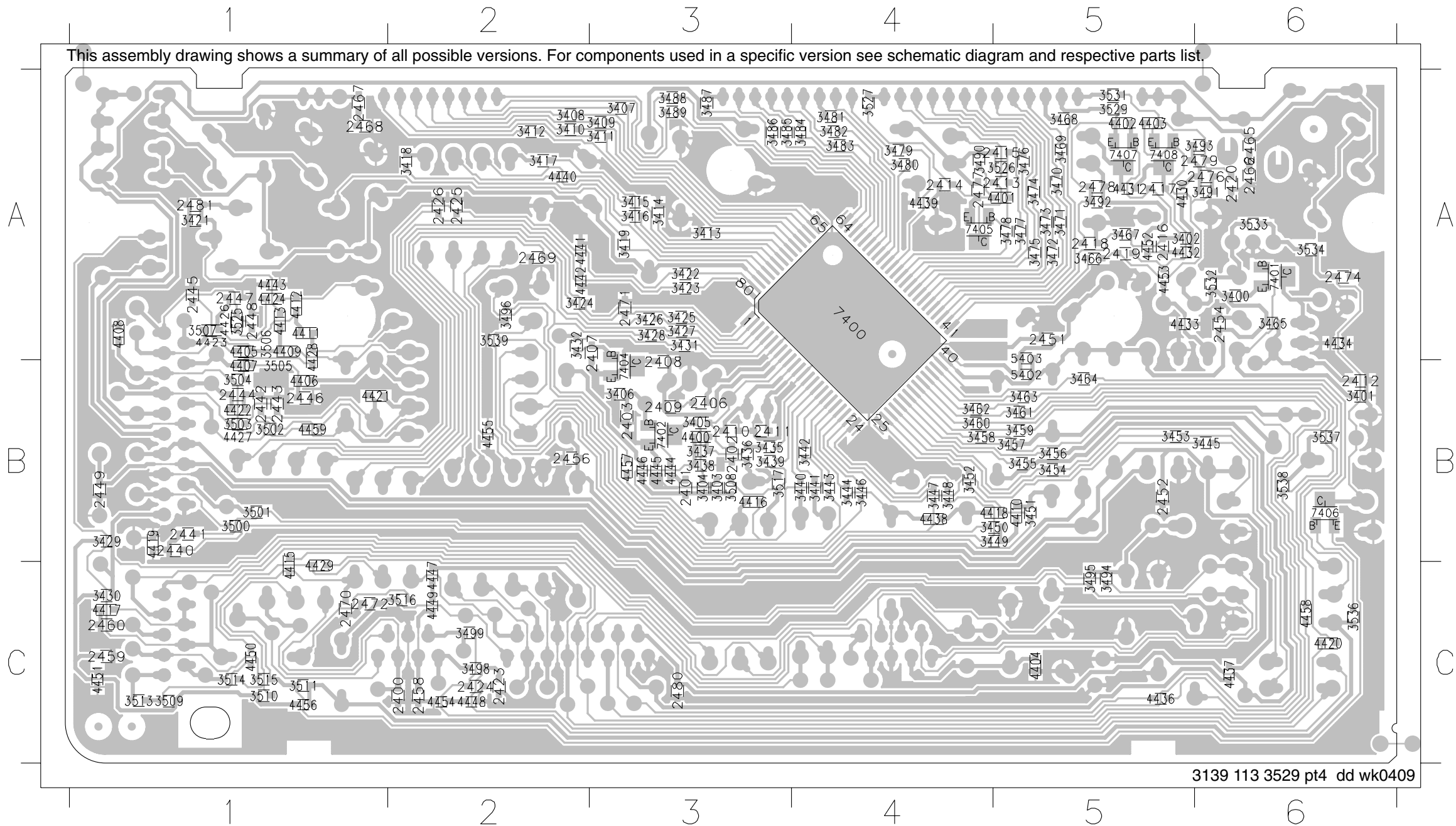
DISPLAY BOARD - COMPONENT LAYOUT

1400 A4	2405 A5	2473 A1	3520 A1	5404 B5	6404 A5	9400 B6	9420 A2	9428 B1	9436 C2	9444 C4	9452 B5	9460 B5
1401 A6	2450 A2	3420 A6	3521 A6	5405 A5	6405 A2	9401 C2	9421 A3	9429 B1	9437 C2	9445 C4	9453 C6	9461 B6
1402 B6	2453 A2	3433 B2	3522 A6	5406 A5	6406 A2	9402 A3	9422 A2	9430 B1	9438 C3	9446 A5	9454 B5	9462 B6
1404 A1	2457 C2	3434 B1	3523 A6	5407 B1	6407 B2	9403 A4	9423 A2	9431 C1	9439 A4	9447 A5	9455 B5	9463 B6
1405 C5	2461 A1	3497 C3	3524 A6	6400 B1	6408 A1	9404 B6	9424 A2	9432 C1	9440 B3	9448 A6	9456 B5	9464 B6
1406 C3	2462 A1	3512 C6	3535 B2	6401 A5	6409 A6	9405 B5	9425 B1	9433 C1	9441 C3	9449 A5	9457 B5	9465 B6
1407 C6	2463 A6	3518 A6	5400 A4	6402 A5	6410 A6	9406 B2	9426 B2	9434 C1	9442 C3	9450 A5	9458 B5	9466 B5
2404 A4	2464 A6	3519 A1	5401 B4	6403 A5	7403 A1	9407 B1	9427 A2	9435 C1	9443 C4	9451 B5	9459 B5	

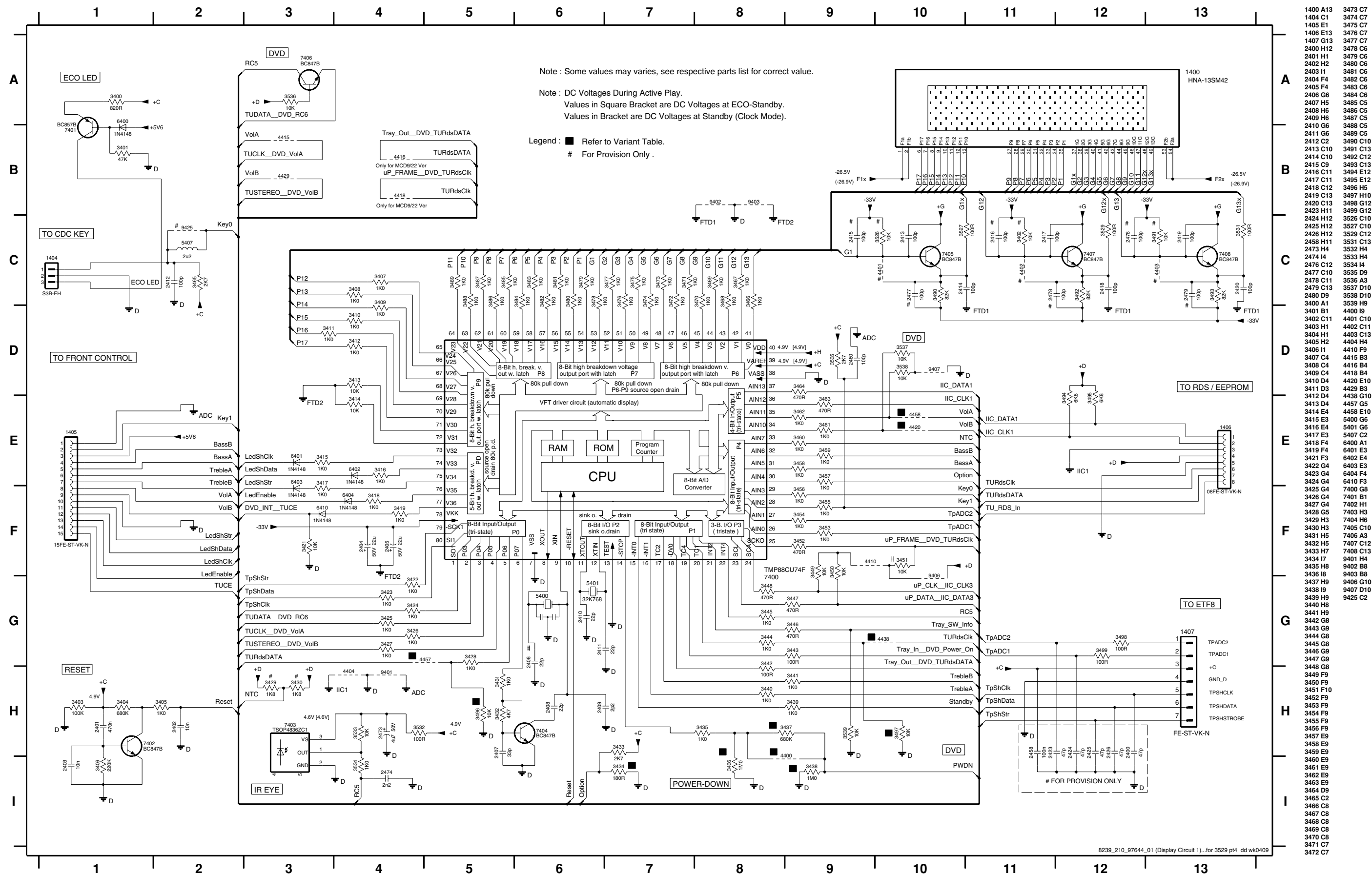


DISPLAY BOARD - CHIP LAYOUT

2400	C2	2423	C2	2459	C1	3402	A5	3422	A3	3443	B4	3462	B4	3481	A4	3501	B1	3529	A5	4410	B5	4431	A5	4451	C1
2401	B3	2424	C2	2460	C1	3403	B3	3423	A3	3444	B4	3463	B5	3482	A4	3502	B1	3531	A5	4411	A1	4432	A5	4452	A5
2402	B3	2425	A2	2465	A6	3404	B3	3424	A2	3445	B6	3464	B5	3483	A4	3503	B1	3532	A6	4412	A1	4433	A5	4453	A5
2403	B3	2426	A2	2466	A6	3405	B3	3425	A3	3446	B4	3465	A6	3484	A4	3504	B1	3533	A6	4413	A1	4434	A6	4454	C2
2406	B3	2440	B1	2467	A1	3406	B3	3426	A3	3447	B4	3466	A5	3485	A3	3505	B1	3534	A6	4415	C1	4436	C5	4455	B2
2407	A3	2441	B1	2468	A1	3407	A3	3427	A3	3448	B4	3467	A5	3486	A3	3506	A1	3535	C6	4416	B3	4437	C6	4456	C1
2408	B3	2442	B1	2469	A2	3408	A2	3428	A3	3449	B5	3468	A5	3487	A3	3507	A1	3537	B6	4417	C1	4438	B4	4457	B3
2409	B3	2443	B1	2470	C1	3409	A3	3429	B1	3450	B5	3469	A5	3488	A3	3508	B3	3538	B6	4418	B5	4439	A4	4458	C6
2410	B3	2444	B1	2471	A3	3410	A2	3430	C1	3451	B5	3470	A5	3489	A3	3509	C1	3539	A2	4419	B1	4440	A2	4459	B1
2411	B3	2445	A1	2472	C1	3411	A3	3431	A3	3452	B4	3471	A5	3490	A4	3510	C1	4400	B3	4420	C6	4441	A2	5402	B5
2412	B6	2446	B1	2474	A6	3412	A2	3432	A2	3453	B5	3472	A5	3491	A6	3511	C1	4401	A5	4421	B1	4442	A2	5403	A5
2413	A5	2447	A1	2476	A6	3413	A3	3435	B3	3454	B5	3473	A5	3492	A5	3513	C1	4402	A5	4422	B1	4443	A1	7400	A4
2414	A4	2448	A1	2477	A4	3414	A3	3436	B3	3455	B5	3474	A5	3493	A6	3514	C1	4403	A5	4423	A1	4444	B3	7401	A6
2415	A5	2449	B1	2478	A5	3415	A3	3437	B3	3456	B5	3475	A5	3494	C5	3515	C1	4404	C5	4424	A1	4445	B3	7402	B3
2416	A5	2451	A5	2479	A6	3416	A3	3438	B3	3457	B5	3476	A5	3495	C5	3516	C2	4405	A1	4426	A1	4446	B3	7404	B3
2417	A5	2452	B5	2480	C3	3417	A2	3439	B3	3458	B4	3477	A5	3496	A2	3517	B3	4406	B1	4427	B1	4447	C2	7405	A4
2418	A5	2454	A6	2481	A1	3418	A2	3440	B4	3459	B5	3478	A5	3498	C2	3525	A1	4407	B1	4428	A1	4448	C2	7406	B6
2419	A5	2456	B2	3400	A6	3419	A3	3441	B4	3460	B4	3479	A4	3499	C2	3526	A5	4408	A1	4429	C1	4449	C2	7407	A5
2420	A6	2458	C2	3401	B6	3421	A1	3442	B4	3461	B5	3480	A4	3500	B1	3527	A4	4409	A1	4430	A5	4450	C1	7408	A5



DISPLAY BOARD - CIRCUIT DIAGRAM PART 1



Note : Some values may varies, see respective parts list for correct value.

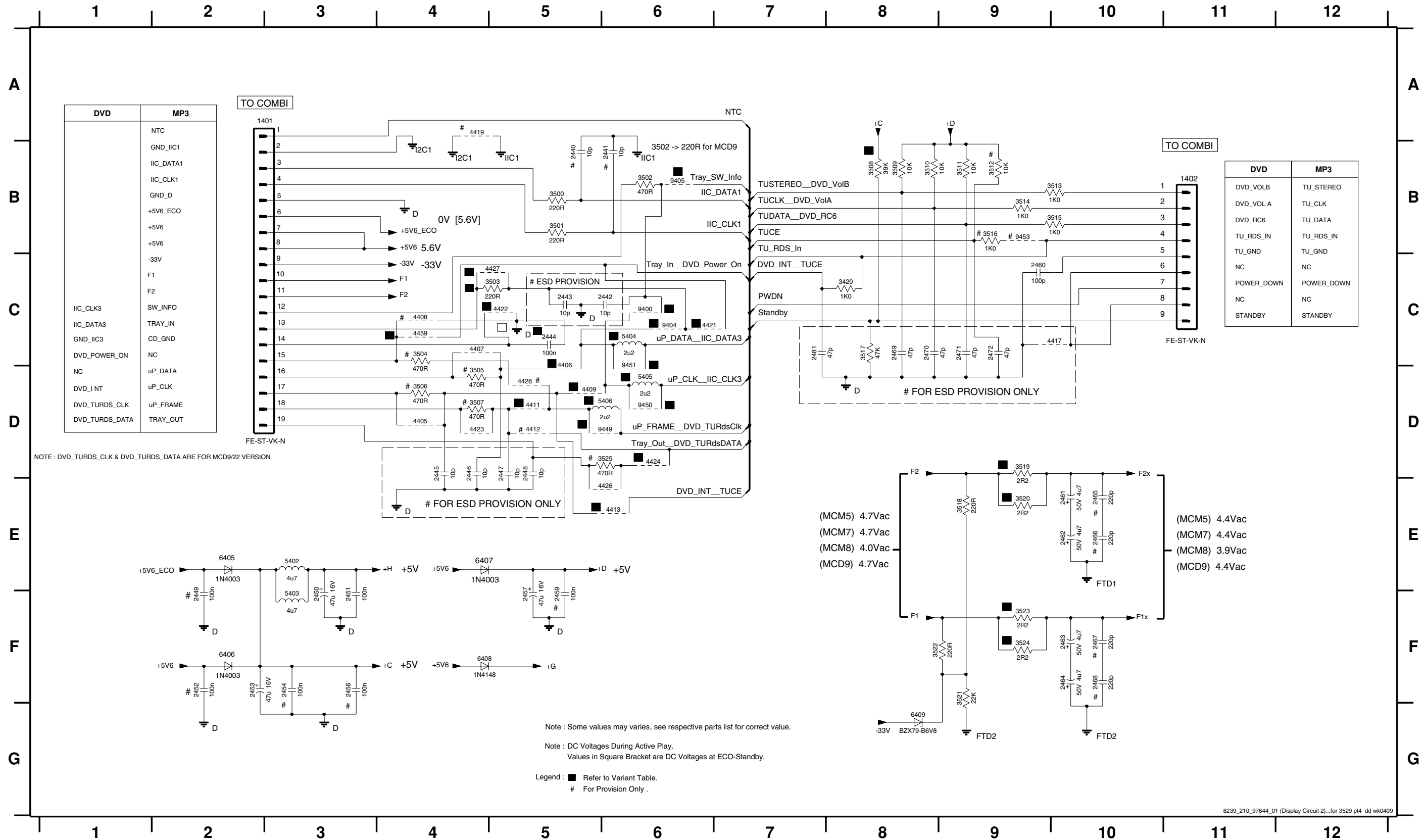
Note : DC Voltages During Active Play.
Values in Square Bracket are DC Voltages at ECO-Standby.
Values in Bracket are DC Voltages at Standby (Clock Mode).

Legend : ■ Refer to Variant Table.
For Provision Only .

- 1400 A13
- 1404 C1
- 1405 E1
- 1406 E13
- 1407 G13
- 2400 H12
- 2401 H1
- 2402 H2
- 2403 I1
- 2404 F4
- 2405 F4
- 2406 G6
- 2407 H5
- 2408 H6
- 2409 H6
- 2410 G6
- 2411 G6
- 2412 C2
- 2413 C10
- 2414 C10
- 2415 C9
- 2416 C11
- 2417 C11
- 2418 C12
- 2419 C13
- 2420 C13
- 2423 H11
- 2424 H12
- 2425 H12
- 2426 H12
- 2458 H11
- 2473 H4
- 2474 I4
- 2476 C12
- 2477 C10
- 2478 C11
- 2479 C13
- 2480 D9
- 3400 A1
- 3401 B1
- 3402 C11
- 3403 H1
- 3404 H11
- 3405 H2
- 3406 I1
- 3407 C4
- 3408 C4
- 3409 C4
- 3410 D4
- 3411 D3
- 3412 D4
- 3413 D4
- 3414 E4
- 3415 E3
- 3416 E4
- 3417 E3
- 3418 F4
- 3419 F4
- 3421 F3
- 3422 G4
- 3423 G4
- 3424 G4
- 3425 G4
- 3426 G4
- 3427 G4
- 3428 G5
- 3429 H3
- 3430 H3
- 3431 H5
- 3432 H5
- 3433 H7
- 3434 F7
- 3435 H8
- 3436 I8
- 3437 H9
- 3438 I9
- 3439 H9
- 3440 H8
- 3441 H9
- 3442 G8
- 3443 G9
- 3444 G8
- 3445 G8
- 3446 G9
- 3448 G8
- 3449 F9
- 3450 F9
- 3451 F10
- 3452 F9
- 3453 F9
- 3454 F9
- 3455 F9
- 3456 F9
- 3457 E9
- 3458 E9
- 3459 E9
- 3460 E9
- 3461 E9
- 3462 E9
- 3463 E9
- 3464 D9
- 3465 C2
- 3466 C8
- 3467 C8
- 3468 C8
- 3469 C8
- 3470 C8
- 3471 C7
- 3472 C7
- 3473 C7
- 3474 C7
- 3475 C7
- 3476 C7
- 3477 C7
- 3478 C6
- 3479 C6
- 3480 C6
- 3481 C6
- 3482 C6
- 3483 C6
- 3484 C6
- 3485 C5
- 3486 C5
- 3487 C5
- 3488 C5
- 3489 C5
- 3490 C10
- 3491 C13
- 3492 C12
- 3493 C13
- 3494 E12
- 3495 E12
- 3496 H5
- 3497 H10
- 3498 G12
- 3499 G12
- 3526 C10
- 3527 C10
- 3528 C12
- 3529 C12
- 3531 C13
- 3532 H4
- 3533 H4
- 3534 I4
- 3535 D9
- 3536 A3
- 3537 D10
- 3538 D10
- 3539 H9
- 4400 I9
- 4401 C10
- 4402 C11
- 4403 C13
- 4404 H4
- 4405 F9
- 4406 I1
- 4407 B3
- 4408 B4
- 4409 B4
- 4410 E10
- 4420 B3
- 4428 G10
- 4429 B3
- 4430 H3
- 4431 H3
- 4432 H3
- 4433 H3
- 4434 H3
- 4435 H3
- 4436 H3
- 4437 H3
- 4438 H3
- 4439 H3
- 4440 H3
- 4441 H3
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- 4446 H3
- 4447 H3
- 4448 H3
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- 4450 H3
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- 4458 H3
- 4459 H3
- 4460 H3
- 4461 H3
- 4462 H3
- 4463 H3
- 4464 H3
- 4465 H3
- 4466 H3
- 4467 H3
- 4468 H3
- 4469 H3
- 4470 H3
- 4471 H3
- 4472 H3
- 4473 H3
- 4474 H3
- 4475 H3
- 4476 H3
- 4477 H3
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- 4480 H3
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- 4482 H3
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- 4484 H3
- 4485 H3
- 4486 H3
- 4487 H3
- 4488 H3
- 4489 H3
- 4490 H3
- 4491 H3
- 4492 H3
- 4493 H3
- 4494 H3
- 4495 H3
- 4496 H3
- 4497 H3
- 4498 H3
- 4499 H3
- 4500 H3

DISPLAY BOARD - CIRCUIT DIAGRAM PART 2

1401 A3	2442 C6	2446 D4	2450 F3	2454 F3	2460 C9	2464 F10	2468 F10	2472 C9	3501 B5	3505 D4	3509 B8	3513 B10	3517 C8	3521 F9	3525 D6	4408 C4	4413 E6	4422 C5	4427 C5	5403 F3	6405 E2	6409 G8	9449 D6
1402 B11	2443 C5	2447 D5	2451 F3	2456 F3	2461 E10	2465 E10	2469 C8	2481 C7	3502 B6	3506 D4	3510 B8	3514 B9	3518 E9	3522 F8	4405 D4	4409 D5	4417 C10	4423 D4	4428 D5	5404 C6	6406 F2	9400 C6	9450 D6
2440 B5	2444 C5	2448 D5	2452 F2	2457 F5	2462 E10	2466 E10	2470 C8	3420 C8	3503 C5	3507 D4	3511 B9	3515 B10	3519 D9	3523 F9	4406 D5	4411 D5	4419 A4	4424 D6	4459 C4	5405 D6	6407 E4	9404 C6	9451 D6
2441 B6	2445 D4	2449 F2	2453 F2	2459 F5	2463 F10	2467 F10	2471 C9	3500 B5	3504 C4	3508 B8	3512 B9	3516 B9	3520 E9	3524 F9	4407 C4	4412 D5	4421 C6	4426 E6	5402 E3	5406 D6	6408 F4	9405 B6	9453 B9

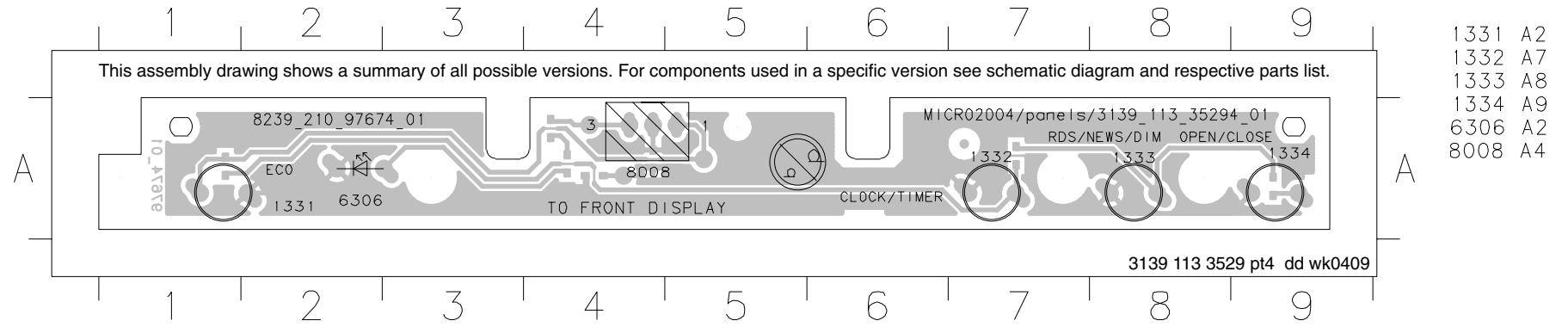


DISPLAY BOARD - VARIANT TABLE

	MCM7/22 MCM7/25	MCM7/37	MCM8/22 MCM8/25	MCM8/21
2444	100N	100N	100N	100N
3434	180R	180R	470R	470R
3436	1M	1M	2M2	2M2
3437	680K	680K	-	-
3438	1M	1M	-	-
3496	-	10K	-	10K
3497	-	10K	-	10K
3503	-	-	-	-
3508	39K	39K	-	-
3519	2R2	2R2	1R	1R
3520	2R2	2R2	1R	1R
3523	2R2	2R2	1R	1R
3524	2R2	2R2	1R	1R
4400	-	-	X	X
4406	X	X	X	X
4409	X	X	X	X
4411	X	X	X	X
4413	-	-	-	-
4420	X	X	X	X
4421	X	X	X	X
4422	-	-	-	-
4424	X	X	X	X
4427	X	X	X	X
4438	X	-	X	-
4457	X	-	X	-
4458	X	X	X	X
4459	-	-	-	-
5404	2U2	2U2	2U2	2U2
5405	2U2	2U2	2U2	2U2
5406	2U2	2U2	2U2	2U2
9400	-	-	-	-
9404	-	-	-	-
9405	X	X	X	X
9449	-	-	-	-
9450	-	-	-	-
9451	-	-	-	-

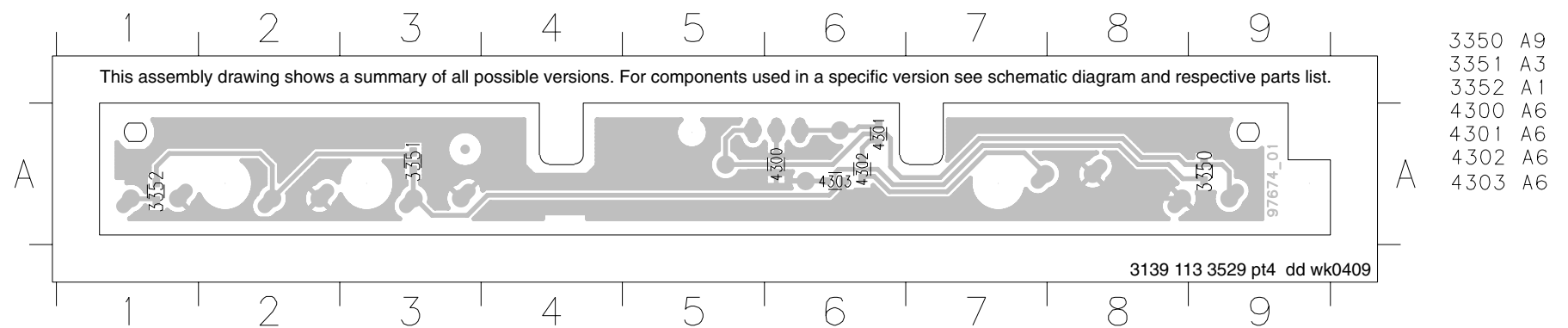
X - Item in use.

TOP KEY BOARD - COMPONENT LAYOUT



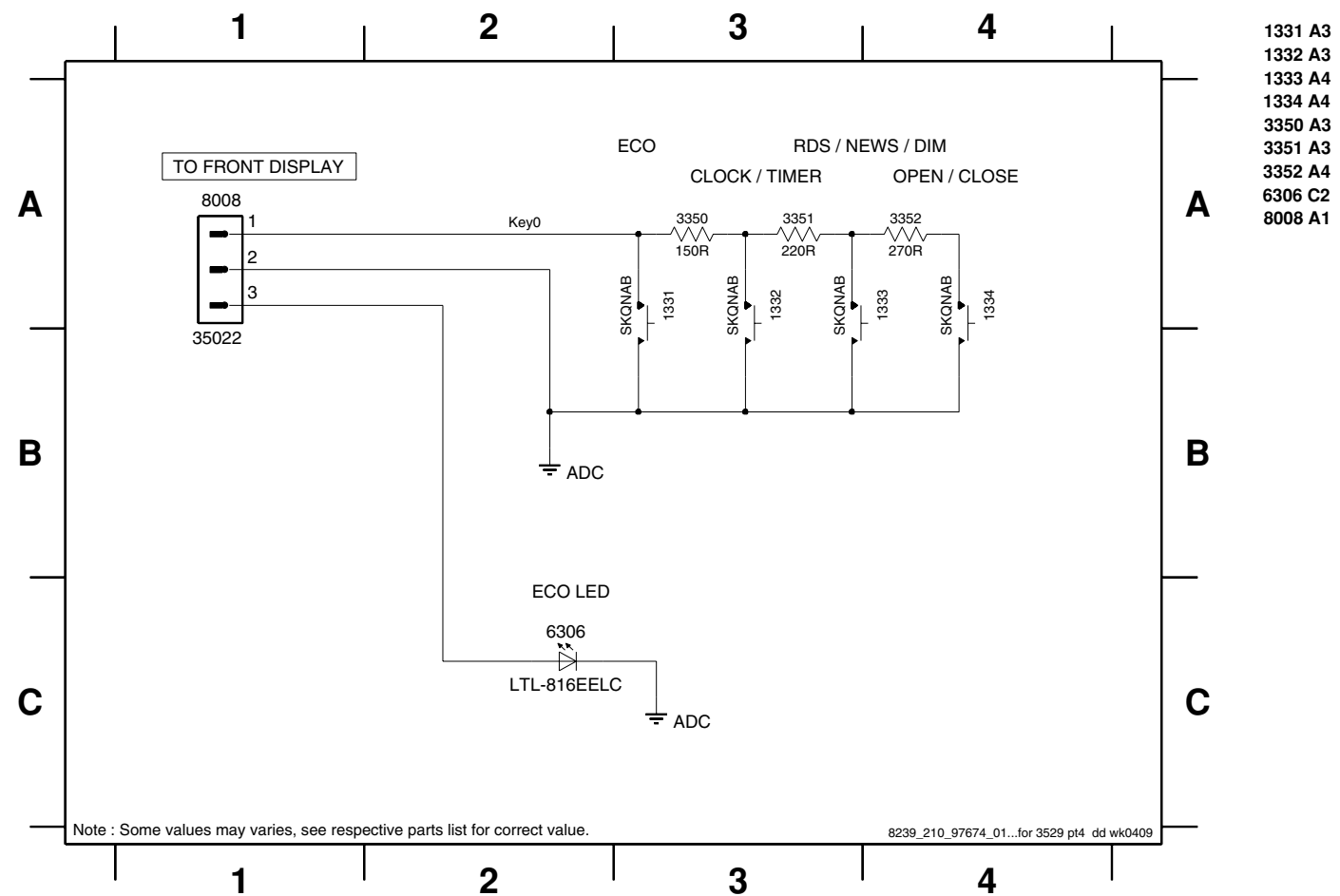
- 1331 A2
- 1332 A7
- 1333 A8
- 1334 A9
- 6306 A2
- 8008 A4

TOP KEY BOARD - CHIP LAYOUT



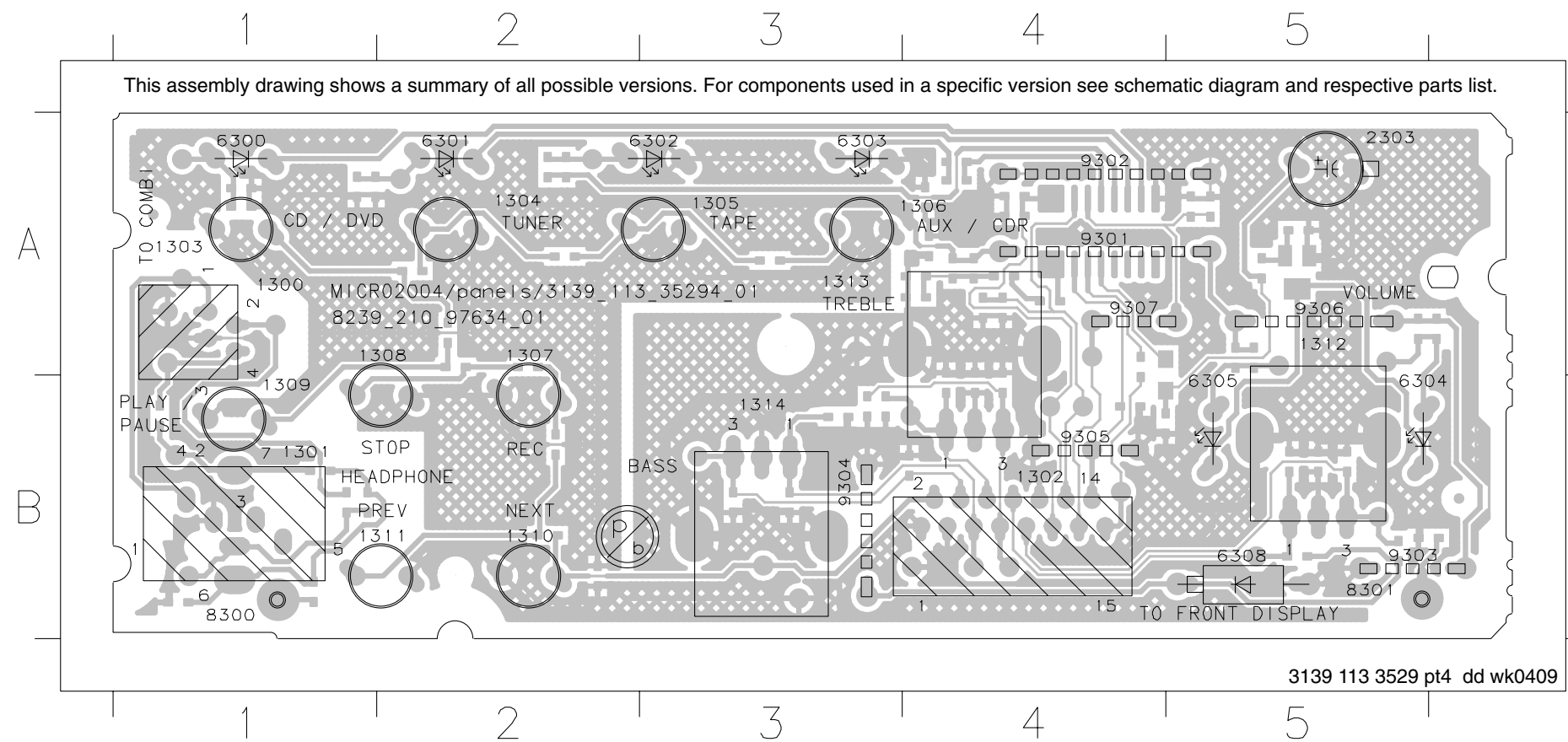
- 3350 A9
- 3351 A3
- 3352 A1
- 4300 A6
- 4301 A6
- 4302 A6
- 4303 A6

TOP KEY BOARD - CIRCUIT DIAGRAM



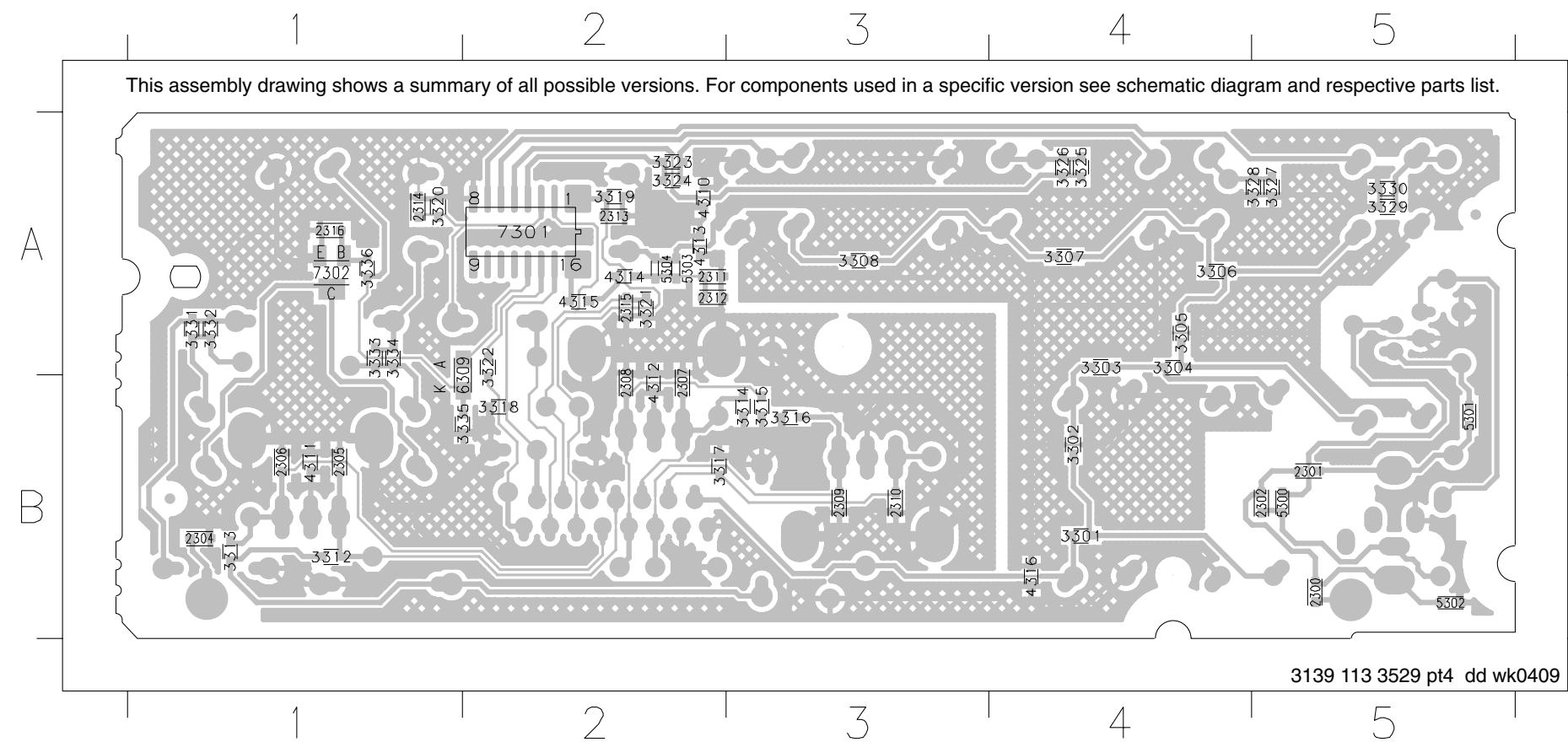
- 1331 A3
- 1332 A3
- 1333 A4
- 1334 A4
- 3350 A3
- 3351 A3
- 3352 A4
- 6306 C2
- 8008 A1

CONTROL BOARD - COMPONENT LAYOUT



1300	A1	9305	B4
1301	B1	9306	A5
1302	B4	9307	A4
1303	A1		
1304	A2		
1305	A3		
1306	A4		
1307	A2		
1308	A2		
1309	B1		
1310	B2		
1311	B2		
1312	A5		
1313	A3		
1314	B3		
2303	A5		
6300	A1		
6301	A2		
6302	A3		
6303	A3		
6304	B5		
6305	B5		
6308	B5		
8300	B1		
8301	B5		
9301	A4		
9302	A4		
9303	B5		
9304	B3		

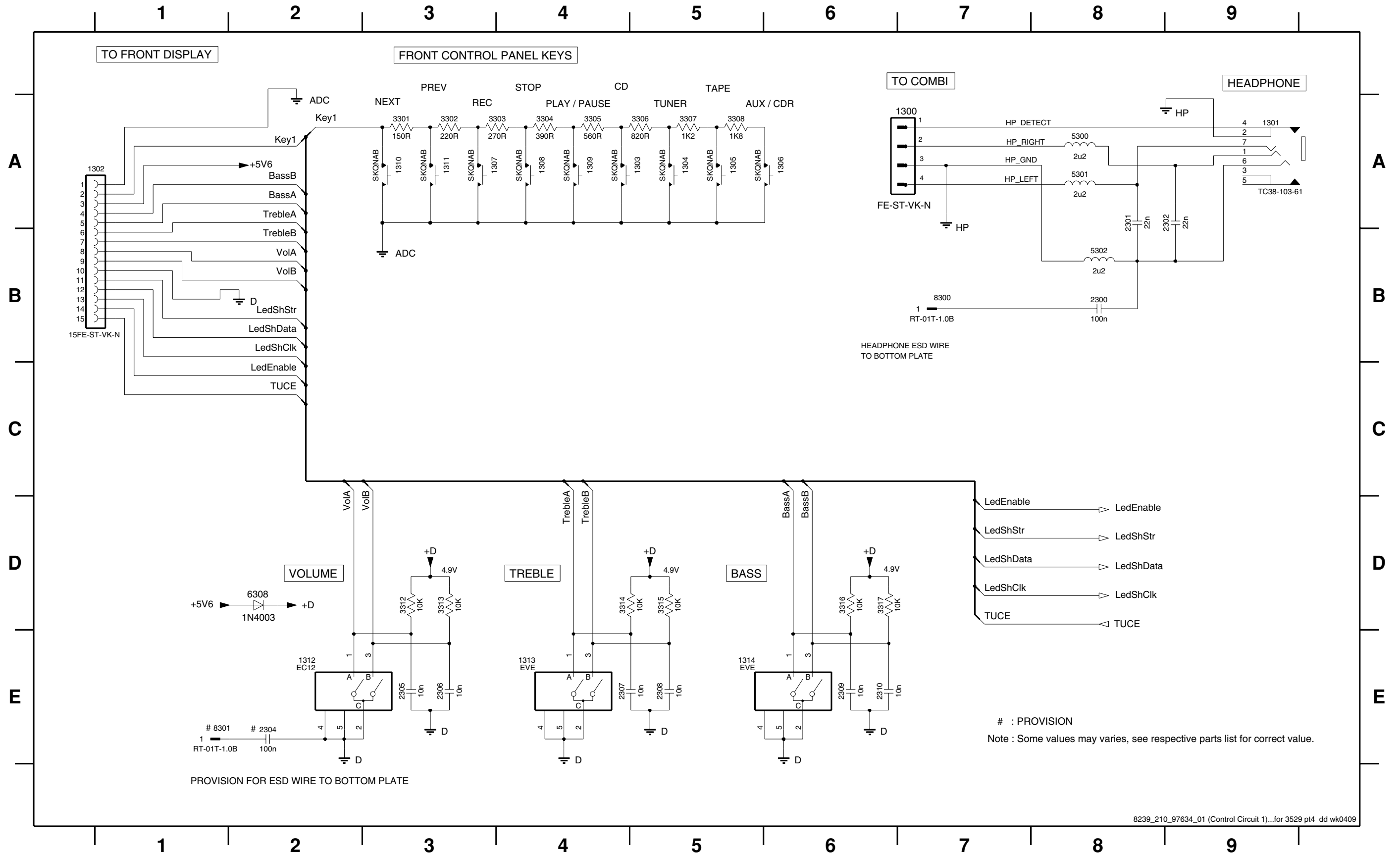
CONTROL BOARD - CHIP LAYOUT



2300	B5	3317	B2	5302	B5
2301	B5	3318	B2	5303	A2
2302	B5	3319	A2	5304	A2
2304	B1	3320	A1	6309	A1
2305	B1	3321	A2	7301	A2
2306	B1	3322	A2	7302	A1
2307	B2	3323	A2		
2308	B2	3324	A2		
2309	B3	3325	A4		
2310	B3	3326	A4		
2311	A2	3327	A5		
2312	A2	3328	A5		
2313	A2	3329	A5		
2314	A1	3330	A5		
2315	A2	3331	A1		
2316	A1	3332	A1		
3301	B4	3333	A1		
3302	B4	3334	A1		
3303	A4	3335	B1		
3304	A4	3336	A1		
3305	A4	4310	A2		
3306	A4	4311	B1		
3307	A4	4312	B2		
3308	A3	4313	A2		
3312	B1	4314	A2		
3313	B1	4315	A2		
3314	B3	4316	B4		
3315	B3	5300	B5		
3316	B3	5301	B5		

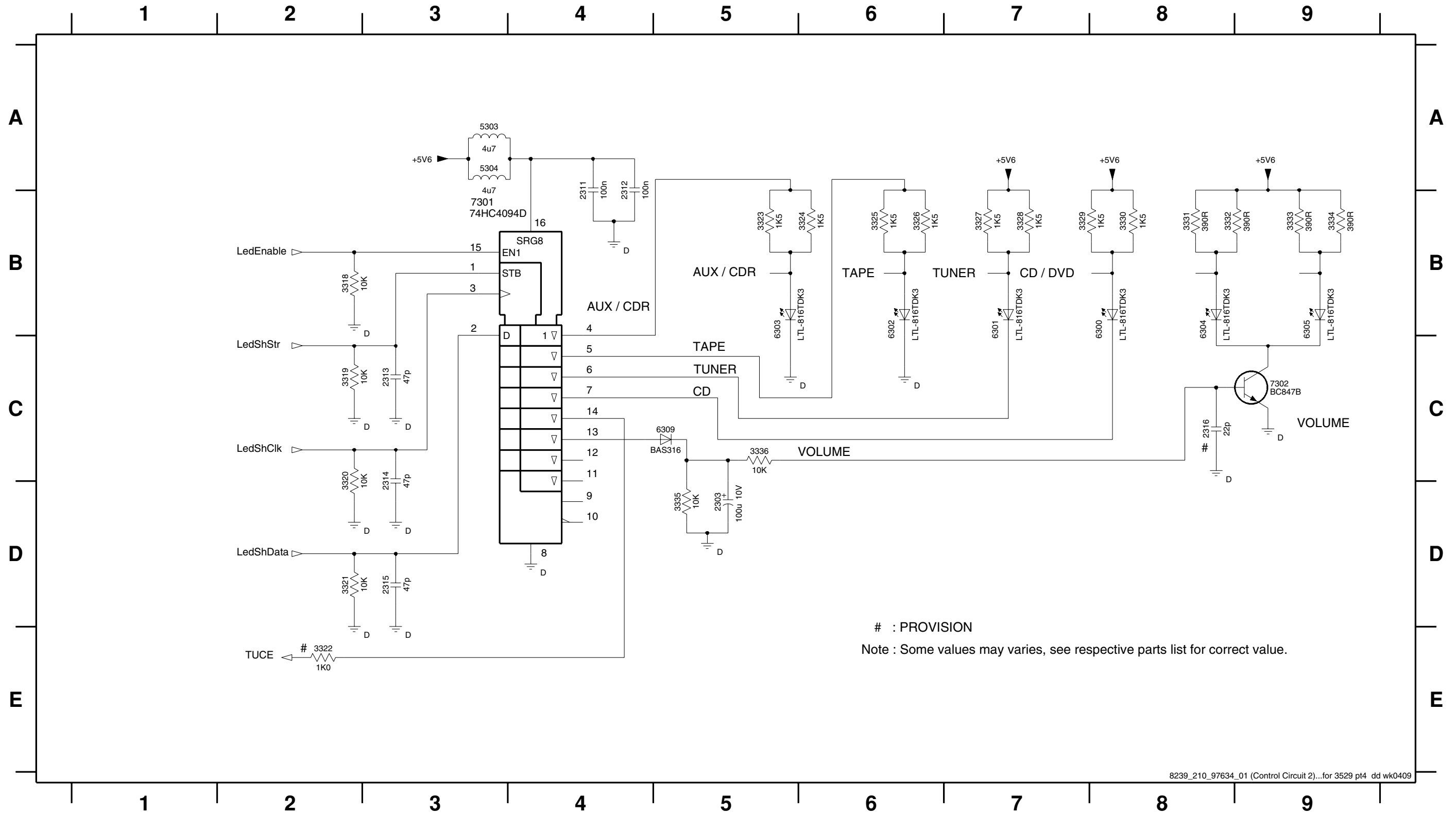
CONTROL BOARD - CIRCUIT DIAGRAM PART 1

1300 A7 1302 A1 1304 A5 1306 A6 1308 A4 1310 A3 1312 E2 1314 E5 2301 A8 2304 E2 2306 E3 2308 E5 2310 E6 3302 A3 3304 A4 3306 A5 3308 A5 3313 D3 3315 D5 3317 D6 5301 A8 6308 D2 8301 E2
 1301 A9 1303 A5 1305 A5 1307 A3 1309 A4 1311 A3 1313 E4 2300 B8 2302 A9 2305 E3 2307 E4 2309 E6 3301 A3 3303 A4 3305 A4 3307 A5 3312 D3 3314 D4 3316 D6 5300 A8 5302 B8 8300 B7



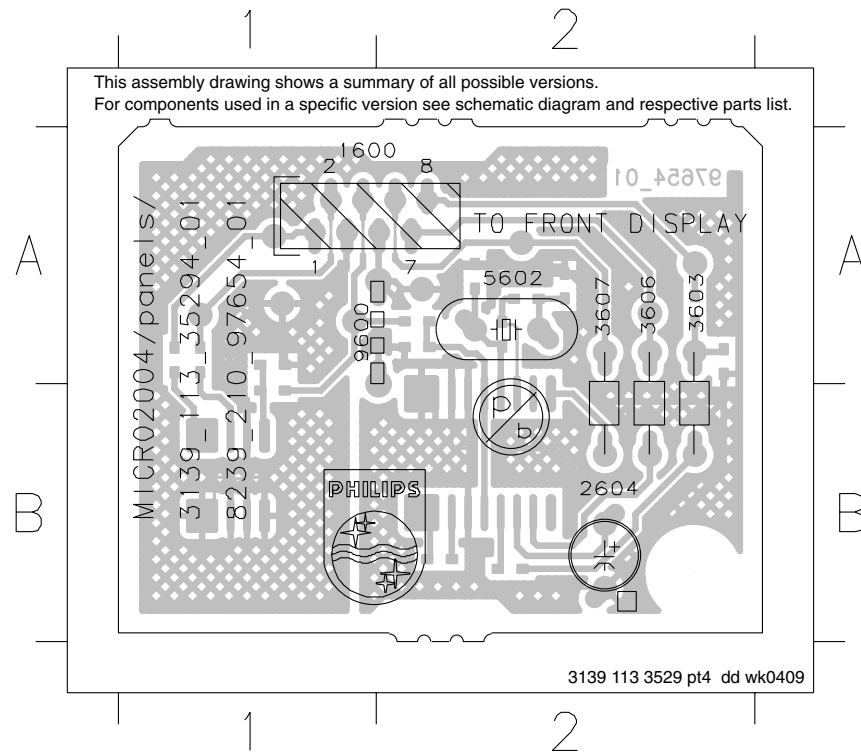
CONTROL BOARD - CIRCUIT DIAGRAM PART 2

2303 D5 2312 A4 2314 C3 2316 C8 3319 C2 3321 D2 3323 B5 3325 B6 3327 B7 3329 B7 3331 B8 3333 B9 3335 D5 5303 A3 6300 B8 6302 B6 6304 B8 6309 C5 7302 C9
 2311 A4 2313 C3 2315 D3 3318 B2 3320 C2 3322 E2 3324 B6 3326 B6 3328 B7 3330 B8 3332 B8 3334 B9 3336 C5 5304 A3 6301 B7 6303 B5 6305 B9 7301 B3



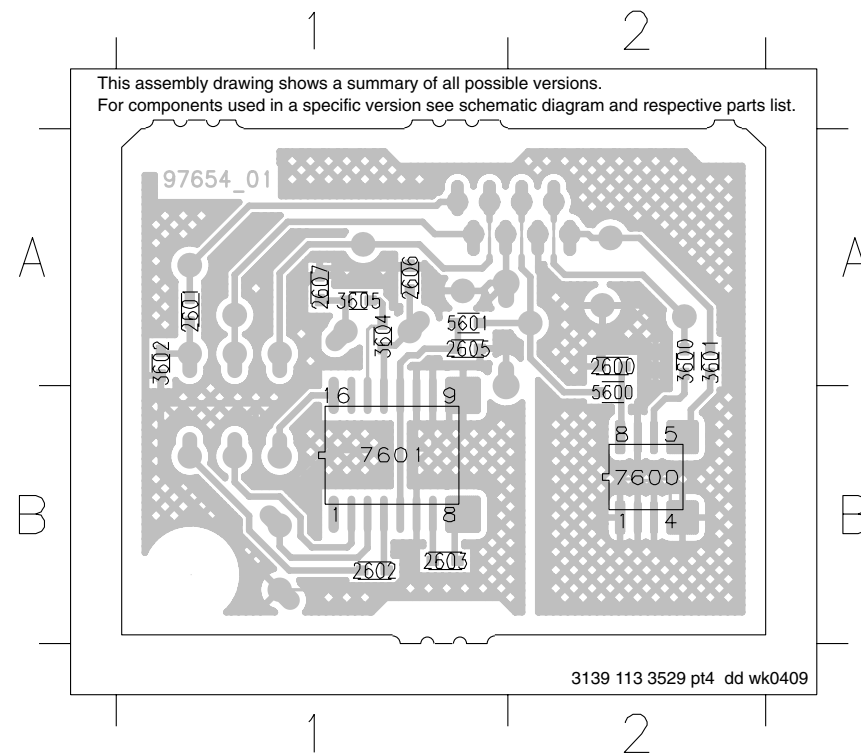
EEPROM BOARD - COMPONENT LAYOUT

1600 A1 3603 A2 3607 A2 9600 A1
 2604 B2 3606 A2 5602 A2



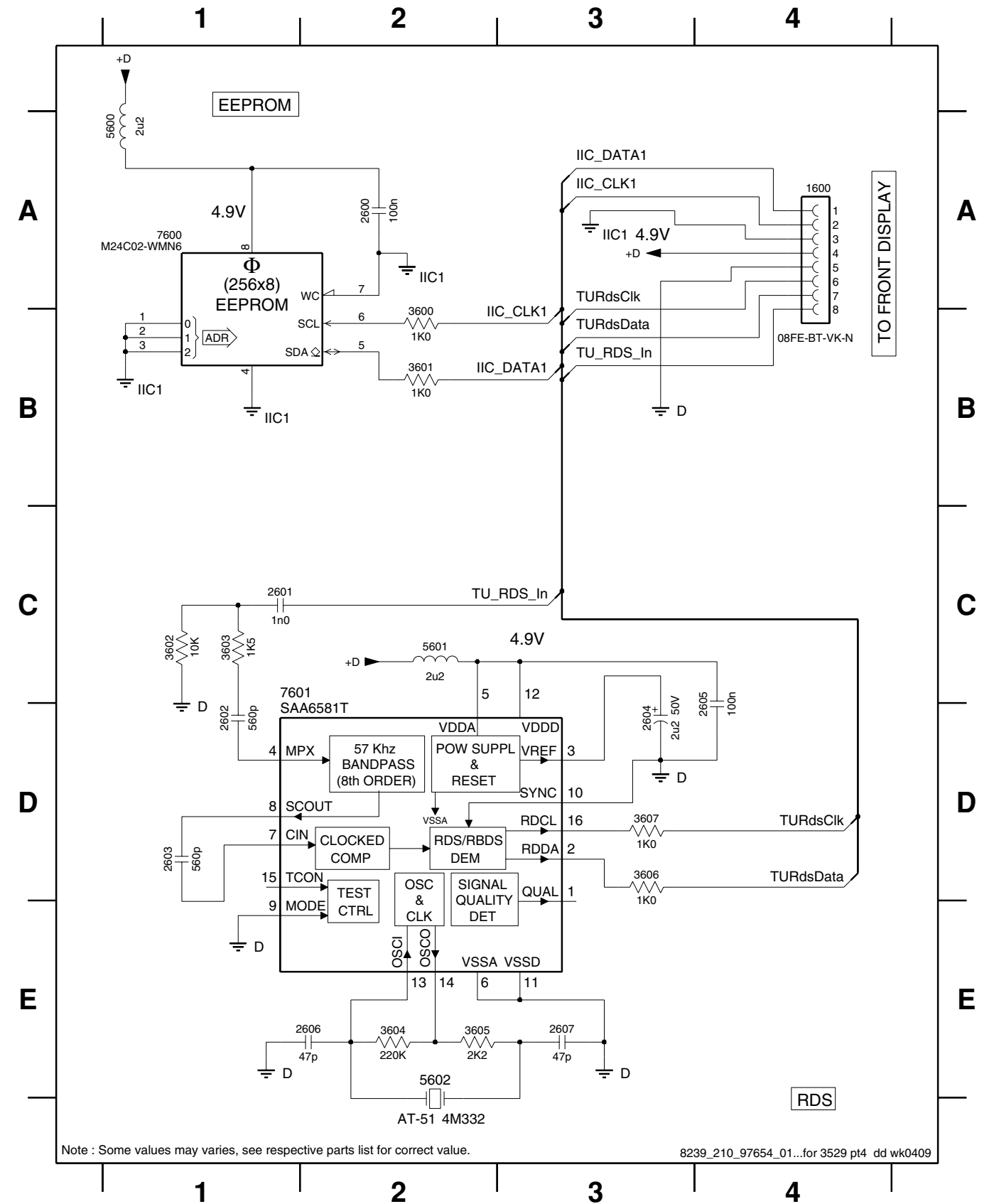
EEPROM BOARD - CHIP LAYOUT

2600 A2 2605 A1 3601 A2 5600 B2
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 2602 B1 2607 A1 3604 A1 7600 B2
 2603 B1 3600 A2 3605 A1 7601 B1



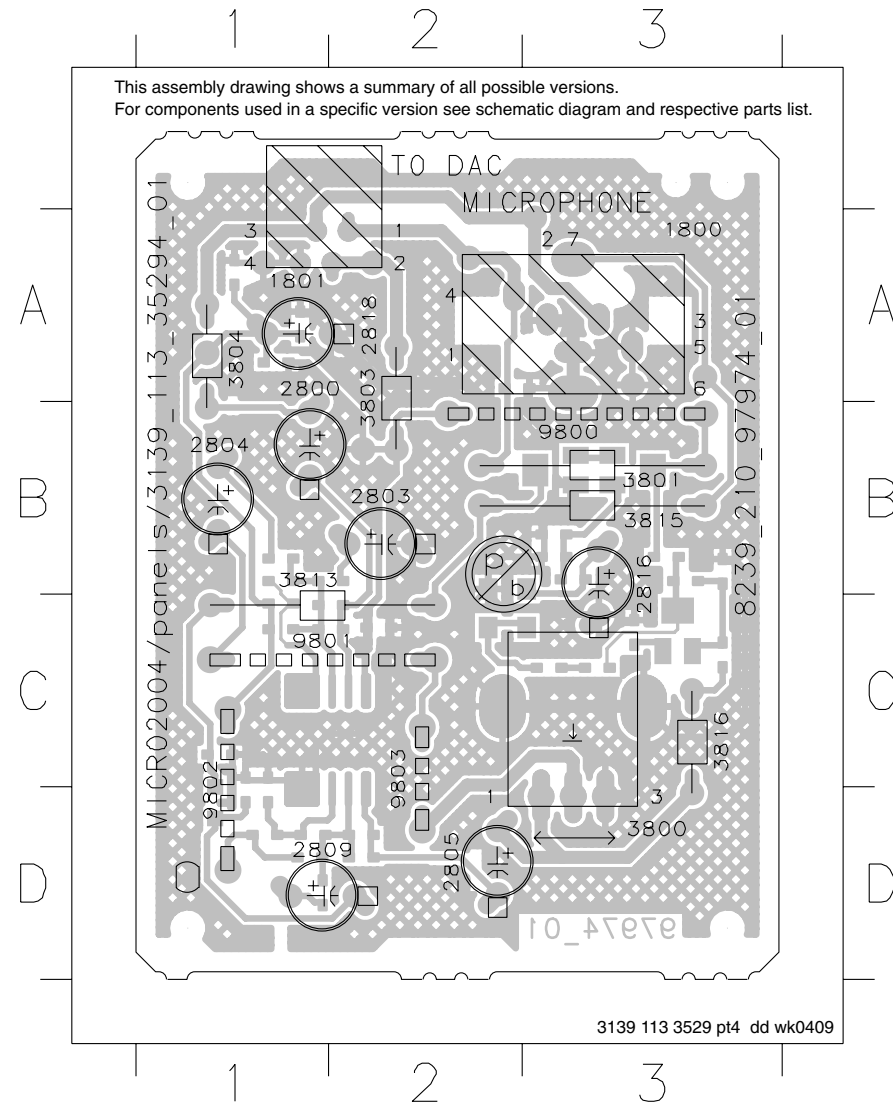
EEPROM BOARD - CIRCUIT DIAGRAM

1600 A4 2601 C1 2603 D1 2605 D4 2607 E3 3601 B2 3603 C1 3605 E2 3607 D3 5601 C2 7600 A1
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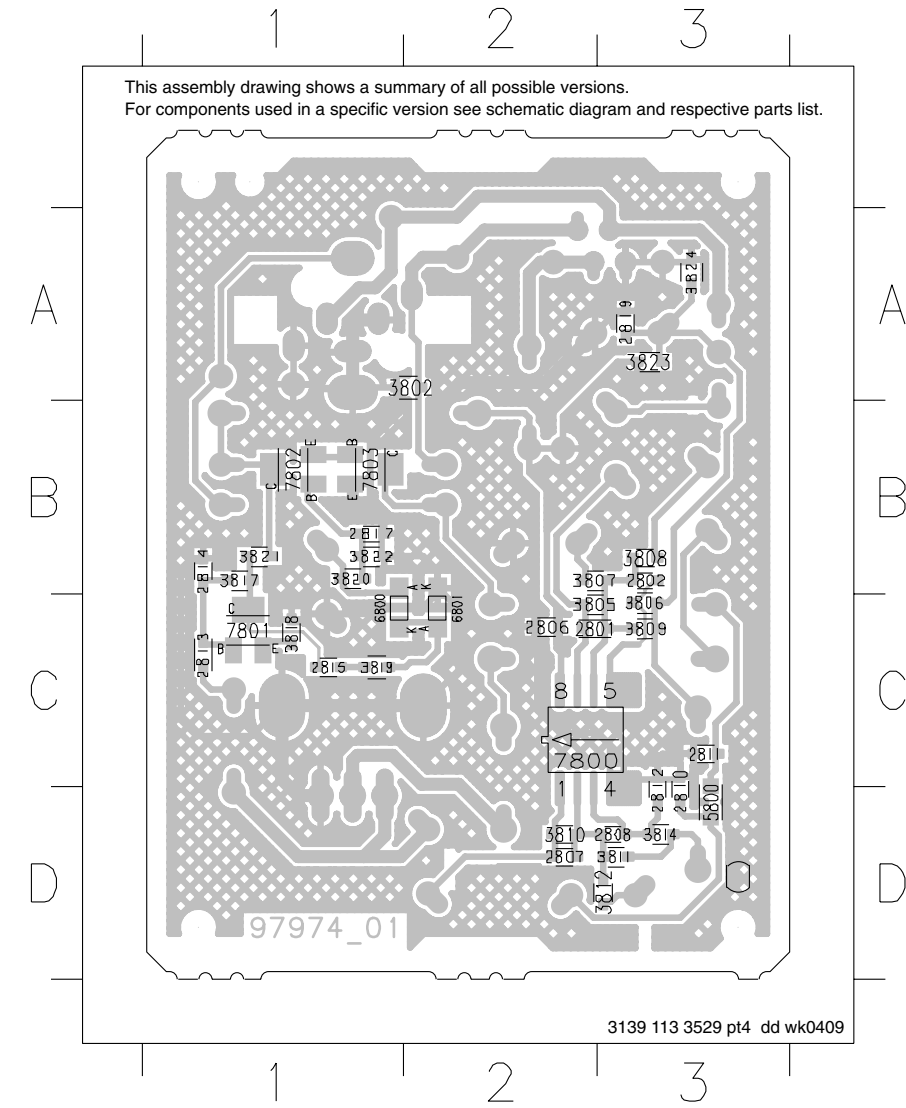
KARAOKE BOARD - COMPONENT LAYOUT (For MCD9 only)

1800 A3	2805 D2	3801 B3	3816 C3
1801 A1	2809 D1	3803 A2	9800 B3
2800 A1	2816 B3	3804 A1	9801 C1
2803 B2	2818 A2	3813 B1	9802 D1
2804 B1	3800 D3	3815 B3	9803 C2



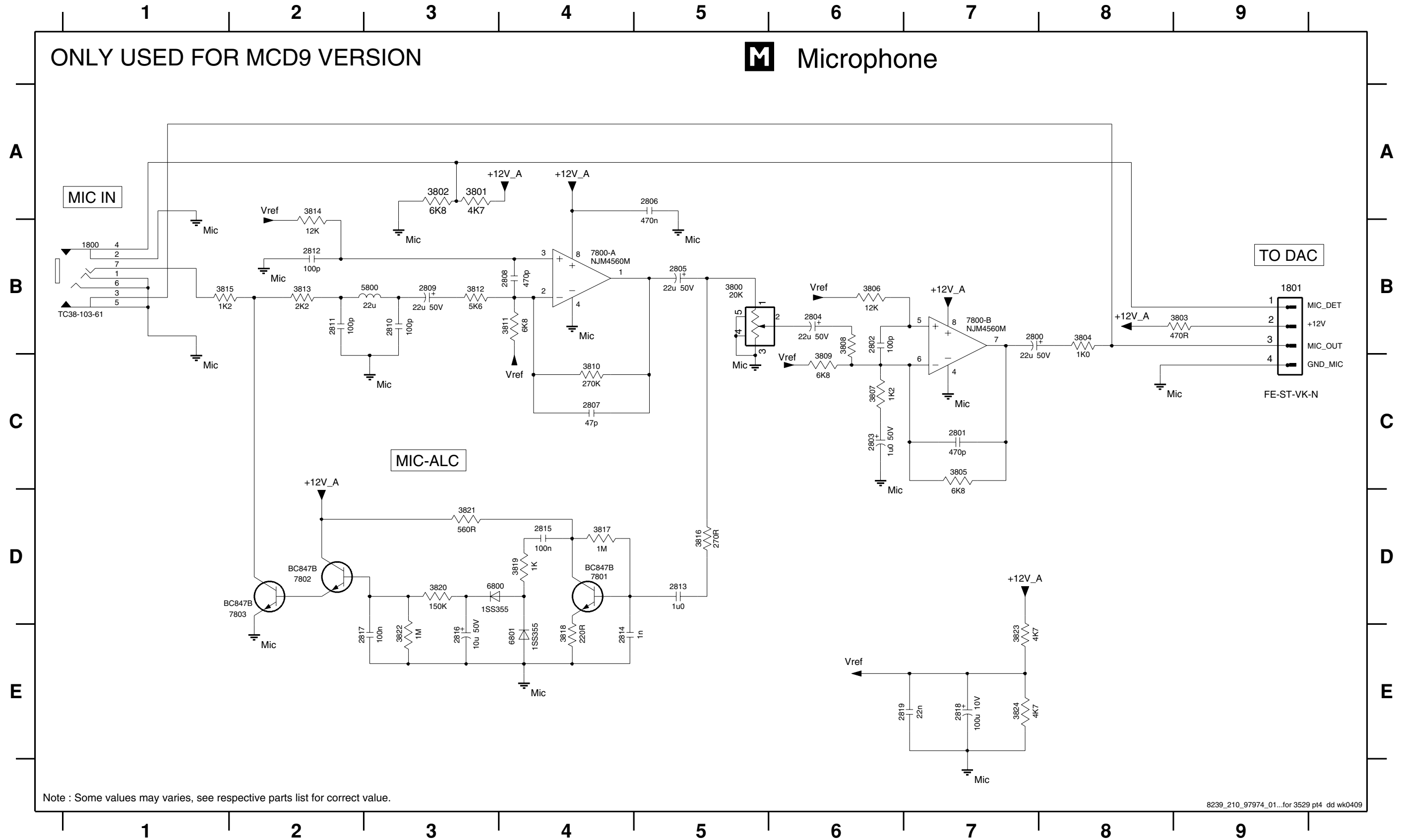
KARAOKE BOARD - CHIP LAYOUT (For MCD9 only)

2801 C2	2815 C1	3811 D3	3824 A3
2802 B3	2817 B1	3812 D3	5800 D3
2806 C2	2819 A3	3814 D3	6800 C1
2807 D2	3802 A2	3817 B1	6801 C2
2808 D3	3805 C2	3818 C1	7800 C2
2810 D3	3806 C3	3819 C1	7801 C1
2811 C3	3807 B2	3820 B1	7802 B1
2812 D3	3808 B3	3821 B1	7803 B1
2813 C1	3809 C3	3822 B1	
2814 B1	3810 D2	3823 A3	



KARAOKE BOARD - CIRCUIT DIAGRAM (For MCD9 only)

1800 B1	2801 C7	2804 B6	2807 C4	2810 B3	2813 D5	2816 E3	2819 E6	3802 A3	3805 C7	3808 B6	3811 B4	3814 A2	3817 D4	3820 D3	3823 E7	6800 D3	7800-B B7	7803 D2
1801 B9	2802 B6	2805 B5	2808 B4	2811 B2	2814 E4	2817 E2	3800 B5	3803 B9	3806 B6	3809 C6	3812 B3	3815 B1	3818 E4	3821 D3	3824 E7	6801 E4	7801 D4	
2800 B7	2803 C6	2806 A5	2809 B3	2812 B2	2815 D4	2818 E7	3801 A3	3804 B8	3807 C6	3810 C4	3813 B2	3816 D5	3819 D4	3822 E3	5800 B3	7800-A B4	7802 D2	



ELECTRICAL PARTS LIST - FRONT BOARD

MISCELLANEOUS

1300	4822 265 11183	Flex Connector 4P	2410	4822 122 33761	22pF 5% 50V
1301	2422 026 05563	Headphone Socket	2411	4822 122 33761	22pF 5% 50V
1302	4822 265 10979	Flex Connector 15P	2412	2020 552 94427	100pF 5% 50V
1303	4822 276 13775	Tact Switch	2413	2020 552 94427	100pF 5% 50V
1304	4822 276 13775	Tact Switch	2414	2020 552 94427	100pF 5% 50V
1305	4822 276 13775	Tact Switch	2417	2020 552 94427	100pF 5% 50V
1306	4822 276 13775	Tact Switch	2418	2020 552 94427	100pF 5% 50V
1307	4822 276 13775	Tact Switch	2419	2020 552 94427	100pF 5% 50V
1308	4822 276 13775	Tact Switch	2420	2020 552 94427	100pF 5% 50V
1309	4822 276 13775	Tact Switch	2444	2238 586 59812	100nF +80/-20% 50V
1310	4822 276 13775	Tact Switch	2450	4822 124 81286	47uF 20% 16V
1311	4822 276 13775	Tact Switch	2451	2238 586 59812	100nF +80/-20% 50V
1312	2422 129 16708	Rotary Encoder 24P	2453	4822 124 81286	47uF 20% 16V
1313	2422 129 00039	Rotary Encoder 24P	2457	4822 124 81286	47uF 20% 16V
1314	2422 129 00039	Rotary Encoder 24P	2460	2020 552 94427	100pF 5% 50V
1331	4822 276 13775	Tact Switch	2461	4822 124 12032	4,7uF 20% 50V
1332	4822 276 13775	Tact Switch	2462	4822 124 12032	4,7uF 20% 50V
1333	4822 276 13775	Tact Switch	2463	4822 124 12032	4,7uF 20% 50V
1334	4822 276 13775	Tact Switch	2464	4822 124 12032	4,7uF 20% 50V
1400	3139 110 53601	FTD HNA-13SM42	2473	4822 124 12032	4,7uF 20% 50V
1401	4822 265 11545	Flex Connector 19P	2474	4822 126 14238	2,2nF 50V
1402	4822 265 11531	Flex Connector 9P	2480	2020 552 94427	100pF 5% 50V
1405	4822 265 10979	Flex Connector 15P	2600	2238 586 59812	100nF +80/-20% 50V
1406	4822 265 11535	Flex Connector 8P	2601	5322 126 11578	1nF 10% 50V /22/25
1407	4822 267 10956	Flex Connector 7P	2602	4822 126 14249	560pF 10% 50V /22/25
1600	4822 265 11515	Flex Connector 8P	2603	4822 126 14249	560pF 10% 50V /22/25
			2604	4822 124 22652	2,2uF 20% 50V /22/25
			2605	2238 586 59812	100nF +80/-20% 50V/22/25
			2606	4822 126 11785	47pF 5% 50V /22/25
			2607	4822 126 11785	47pF 5% 50V /22/25

CAPACITORS

2300	2238 586 59812	100nF +80/-20% 50V
2301	2238 916 15641	22nF 10% 25V
2302	2238 916 15641	22nF 10% 25V
2303	9965 000 14169	100uF 10V 20%
2305	5322 126 11583	10nF 10% 50V
2306	5322 126 11583	10nF 10% 50V
2307	5322 126 11583	10nF 10% 50V
2308	5322 126 11583	10nF 10% 50V
2309	5322 126 11583	10nF 10% 50V
2310	5322 126 11583	10nF 10% 50V
2311	2238 586 59812	100nF +80/-20% 50V
2312	2238 586 59812	100nF +80/-20% 50V
2313	4822 126 11785	47pF 5% 50V
2314	4822 126 11785	47pF 5% 50V
2315	4822 126 11785	47pF 5% 50V
2401	3198 017 44740	470nF 10V
2402	5322 126 11583	10nF 10% 50V
2403	5322 126 11583	10nF 10% 50V
2404	3198 028 52290	22uF 20% 50V
2405	3198 028 52290	22uF 20% 50V
2407	2222 867 15339	33pF 5% 50V
2408	4822 122 33761	22pF 5% 50V
2409	4822 126 14223	2,2pF 50V

RESISTORS

3301	4822 051 30151	150R 5% 0,062W
3302	4822 051 30221	220R 5% 0,062W
3303	4822 051 30271	270R 5% 0,062W
3304	4822 051 30391	390R 5% 0,062W
3305	4822 051 30561	560R 5% 0,062W
3306	4822 117 12968	820R 5% 0,62W
3307	4822 117 11817	1k2 1% 1/16W
3308	4822 117 12903	1k8 1% 0,063W
3312	4822 051 30103	10k 5% 0,062W
3313	4822 051 30103	10k 5% 0,062W
3314	4822 051 30103	10k 5% 0,062W
3315	4822 051 30103	10k 5% 0,062W
3316	4822 051 30103	10k 5% 0,062W
3317	4822 051 30103	10k 5% 0,062W
3318	4822 051 30103	10k 5% 0,062W
3319	4822 051 30103	10k 5% 0,062W
3320	4822 051 30103	10k 5% 0,062W
3321	4822 051 30103	10k 5% 0,062W
3323	4822 051 30152	1k5 5% 0,062W

ELECTRICAL PARTS LIST - FRONT BOARD

3324	4822 051 30152	1k5 5% 0,062W	3440	4822 051 30102	1k 5% 0,062W
3325	4822 051 30152	1k5 5% 0,062W	3441	4822 051 30102	1k 5% 0,062W
3326	4822 051 30152	1k5 5% 0,062W	3442	4822 051 30101	100R 5% 0,062W
3327	4822 051 30152	1k5 5% 0,062W	3443	4822 051 30101	100R 5% 0,062W
3328	4822 051 30152	1k5 5% 0,062W	3444	4822 051 30102	1k 5% 0,062W
3329	4822 051 30152	1k5 5% 0,062W	3445	4822 051 30102	1k 5% 0,062W
3330	4822 051 30152	1k5 5% 0,062W	3446	4822 051 30471	470R 5% 0,062W
3331	4822 051 30391	390R 5% 0,062W	3447	4822 051 30471	470R 5% 0,062W
3332	4822 051 30391	390R 5% 0,062W	3448	4822 051 30471	470R 5% 0,062W
3333	4822 051 30391	390R 5% 0,062W	3452	4822 051 30471	470R 5% 0,062W
3334	4822 051 30391	390R 5% 0,062W	3453	4822 051 30102	1k 5% 0,062W
3335	4822 051 30103	10k 5% 0,062W	3454	4822 051 30102	1k 5% 0,062W
3336	4822 051 30103	10k 5% 0,062W	3455	4822 051 30102	1k 5% 0,062W
3350	4822 051 30151	150R 5% 0,062W	3456	4822 051 30102	1k 5% 0,062W
3351	4822 051 30221	220R 5% 0,062W	3457	4822 051 30102	1k 5% 0,062W
3352	4822 051 30271	270R 5% 0,062W	3458	4822 051 30102	1k 5% 0,062W
3400	4822 117 12968	820R 5% 0,62W	3459	4822 051 30102	1k 5% 0,062W
3401	4822 117 12925	47k 1% 0,063W	3460	4822 051 30102	1k 5% 0,062W
3403	4822 117 13632	100k 1% 0,62W	3461	4822 051 30102	1k 5% 0,062W
3404	4822 051 30684	680k 5% 0,062W	3462	4822 051 30102	1k 5% 0,062W
3405	4822 051 30102	1k 5% 0,062W	3463	4822 051 30471	470R 5% 0,062W
3406	4822 117 12891	220k 1%	3464	4822 051 30471	470R 5% 0,062W
3407	4822 051 30102	1k 5% 0,062W	3465	4822 051 30272	2k7 5% 0,062W
3408	4822 051 30102	1k 5% 0,062W	3466	4822 051 30102	1k 5% 0,062W
3409	4822 051 30102	1k 5% 0,062W	3467	4822 051 30102	1k 5% 0,062W
3410	4822 051 30102	1k 5% 0,062W	3468	4822 051 30102	1k 5% 0,062W
3411	4822 051 30102	1k 5% 0,062W	3469	4822 051 30102	1k 5% 0,062W
3412	4822 051 30102	1k 5% 0,062W	3470	4822 051 30102	1k 5% 0,062W
3413	4822 051 30103	10k 5% 0,062W	3471	4822 051 30102	1k 5% 0,062W
3414	4822 051 30103	10k 5% 0,062W	3472	4822 051 30102	1k 5% 0,062W
3415	4822 051 30102	1k 5% 0,062W	3473	4822 051 30102	1k 5% 0,062W
3416	4822 051 30102	1k 5% 0,062W	3474	4822 051 30102	1k 5% 0,062W
3417	4822 051 30102	1k 5% 0,062W	3475	4822 051 30102	1k 5% 0,062W
3418	4822 051 30102	1k 5% 0,062W	3476	4822 051 30102	1k 5% 0,062W
3419	4822 051 30102	1k 5% 0,062W	3477	4822 051 30102	1k 5% 0,062W
3420	4822 050 21003	10k 1% 0,6W	3478	4822 051 30102	1k 5% 0,062W
3421	4822 051 30103	10k 5% 0,062W	3479	4822 051 30102	1k 5% 0,062W
3422	4822 051 30102	1k 5% 0,062W	3480	4822 051 30102	1k 5% 0,062W
3423	4822 051 30102	1k 5% 0,062W	3481	4822 051 30102	1k 5% 0,062W
3424	4822 051 30102	1k 5% 0,062W	3482	4822 051 30102	1k 5% 0,062W
3425	4822 051 30102	1k 5% 0,062W	3483	4822 051 30102	1k 5% 0,062W
3426	4822 051 30102	1k 5% 0,062W	3484	4822 051 30102	1k 5% 0,062W
3427	4822 051 30102	1k 5% 0,062W	3485	4822 051 30102	1k 5% 0,062W
3428	4822 051 30102	1k 5% 0,062W	3486	4822 051 30102	1k 5% 0,062W
3431	4822 051 30102	1k 5% 0,062W	3487	4822 051 30102	1k 5% 0,062W
3432	4822 051 30472	4k7 5% 0,062W	3488	4822 051 30102	1k 5% 0,062W
3433	4822 116 52263	2k7 5% 0,5W	3489	4822 051 30102	1k 5% 0,062W
3434	4822 116 83883	470R 5% 0,5W	3490	4822 117 12864	82k 5% 0,6W
3435	4822 051 30102	1k 5% 0,062W /22/25	3491	4822 051 30103	10k 5% 0,062W
3436	3198 021 32250	RST SM 0603 2M2 5%	3492	4822 117 12864	82k 5% 0,6W
3439	4822 051 30102	1k 5% 0,062W	3493	4822 117 12864	82k 5% 0,6W

ELECTRICAL PARTS LIST - FRONT BOARD**RESISTORS**

3494	4822 051 30682	6k8 5% 0,062W		4406	4822 051 30008	OR Jumper 0603	
3495	4822 051 30682	6k8 5% 0,062W		4407	4822 051 30008	OR Jumper 0603	
3496	4822 051 30103	10k 5% 0,062W	/21	4409	4822 051 30008	OR Jumper 0603	
3497	4822 050 21003	10k 1% 0,6W	/21	4411	4822 051 30008	OR Jumper 0603	
3498	4822 051 30101	100R 5% 0,062W		4420	4822 051 30008	OR Jumper 0603	
3499	4822 051 30101	100R 5% 0,062W		4421	4822 051 30008	OR Jumper 0603	
3500	4822 051 30221	220R 5% 0,062W		4423	4822 051 30008	OR Jumper 0603	
3501	4822 051 30221	220R 5% 0,062W		4424	4822 051 30008	OR Jumper 0603	
3502	4822 051 30471	470R 5% 0,062W		4426	4822 051 30008	OR Jumper 0603	
3509	4822 051 30103	10k 5% 0,062W		4427	4822 051 30008	OR Jumper 0603	
3510	4822 051 30103	10k 5% 0,062W		4430	4822 051 30008	OR Jumper 0603	
3511	4822 051 30103	10k 5% 0,062W		4431	4822 051 30008	OR Jumper 0603	
3513	4822 051 30102	1k 5% 0,062W		4432	4822 051 30008	OR Jumper 0603	
3514	4822 051 30102	1k 5% 0,062W		4433	4822 051 30008	OR Jumper 0603	
3515	4822 051 30102	1k 5% 0,062W		4434	4822 051 30008	OR Jumper 0603	
3518	4822 116 83872	220R 5% 0,5W		4436	4822 051 30008	OR Jumper 0603	
3519	4822 116 80176	1R 5% 0,5W		4437	4822 051 30008	OR Jumper 0603	
3520	4822 116 80176	1R 5% 0,5W		4438	4822 051 30008	OR Jumper 0603	/22/25
3521	4822 116 52257	22k 5% 0,5W		4439	4822 051 30008	OR Jumper 0603	
3522	4822 116 83872	220R 5% 0,5W		4440	4822 051 30008	OR Jumper 0603	
3523	4822 116 80176	1R 5% 0,5W		4441	4822 051 30008	OR Jumper 0603	
3524	4822 116 80176	1R 5% 0,5W		4442	4822 051 30008	OR Jumper 0603	
3527	4822 051 30101	100R 5% 0,062W		4443	4822 051 30008	OR Jumper 0603	
3529	4822 051 30101	100R 5% 0,062W		4444	4822 051 30008	OR Jumper 0603	
3531	4822 051 30101	100R 5% 0,062W		4445	4822 051 30008	OR Jumper 0603	
3532	4822 051 30101	100R 5% 0,062W		4446	4822 051 30008	OR Jumper 0603	
3533	4822 051 30103	10k 5% 0,062W		4447	4822 051 30008	OR Jumper 0603	
3534	4822 051 30102	1k 5% 0,062W		4448	4822 051 30008	OR Jumper 0603	
3535	4822 116 52263	2k7 5% 0,5W		4449	4822 051 30008	OR Jumper 0603	
3600	4822 051 30102	1k 5% 0,062W		4450	4822 051 30008	OR Jumper 0603	
3601	4822 051 30102	1k 5% 0,062W		4451	4822 051 30008	OR Jumper 0603	
3602	4822 051 30103	10k 5% 0,062W	/22/25	4452	4822 051 30008	OR Jumper 0603	
3603	4822 116 52243	1k5 5% 0,5W	/22/25	4453	4822 051 30008	OR Jumper 0603	
3604	4822 117 12891	220k 1%	/22/25	4454	4822 051 30008	OR Jumper 0603	
3605	4822 051 30222	2k2 5% 0,062W	/22/25	4455	4822 051 30008	OR Jumper 0603	
3606	4822 050 11002	1k 1% 0,4W	/22/25	4456	4822 051 30008	OR Jumper 0603	
3607	4822 050 11002	1k 1% 0,4W	/22/25	4457	4822 051 30008	OR Jumper 0603	/22/25
4300	4822 051 30008	OR Jumper 0603		4458	4822 051 30008	OR Jumper 0603	
4301	4822 051 30008	OR Jumper 0603					
4302	4822 051 30008	OR Jumper 0603					
4303	4822 051 30008	OR Jumper 0603					
4310	4822 051 30008	OR Jumper 0603					
4311	4822 051 30008	OR Jumper 0603					
4312	4822 051 30008	OR Jumper 0603					
4313	4822 051 30008	OR Jumper 0603					
4314	4822 051 30008	OR Jumper 0603					
4315	4822 051 30008	OR Jumper 0603					
4316	4822 051 30008	OR Jumper 0603					
4400	4822 051 30008	OR Jumper 0603					
4404	4822 051 30008	OR Jumper 0603					
4405	4822 051 30008	OR Jumper 0603					

COILS & FILTERS

5300	3198 018 52280	FXDIND SM 0603 2U2 10%	
5301	3198 018 52280	FXDIND SM 0603 2U2 10%	
5302	3198 018 52280	FXDIND SM 0603 2U2 10%	
5303	3198 018 54780	FXDIND SM 0603 4U7 10%	
5304	3198 018 54780	FXDIND SM 0603 4U7 10%	
5400	5322 242 73686	RES CER 12MHz	
5401	2422 543 01069	RES XTL 32,768kHz	
5402	3198 018 54780	FXDIND SM 0603 4U7 10%	
5403	3198 018 54780	FXDIND SM 0603 4U7 10%	
5404	4822 157 62552	Coil 2,2uH 5%	
5405	4822 157 62552	Coil 2,2uH 5%	

ELECTRICAL PARTS LIST - FRONT BOARD

5406	4822 157 62552	Coil 2,2uH 5%	
5407	4822 157 62552	Coil 2,2uH 5%	
5600	3198 018 52280	FXDIND SM 0603 2U2 10%	
5601	3198 018 52280	FXDIND SM 0603 2U2 10%	/22/25
5602	4822 242 11033	RES XTL 4,332MHz	/22/25

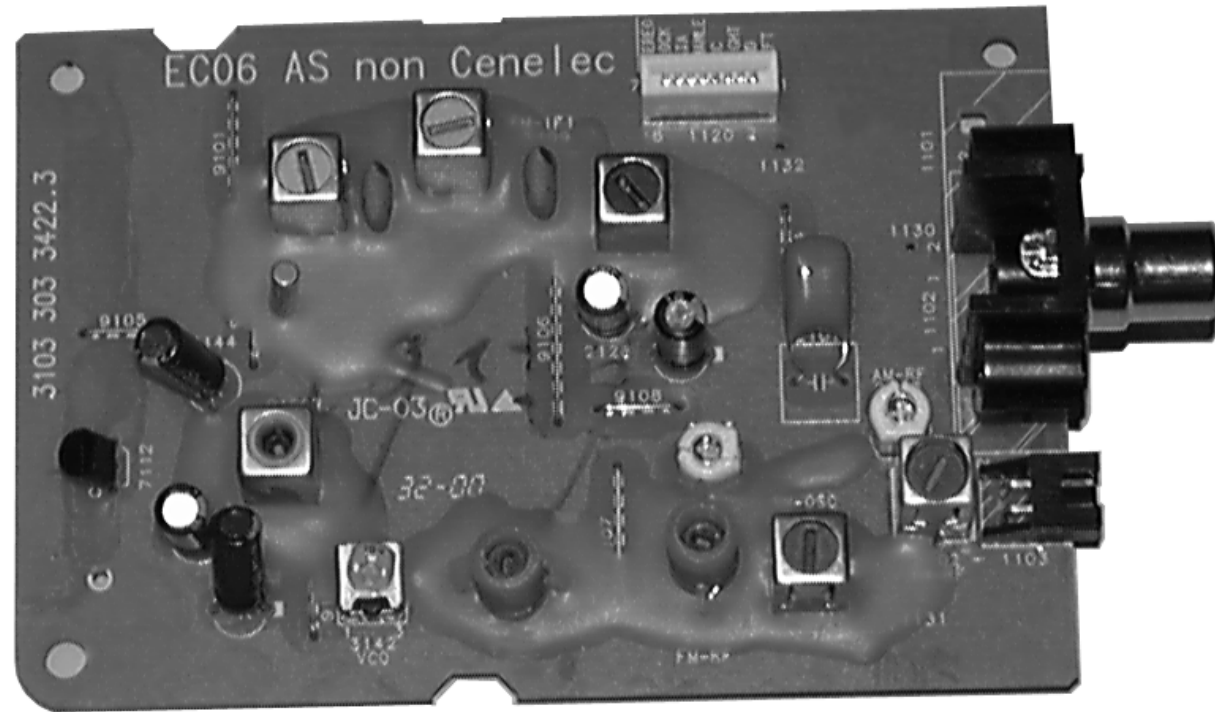
DIODES

6300	9322 190 55676	LED VS LTL-816TDK3	
6301	9322 190 55676	LED VS LTL-816TDK3	
6302	9322 190 55676	LED VS LTL-816TDK3	
6303	9322 190 55676	LED VS LTL-816TDK3	
6304	9322 190 55676	LED VS LTL-816TDK3	
6305	9322 190 55676	LED VS LTL-816TDK3	
6306	9322 179 76676	LED VS LTL-816EELC	
6308	4822 130 31878	1N4003G	
6309	4822 130 11397	BAS316	
6400	4822 130 30621	1N4148	
6401	4822 130 30621	1N4148	
6402	4822 130 30621	1N4148	
6403	4822 130 30621	1N4148	
6404	4822 130 30621	1N4148	
6405	4822 130 31878	1N4003G	
6406	4822 130 31878	1N4003G	
6407	4822 130 31878	1N4003G	
6408	4822 130 30621	1N4148	
6409	4822 130 34278	BZX79-B6V8	
6410	4822 130 30621	1N4148	

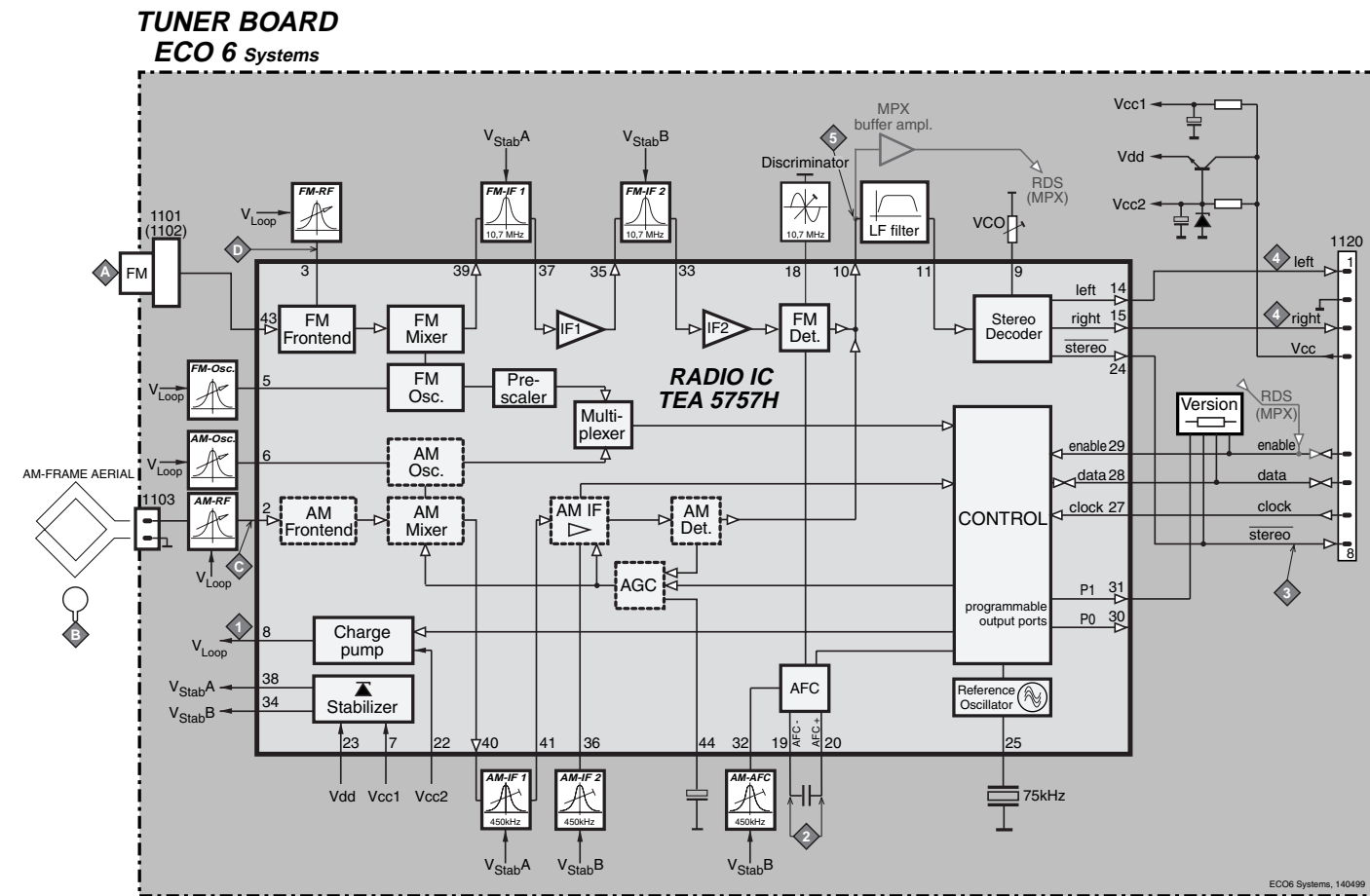
TRANSISTORS & INTEGRATED CIRCUITS

7301	4822 209 15449	IC SM 74HC4094D	
7302	5322 130 60159	BC847B	
7400	3139 110 53741	TMP88CU74YF - 'MCM7/8S53741'	
7401	4822 130 60373	BC857B	
7402	5322 130 60159	BC847B	
7403	9322 185 95667	IR Receiver TSOP4836ZC1	
7404	5322 130 60159	BC847B	
7405	5322 130 60159	BC847B	
7407	5322 130 60159	BC847B	
7408	5322 130 60159	BC847B	
7600	9322 145 26668	IC SM M24C02-WMN6	
7601	9352 686 05118	IC SM SAA6581T	/22/25

Note : Only the parts mentioned in this list are normal service spare parts.



BLOCK DIAGRAM

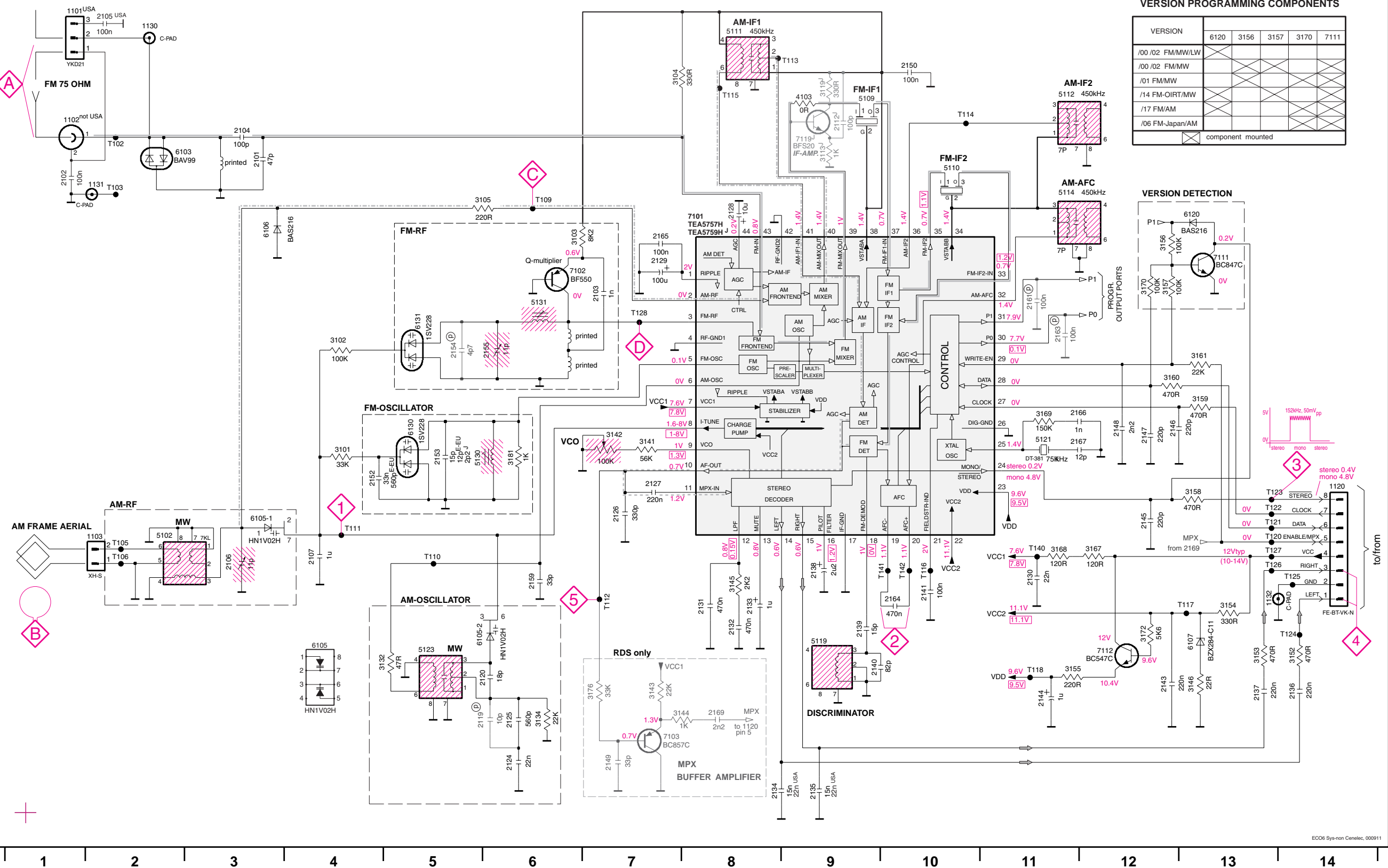


ECO6 Tuner Board
version: *SYSTEMS non-CENELEC*

TABLE OF CONTENTS

Blockdiagram7A-1
 Schematic Diagram7A-2
 Component Layout.....7A-3
 Adjustment table7A-3
 Electrical Partslist.....7A-4

TUNER BOARD ECO6 / SYSTEMS NON CENELEC

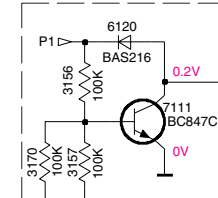


VERSION PROGRAMMING COMPONENTS

VERSION	6120	3156	3157	3170	7111
/00 /02 FM/MW/LW					
/00 /02 FM/MW					
/01 FM/MW					
/14 FM-OIRT/MW					
/17 FM/AM					
/06 FM-Japan/AM					

component mounted

VERSION DETECTION



LEGEND

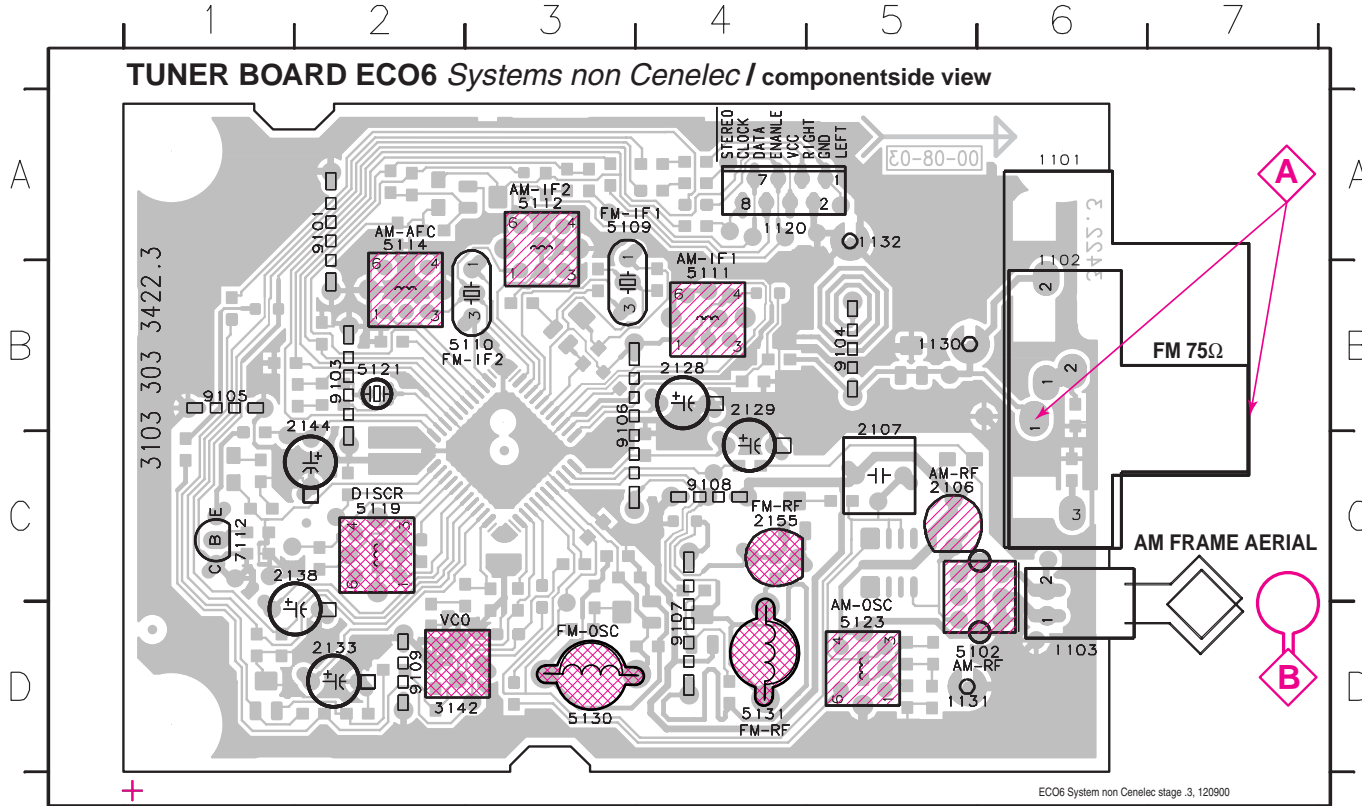
- Ⓟ... for provision only
- USA ... for USA version only
- E-EU ... for East European version only
- J ... for Japanese version only

- Ⓜ...V FM mode stereo
- Ⓜ...V MW mode
- Ⓜ...V LW mode
- voltages measured while set is tuned to a strong transmitter
- EVM

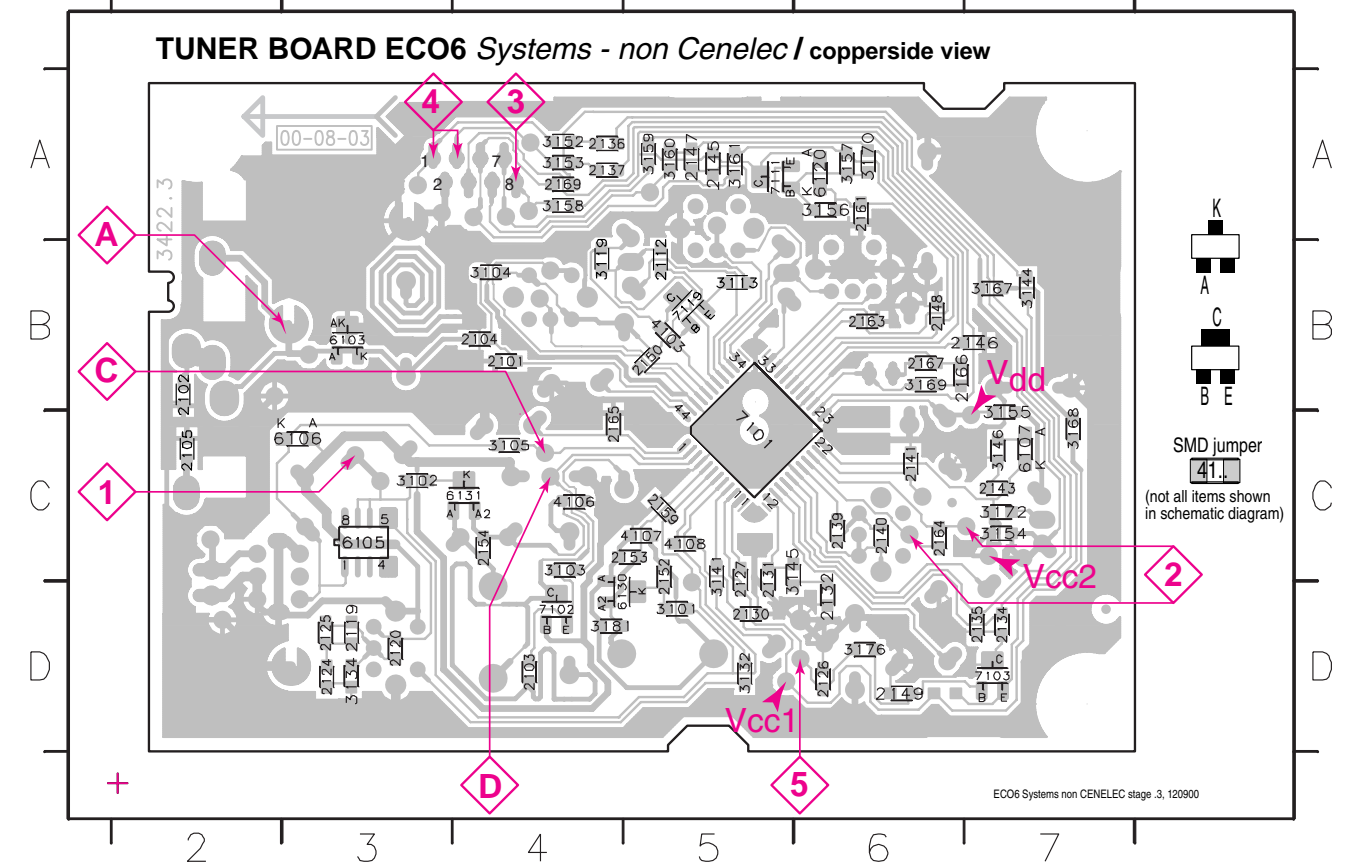
- Signal path
- FM
- - - AM
- · - · MPX (Audio Frequency)
- ⇒ AF - left/right

- 1101 A1
- 1102 B1
- 1103 F2
- 1120 E14
- 1130 A2
- 1131 B2
- 1132 G13
- 2101 B3
- 2102 B1
- 2103 C7
- 2104 B3
- 2105 A2
- 2106 F3
- 2107 F4
- 2119 H6
- 2120 G6
- 2124 H6
- 2125 H6
- 2126 F7
- 2127 E7
- 2128 C8
- 2129 C7
- 2130 F11
- 2131 G8
- 2132 G8
- 2133 G8
- 2134 H8
- 2135 H9
- 2136 G14
- 2137 G13
- 2138 F9
- 2139 G9
- 2140 G9
- 2141 F10
- 2143 G12
- 2144 G11
- 2145 F12
- 2146 E12
- 2147 E12
- 2148 H7
- 2149 H7
- 2150 A10
- 2152 E4
- 2153 E5
- 2154 D5
- 2155 D5
- 2159 F6
- 2161 C11
- 2163 D11
- 2164 F10
- 2165 C7
- 2166 E11
- 2167 E11
- 2169 H8
- 3101 E4
- 3102 D4
- 3103 C6
- 3104 A7
- 3105 B6
- 3132 G5
- 3134 H6
- 3141 E7
- 3142 E7
- 3143 G7
- 3144 H7
- 3145 F8
- 3146 G13
- 3152 G14
- 3153 G13
- 3154 G13
- 3155 G11
- 3156 C12
- 3157 D12
- 3158 E13
- 3159 D13
- 3160 D13
- 3161 D13
- 3167 F12
- 3168 F11
- 3169 E11
- 3170 C12
- 3172 G12
- 3176 G7
- 3181 E6
- 5102 F2
- 5109 B9
- 5110 B10
- 5111 A8
- 5112 A11
- 5114 B11
- 5119 G9
- 5121 E11
- 5123 G5
- 5130 E5
- 5131 C6
- 5132 B2
- 6105-1 F3
- 6105-2 G5
- 6106 C3
- 6107 G13
- 6120 G13
- 6130 E5
- 6131 D5
- 7101 C8
- 7102 C6
- 7103 H7
- 7111 C13
- 7112 G12
- T102 B2
- T103 B2
- T105 F2
- T106 F2
- T109 B6
- T110 F5
- T111 F4
- T112 F7
- T113 A8
- T114 B10
- T115 A8
- T116 F10
- T117 G13
- T118 G11
- T120 F13
- T122 F13
- T123 E13
- T124 G14
- T125 F14
- T126 F13
- T127 F13
- T128 D7
- T140 F11
- T141 F10
- T142 F10

1101 A6 1120 A4 1132 A5 2128 C4 2138 C2 3142 D2 5110 B3 5114 A2 5123 D5 7112 C1 9104 B5 9107 D4
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 1103 D6 1131 D5 2107 B5 2133 D2 2155 C4 5109 A3 5112 A3 5121 B2 5131 D4 9103 B2 9106 B3 9109 D2



2101 B4 2119 D3 2130 D5 2137 A4 2146 B7 2153 C5 2165 C4 3103 C4 3134 D3 3152 A4 3158 A4 3169 B6 4106 C4 6107 C7 7103 D7
 2102 B1 2120 D3 2131 C5 2139 C6 2147 A5 2154 C4 2166 B6 3104 B4 3141 C5 3153 A4 3159 A5 3170 A6 4107 C5 6120 A6 7111 A5
 2103 D4 2124 D3 2132 D6 2140 C6 2148 B6 2159 C5 2167 B6 3105 C4 3143 D6 3154 C7 3160 A5 3172 C7 4108 C5 6130 D4 7119 B5
 2104 B4 2125 D3 2134 D7 2141 C6 2149 D6 2161 A6 2169 A4 3113 B5 3144 B7 3155 C7 3161 A5 3176 D6 6103 B3 6131 C4
 2105 C1 2126 D6 2135 D7 2143 C7 2150 B5 2163 B6 3101 D5 3119 B5 3145 C5 3156 A6 3167 B7 3181 D4 6105 C3 7101 C5
 2112 B5 2127 C5 2136 A4 2145 A5 2152 C5 3102 C3 3132 D5 3146 C7 3157 A6 3168 C7 4103 B5 6106 C3 7102 D4



These assembly drawings show a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partlist.

TUNER ADJUSTMENT TABLE (ECO6 FM/MW- and FM/MW/LW - versions with AM-frame aerial)

Waverange	Input frequency	Input	Tuned to	Adjust	Output	Scope/Voltmeter
VARICAP ALIGNMENT						
FM 87.5 - 108MHz (65.81 - 74, 87.5 - 108MHz)			108MHz	5130		8V ±0.2V
			87.5MHz (65.81MHz)	check		4.3V ±0.5V (1.2V ±0.5V)
MW FM/AM-version, 10kHz grid 530 - 1700kHz			1700kHz	5123		8V ±0.2V
			530kHz	check		1.1V ±0.4V
FM/MW-version, 9kHz grid 531 - 1602kHz			1602kHz	5123	1	6.9V ±0.2V
			531kHz	check		1.1V ±0.4V
LW 153 - 279kHz			279kHz	5122		8V ±0.2V
			153kHz	check		1.1V ±0.4V
MW FM/MW/LW- version, 9kHz grid 531 - 1602kHz			1602kHz	5123		8V ±0.2V
			531kHz	check		1.1V ±0.4V
FM IF						
FM	10.7MHz, 45mV continuous wave	D		5119	2	0 ± 3 mV DC
FM RF						
FM 87.5 - 108MHz (65.81 - 74, 87.5 - 108MHz)	108MHz	A	108MHz	2155	4	MAX
	87.5MHz (65.81MHz)	mod=1kHz Δf=±22.5kHz	87.5MHz (65.81MHz)	5131		
VCO						
FM	98MHz, 1mV continuous wave	A	98MHz	3142	3	152kHz ±1kHz ¹⁾
AM IF						
MW	450kHz connect pin 6 of IC 7101 (AM Osc.) with 3.3kΩ to Vcc	C		5111	5	
		C		5112		
AM AFC MW		C		5114	2	0 ± 2 mV DC
AM RF³⁾						
MW⁴⁾ FM/MW/LW- and FM/MW-version (9kHz grid)	1494kHz	B	1494kHz	2106	5	
	531 - 1602kHz		558kHz	5102		
LW	198kHz		198kHz	5103		
MW FM/AM-version, 10kHz grid 530 - 1700kHz	1500kHz	B	1500kHz	2106	5	
	560kHz		560kHz	5102		

Use Service Testprogram. By selecting the TUNER TEST test frequencies will be stored as preset frequencies automatically.

- 1) If sensitivity of frequency counter is too low adjust to max. channel separation (input signal: stereo left 90% + 9%, adjust output on right channel to minimum)
- 2) RC network serves for damping the IF-filter while adjusting the other one.
- 3) For AM RF adjustments the original frame antenna has to be used!
- 4) MW has to be aligned before LW.

↑ Repeat

MISCELLANEOUS

1101	2422 015 19376	SOCKET 2P CLICKFIT	USA only
1102	4822 267 10283	SOCKET COAX, IEC 75Ω	not USA
1103	4822 265 31184	JST CONNECTOR 2 POLE	
1120	4822 265 11515	FFC SOCKET, 8P	

CAPACITORS

2101	4822 126 13692	47pF	1%	63V	
2102	4822 126 13838	100nF	10%	50V	not USA
2103	5322 122 31647	1nF	10%	63V	
2104	5322 122 32531	100pF	5%	50V	
2105	4822 126 13838	100nF	10%	50V	USA only
2106	2020 800 00191	3-11pF TRIMCAP.,N450			
2107	4822 121 51319	1μF	20%	50V	
2120	4822 126 13689	18pF	1%	63V	
2124	5322 122 32654	22nF	10%	63V	
2125	2020 552 96199	560pF	1%	50V	
2126	5322 122 31863	330pF	5%	50V	
2127	4822 126 14076	220nF	20%	25V	
2128	4822 124 40248	10μF	20%	63V	
2129	4822 124 41584	100μF	20%	10V	
2130	5322 122 32654	22nF	10%	63V	
2131	4822 126 13482	470nF	20%	16V	
2132	4822 126 13482	470nF	20%	16V	
2133	4822 124 21913	1μF	20%	63V	
2134	4822 126 13188	15nF	5%	63V	not USA
2134	5322 122 32654	22nF	10%	63V	USA only
2135	4822 126 13188	15nF	5%	63V	not USA
2135	5322 122 32654	22nF	10%	63V	USA only
2136	4822 126 14076	220nF	20%	25V	
2137	4822 126 14076	220nF	20%	25V	
2138	4822 124 22652	2,2μF	20%	50V	
2139	4822 126 14236	15pF	5%	50V	
2140	4822 126 13695	82pF	1%	63V	
2141	4822 126 13838	100nF	10%	50V	
2143	4822 126 14076	220nF	20%	25V	
2144	4822 124 21913	1μF	20%	63V	
2145	4822 122 33575	220pF	5%	50V	
2146	4822 122 33575	220pF	5%	50V	
2147	4822 122 33575	220pF	5%	50V	
2148	4822 122 33127	2,2nF	10%	63V	
2149	5322 122 32659	33pF	5%	50V	RDS only
2150	4822 126 13838	100nF	10%	50V	
2152	4822 126 12105	33nF	5%	63V	not for East Europe
2152	5322 116 80853	560pF	5%	63V	for East Europe only
2153	4822 126 13486	15pF	2%	63V	not for East Europe
2153	4822 122 33926	12pF	2%	50V	for East Europe only
2155	2020 800 00191	3-11pF TRIMCAP.,N450			
2159	5322 122 32659	33pF	5%	50V	
2164	4822 126 13482	470nF	20%	16V	
2165	4822 126 13838	100nF	10%	50V	
2166	5322 122 31647	1nF	10%	63V	
2167	4822 122 33926	12pF	5%	50V	
2169	4822 122 33127	2,2nF	10%	63V	RDS only

RESISTORS

3101	4822 051 20333	33kΩ	5%	0,1W
3102	4822 117 10837	100kΩ	1%	0,1W
3103	4822 051 20822	8,2kΩ	5%	0,1W
3104	4822 117 13577	330Ω	1%	0,1W
3105	4822 117 11503	220Ω	5%	0,1W
3132	4822 051 20479	47Ω	5%	0,1W
3134	4822 051 20223	22kΩ	5%	0,1W
3141	4822 117 11148	56kΩ	1%	0,1W
3142	4822 100 12159	TRIMPOT. 100kΩ		

RESISTORS

3143	4822 051 20223	22kΩ	5%	0,1W	RDS only
3144	4822 051 10102	1kΩ	2%	0,25W	RDS only
3145	4822 117 11449	2,2kΩ	1%	0,1W	
3146	4822 051 20229	22Ω	5%	0,1W	
3152	4822 051 20471	470Ω	5%	0,1W	
3153	4822 051 20471	470Ω	5%	0,1W	
3154	4822 117 13577	330Ω	1%	0,1W	
3155	4822 117 11503	220Ω	5%	0,1W	
3156	4822 117 10837	100kΩ	1%	0,1W	
3157	4822 117 10837	100kΩ	1%	0,1W	
3158	4822 051 20471	470Ω	5%	0,1W	
3159	4822 051 20471	470Ω	5%	0,1W	
3160	4822 051 20471	470Ω	5%	0,1W	
3161	4822 051 20223	22kΩ	5%	0,1W	
3167	4822 051 20121	120Ω	5%	0,1W	
3168	4822 051 20121	120Ω	5%	0,1W	
3169	4822 051 20154	150kΩ	5%	0,1W	
3170	4822 117 10837	100kΩ	1%	0,1W	
3172	4822 051 20562	5,6kΩ	5%	0,1W	
3176	4822 051 20333	33kΩ	5%	0,1W	RDS only
3181	4822 051 10102	1kΩ	2%	0,25W	
4103	4822 051 20008	CHIP JUMPER 0805			
4106	4822 051 20008	CHIP JUMPER 0805			
4107	4822 051 20008	CHIP JUMPER 0805			
4108	4822 051 20008	CHIP JUMPER 0805			

COILS

5102	4822 157 71634	RF-COIL MW
5109	4822 242 70665	FM-IF FILTER 10,7MHz
5110	4822 242 70665	FM-IF FILTER 10,7MHz
5111	2422 549 44023	AM-IF FILTER 450kHz
5112	4822 157 70302	AM-IF FILTER 450kHz
5114	4822 157 70302	AM-IF FILTER 450kHz
5119	4822 157 11443	DISCRIMINATOR COIL
5121	4822 242 10261	QUARTZ 75kHz
5123	2422 549 44108	RF-COIL, AM-OSCILLATOR
5130	4822 157 11843	RF COIL 1,5 TURNS
5131	4822 157 11843	RF COIL 1,5 TURNS

DIODES

6103	5322 130 34337	BAV99
6105	4822 130 83075	HN1V02H
6106	4822 130 83757	BAS216
6107	9340 386 90115	BZX284-C11
6120	4822 130 83757	BAS216
6130	4822 130 82833	1SV228
6131	4822 130 82833	1SV228

TRANSISTORS

7102	4822 130 42131	BF550	
7103	5322 130 42756	BC857C	RDS only
7111	5322 130 42755	BC847C	
7112	4822 130 44503	BC547C	

INTEGRATED CIRCUITS

7101	9351 740 80557	TEA5757H/V1, RADIO IC
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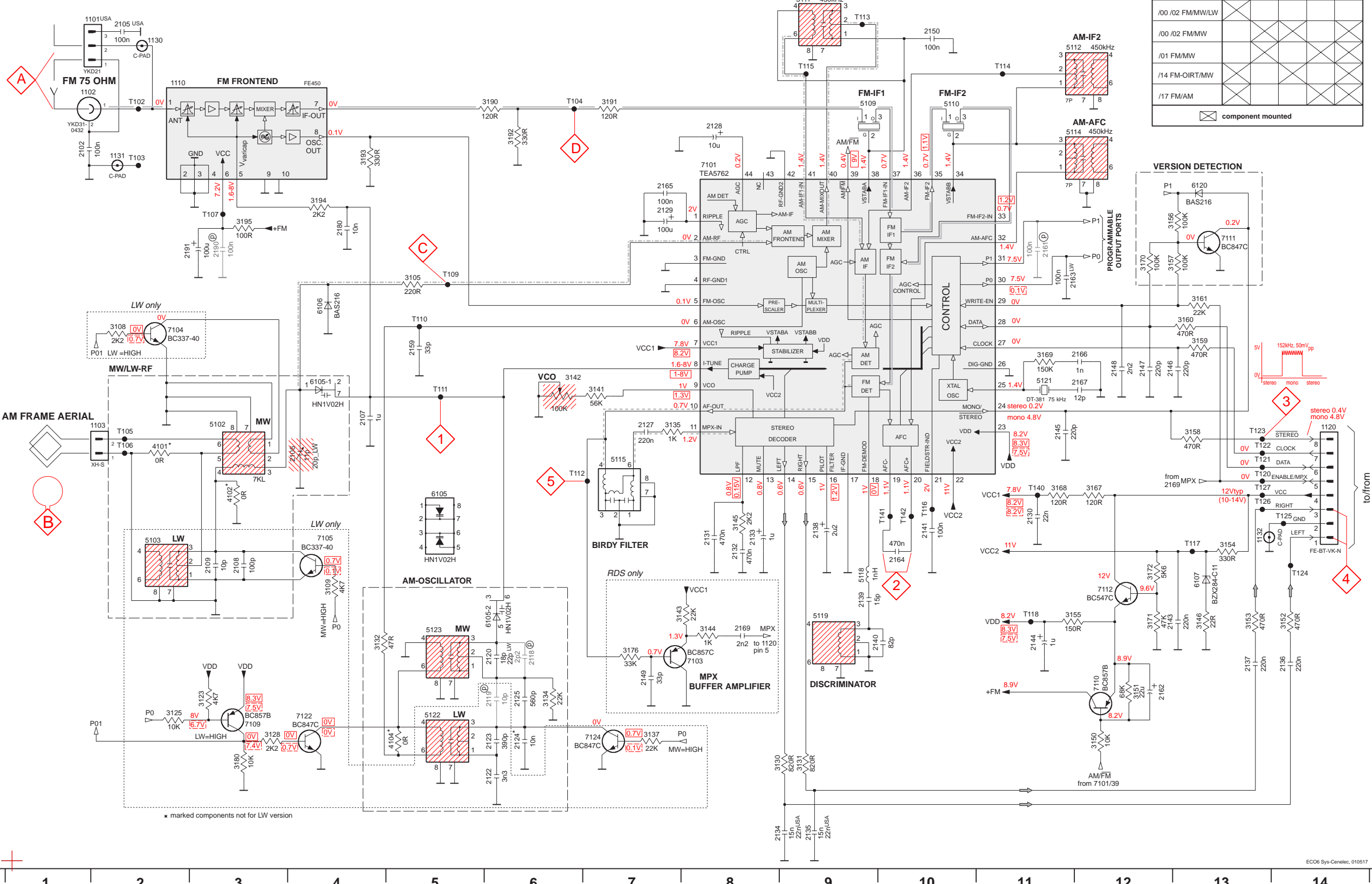
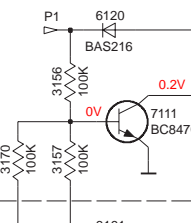
TUNER BOARD ECO6 / SYSTEMS-CENELEC

VERSION PROGRAMMING COMPONENTS

VERSION	6120	3156	3157	3170	7111
/00 /02 FM/MW/LW					
/00 /02 FM/MW					
/01 FM/MW					
/14 FM-OIRT/MW					
/17 FM/AM					

☒ component mounted

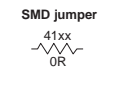
VERSION DETECTION



- 1101 A2
- 1102 B1
- 1103 E2
- 1110 B2
- 1120 E4
- 1130 A2
- 1131 C2
- 1132 F13
- 1132 B1
- 2105 A2
- 2106 E3
- 2107 E4
- 2108 G3
- 2109 G3
- 2118 H6
- 2119 H6
- 2120 H6
- 2122 I6
- 2123 H6
- 2124 H6
- 2125 H6
- 2127 E7
- 2128 B8
- 2129 C7
- 2130 F11
- 2131 F8
- 2132 F8
- 2133 F8
- 2134 I8
- 2135 I9
- 2136 H14
- 2137 H13
- 2138 F9
- 2139 G9
- 2140 G9
- 2141 F10
- 2143 G12
- 2144 G11
- 2145 E11
- 2146 E12
- 2147 E12
- 2148 E12
- 2149 H7
- 2150 A10
- 2159 D5
- 2161 C11
- 2162 H12
- 2163 D11
- 2164 G10
- 2165 C7
- 2166 E11
- 2167 E11
- 2169 G8
- 2180 C4
- 2190 C3
- 2191 C3
- 3105 D5
- 3108 D2
- 3109 G4
- 3123 H3
- 3125 H2
- 3128 H3
- 3130 I9
- 3131 I9
- 3132 G4
- 3134 H6
- 3135 E7
- 3137 H7
- 3141 E7
- 3142 E6
- 3143 G7
- 3144 G8
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- 3146 G13
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- 3151 H12
- 3152 G14
- 3153 G13
- 3154 F13
- 3155 G12
- 3156 C12
- 3157 D12
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- 3159 D13
- 3160 D13
- 3161 D13
- 3167 F12
- 3168 F11
- 3169 E11
- 3170 D12
- 3171 G12
- 3172 G12
- 3176 H7
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- 3190 B6
- 3191 B7
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- 4104 H5
- 5102 E3
- 5103 F2
- 5109 B9
- 5110 B10
- 5111 A9
- 5112 A11
- 5114 B11
- 5115 E7
- 5118 G9
- 5119 G9
- 5121 E11
- 5122 H5
- 5123 G5
- 6105-1 E4
- 6105-2 G6
- 6106 D4
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- 6120 C13
- 7101 C8
- 7103 H8
- 7104 D2
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- 7110 H12
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- T130 C6
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- T137 C6
- T138 C6
- T139 C6
- T140 C6
- T141 C6
- T142 C6
- T143 C6
- T144 C6
- T145 C6
- T146 C6
- T147 C6
- T148 C6
- T149 C6
- T150 C6

LEGEND

- *... only assembled in FM/AM-version
- Ⓞ... for provision only
- USA ... for USA version only
- LW ... for LW version only

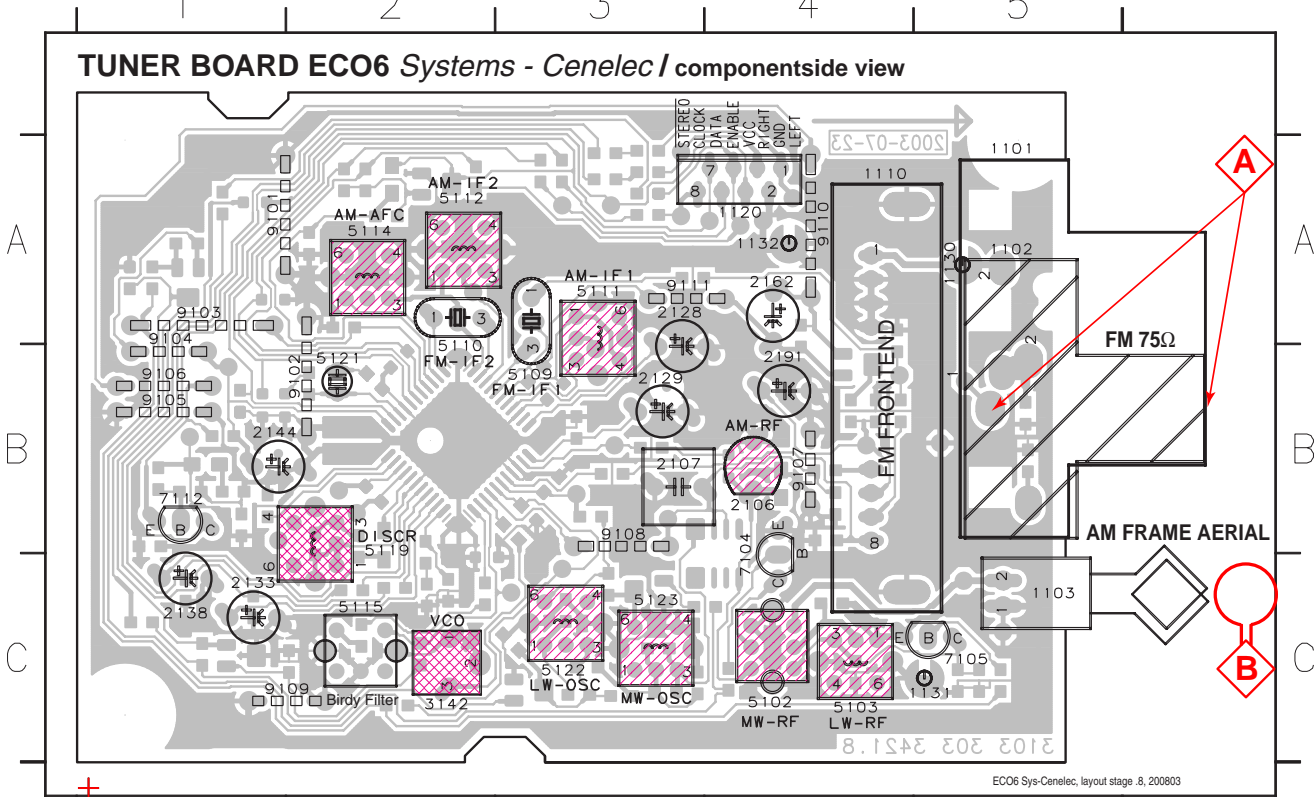


- ...V FM mode stereo
- ...V MW mode
- ...V LW mode
- voltages measured while set is tuned to a strong transmitter

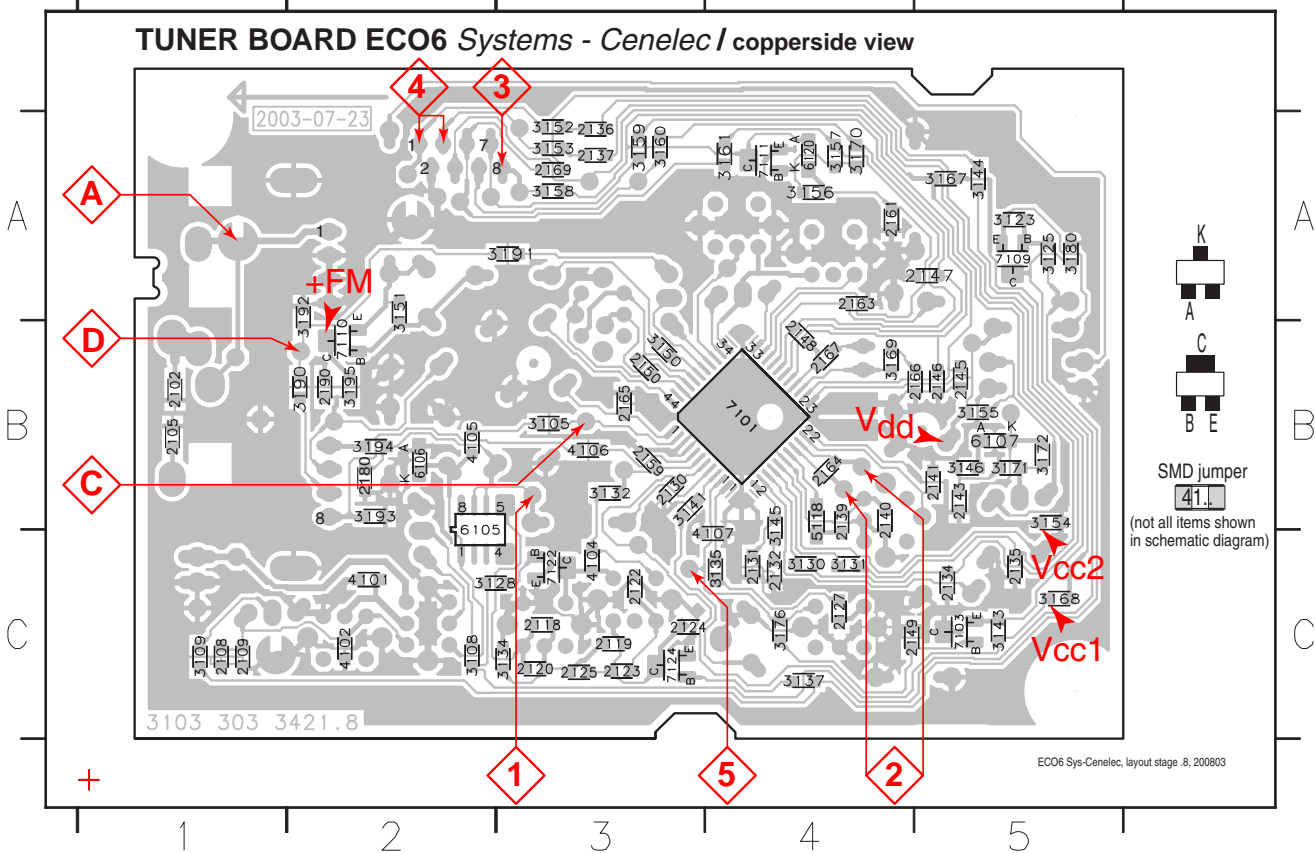
Signal path

- FM
- - - AM
- - - MPX (Audio Frequency)
- ⇒ AF - left/right

1101 B5 1110 B4 1131 C5 2107 B3 2133 C1 2162 A4 5102 C4 5110 A2 5114 A2 5121 B2 7104 C4 9101 A2 9104 B1 9107 B4 9110 A4
 1102 B5 1120 A4 1132 A4 2128 A3 2138 B1 2191 B4 5103 C4 5111 A3 5115 C2 5122 C3 7105 C5 9102 B2 9105 B1 9108 B3 9111 A3
 1103 C5 1130 A5 2106 B4 2129 B3 2144 B1 3142 C2 5109 B3 5112 A2 5119 B2 5123 C3 7112 B1 9103 A1 9106 B1 9109 C2



2102 B1 2120 C3 2130 B3 2137 A3 2146 B5 2161 A4 2169 A3 3123 A5 3134 C3 3145 C4 3154 B5 3160 A3 3171 B5 3192 A2 4104 C3 6106 B2 7110 B2
 2105 B1 2122 C3 2131 C4 2139 B4 2147 A5 2163 A4 2180 B2 3125 A5 3135 C4 3146 B5 3155 B5 3161 A4 3172 B5 3193 B2 4105 B2 6107 B5 7111 A4
 2108 C1 2123 C3 2132 C4 2140 B4 2148 B4 2164 B4 2190 B2 3128 C2 3137 C4 3150 B3 3156 A4 3167 A5 3176 C4 3194 B2 4106 B3 6120 A4 7122 C3
 2109 C1 2124 C3 2134 C5 2141 B5 2149 C4 2165 B3 3105 B3 3130 C4 3141 B3 3151 A2 3157 A4 3168 C5 3180 A5 3195 B2 4107 C4 7101 B4 7124 C3
 2118 C3 2125 C3 2135 C5 2143 B5 2150 B3 2166 B5 3108 C2 3131 C4 3143 C5 3152 A3 3158 A3 3169 B4 3190 B2 4101 C2 5118 C4 7103 C5
 2119 C3 2127 C4 2136 A3 2145 B5 2159 B3 2167 B4 3109 C1 3132 B3 3144 A5 3153 A3 3159 A3 3170 A4 3191 A3 4102 C2 6105 B2 7109 A5



These assembly drawings show a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partslist.

TUNER ADJUSTMENT TABLE (ECO6 Cenelec FM/MW - and FM/MW/LW - versions with AM-frame aerial)

Waverange	Input frequency	Input	Tuned to	Adjust	Output	Scope/Voltmeter
VARICAP ALIGNMENT						
FM 87.5 - 108MHz (50kHz grid)			108MHz	check		8V ±1.2V
			87.5MHz	check		1.6V ±0.5V
MW 531 - 1602kHz (9kHz grid)			1602kHz	5123	1	8V ±0.2V 3-band 6.9V ±0.2V 2-band
			531kHz	check		1.1V ±0.4V
LW 153 - 279kHz (3kHz grid)			279kHz	5122		8V ±0.2V
			153kHz	check		1.1V ±0.4V
FM - IF						
FM	10.7MHz, 45mV continuous wave	D		5119	2	0mV ±3mV
FM - VCO						
FM	98MHz, 1mV continuous wave	A	98MHz	3142	3	152kHz ±1kHz ¹⁾
FM RF (channel separation) Note: The FM-frontend unit has already been adjusted by the factory and needs therefore no further adjustments for service purposes.						
FM	98MHz, 1mV 90% Left + 9% pilot mod=1kHz	A	98MHz	IF coil inside FM frontend 1110	4	right channel min.
AM IF						
MW	450kHz connect pin 6 of IC 7101 (AM Osc.) with 3.3kΩ to Vcc	C		5111	5	
				5112		
AM AFC MW	continuous wave V _{RF} = 2mV	C		5114	2	0mV ±2mV
AM RF³⁾						
MW	1494kHz	B	1494kHz	2106	5	
	558kHz					
LW	198kHz		198kHz	5103		

Use Service Testprogram. By selecting the TUNER TEST test frequencies will be stored as preset frequencies automatically.

- 1) If sensitivity of frequency counter is too low adjust to max. channel separation (input signal: stereo left 90% + 9%, adjust output on right channel to minimum)
- 2) RC network serves for damping the IF-filter while adjusting the other one.
- 3) For AM RF adjustments the original frame antenna has to be used!
 MW has to be aligned before LW.

↑ Repeat

MISCELLANEOUS

1101	2422 015 19376	SOCKET CLICKFIT 2P	USA only
1102	4822 267 10283	SOCKET COAX, IEC 75Ω	not USA
1103	4822 265 31184	JST CONNECTOR, 2 POLE	
1110	2422 542 90071	FM FRONTEND	
1120	4822 265 11515	FFC SOCKET, 8P	

CAPACITORS

2102©	4822 126 13838	100nF 10%	50V	not USA
2105©	4822 126 13838	100nF 10%	50V	USA only
2106	2020 800 00204	TRIMCAP. 4,2 - 20pF, N750		LW only
2106	2020 800 00191	TRIMCAP. 3 - 11pF, N450		FM/AM only
2107	4822 121 51319	1μF 20%	50V	
2108©	5322 122 32531	100pF 5%	50V	LW only
2109©	5322 122 32448	10pF 5%	50V	LW only
2120©	4822 126 13689	18pF 1%	63V	FM/AM only
2120©	5322 122 32658	22pF 5%	50V	LW only
2122©	4822 122 33891	3,3nF 10%	63V	LW only
2123©	2020 552 93494	390pF 1%	50V	LW only
2124©	4822 122 33177	10nF 20%	50V	FM/AM only
2125©	2020 552 96199	560pF 1%	50V	
2127©	4822 126 14076	220nF 20%	25V	
2128	4822 124 40248	10μF 20%	63V	
2129	4822 124 41584	100μF 20%	10V	
2130©	5322 122 32654	22nF 10%	63V	
2131©	4822 126 13482	470nF 20%	16V	
2132©	4822 126 13482	470nF 20%	16V	
2133	4822 124 21913	1μF 20%	63V	
2134©	3198 017 31530	15nF 10%	50V	not USA
2134©	5322 122 32654	22nF 10%	63V	USA only
2135©	3198 017 31530	15nF 10%	50V	not USA
2135©	3198 017 32230	22nF 10%	25V	USA only
2136©	4822 126 14076	220nF 20%	25V	
2137©	4822 126 14076	220nF 20%	25V	
2138	4822 124 22652	2,2μF 20%	50V	
2139©	4822 126 14236	15pF 5%	50V	
2140©	4822 126 13695	82pF 1%	63V	
2141©	4822 126 13838	100nF 10%	50V	
2143©	4822 126 14076	220nF 20%	25V	
2144	4822 124 21913	1μF 20%	63V	
2145©	4822 122 33575	220pF 5%	50V	
2146©	4822 122 33575	220pF 5%	50V	
2147©	4822 122 33575	220pF 5%	50V	
2148©	4822 122 33127	2,2nF 10%	63V	
2149©	5322 122 32659	33pF 5%	50V	RDS only
2150©	4822 126 13838	100nF 10%	50V	
2159©	5322 122 31151	22μF 20%	50V	
2163©	4822 126 13838	100nF 10%	50V	LW only
2164©	4822 126 13482	470nF 20%	16V	
2165©	4822 126 13838	100nF 10%	50V	
2166©	5322 122 31647	1nF 10%	63V	
2167©	4822 122 33926	12pF 5%	50V	
2169©	4822 122 33127	2,2nF 10%	63V	RDS only
2180©	3198 017 31030	10nF 10%	50V	
2190©	4822 126 13838	100nF 10%	50V	
2191	4822 124 40178	100μF 20%	10V	

RESISTORS

3105©	4822 117 11503	220Ω 5%	0,1W	
3108©	4822 117 11449	2,2kΩ 1%	0,1W	LW only
3109©	4822 051 20472	4,7kΩ 5%	0,1W	LW only
3123©	4822 051 20472	4,7kΩ 5%	0,1W	LW only
3125©	4822 117 10833	10kΩ 1%	0,1W	LW only

RESISTORS

3128©	4822 117 11449	2,2kΩ 1%	0,1W	LW only
3130©	3198 021 38210	820Ω 5%	0,06W	
3131©	3198 021 38210	820Ω 5%	0,06W	
3132©	4822 051 20479	47Ω 5%	0,1W	
3134©	4822 051 20223	22kΩ 5%	0,1W	
3135©	3198 021 31020	1kΩ 5%	0,06W	
3137©	4822 051 20223	22kΩ 5%	0,1W	LW only
3141©	4822 117 11148	56kΩ 1%	0,1W	
3142	4822 100 12159	TRIMPOT. 100kΩ		
3143©	4822 051 20223	22kΩ 5%	0,1W	RDS only
3144©	4822 051 10102	1kΩ 2%	0,25W	RDS only
3145©	4822 117 11449	2,2kΩ 1%	0,1W	
3146©	4822 051 20229	22Ω 5%	0,1W	
3150©	4822 117 10833	10kΩ 1%	0,1W	
3151©	4822 051 20683	68kΩ 5%	0,1W	
3152©	4822 051 20471	470Ω 5%	0,1W	
3153©	4822 051 20471	470Ω 5%	0,1W	
3154©	4822 117 13577	330Ω 1%	0,1W	
3155©	4822 117 10353	150Ω 5%	0,1W	
3156©	4822 117 10837	100kΩ 1%	0,1W	
3157©	4822 117 10837	100kΩ 1%	0,1W	
3158©	4822 051 20471	470Ω 5%	0,1W	
3159©	4822 051 20471	470Ω 5%	0,1W	
3160©	4822 051 20471	470Ω 5%	0,1W	
3161©	4822 051 20223	22kΩ 5%	0,1W	
3167©	4822 051 20121	120Ω 5%	0,1W	
3168©	4822 051 20121	120Ω 5%	0,1W	
3169©	4822 051 20154	150kΩ 5%	0,1W	
3170©	4822 117 10837	100kΩ 1%	0,1W	
3171©	4822 117 10834	47kΩ 1%	0,1W	
3172©	4822 051 20562	5,6kΩ 5%	0,1W	
3176©	4822 051 20333	33kΩ 5%	0,1W	RDS only
3180©	4822 117 10833	10kΩ 1%	0,1W	LW only
3190©	4822 051 20121	120Ω 5%	0,1W	
3191©	4822 051 20121	120Ω 5%	0,1W	
3192©	4822 117 13577	330Ω 1%	0,1W	
3193©	4822 117 13577	330Ω 1%	0,1W	
3194©	4822 117 11449	2,2kΩ 1%	0,1W	
3195©	4822 051 20101	100Ω 5%	0,1W	
4101©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4102©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4104©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4105©	4822 051 20008	CHIP JUMPER 0805		
4106©	4822 051 20008	CHIP JUMPER 0805		
4107©	4822 051 20008	CHIP JUMPER 0805		

COILS

5102	4822 157 71634	RF-COIL MW	
5103	2422 549 44107	RF-COIL LW	LW only
5109	4822 157 71639	FM-IF FILTER 10,7MHz	
5110	4822 242 70665	FM-IF FILTER 10,7MHz	
5111	2422 549 44023	AM-IF FILTER 450kHz	
5112	4822 157 70302	AM-IF FILTER 450kHz	
5114	4822 157 70302	AM-IF FILTER 450kHz	
5115	4822 157 71636	ANTI BIRDY FILTER	
5118©	2422 535 95881	100nH	
5119	4822 157 11443	DISCRIMINATOR COIL	
5121	4822 242 10261	QUARTZ 75kHz	
5122	2422 549 44108	RF-COIL, LW-OSCILLATOR	LW only
5123	2422 549 44108	RF-COIL, MW-OSCILLATOR	

DIODES

6105©	4822 130 83075	HN1V02H	
6106©	4822 130 83757	BAS216	
6107©	9340 386 90115	BZX284-C11	
6120©	4822 130 83757	BAS216	

TRANSISTORS

7103©	5322 130 42756	BC857C	RDS only
7104	9322 003 64676	TBC337-40	LW only
7105	9322 003 64676	TBC337-40	LW only
7109©	4822 130 60373	BC856B	LW only
7110©	4822 130 60373	BC856B	
7111©	5322 130 42755	BC847C	
7112	4822 130 44503	BC547C	
7122©	5322 130 42755	BC847C	LW only
7124©	5322 130 42755	BC847C	LW only

INTEGRATED CIRCUITS

7101	4822 209 90315	TEA5762H/V1, RADIO IC	
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ETF8 TAPE MODULE

TABLE OF CONTENTS

Connector assignment	9-1
Tape Module Wiring	9-2
Tape Mechanism electronics	9-2
Tape adjustment / Check Table	9-3
HEF4094BT Functional Block & Application Logic Table ...	9-3
ETF8 Board layouts - Components & Chips	9-4
ETF8 Circuit diagram	9-5
Exploded Views & mechanical parts list	9-6
Electrical parts list	9-8

CONNECTORS ASSIGNMENTS:

CONNECTOR 1701

○	1	REC-L
○	2	REC-R
○	3	GND A
○	4	TAPE-L
○	5	+12V
○	6	TAPE-R
○	7	-CMOS

INTERCONNECTION TO AF BOARD

Record input left
Record input right
AF Ground
Playback output left
D.C. supply (+12V) for AF electronics
Playback output right
Negative d.c. supply (-9V) for controlling JFET J111

CONNECTOR 1703

○	1	GND M
○	2	+MOTOR

INTERCONNECTION TO AF BOARD

Motor Ground
D.C. supply (+12V) for tape deck motor & solenoid

CONNECTOR 1706

○	1	CR_IN
○	2	AD1
○	3	+5V
○	4	GND_P
○	5	CLK
○	6	DATA
○	7	STROBE

INTERCONNECTION TO FRONT BOARD

Deck sensing Chrome Tape
Deck sensing switches output voltage / Deck EOT
DC supply (+5V) for deck status ADC network (ref to microprocessor's supply)
Control & Oscillator Ground
HEF4094BT shift register Clock line
HEF4094BT shift register Data line
HEF4094BT shift register Strobe line

CONNECTOR 1710

○	1	GND A
○	2	ERASE HEAD
○	3	R/P HD Rch
○	4	Common
○	5	R/P HD Lch

TAPE HEAD CONNECTIONS

Erase Head ground
Erase Head
R/P Head right channel positive
Pb Head return ground shield
R/P Head left channel positive

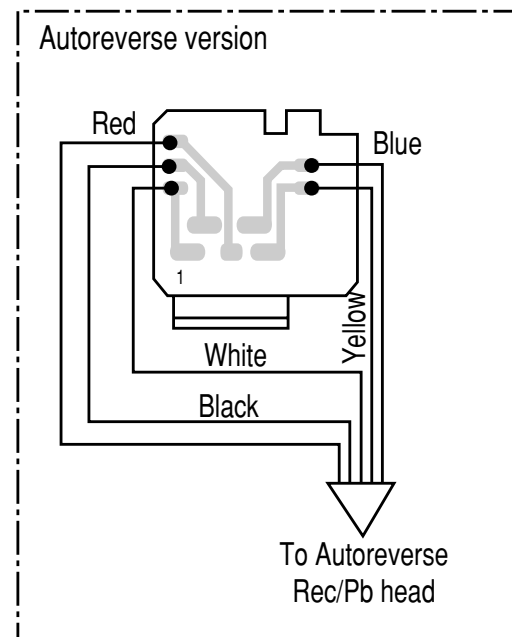
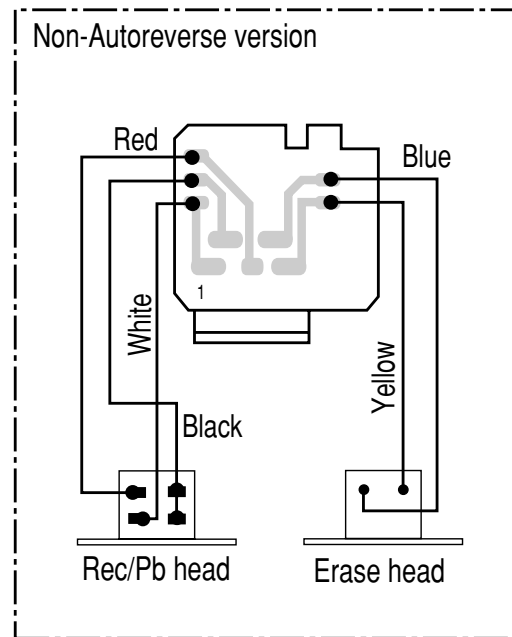
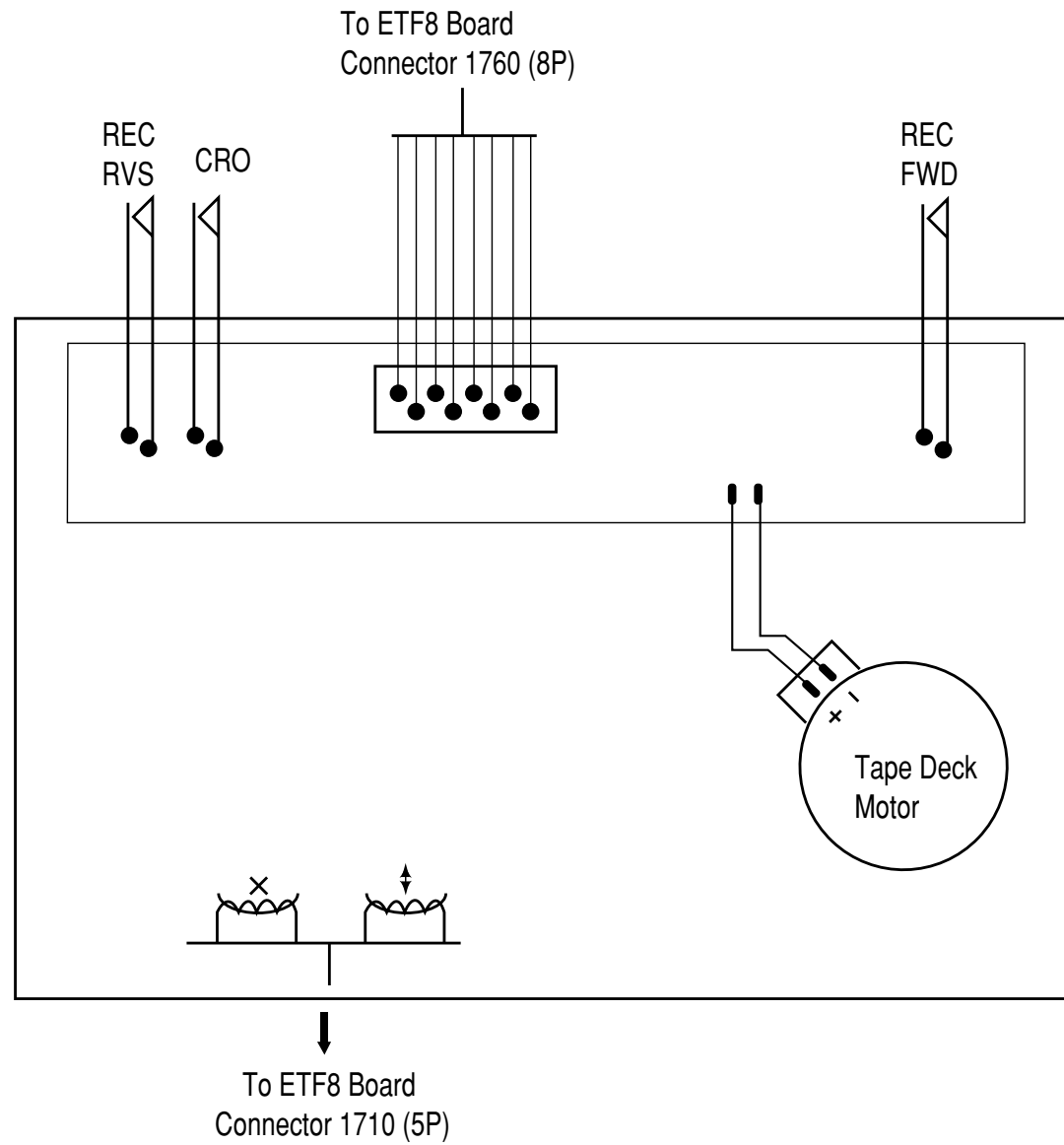
CONNECTOR 1760

○	1	Vcc 12V
○	2	PHOTO
○	3	GND_M
○	4	MODE
○	5	SoI_supply
○	6	CR_IN
○	7	REC FWD
○	8	REC REW

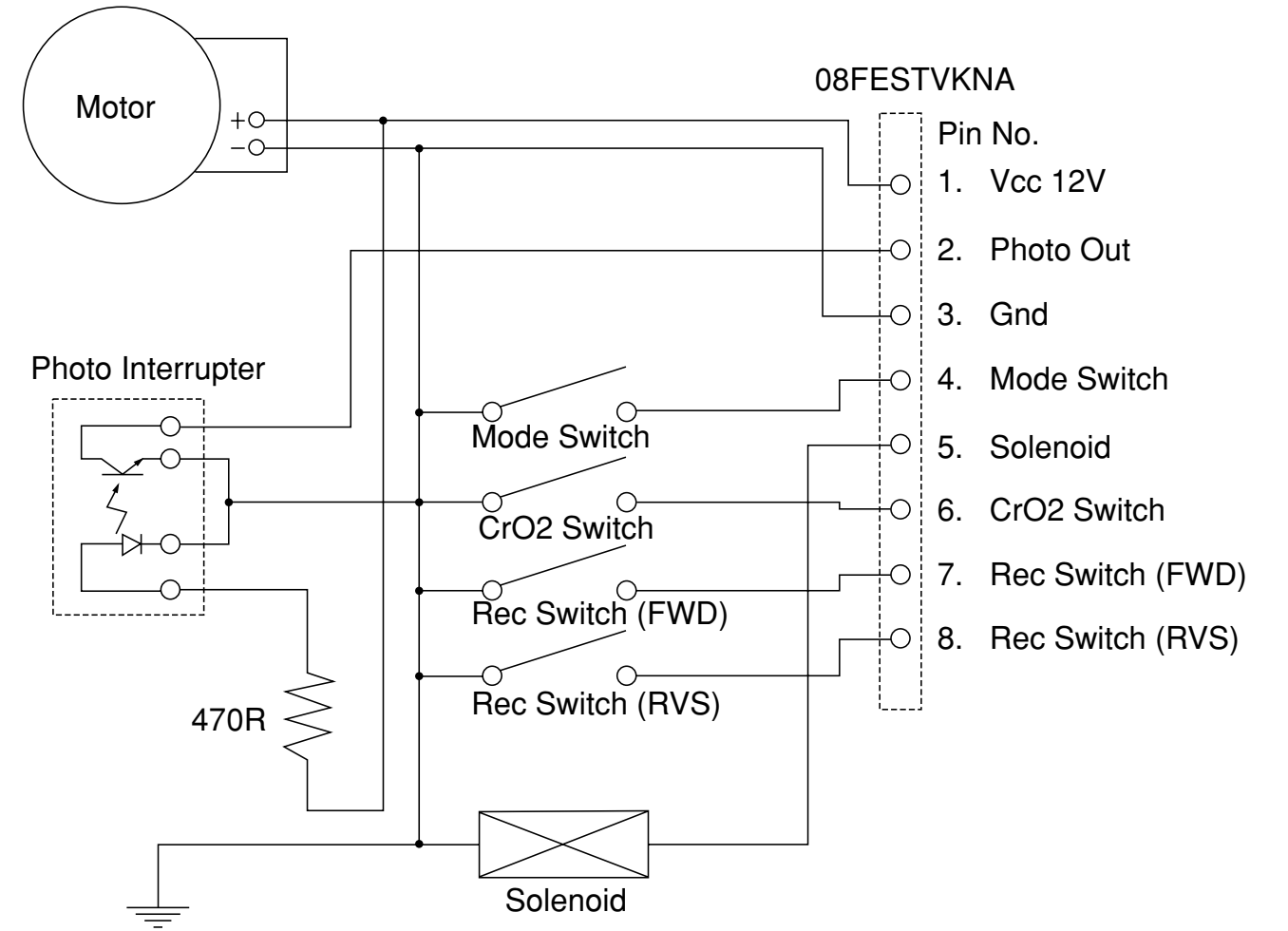
DECK CONTROL INTERFACE

Deck / Motor supply
Photo sensor output (tape movement indication)
Deck / Motor ground
Mode switch (head engagement)
Solenoid supply
Chrome tape detection switch
Record tab protection status switch (forward)
Record tab protection status switch (reverse)

TAPE DECK WIRING



TAPE MECHANISM ELECTRONICS



TAPE ADJUSTMENT & CHECK TABLE

	TEST CASSETTE	RECORDER MODE	MEASURE ON	READ ON	ADJUST	
					with	to
MOTOR SPEED	SBC420 3150Hz	PLAY		frequency counter	check	3150Hz +/- 2%
WOW & FLUTTER	SBC420 3150Hz	PLAY		W&F-meter	check	< 0.4 % DIN
ADJUST AZIMUTH	SBC420 10kHz	PLAY FWD	1 or 2 LEFT RIGHT	mV-meter	left hand screw	max. output level & left=right
		PLAY REV ^			right hand screw	
PLAYBACK FREQ. RESPONSE	SBC420	PLAY		mV-meter	check	limits see fig. 1 *
CHECK RECORD/PLAYBACK FREQUENCY AND DISTORTION						
Inject 8.85mV signals 100Hz, 250Hz, 1kHz, 10kHz, 12.5kHz via 3 or 4	SBC419A or SBC420	RECORD				
	RECORDED CASSETTE	PLAY	1 or 2 LEFT RIGHT	mV-meter	check	limits see fig. 2 *
Inject 1kHz 28mV via 3 or 4	SBC419A or SBC420	RECORD				
	RECORDED CASSETTE	PLAY	1 or 2 LEFT RIGHT	THD-meter	check	< 3% *

SBC419A : 4822 397 30069
SBC420 : 4822 397 30071

^ For Auto-reverse version only
* If high frequencies are not within limits, decrease bias and re-measure.
If distortion is too high, increase bias and re-measure

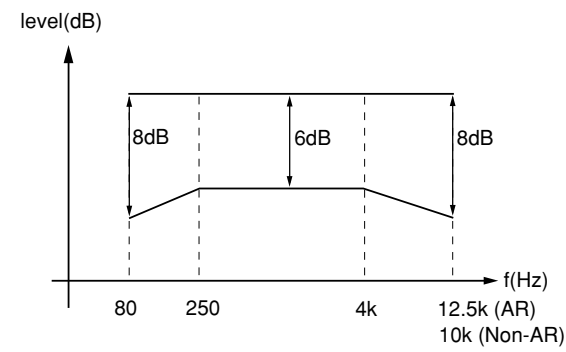


figure. 1

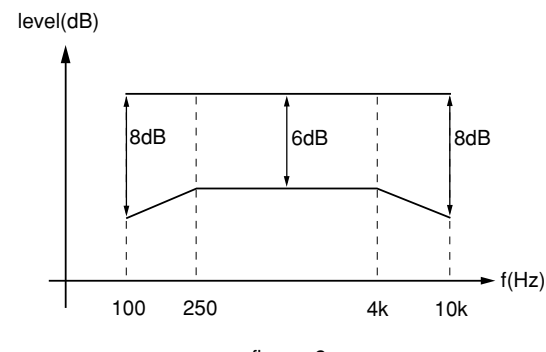
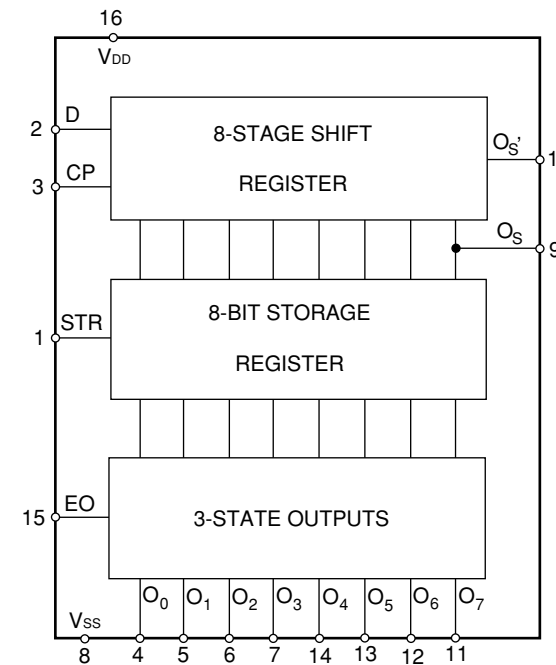


figure. 2

HEF4094BT FUNCTIONAL BLOCK DIAGRAM



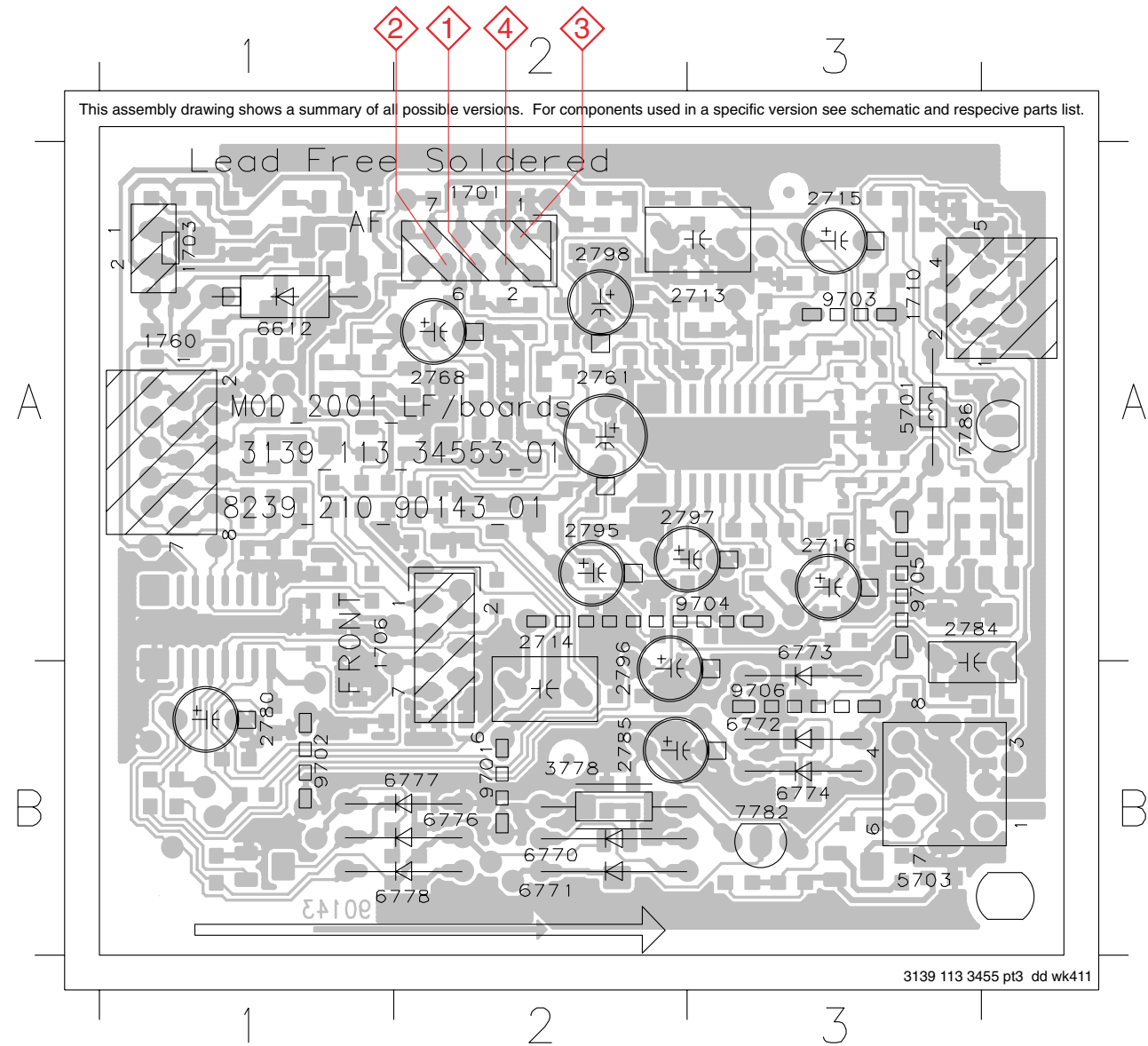
AF Control Logic State Table

State of Module	Control lines from HEF4094BT							
	O ₀	O ₁	O ₂	O ₃	O ₄	O ₅	O ₆	O ₇
	CR_SEL	REC	BIAS_OFF	CR_BIAS		SOL	MUTE_OFF	MOT
Stop	0	0	1	X	Not in used	Deck Mechanism Timing	0	0
Playback (Ferro)	0	0	1	0			1	1
Playback (Chrome)	1	0	1	1			1	1
Record (Ferro)	0	1	0	0			0	1
Record (Chrome)	1	1	0	1			0	1
FWD	0	0	1	X			0	1
REW	0	0	1	X			0	1

Note: 0 = Logic Low
1 = Logic High
X = Not applicable

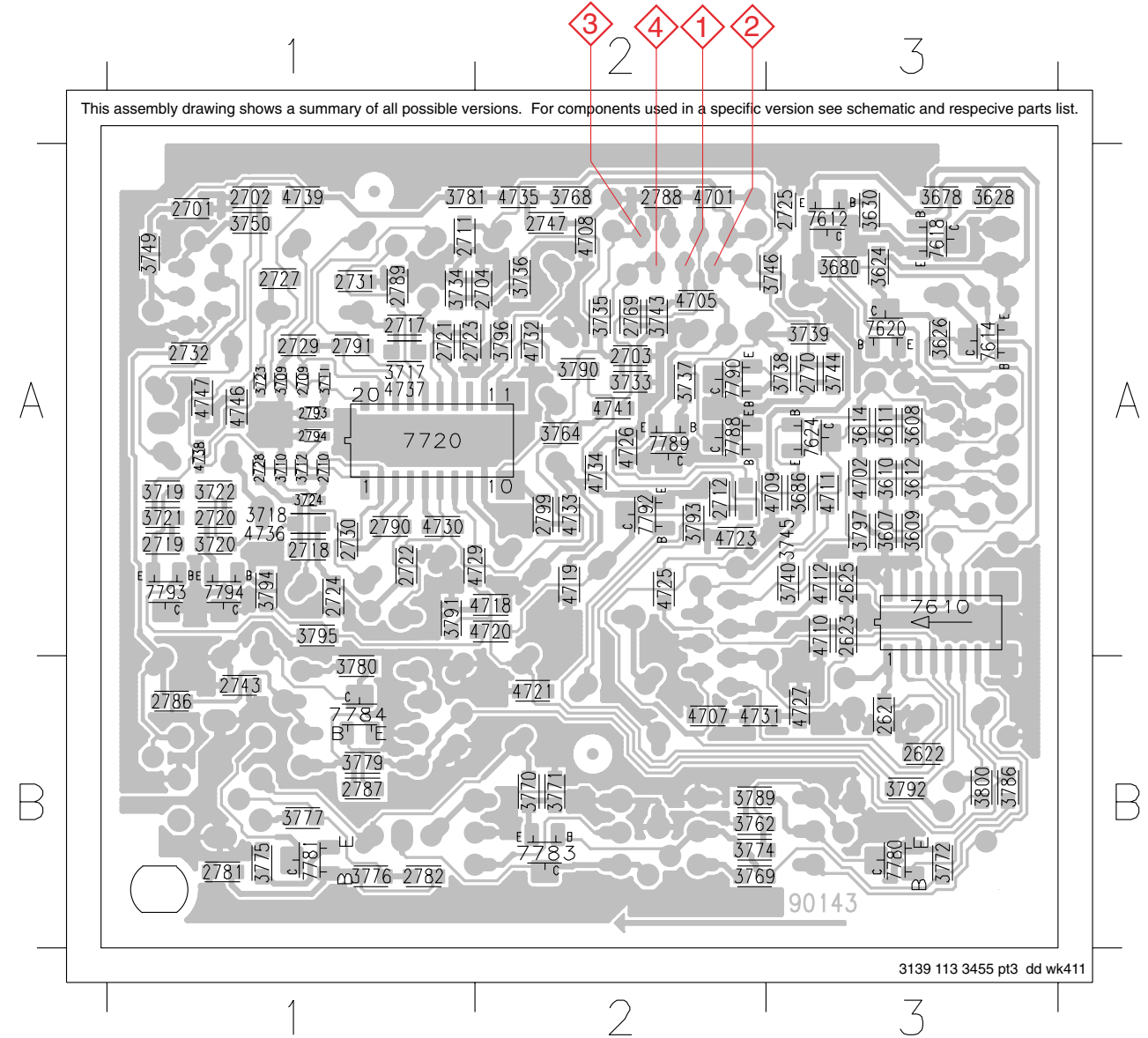
COMPONENT LAYOUT

1701 A2	2715 A3	2795 A2	6612 A1	6777 B2	9704 A3
1703 A1	2716 A3	2796 B2	6770 B2	6778 B2	9705 A3
1706 A1	2761 A2	2797 A2	6771 B2	7782 B3	9706 B3
1710 A3	2768 A2	2798 A2	6772 B3	7786 A3	
1760 A1	2780 B1	3778 B2	6773 A3	9701 B2	
2713 A3	2784 A3	5701 A3	6774 B3	9702 B1	
2714 A2	2785 B2	5703 B3	6776 B2	9703 A3	

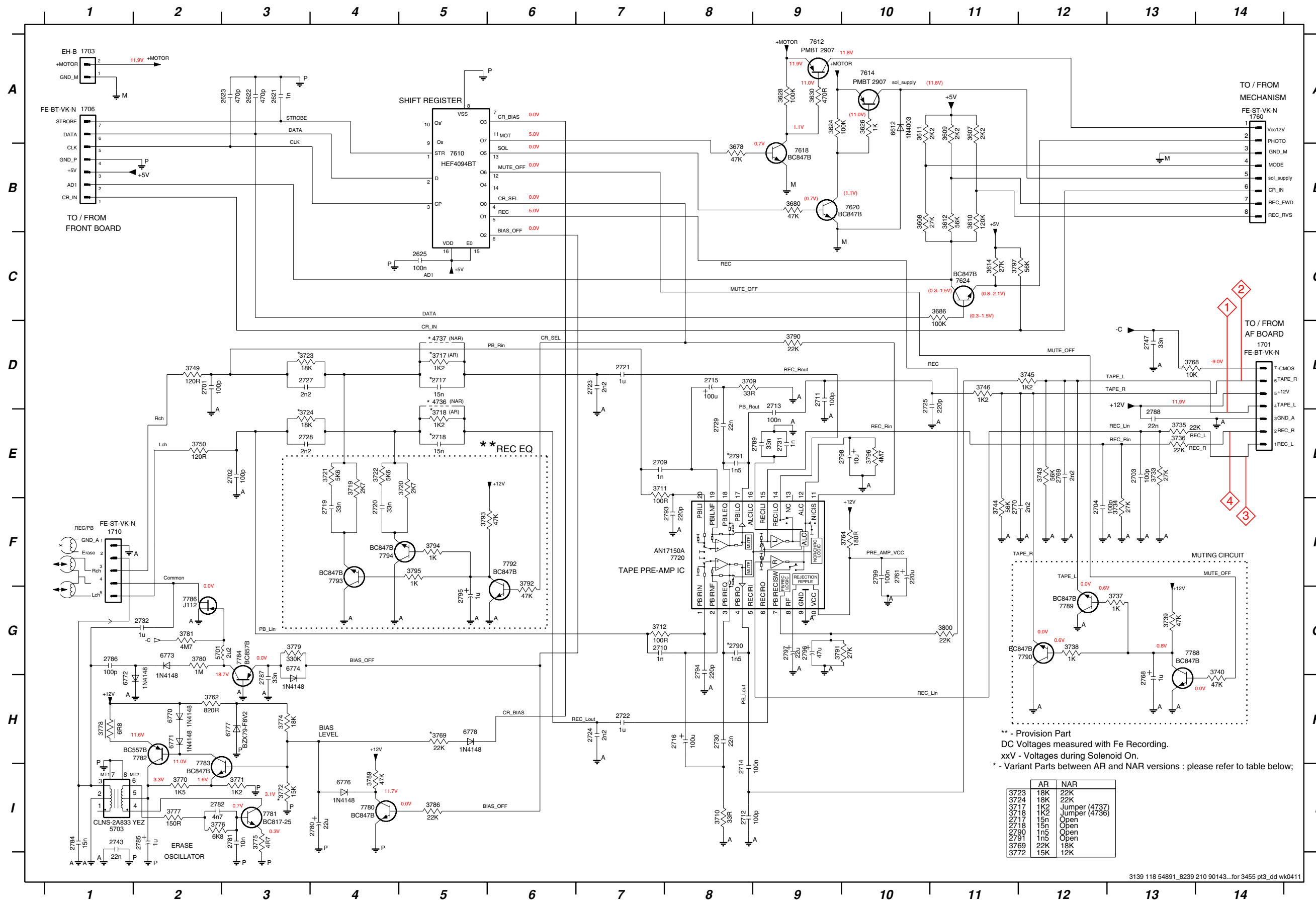


CHIP LAYOUT

2621 B3	2732 A1	3630 A3	3745 A3	3796 A2	4735 A2
2622 B3	2743 B1	3678 A3	3746 A3	3797 A3	4736 A1
2623 A3	2747 A2	3680 A3	3749 A1	3800 B3	4737 A1
2625 A3	2769 A2	3686 A3	3750 A1	4701 A2	4738 A1
2701 A1	2770 A3	3709 A1	3762 B2	4702 A3	4739 A1
2702 A1	2781 B1	3710 A1	3764 A2	4705 A2	4741 A2
2703 A2	2782 B1	3711 A1	3768 A2	4707 B2	4746 A1
2704 A2	2786 B1	3712 A1	3769 B2	4708 A2	4747 A1
2709 A1	2787 B1	3717 A1	3770 B2	4709 A3	7610 A3
2710 A1	2788 A2	3718 A1	3771 B2	4710 A3	7612 A3
2711 A1	2789 A1	3719 A1	3772 B3	4711 A3	7614 A3
2712 A2	2790 A1	3720 A1	3774 B2	4712 A3	7618 A3
2717 A1	2791 A1	3721 A1	3775 B1	4718 A2	7620 A3
2718 A1	2793 A1	3722 A1	3776 B1	4719 A2	7624 A3
2719 A1	2794 A1	3723 A1	3777 B1	4720 A2	7720 A1
2720 A1	2799 A2	3724 A1	3779 B1	4721 B2	7780 B3
2721 A1	3607 A3	3733 A2	3780 B1	4723 A2	7781 B1
2722 A1	3608 A3	3734 A1	3781 A1	4725 A2	7783 B2
2723 A1	3609 A3	3735 A2	3786 B3	4726 A2	7784 B1
2724 A1	3610 A3	3736 A2	3789 B2	4727 B3	7788 A2
2725 A3	3611 A3	3737 A2	3790 A2	4729 A1	7789 A2
2727 A1	3612 A3	3738 A3	3791 A1	4730 A1	7790 A2
2728 A1	3614 A3	3739 A3	3792 B3	4731 B2	7792 A2
2729 A1	3624 A3	3740 A3	3793 A2	4732 A2	7793 A1
2730 A1	3626 A3	3743 A2	3794 A1	4733 A2	7794 A1
2731 A1	3628 A3	3744 A3	3795 A1	4734 A2	



CIRCUIT DIAGRAM



1701 D14	3786 I5
1703 A1	3789 I4
1706 A1	3790 D9
1710 F1	3791 G9
1760 A14	3792 F6
2621 A3	3793 F5
2622 A3	3794 F5
2623 A3	3795 F5
2625 C5	3796 E10
2701 D2	3797 C11
2702 E3	3800 G11
2703 E13	4736 D5
2704 F12	4737 D5
2709 E7	5701 G2
2710 G7	5703 I1
2711 D9	6612 A10
2712 I8	6770 H2
2713 D9	6771 H2
2714 I8	6772 H1
2715 D8	6773 G2
2716 H8	6774 G3
2717 D5	6776 I4
2718 E5	6777 H3
2719 F4	6778 H5
2720 F4	7610 B5
2721 D7	7612 A9
2722 H7	7614 A10
2723 D7	7618 B9
2724 H7	7620 B10
2725 D10	7624 C11
2727 D3	7720 F8
2728 E3	7780 I4
2729 E8	7781 I3
2730 H8	7782 H2
2731 E9	7783 I2
2732 G2	7784 G3
2743 I1	7786 G2
2747 D13	7788 G14
2761 F10	7789 G12
2768 H13	7790 G12
2769 E12	7792 F6
2770 F11	7793 F4
2780 I4	7794 F4
2781 I3	
2782 I2	
2784 I1	
2785 I2	
2786 G1	
2787 H3	
2788 E13	
2789 E9	
2790 G8	
2791 E8	
2793 F8	
2794 G8	
2795 G5	
2796 G9	
2797 G9	
2798 E9	
2799 F10	
3607 A11	
3608 B10	
3609 A11	
3610 B11	
3611 A10	
3612 B11	
3614 C11	
3624 A9	
3626 A10	
3628 A9	
3630 A9	
3678 B8	
3680 B9	
3686 C11	
3709 D8	
3710 I8	
3711 E7	
3712 G7	
3717 D5	
3718 E5	
3719 E4	
3720 E5	
3721 E4	
3722 E4	
3723 D3	
3724 E3	
3733 E13	
3734 F13	
3735 E13	
3736 E13	
3737 G13	
3738 G12	
3739 G13	
3740 G14	
3743 E12	
3744 F11	
3745 D12	
3746 D11	
3749 D2	
3750 E2	
3762 H2	
3764 F10	
3768 D13	
3769 H5	
3770 I2	
3771 I2	
3772 I3	
3774 H3	
3775 I3	
3776 I2	
3777 I2	
3778 H1	
3779 G3	
3780 G2	
3781 G2	

** - Provision Part
 DC Voltages measured with Fe Recording.
 xxV - Voltages during Solenoid On.
 * - Variant Parts between AR and NAR versions : please refer to table below;

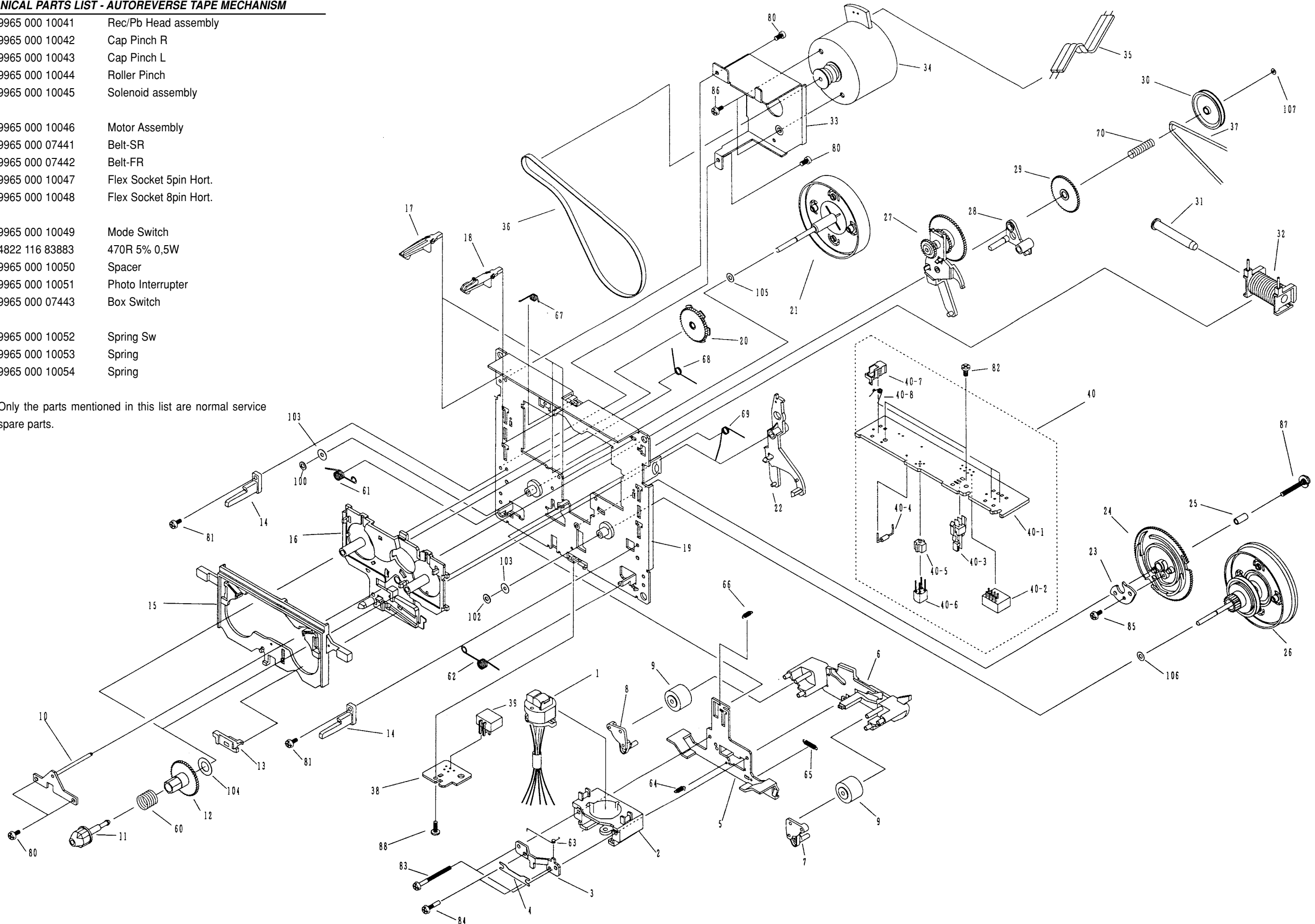
AR	NAR
3723	18K 22K
3724	18K 22K
3717	1K2 Jumper (4737)
3718	1K2 Jumper (4736)
2717	15n Open
3718	15n Open
2730	1n5 Open
2791	1n5 Open
3769	22K 18K
3772	15K 12K

AUTOREVERSE (AR) TAPE MECHANISM

MECHANICAL PARTS LIST - AUTOREVERSE TAPE MECHANISM

1	9965 000 10041	Rec/Pb Head assembly
7	9965 000 10042	Cap Pinch R
8	9965 000 10043	Cap Pinch L
9	9965 000 10044	Roller Pinch
32	9965 000 10045	Solenoid assembly
34	9965 000 10046	Motor Assembly
36	9965 000 07441	Belt-SR
37	9965 000 07442	Belt-FR
39	9965 000 10047	Flex Socket 5pin Hort.
40-2	9965 000 10048	Flex Socket 8pin Hort.
40-3	9965 000 10049	Mode Switch
40-4	4822 116 83883	470R 5% 0,5W
40-5	9965 000 10050	Spacer
40-6	9965 000 10051	Photo Interrupter
40-7	9965 000 07443	Box Switch
40-8	9965 000 10052	Spring Sw
61	9965 000 10053	Spring
62	9965 000 10054	Spring

Note: Only the parts mentioned in this list are normal service spare parts.

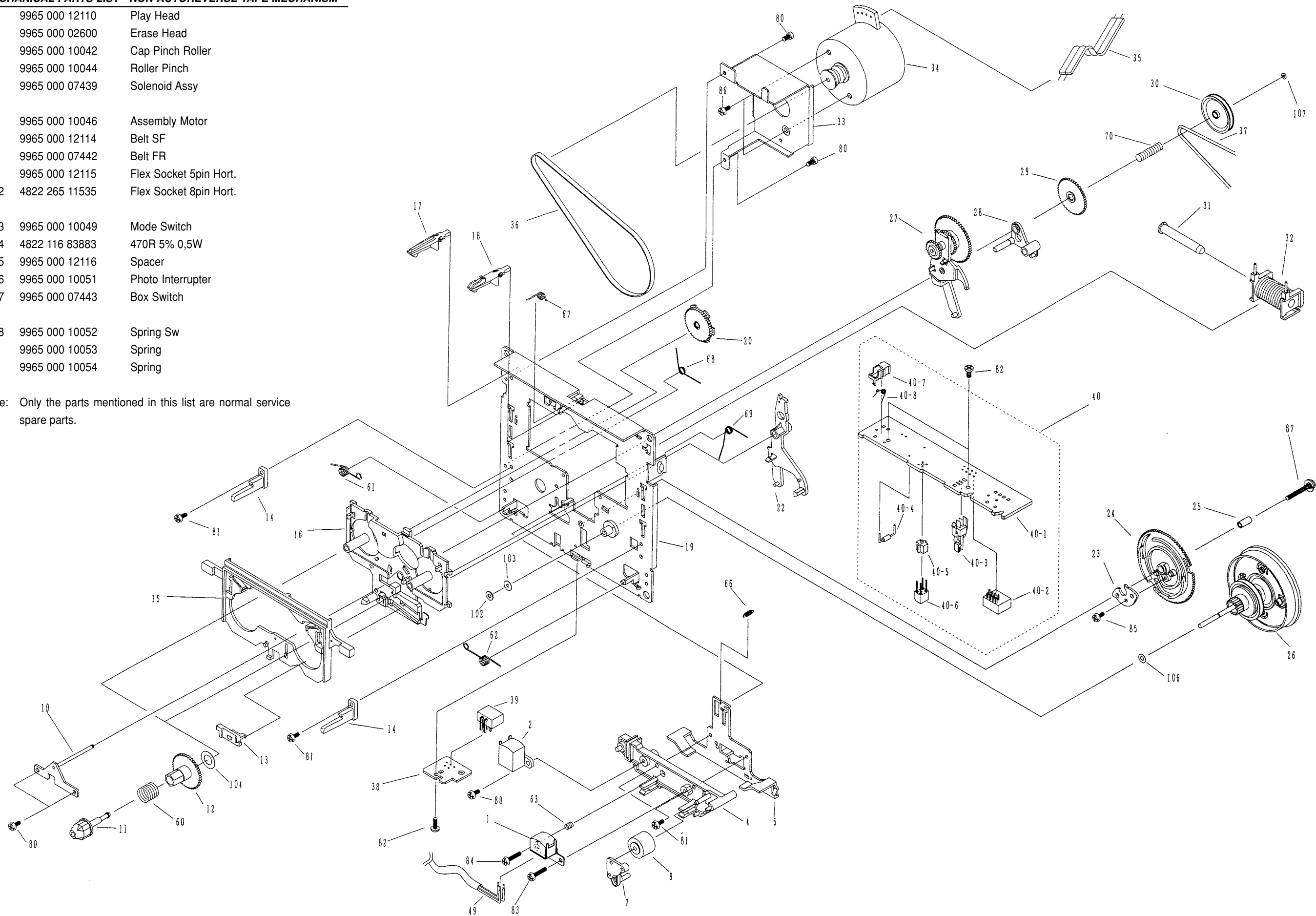


NON-AUTOREVERSE (NAR) TAPE MECHANISM

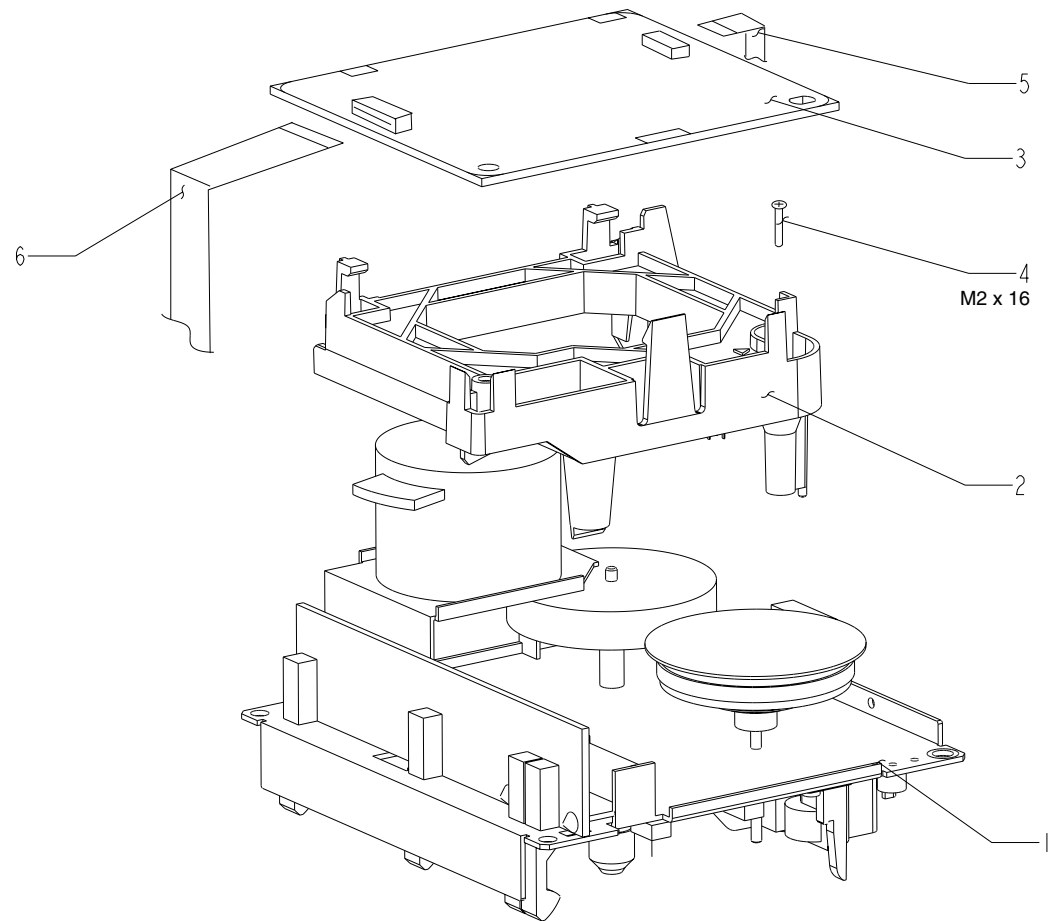
MECHANICAL PARTS LIST - NON-AUTOREVERSE TAPE MECHANISM

1	9965 000 12110	Play Head
2	9965 000 02600	Erase Head
7	9965 000 10042	Cap Pinch Roller
9	9965 000 10044	Roller Pinch
32	9965 000 07439	Solenoid Assy
34	9965 000 10046	Assembly Motor
36	9965 000 12114	Belt SF
37	9965 000 07442	Belt FR
39	9965 000 12115	Flex Socket 5pin Hort.
40-2	4822 265 11535	Flex Socket 8pin Hort.
40-3	9965 000 10049	Mode Switch
40-4	4822 116 83883	470R 5% 0,5W
40-5	9965 000 12116	Spacer
40-6	9965 000 10051	Photo Interrupter
40-7	9965 000 07443	Box Switch
40-8	9965 000 10052	Spring Sw
61	9965 000 10053	Spring
62	9965 000 10054	Spring

Note: Only the parts mentioned in this list are normal service spare parts.



TAPE MODULE EXPLODED VIEW



ETF8 SD Exploded view78730 dd wk204

MECHANICAL PARTS LIST - TAPE MODULE

1	3139 118 78740	AR Tape Mech. CRL4438
1	3139 118 79220	Non-AR Tape Mech. CFL4217
5	3139 110 35580	Flex Cable 5pin 40mm AD
6	3139 110 35590	Flex Cable 8pin 48mm AD

Note: Only the parts mentioned in this list are normal service spare parts.

ELECTRICAL PARTS LIST - ETF8 BOARD

MISCELLANEOUS

1701	4822 267 10953	Flex Socket 7pin Vert.
1706	4822 267 10953	Flex Socket 7pin Vert.
1710	4822 267 10958	Flex Socket 5pin Hort.
1760	4822 265 11535	Flex Socket 8pin Hort.

CAPACITORS

2621	5322 126 11578	1nF 10% 50V
2621	5322 122 31647	1nF 10% 63V
2622	4822 126 13881	470pF 5% 50V
2622	5322 122 32268	470pF 5% 50V
2623	4822 126 13881	470pF 5% 50V
2623	5322 122 32268	470pF 5% 50V
2625	4822 126 14305	100nF 10% 16V
2625	2238 586 59812	100nF +80/-20% 50V
2701	4822 122 31765	100pF 2% 63V
2701	5322 122 32531	100pF 5% 50V
2702	4822 122 31765	100pF 2% 63V
2702	5322 122 32531	100pF 5% 50V
2703	4822 122 31765	100pF 2% 63V
2703	5322 122 32531	100pF 5% 50V
2704	4822 122 31765	100pF 2% 63V
2704	5322 122 32531	100pF 5% 50V
2709	5322 126 11578	1nF 10% 50V
2710	5322 126 11578	1nF 10% 50V
2711	4822 122 31765	100pF 2% 63V
2711	5322 122 32531	100pF 5% 50V
2712	4822 122 31765	100pF 2% 63V
2712	5322 122 32531	100pF 5% 50V
2713	5322 121 42386	100nF 5% 63V
2714	5322 121 42386	100nF 5% 63V
2715	4822 124 41584	100uF 20% 10V
2716	4822 124 41584	100uF 20% 10V
2717	3198 017 31530	15nF 50V
2717	4822 126 13188	15nF 5% 63V
2718	3198 017 31530	15nF 50V
2718	4822 126 13188	15nF 5% 63V
2721	3198 017 41050	1uF 10V
2721	4822 126 14043	1uF +80/-20% 16V
2722	3198 017 41050	1uF 10V
2722	4822 126 14043	1uF +80/-20% 16V
2723	4822 126 14238	2,2nF 50V
2724	4822 126 14238	2,2nF 50V
2725	4822 126 13883	220pF 5% 50V
2727	4822 126 14238	2,2nF 50V
2728	4822 126 14238	2,2nF 50V
2729	4822 126 14494	22nF 10% 25V
2729	2238 916 15641	22nF 10% 25V
2730	4822 126 14494	22nF 10% 25V
2730	2238 916 15641	22nF 10% 25V
2731	5322 126 11578	1nF 10% 50V
2731	5322 122 31647	1nF 10% 63V
2732	3198 017 41050	1uF 10V

2732	4822 126 14043	1uF +80/-20% 16V
2743	4822 126 14494	22nF 10% 25V
2743	2238 916 15641	22nF 10% 25V
2747	4822 126 14549	33nF 16V
2761	4822 124 40196	220uF 20% 16V
2768	4822 124 40756	1uF 20% 100V
2769	4822 126 14238	2,2nF 50V
2770	4822 126 14238	2,2nF 50V
2780	4822 124 81151	22uF 50V
2781	5322 126 11583	10nF 10% 50V
2781	4822 122 33177	10nF 20% 50V
2782	4822 126 13193	4,7nF 10% 63V
2784	4822 121 51305	15nF 10% 50V
2785	4822 124 21913	1uF 20% 63V
2786	4822 122 31765	100pF 2% 63V
2786	5322 122 32531	100pF 5% 50V
2787	4822 126 14549	33nF 16V
2788	4822 126 14494	22nF 10% 25V
2788	2238 916 15641	22nF 10% 25V
2789	4822 126 14549	33nF 16V
2790	4822 126 14247	1,5nF 50V
2791	4822 126 14247	1,5nF 50V
2793	4822 126 13883	220pF 5% 50V
2794	4822 126 13883	220pF 5% 50V
2796	4822 124 40433	47uF 20% 25V
2797	4822 124 81151	22uF 50V
2798	4822 124 21732	10uF 20% 25V
2799	4822 126 14305	100nF 10% 16V
2799	2238 586 59812	100nF +80/-20% 50V

RESISTORS

3607	4822 051 30222	2k2 5% 0,062W
3607	4822 117 11449	2k2 5% 0,1W
3608	4822 051 30273	27k 5% 0,062W
3609	4822 051 30222	2k2 5% 0,062W
3609	4822 117 11449	2k2 5% 0,1W
3610	4822 051 20124	120k 5% 0,1W
3611	4822 051 30222	2k2 5% 0,062W
3611	4822 117 11449	2k2 5% 0,1W
3612	4822 051 30563	56k 5% 0,062W
3614	4822 051 30273	27k 5% 0,062W
3624	4822 117 13632	100k 1% 0,062W
3624	4822 117 10837	100k 1% 0,1W
3626	4822 051 30102	1k 5% 0,062W
3628	4822 117 13632	100k 1% 0,062W
3628	4822 117 10837	100k 1% 0,1W
3630	4822 051 30471	470R 5% 0,062W
3678	4822 117 12925	47k 1% 0,063W
3680	4822 117 12925	47k 1% 0,063W
3686	4822 117 13632	100k 1% 0,062W
3686	4822 117 10837	100k 1% 0,1W
3709	4822 051 30339	33R 5% 0,062W

AR
AR

ELECTRICAL PARTS LIST - ETF8 BOARD

RESISTORS

3710	4822 051 30339	33R 5% 0,062W	
3711	4822 051 30101	100R 5% 0,062W	
3712	4822 051 30101	100R 5% 0,062W	
3717	4822 117 11817	1k2 1% 1/16W	AR
3717	4822 051 20122	1k2 5% 0,1W	AR
3718	4822 117 11817	1k2 1% 1/16W	AR
3718	4822 051 20122	1k2 5% 0,1W	AR
3723	4822 051 30183	18k 5% 0,062W	AR
3723	4822 051 30223	22k 5% 0,062W	Non-AR
3724	4822 051 30183	18k 5% 0,062W	AR
3724	4822 051 30223	22k 5% 0,062W	Non-AR
3733	4822 051 30273	27k 5% 0,062W	
3734	4822 051 30273	27k 5% 0,062W	
3735	4822 051 30223	22k 5% 0,062W	
3735	4822 051 20223	22k 5% 0,1W	
3736	4822 051 30223	22k 5% 0,062W	
3736	4822 051 20223	22k 5% 0,1W	
3737	4822 051 30102	1k 5% 0,062W	
3737	4822 051 10102	1k 2% 0,25W	
3738	4822 051 30102	1k 5% 0,062W	
3738	4822 051 10102	1k 2% 0,25W	
3739	4822 117 12925	47k 1% 0,063W	
3740	4822 117 12925	47k 1% 0,063W	
3743	4822 051 30563	56k 5% 0,062W	
3744	4822 051 30563	56k 5% 0,062W	
3745	4822 117 11817	1k2 1% 1/16W	
3745	4822 051 20122	1k2 5% 0,1W	
3746	4822 117 11817	1k2 1% 1/16W	
3746	4822 051 20122	1k2 5% 0,1W	
3749	4822 051 30121	120R 5% 0,062W	
3749	4822 051 20121	120R 5% 0,1W	
3750	4822 051 30121	120R 5% 0,062W	
3750	4822 051 20121	120R 5% 0,1W	
3762	4822 117 12968	820R 5% 0,62W	
3764	4822 051 30181	180R 5% 0,062W	
3764	4822 117 11448	180R 1% 0,1W	
3768	4822 051 30103	10k 5% 0,062W	
3768	4822 117 10833	10k 1% 0,1W	
3769	4822 051 30223	22k 5% 0,062W	AR
3769	4822 051 30183	18k 5% 0,062W	Non-AR
3770	4822 051 30152	1k5 5% 0,062W	
3771	4822 117 11817	1k2 1% 1/16W	
3771	4822 051 20122	1k2 5% 0,1W	
3772	4822 051 30153	15k 5% 0,062W	AR
3772	4822 051 30123	12k 5% 0,062W	Non-AR
3774	4822 051 30183	18k 5% 0,062W	
3775	4822 117 13608	4,7R 5% 0,063W	
3776	4822 051 30682	6k8 5% 0,062W	
3777	4822 051 30151	150R 5% 0,062W	
3777	4822 117 10353	150R 1% 0,1W	
3778	4822 052 10688	6R8 5% 0,33W	
3779	4822 051 30334	330k 5% 0,062W	

3780	4822 051 30105	1M 5% 0,062W	
3780	4822 051 20105	1M 5% 0,1W	
3781	4822 051 30475	4M7 5% 0,062W	
3786	4822 051 30223	22k 5% 0,062W	
3786	4822 051 20223	22k 5% 0,1W	
3789	4822 117 12925	47k 1% 0,063W	
3790	4822 051 30223	22k 5% 0,062W	
3790	4822 051 20223	22k 5% 0,1W	
3791	4822 051 30273	27k 5% 0,062W	
3796	4822 051 30475	4M7 5% 0,062W	
3797	4822 051 30563	56k 5% 0,062W	
3800	4822 051 30223	22k 5% 0,062W	
3800	4822 051 20223	22k 5% 0,1W	
4701	4822 051 30008	0R Jumper 0603	
4702	4822 051 30008	0R Jumper 0603	
4705	4822 051 30008	0R Jumper 0603	
4707	4822 051 30008	0R Jumper 0603	
4708	4822 051 30008	0R Jumper 0603	
4709	4822 051 30008	0R Jumper 0603	
4710	4822 051 30008	0R Jumper 0603	
4711	4822 051 30008	0R Jumper 0603	
4712	4822 051 30008	0R Jumper 0603	
4718	4822 051 30008	0R Jumper 0603	
4719	4822 051 30008	0R Jumper 0603	
4720	4822 051 30008	0R Jumper 0603	
4721	4822 051 30008	0R Jumper 0603	
4723	4822 051 30008	0R Jumper 0603	
4725	4822 051 30008	0R Jumper 0603	
4726	4822 051 30008	0R Jumper 0603	
4727	4822 051 30008	0R Jumper 0603	
4729	4822 051 30008	0R Jumper 0603	
4730	4822 051 30008	0R Jumper 0603	
4731	4822 051 30008	0R Jumper 0603	
4732	4822 051 30008	0R Jumper 0603	
4733	4822 051 30008	0R Jumper 0603	
4734	4822 051 30008	0R Jumper 0603	
4735	4822 051 30008	0R Jumper 0603	
4736	4822 051 30008	0R Jumper 0603	Non-AR
4737	4822 051 30008	0R Jumper 0603	Non-AR
4738	4822 051 30008	0R Jumper 0603	
4739	4822 051 30008	0R Jumper 0603	
4741	4822 051 30008	0R Jumper 0603	
4746	4822 051 30008	0R Jumper 0603	
4747	4822 051 30008	0R Jumper 0603	

COILS & FILTERS

5701	4822 157 62552	Coil 2,2uH 5%
5703	4822 156 20946	Osc Coil 100kHz

DIODES

6612	4822 130 31878	1N4003G
6770	4822 130 30621	1N4148

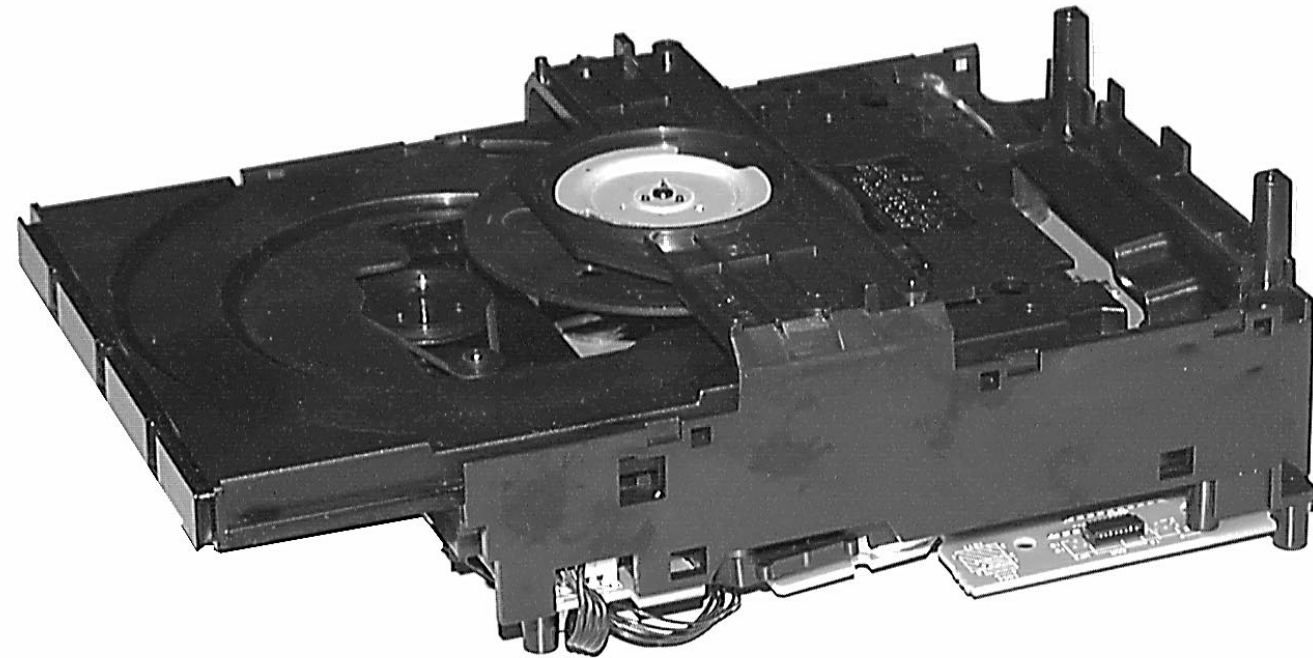
ELECTRICAL PARTS LIST - ETF8 BOARD

6771	4822 130 30621	1N4148
6772	4822 130 30621	1N4148
6773	4822 130 30621	1N4148
6774	4822 130 30621	1N4148
6776	4822 130 30621	1N4148
6777	4822 130 34382	BZX79-B8V2
6778	4822 130 30621	1N4148

TRANSISTORS & INTEGRATED CIRCUIT

7610	5322 209 11306	HEF4094BT
7612	4822 130 11201	PMBT2907
7614	4822 130 11201	PMBT2907
7618	5322 130 60159	BC847B
7620	5322 130 60159	BC847B
7624	5322 130 60159	BC847B
7720	9322 167 09668	AN17150ATA
7780	5322 130 60159	BC847B
7781	4822 130 42804	BC817-25
7782	4822 130 44568	BC557B
7783	5322 130 60159	BC847B
7784	4822 130 60373	BC857B
7786	9340 052 70126	FET SIG J112
7788	5322 130 60159	BC847B
7789	5322 130 60159	BC847B
7790	5322 130 60159	BC847B

Note: Only the parts mentioned in this list are normal service spare parts.



Service hints

In case of symptom „skipping tracks“ perform following actions:

1. VERIFY THE COMPLAINT

PLAYABILITY CHECK

use CD-RW Printed Audio Disk7104 099 96611
 TR 3 (Fingerprint)
 TR 8 (600µ black dot) **maximum at 01:00**

- playback of these two tracks without audible disturbance playing time for: Fingerprint ≥10seconds
 Black dot from 00:50 to 01:10
- jump forward/backward (search) within a reasonable time

2. CLEAN THE LENS

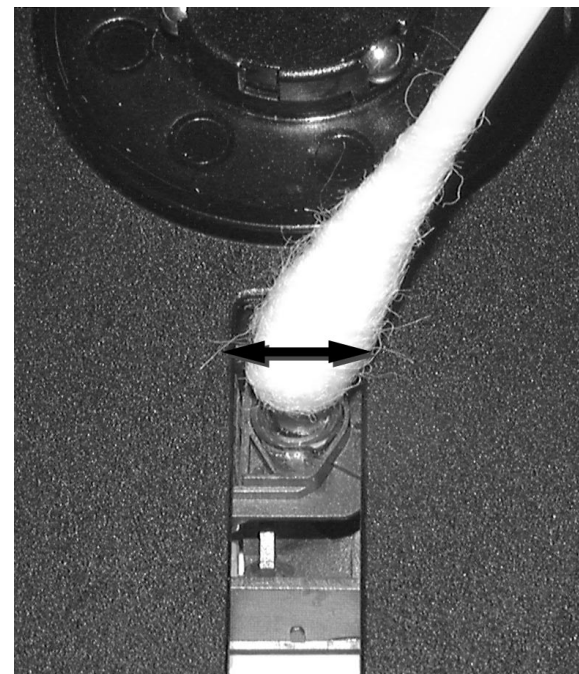
CD DRIVE – LENS CLEANING

Before touching the lens it is advised to clean the surface of the lens by blowing clean air over it in order to avoid that little particles make scratches on the lens.

Because the material of the lens is synthetic and coated with a special anti-reflectivity layer, cleaning must be done with a non-aggressive cleaning fluid. It is advised to use “Cleaning Solvent B4”, available with codenumber 4822 389 10026.

The actuator is a very precise mechanical component and may not be damaged in order to guarantee its full function. It is advised to clean the lens gently (don't press too hard) with a soft and clean cotton bud moistened with the special lens cleaner.

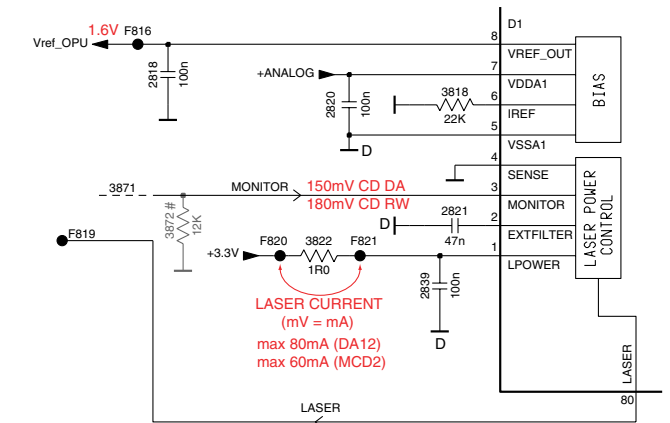
The direction of cleaning must be in the way as indicated in the picture below.



3. MEASURE THE LASER CURRENT

CD DRIVE – LASER CURRENT MEASUREMENT

The laser current can be measured as a voltage drop on resistor 3822. Typical value 50mV (MCD2 disc drive) respectively 55mV (DA12 disc drive).



If the value is higher than 60mV (MCD2 disc drive) respectively 80mV (DA12 disc drive) or the current increases just after switching the laser on - the laserdiode is most probably defective. In that case the CD drive has to be replaced.

4. GENERAL HINTS

Since the HF pre-amplifier is integrated into the new "CD18" signal processor the well-known eye pattern signal is not available as external signal and cannot be measured anymore. Also measuring the offset voltages is not necessary because the new signal processor contains an automatic offset compensation.

However the circuitry offers some new aspects for checking the system:

- the Monitor voltage shows if the sensitivity is set correctly (attention: ESD sensitive line!):
 CD DA: 150mV
 CD RW: 180mV
- the Focus search algorithm is divided into 4 steps:
 1st step: CD DA sensitivity
 2nd step: CD DA enforced sensitivity
 3rd step: CD RW sensitivity
 4th step: CD RW enforced sensitivity

The used sensitivity can be found out by either measuring the Monitor voltage or counting the up/down movements of the OPU until focus is found.
 e.g. when a normal CD DA is played back Monitor voltage should measure 150mV respectively Focus should be found within the first up/down movement of the OPU.

- In case a higher sensitivity setting can be observed than defined, there are following possible reasons:
- disc scratched or dirty
 - poor reflectivity of the disc - disc not conform standard
 - lens of the OPU dirty
 - laser power too low

Universal Loader

(Single Disc Tray Loader)

MP3 version, ICD03 PHONIC Layout stage .3

This document describes 2 versions, the version with the Mitsumi CD drive **MCD2** and the version with the Sanyo CD drive **DA12**.
 The CD drive used in a specific application is stated on the type plate, located on one of the side walls of the changer module.



TABLE OF CONTENTS

Service Hints10-1
 Pin description10-3
 Blockdiagram.....10-4
 Tray-motor Board10-5
 Circuit Diagram CD Main Board10-6
 Component layout CD Main Board10-7
 Exploded View.....10-8
 Partslist10-9
 MP3 CD03 Board (for orientation only).....10-10

CAUTION

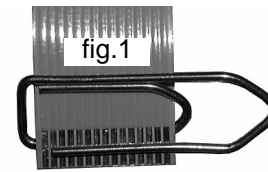
CHARGED CAPACITORS ON THE SERVO BOARD MAY DAMAGE THE CD DRIVE ELECTRONICS WHEN CONNECTING A NEW CD MECHANISM. THAT'S WHY, BESIDES THE SAFETY MEASURES LIKE

- **SWITCH OFF POWER SUPPLY**
- **ESD PROTECTION**

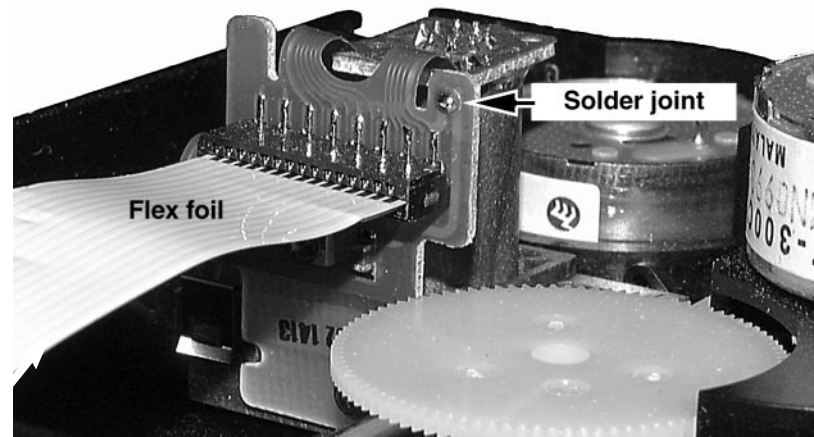
ADDITIONAL ACTIONS MUST BE TAKEN BY THE REPAIR TECHNICIAN.

The following steps have to be done when replacing the CD mechanism:

1. Disconnect flexfoil cable from the old CD drive
2. Put a paperclip onto the flexfoil cable to short-circuit the contacts (fig.1)
3. Remove the old CD drive
4. Remove paperclip from the flexfoil cable and connect it to the new CD drive
5. Position the new CD drive on its studs
6. Remove solder joint from the Laser unit (see below)

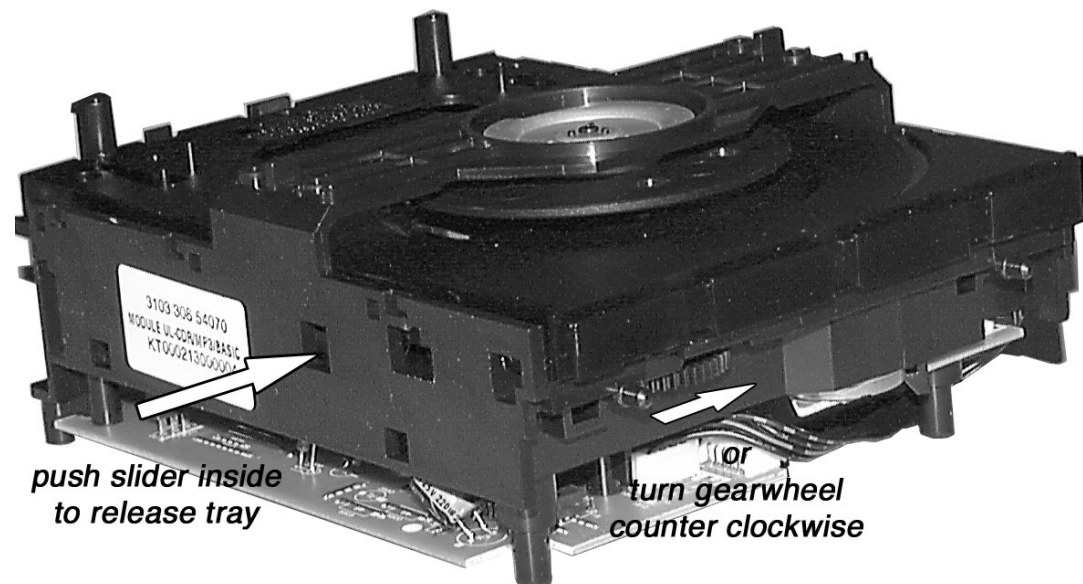


Attention: The laser diode of this CD drive is protected against ESD by a solder joint which short-circuits the laser diode to ground.
For proper functionality of the CD drive this solder joint must be removed **after** connecting the drive to the set.



Emergency open

- In case of a Supply fault, the drawer can be opened manually.
1. Remove the top cover of the set to get access to the CD Module.
 2. Proceed as shown in picture below.



Dismantling of Drawer

1. Open the drawer and release 2 catches as shown in fig. 2
2. Pull drawer out.

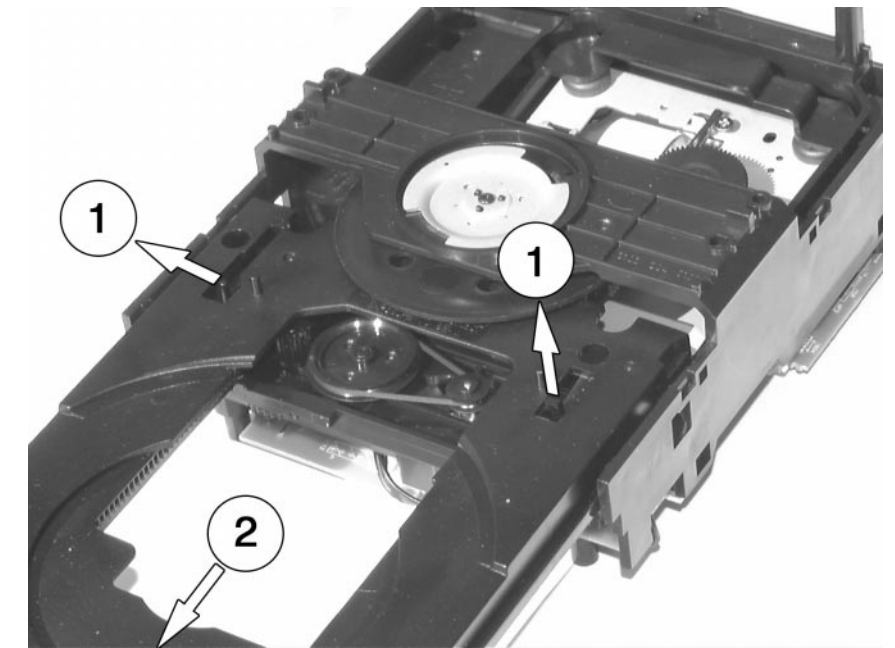
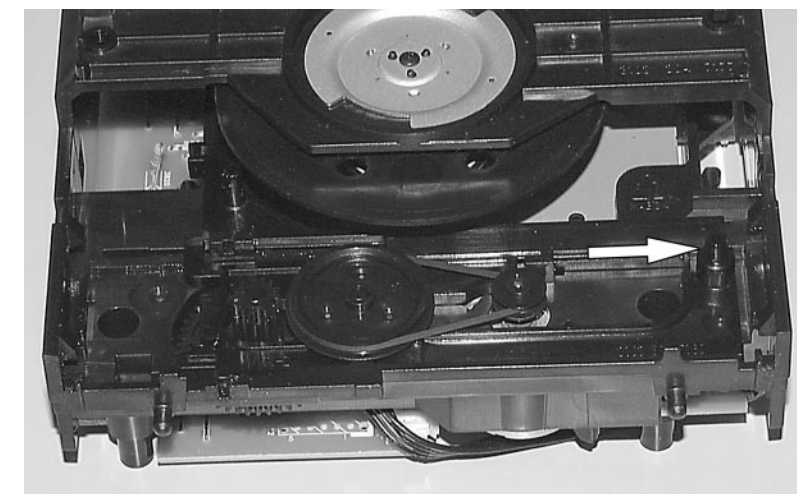


fig.2

Assembling of Drawer

1. Check if slider is on the right side → see picture below.
2. If necessary - move slider to the right end position first.
3. Insert the Drawer.



Abbreviations

10-3

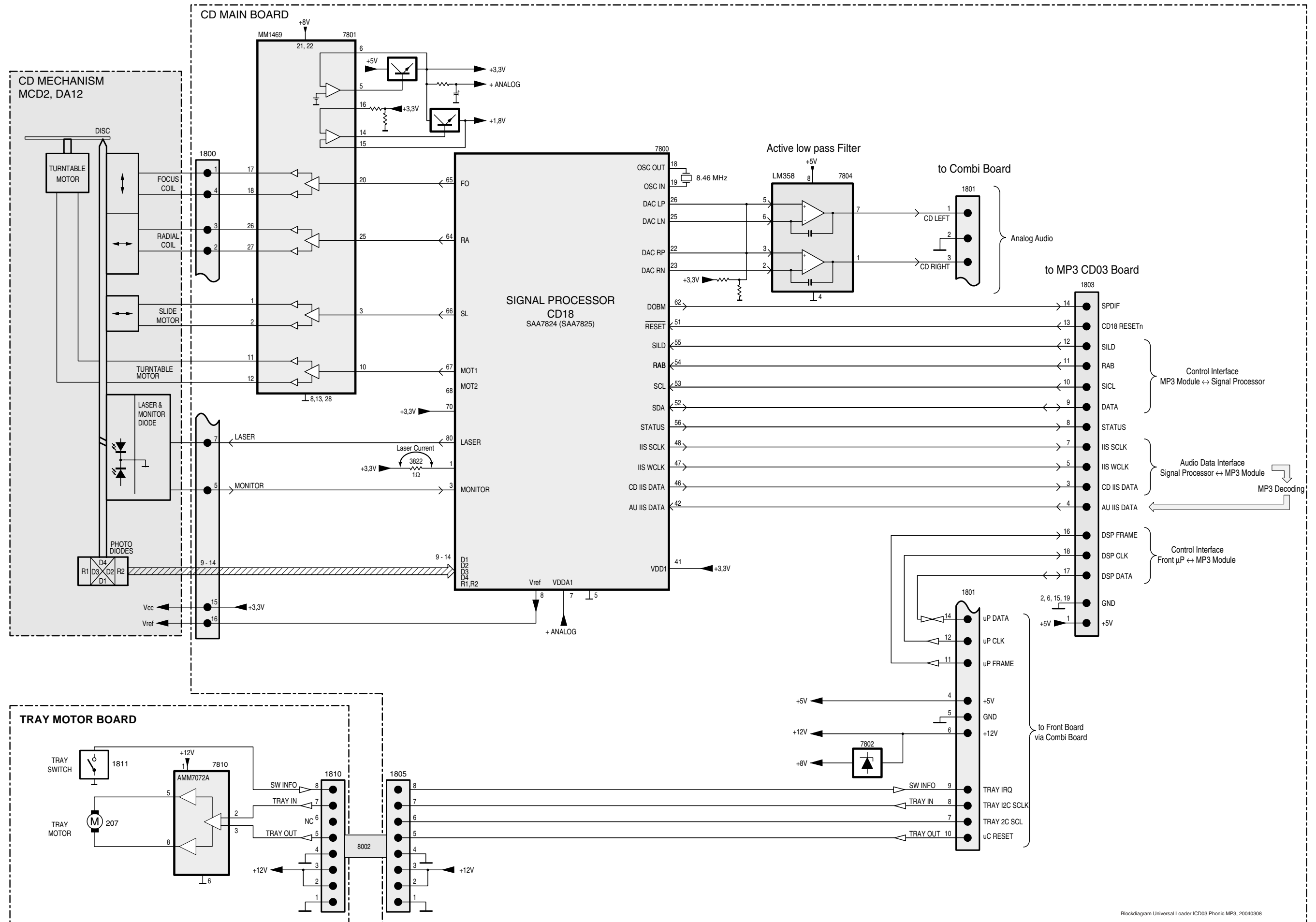
SIGNAL PROCESSOR (CD18) SAA7825

SYMBOL	PIN	I/O	DESCRIPTION
LFPOWER	1	I	laser power supply
EXFILTER	2	O	10 nF capacitor for laser start-up control
MONITOR	3	I	laser monitor diode
SENSE	4	I	OPU ground reference point for MONITOR measurement
V _{SSA1}	5	SUP	analog ground 1
I _{REF}	6	O	reference current output (22 kΩ resistor connected to analog ground)
V _{DDA1}	7	SUP	analog supply voltage 1
V _{REFO}	8	I/O	servo reference voltage
D1	9	I	diode voltage/current input (central diode signal input)
D2	10	I	diode voltage/current input (central diode signal input)
D3	11	I	diode voltage/current input (central diode signal input)
D4	12	I	diode voltage/current input (central diode signal input)
R1	13	I	diode voltage/current input (satellite diode signal input)
R2	14	I	diode voltage/current input (satellite diode signal input)
CSLICE	15	I/O	22 nF capacitor for adaptive HF data slicer
V _{DDA2}	16	SUP	analog supply voltage 2
V _{SSA2}	17	SUP	analog ground 2
OSCOUT	18	O	crystal/resonator output
OSCIN	19	I	crystal/resonator input
V _{SSA3}	20	SUP	analog ground 3
DACGND	21	I	audio DAC ground
DACRP	22	O	audio DAC right channel differential positive output
DACRN	23	O	audio DAC right channel differential negative output
DACV _{ref}	24	I/O	audio DAC decoupling point (10 μF or 100 nF to ground)
DACLN	25	O	audio DAC left channel differential negative output
DACLP	26	O	audio DAC left channel differential positive output
DACV _{pos}	27	I	audio DAC positive supply voltage
BUFV _{pos}	28	I	audio buffer positive supply voltage
BUFINR	29	I	audio buffer right input
BUFOUR	30	O	audio buffer right output
BUFOUTL	31	O	audio buffer left output
BUFINL	32	I	audio buffer left input
BUFGND	33	I	audio buffer ground
LKILL	34	O	KILL output for left channel (configurable as open-drain)
RKILL	35	O	KILL output for right channel (configurable as open-drain)
CDTRDY	36	O	CD text output to microcontroller ready #g
CDTDATA	37	O	CD text output data to microcontroller
CDTCLK	38	I	CD text microcontroller clock input
CFLAG	39	O	correction #g output (open-drain)
V _{SSD1}	40	SUP	digital ground 1

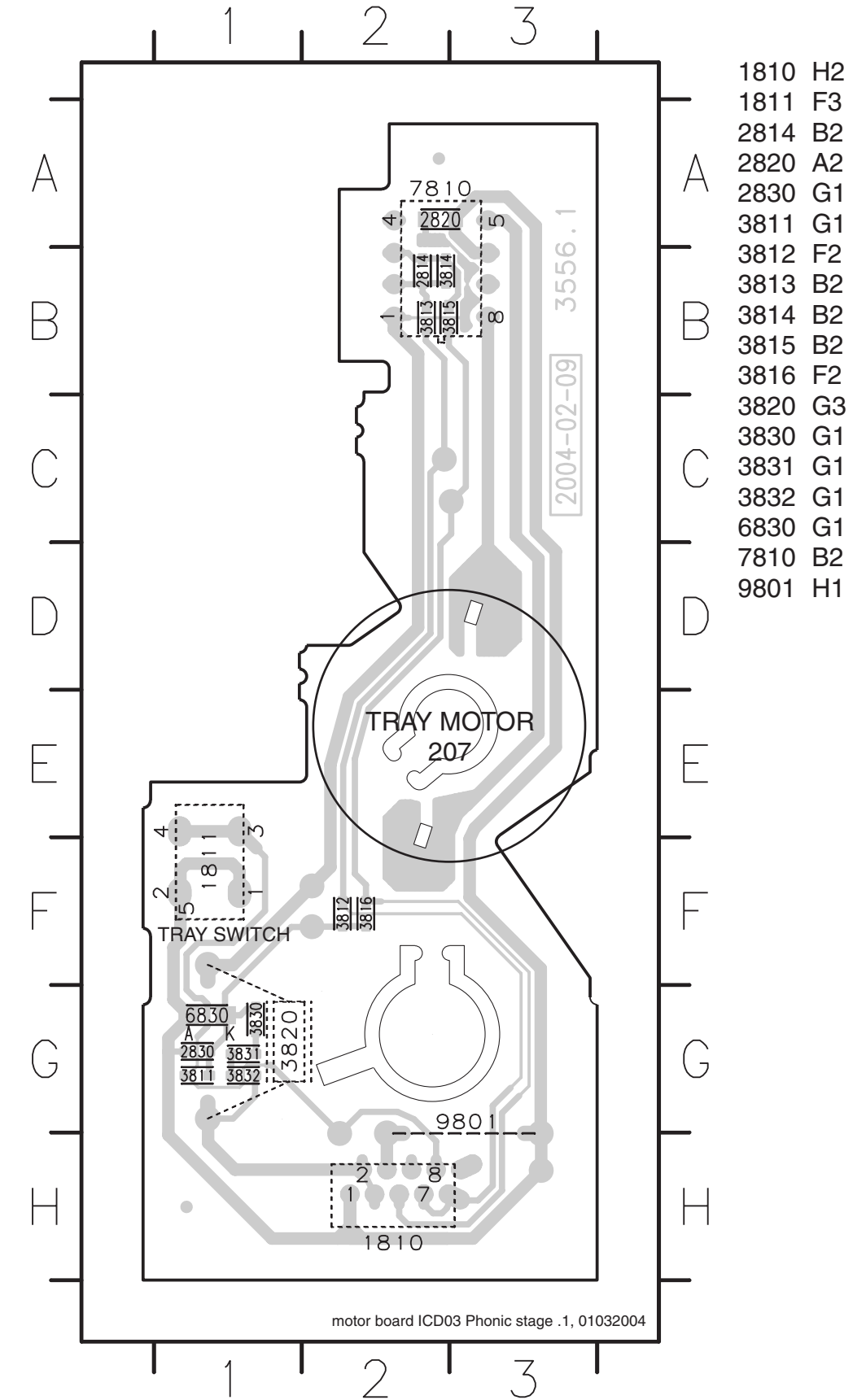
10-3

SYMBOL	PIN	I/O	DESCRIPTION
V _{DDD1}	41	SUP	digital supply voltage 1
SDI	42	I	serial data input (loopback)
WCLI	43	I	word clock input (loopback)
SCLI	44	I	serial bit clock input (loopback)
EF	45	O	C2 error #g output
DATA	46	O	serial data output
WCLK	47	O	word clock output
SCLK	48	O	serial clock output
CLK16	49	O	16 MHz clock output
CLK4/12	50	O	configurable 4 MHz or 12 MHz clock output
RESET	51	I	power-on reset input (active LOW)
SDA	52	I/O	microcontroller interface data input/output (open-drain)
SCL	53	I	microcontroller interface clock input
RAB	54	I	microcontroller interface R/W and load control input (4-wire)
SILD	55	I	microcontroller interface R/W and load control input (4-wire)
STATUS	56	O	servo interrupt request line/decoder status register/DC offset value readback output
RCK	57	I	subcode clock input
SUB	58	O	P to W subcode output
SFSY	59	O	subcode frame sync output
SBSY	60	O	subcode block sync output
V _{SSD2}	61	SUP	digital ground 2
DOBM	62	O	bi-phase mark output (externally buffered)
V _{DDD2}	63	SUP	digital supply voltage 2
RA	64	O	radial actuator output
FO	65	O	focus actuator output
SL	66	O	sledge actuator output
MOTO1	67	O	motor output 1 output
MOTO2	68	O	motor output 2 output
V _{SSD3}	69	SUP	digital ground 3
V _{DDD3}	70	SUP	digital supply voltage 3
V1	71	I	versatile pin 1 input
V2	72	I	versatile pin 2 input
V3	73	O	versatile pin 3 output
V4	74	O	versatile pin 4 output
V5	75	O	versatile pin 5 output
TEST1	76	I	test pin 1 input
TEST2	77	I	test pin 2 input
TEST3	78	I	test pin 3 input
TEST4	79	I	test pin 4 input
LASER	80	O	laser drive output

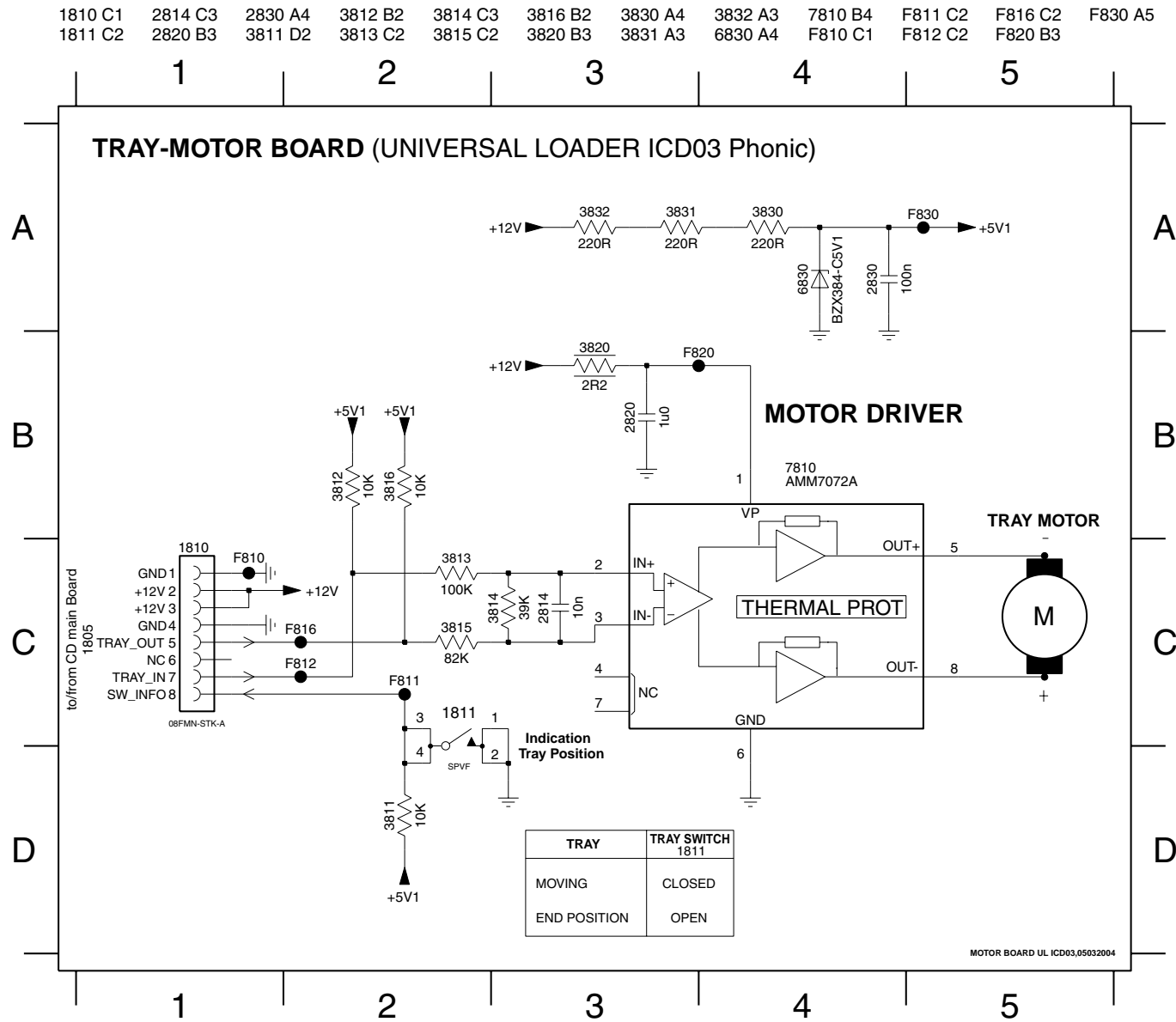
BLOCK DIAGRAM Universal Loader / ICD03 PhonIC MP3



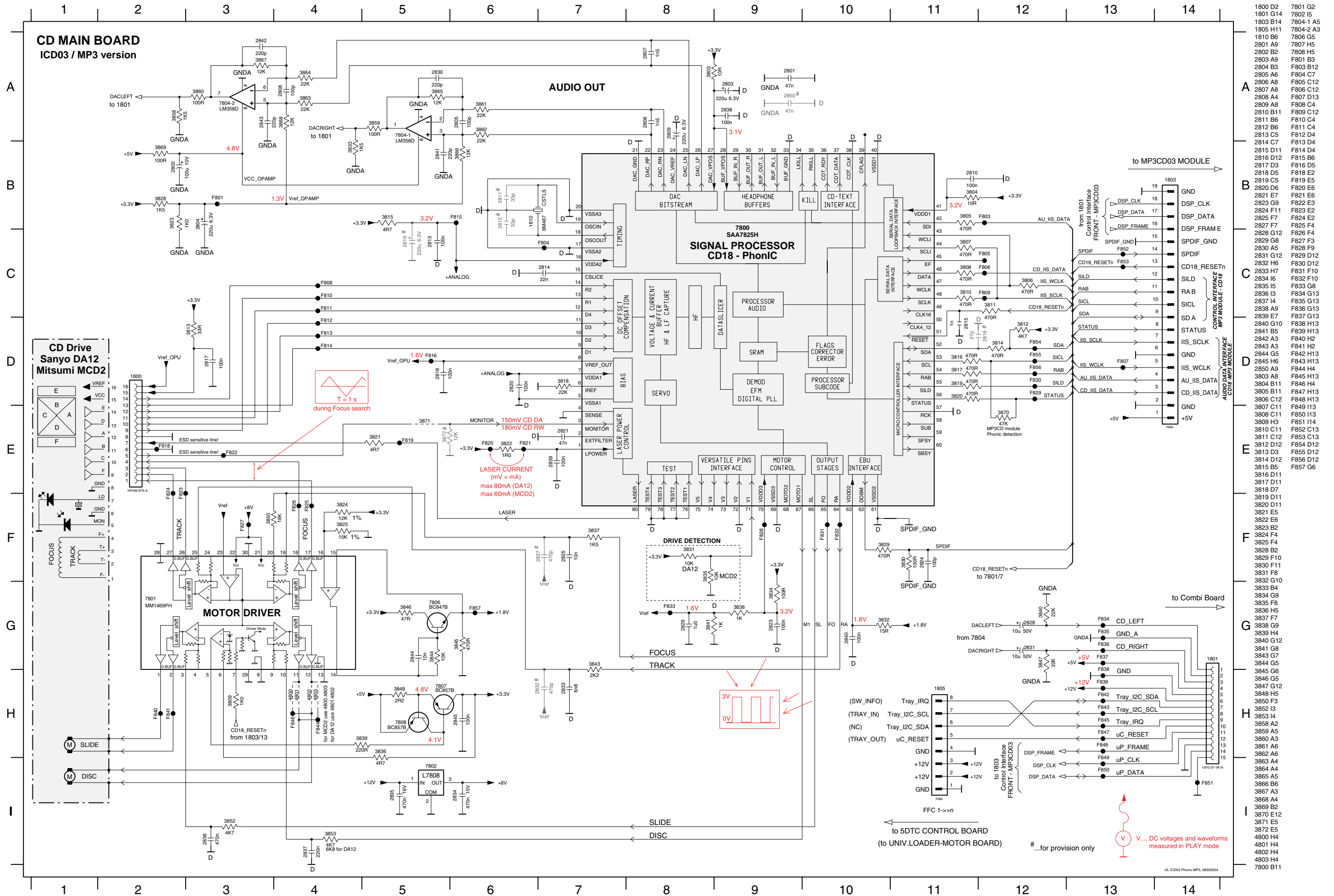
TRAY MOTOR BOARD / copper side view



- 1810 H2
- 1811 F3
- 2814 B2
- 2820 A2
- 2830 G1
- 3811 G1
- 3812 F2
- 3813 B2
- 3814 B2
- 3815 B2
- 3816 F2
- 3820 G3
- 3830 G1
- 3831 G1
- 3832 G1
- 6830 G1
- 7810 B2
- 9801 H1



- 1810 C1
- 1811 C2
- 2814 C3
- 2820 B3
- 2830 A4
- 3811 D2
- 3812 B2
- 3813 C2
- 3814 C3
- 3815 C2
- 3816 B2
- 3820 B3
- 3830 A4
- 3831 A3
- 3832 A3
- 6830 A4
- 7810 B4
- F810 C1
- F811 C2
- F812 C2
- F816 C2
- F820 B3
- F830 A5



1800 D2	7801 G2
1801 G14	7802 I5
1803 B14	7804-1 A5
1805 H11	7804-2 A3
1810 B6	7806 G5
2801 A9	7807 H5
2802 B2	7808 H5
2803 A9	F801 B3
2804 B3	F803 B12
2805 A6	F804 C7
2806 A8	F805 C12
2807 A8	F806 C12
2808 A4	F807 D13
2809 A8	F808 C4
2810 B11	F809 C12
2811 B6	F810 C4
2812 B6	F811 C4
2813 C5	F812 D4
2814 C7	F813 D4
2815 D11	F814 D4
2816 D12	F815 B6
2817 D3	F816 D5
2818 D5	F818 E2
2819 C5	F819 E5
2820 D6	F820 E6
2821 E7	F821 E6
2823 G9	F822 E9
2824 F11	F823 E2
2825 F7	F824 E2
2827 F7	F825 F4
2828 G12	F826 F4
2829 G8	F827 F3
2830 A5	F828 F9
2831 G12	F829 D12
2832 H6	F830 D12
2833 H7	F831 F10
2834 I6	F832 F10
2835 I5	F833 G8
2836 I3	F834 G13
2837 I4	F835 G13
2838 A9	F836 G13
2839 E7	F837 G13
2840 G10	F838 H13
2841 B5	F839 H13
2842 A3	F840 H2
2843 A3	F841 H2
2844 G5	F842 H13
2845 H6	F843 H13
2850 A9	F844 H4
3803 A8	F845 H13
3804 B11	F846 H4
3805 B11	F847 H13
3806 C12	F848 H13
3807 C11	F849 I13
3808 C11	F850 I13
3809 H3	F851 I14
3810 C11	F852 C13
3811 C12	F853 C13
3812 D12	F854 D12
3813 D3	F855 D12
3814 D12	F856 D12
3815 B5	F857 G6
3816 D11	
3817 D11	
3818 D7	
3819 D11	
3820 D11	
3821 E5	
3822 E6	
3823 B2	
3824 F4	
3825 F4	
3828 B2	
3829 F10	
3830 F11	
3831 F8	
3832 G10	
3833 B4	
3834 G9	
3835 F8	
3836 H5	
3837 F7	
3838 G9	
3839 H4	
3840 G12	
3841 G8	
3843 G7	
3844 G5	
3845 G6	
3846 G5	
3847 G12	
3848 H5	
3850 F3	
3852 I3	
3853 I4	
3858 A2	
3859 A5	
3860 A3	
3861 A6	
3862 A6	
3863 A4	
3864 A4	
3865 A5	
3866 B6	
3867 A3	
3868 A4	
3869 B2	
3870 E12	
3871 E5	
3872 E5	
4800 H4	
4801 H4	
4802 H4	
4803 H4	
7800 B11	

V.... DC voltages and waveforms measured in PLAY mode

#...for provision only

to 5DTC CONTROL BOARD (to UNIV.LOADER-MOTOR BOARD)

FFC 1->n

to 1803 Control Interface FRONT - MP3CD03

to 1801 Control Interface FRONT - MP3CD03

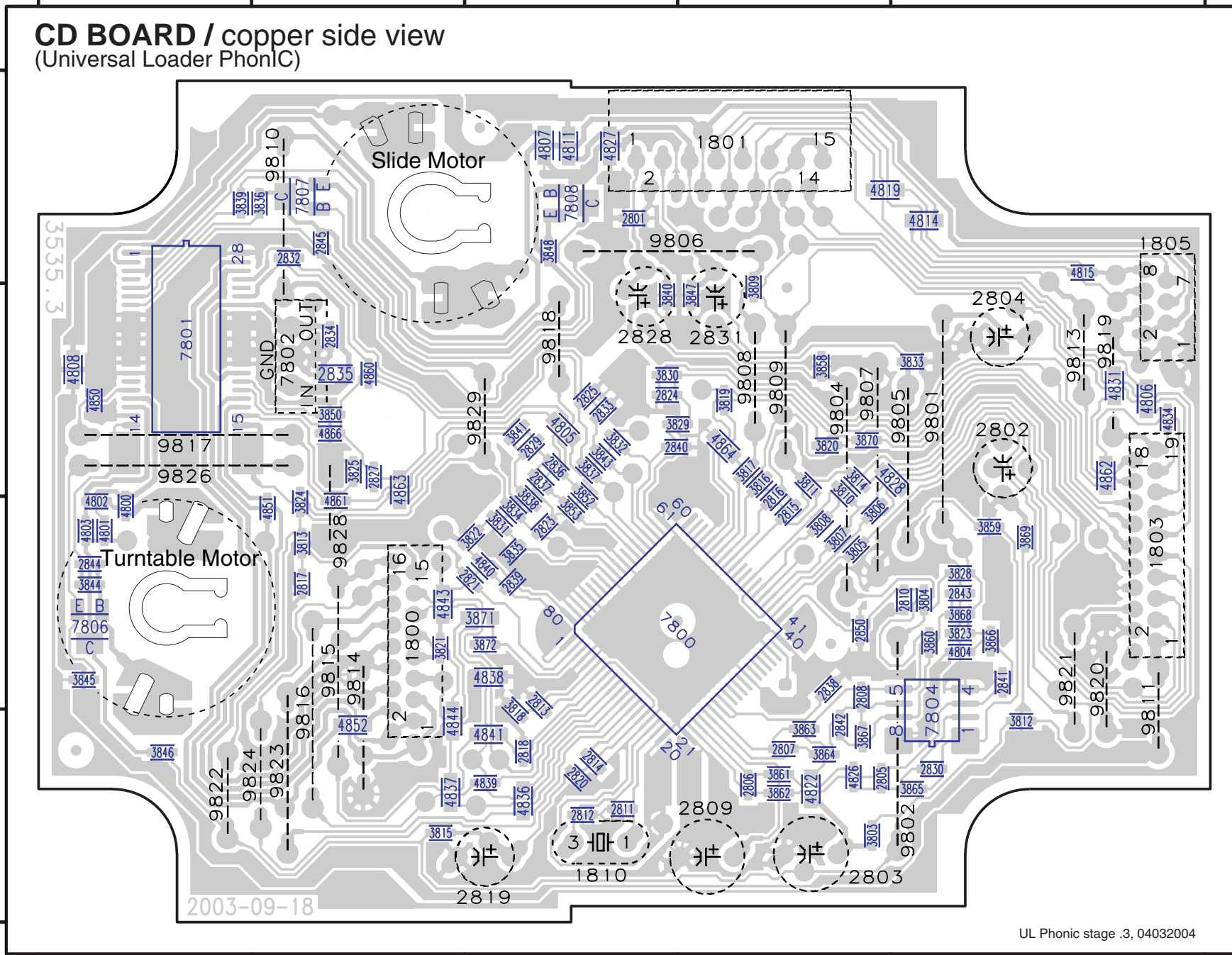
to MP3CD03 MODULE

to Combi Board

WIRED COMPONENTS

- 1800 C2
- 1801 A4
- 1803 C5
- 1805 B5
- 1810 D3
- 2802 B5
- 2803 D4
- 2804 B5
- 2809 D4
- 2819 D3
- 2828 B3
- 2831 B4
- 7802 B2
- 9801 B5
- 9802 D5
- 9804 B4
- 9805 B5
- 9806 A3
- 9807 B4
- 9808 B4
- 9809 B4
- 9810 A2
- 9811 C5
- 9813 B5
- 9814 D2
- 9815 C2
- 9816 D2
- 9817 B1
- 9818 B3
- 9819 B5
- 9820 C5
- 9821 C5
- 9822 D1
- 9823 D2
- 9824 D2
- 9826 B1
- 9828 C2
- 9829 B3

CD BOARD / copper side view
(Universal Loader Phon/C)

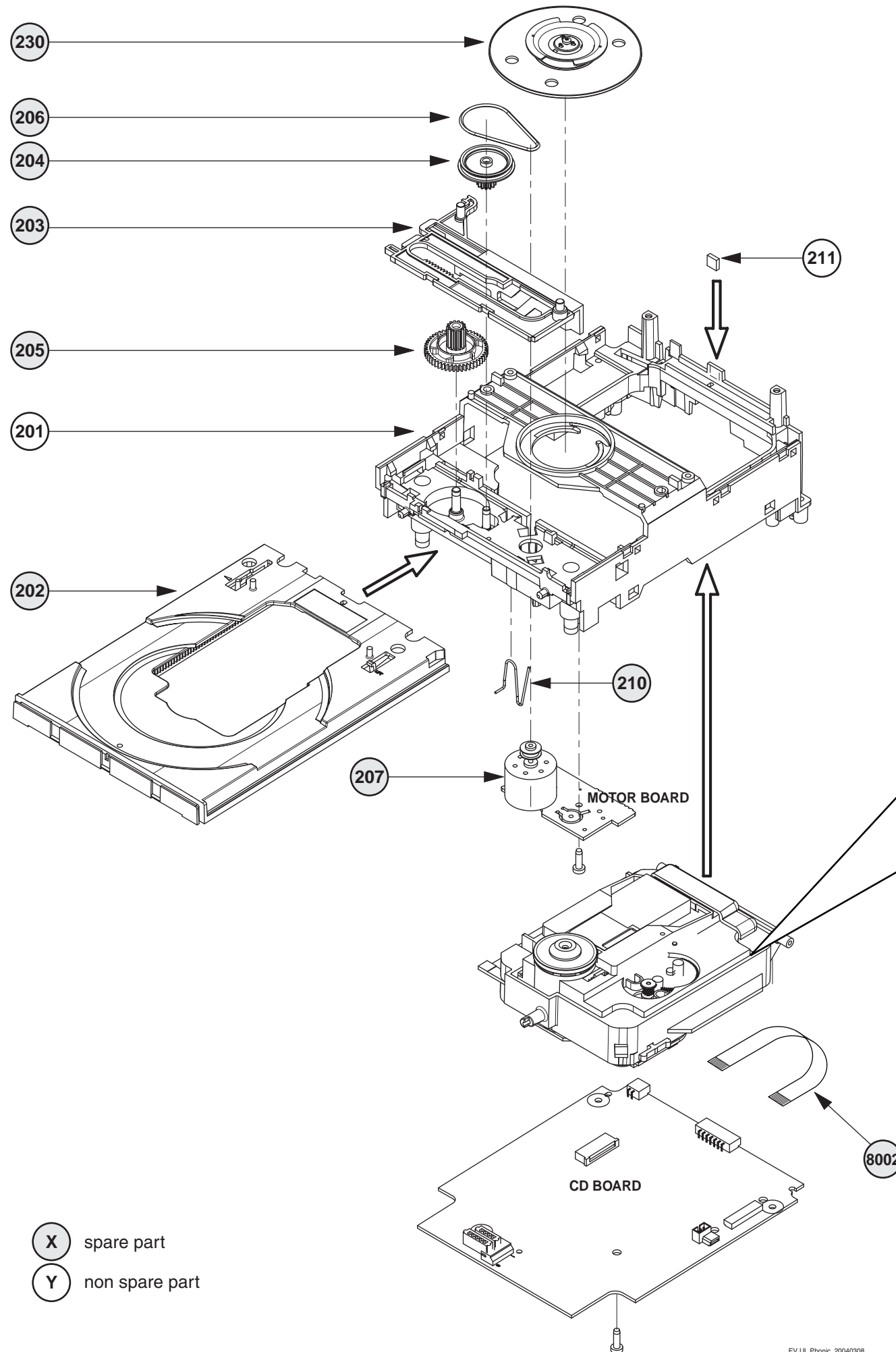


SURFACE MOUNTED COMPONENTS

- 2801 A3
- 2805 D4
- 2806 D4
- 2807 D4
- 2808 C4
- 2810 C5
- 2811 D3
- 2812 D3
- 2813 C3
- 2814 D3
- 2815 C4
- 2816 C4
- 2817 C2
- 2818 D3
- 2820 D3
- 2821 C2
- 2822 C3
- 2823 C3
- 2824 C3
- 2825 B2
- 2828 C3
- 2829 B3
- 2830 D5
- 2832 A2
- 2833 B3
- 2834 B2
- 2835 C3
- 2836 B3
- 2837 B3
- 2838 C4
- 2839 C3
- 2840 B3
- 2841 C5
- 2842 D4
- 2843 C5
- 2844 C1
- 2845 A2
- 2850 C4
- 3803 D4
- 3804 C5
- 3805 C4
- 3806 C4
- 3807 C4
- 3808 C4
- 3809 B4
- 3810 B4
- 3811 B4
- 3812 D5
- 3813 C2
- 3814 B4
- 3815 D2
- 3816 B4
- 3817 B4
- 3818 D3
- 3819 B4
- 3820 B4
- 3821 C2
- 3822 C3
- 3823 C5
- 3824 C2
- 3825 B2
- 3828 C2
- 3829 B3
- 3830 B3
- 3831 B3
- 3832 A1
- 3833 B3
- 3834 B3
- 3835 B3
- 3836 B3
- 3837 B3
- 3838 C3
- 3839 D3
- 3840 C1
- 3841 D1
- 3842 B4
- 3843 A3
- 3844 B2
- 3845 B2
- 3846 B2
- 3847 D4
- 3848 D4
- 3849 D4
- 3850 D4
- 3851 D4
- 3852 D4
- 3853 D4
- 3854 D4
- 3855 D4
- 3856 D4
- 3857 D4
- 3858 D4
- 3859 D4
- 3860 D4
- 3861 D4
- 3862 D4
- 3863 D4
- 3864 D4
- 3865 D5
- 3866 C5
- 3867 D4
- 3868 C5
- 3869 C5
- 3870 B4
- 3871 C3
- 3872 C3
- 4800 C1
- 4801 C1
- 4802 C1
- 4803 C1
- 4804 C5
- 4805 B3
- 4806 B5
- 4807 A3
- 4808 B1
- 4811 A3
- 4814 A5
- 4815 A5
- 4819 A4
- 4822 D4
- 4826 D4
- 4827 A3
- 4828 B5
- 4831 B5
- 4834 B5
- 4836 D3
- 4837 D2
- 4838 C3
- 4840 D3
- 4841 D2
- 4842 D3
- 4843 C2
- 4844 D2
- 4850 B1
- 4851 C2
- 4860 B2
- 4861 C2
- 4862 B5
- 4863 B2
- 4864 B4
- 4866 B2
- 7800 C3
- 7801 B1
- 7804 D5
- 7806 C1
- 7807 A2
- 7808 A3

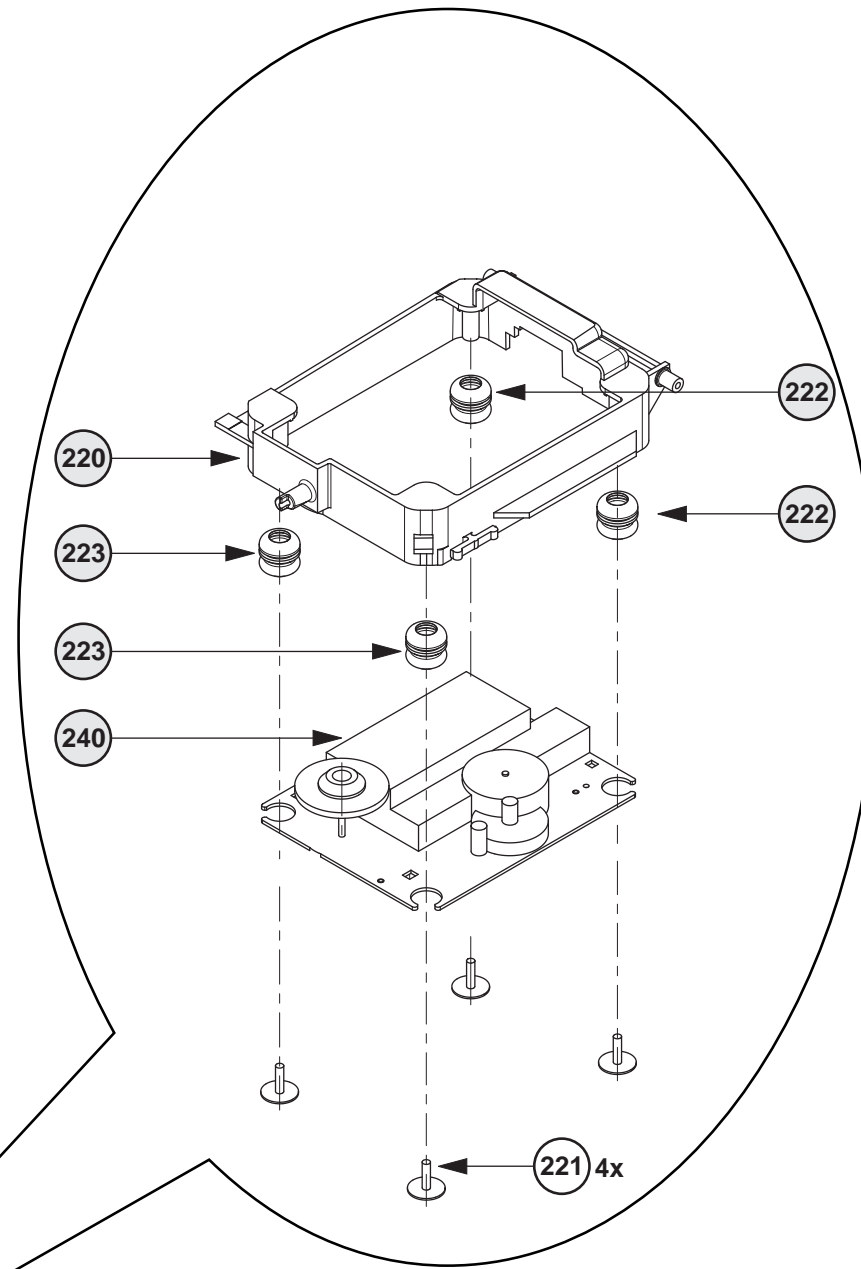
Exploded view *UNIVERSAL LOADER*

10-8



- (X) spare part
- (Y) non spare part

10-8



MECHANICAL PARTS

202	3103 304 71780	DRAWER
203	3103 304 71800	SLIDER
204	3103 304 71820	PULLEY GEARWHEEL
205	3103 304 71830	GEARWHEEL
206	3103 304 71910	DRIVING BELT
207	3103 308 54160	MOTOR ASSY
210	3103 301 06660	SPRING SUPPORT
220	3103 304 71790	SUPPORT CD
222	4822 529 10387	RUBBER DAMPER CD DRIVE, FRONT
223	4822 529 10387	RUBBER DAMPER CD DRIVE, FRONT
230	3103 308 11940	CLAMPER ASSY DA11
240	3103 309 05380	CD DRIVE, MCD2
240	3103 309 05390	CD DRIVE DA12T3
8001	3103 308 93611	FLEXFOIL CABLE, 16P, 88mm BD
8002	3103 308 94021	FLEXFOIL CABLE, 8P, 268mm AD

ELECTRICAL PARTSLIST Universal Loader / ICD03 PhonIC MP3 Version

MOTOR BOARD

MISCELLANEOUS

1810	2422 025 16371	FFC-CONNECTOR, 8P, SIDE ENTRY
1811	2422 129 16655	LEAF SWITCH, 1P

CAPACITORS

2814	5322 126 11583	10nF	10%	63V
2820	4822 126 14043	1µF	20%	16V
2830	2238 586 59812	100nF	10%	50V

RESISTORS

3811	4822 051 30103	10kΩ	5%	0,06W
3812	4822 051 30103	10kΩ	5%	0,06W
3813	4822 117 13632	100kΩ	1%	0,06W
3814	4822 051 30393	39kΩ	5%	0,06W
3815	4822 117 12864	82kΩ	5%	0,06W

3816	4822 051 30103	10kΩ	5%	0,06W
3820	4822 052 10228	2,2Ω	5%	0,33W
3830	4822 051 30221	220Ω	5%	0,06W
3831	4822 051 30221	220Ω	5%	0,06W
3832	4822 051 30221	220Ω	5%	0,06W

DIODES

6830	9340 548 52115	BZX284-C5V1
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INTEGRATED CIRCUITS

7810	9322 196 36682	AMM7072A, MOTOR DRIVER
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MP3 CD03 BOARD

Only complete board available

3103 308 67611	MP3 CD03 BOARD TXT5V
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CD BOARD

MISCELLANEOUS

1800	4822 267 11028	FFC-CONNECTOR, 16P, SIDE ENTRY
1801	4822 265 10979	FFC-CONNECTOR, 15P, SIDE ENTRY
1803	2422 025 16836	FFC-CONNECTOR, 19P, SIDE ENTRY
1805	2422 025 16371	FFC-CONNECTOR, 8P, SIDE ENTRY

CAPACITORS

2801	3198 017 34730	47nF	10%	16V
2802	4822 124 41584	100µF	20%	10V
2803	4822 124 12052	220µF	20%	6,3V
2804	4822 124 11912	220µF	20%	6,3V
2805	2020 552 94427	100pF	5%	50V

2806	2238 916 11552	1,5nF	5%	25V
2807	2238 916 11552	1,5nF	5%	25V
2808	2020 552 94427	100pF	5%	50V
2809	4822 124 12052	220µF	20%	6,3V
2810	2238 586 59812	100nF	10%	50V

2813	2238 586 59812	100nF	10%	50V
2814	2238 916 15641	22nF	10%	25V
2815	5322 126 11578	1nF	10%	63V
2817	2238 586 59812	100nF	10%	50V
2818	2238 586 59812	100nF	10%	50V

2820	2238 586 59812	100nF	10%	50V
2821	3198 024 44730	47nF	5%	50V
2823	2238 586 59812	100nF	10%	50V
2825	5322 126 11583	10nF	10%	63V
2828	4822 124 40248	10µF	20%	63V

2829	3198 017 41050	1µF	20%	10V
2830	4822 126 13883	220pF	5%	50V
2831	4822 124 40248	10µF	20%	63V
2833	5322 126 11582	6,8nF	10%	63V
2834	3198 017 44740	470nF	20%	10V

2835	4822 126 13482	470nF	20%	16V
2836	3198 017 44740	470nF	20%	10V
2837	4822 126 13879	220nF	20%	16V
2838	2238 586 59812	100nF	10%	50V
2839	2238 586 59812	100nF	10%	50V

2840	2238 586 59812	100nF	10%	50V
2841	4822 126 13883	220pF	5%	50V
2842	4822 126 13883	220pF	5%	50V
2843	4822 126 13883	220pF	5%	50V
2844	5322 126 11583	10nF	10%	63V

2845	2238 586 59812	100nF	10%	50V
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RESISTORS

3803	4822 051 30109	10Ω	5%	0,06W
3804	4822 051 30109	10Ω	5%	0,06W
3805	4822 051 30471	470Ω	5%	0,06W
3806	4822 051 30471	470Ω	5%	0,06W
3807	4822 051 30471	470Ω	5%	0,06W

3808	4822 051 30471	470Ω	5%	0,06W
3809	4822 051 30102	1kΩ	5%	0,06W
3810	4822 051 30471	470Ω	5%	0,06W
3811	4822 051 30471	470Ω	5%	0,06W
3812	4822 051 30472	4,7kΩ	5%	0,06W

3813	4822 051 30339	33Ω	5%	0,06W
3814	4822 051 30471	470Ω	5%	0,06W
3815	4822 117 13608	4,7Ω	5%	0,06W
3816	4822 051 30471	470Ω	5%	0,06W
3817	4822 051 30471	470Ω	5%	0,06W

3818	4822 051 30223	22kΩ	5%	0,06W
3819	4822 051 30471	470Ω	5%	0,06W
3820	4822 051 30471	470Ω	5%	0,06W
3821	4822 117 13608	4,7Ω	5%	0,06W
3822	4822 117 12917	1Ω	5%	0,06W

ELECTRICAL PARTSLIST Universal Loader / ICD03 PhonIC MP3 Version

RESISTORS

3823	4822 051 30102	1kΩ	5%	0,06W
3824	5322 117 13028	12kΩ	1%	0,06W
3825	5322 117 13033	15kΩ	1%	0,06W
3828	4822 051 30152	1,5kΩ	5%	0,06W
3831	4822 051 30103	10kΩ	5%	0,06W for DA12 drive only

3832	4822 117 12971	15Ω	5%	0,06W
3833	4822 051 30152	1,5kΩ	5%	0,06W
3834	4822 051 30101	100Ω	5%	0,06W
3835	4822 051 30103	10kΩ	5%	0,06W for MCD2 drive only
3836	4822 117 13608	4,7Ω	5%	0,06W

3837	4822 051 30152	1,5kΩ	5%	0,06W
3838	4822 051 30102	1kΩ	5%	0,06W
3839	4822 051 30221	220Ω	5%	0,06W
3840	4822 051 30223	22kΩ	5%	0,06W
3841	4822 051 30102	1kΩ	5%	0,06W

3843	4822 051 30222	2,2kΩ	5%	0,06W
3844	4822 051 30103	10kΩ	5%	0,06W
3845	4822 051 30471	470Ω	5%	0,06W
3846	4822 051 30479	47Ω	5%	0,06W
3847	4822 051 30223	22kΩ	5%	0,06W

3848	4822 117 13613	2,2Ω	5%	0,06W
3850	4822 051 30183	18kΩ	5%	0,06W
3852	4822 051 30472	4,7kΩ	5%	0,06W
3853	4822 051 30472	4,7kΩ	5%	0,06W for MCD2 drive only
3853	4822 051 30682	6,8kΩ	5%	0,06W for DA12 drive only

3858	4822 051 30152	1,5kΩ	5%	0,06W
3859	4822 051 30101	100Ω	5%	0,06W
3860	4822 051 30101	100Ω	5%	0,06W
3861	4822 051 30223	22kΩ	5%	0,06W
3862	4822 051 30223	22kΩ	5%	0,06W

3863	4822 051 30223	22kΩ	5%	0,06W
3864	4822 051 30223	22kΩ	5%	0,06W
3865	4822 051 30123	12kΩ	5%	0,06W
3866	4822 051 30123	12kΩ	5%	0,06W
3867	4822 051 30123	12kΩ	5%	0,06W

3868	4822 051 30123	12kΩ	5%	0,06W
3869	4822 051 30101	100Ω	5%	0,06W
3870	4822 117 12925	47kΩ	1%	0,06W
3871	4822 051 20008	CHIP JUMPER 0805		
4800	4822 051 30008	CHIP JUMPER 0603		for MCD2 drive only

4801	4822 051 30008	CHIP JUMPER 0603		for DA12 drive only
4802	4822 051 30008	CHIP JUMPER 0603		for DA12 drive only
4803	4822 051 30008	CHIP JUMPER 0603		for MCD2 drive only
4804	4822 051 30008	CHIP JUMPER 0603		
4805	4822 051 20008	CHIP JUMPER 0805		

4806	4822 051 20008	CHIP JUMPER 0805		
4807	4822 051 20008	CHIP JUMPER 0805		
4808	4822 051 20008	CHIP JUMPER 0805		
4811	4822 051 20008	CHIP JUMPER 0805		
4814	4822 051 20008	CHIP JUMPER 0805		

4815	4822 051 30008	CHIP JUMPER 0603		
4819	4822 051 20008	CHIP JUMPER 0805		
4822	4822 051 20008	CHIP JUMPER 0805		
4826	4822 051 30008	CHIP JUMPER 0603		
4827	4822 051 20008	CHIP JUMPER 0805		

4828	4822 051 20008	CHIP JUMPER 0805		
4831	4822 051 20008	CHIP JUMPER 0805		
4834	4822 051 30008	CHIP JUMPER 0603		
4836	4822 051 20008	CHIP JUMPER 0805		
4837	4822 051 20008	CHIP JUMPER 0805		

4838	4822 051 20008	CHIP JUMPER 0805		
4839	4822 051 30008	CHIP JUMPER 0603		
4840	4822 051 30008	CHIP JUMPER 0603		
4841	4822 051 20008	CHIP JUMPER 0805		

RESISTORS

4843	4822 051 20008	CHIP JUMPER 0805
4844	4822 051 20008	CHIP JUMPER 0805
4850	4822 051 30008	CHIP JUMPER 0603
4851	4822 051 30008	CHIP JUMPER 0603
4852	4822 051 20008	CHIP JUMPER 0805

4860	4822 051 30008	CHIP JUMPER 0603
4861	4822 051 30008	CHIP JUMPER 0603
4862	4822 051 20008	CHIP JUMPER 0805
4863	4822 051 20008	CHIP JUMPER 0805
4864	4822 051 20008	CHIP JUMPER 0805

4866	4822 051 30008	CHIP JUMPER 0603
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COILS

1810	2422 540 98519	RESONATOR 8,467MHz
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TRANSISTORS

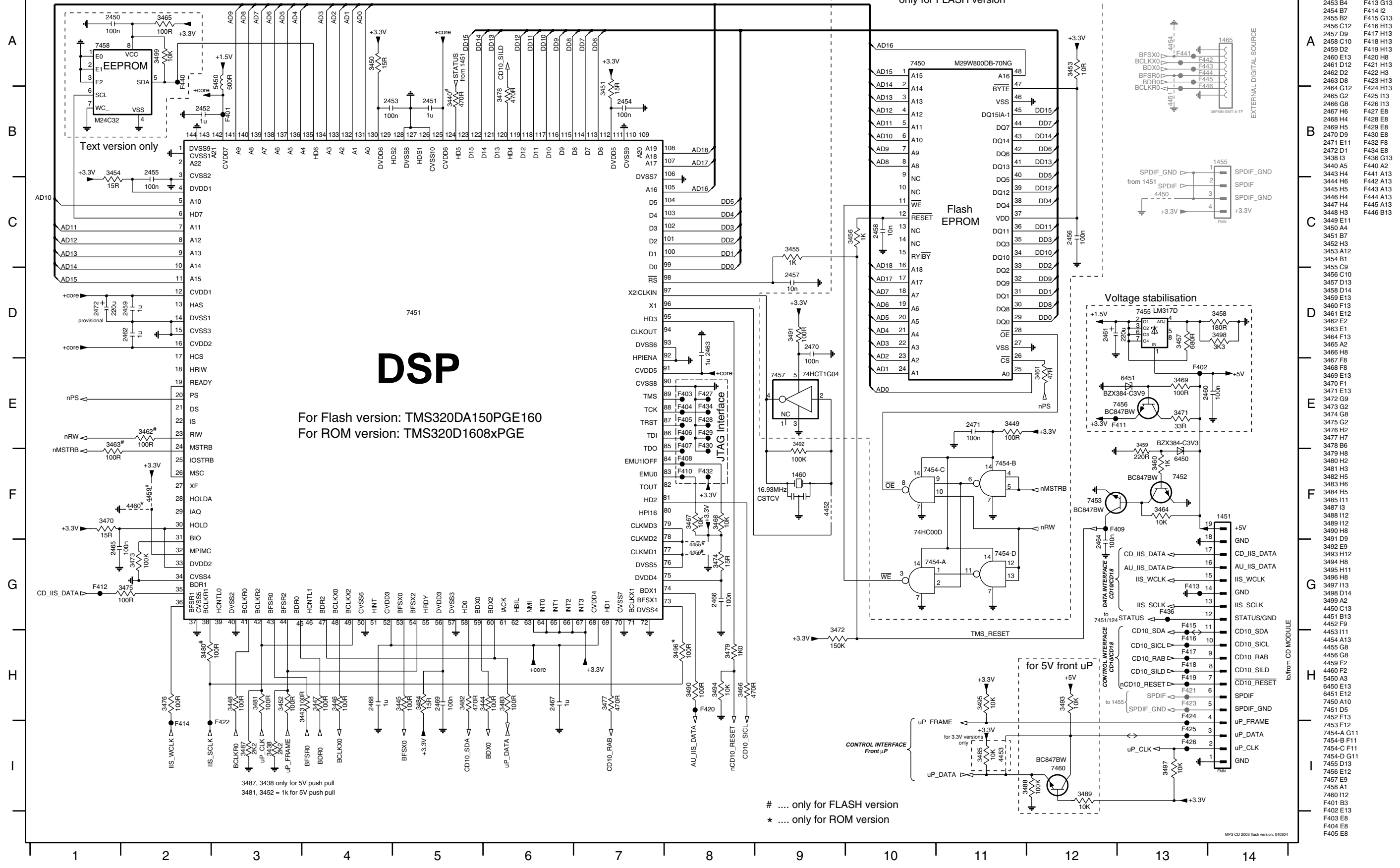
7806	5322 130 60159	BC846B
7807	4822 130 60373	BC856B
7808	4822 130 60373	BC856B

INTEGRATED CIRCUITS

7800	9352 731 95557	SAA7825H, SIGNAL PROC. PHONIC
7801	9322 181 79668	MM1469PH, MOTOR DRIVER
7802	4822 209 72554	MC7808CT, 8V Regulator
7804	5322 209 82941	LM358D, DUAL OP-AMP.

MP3 BOARD FOR ORIENTATION ONLY

MP3 CD 2003 Board (flash version)



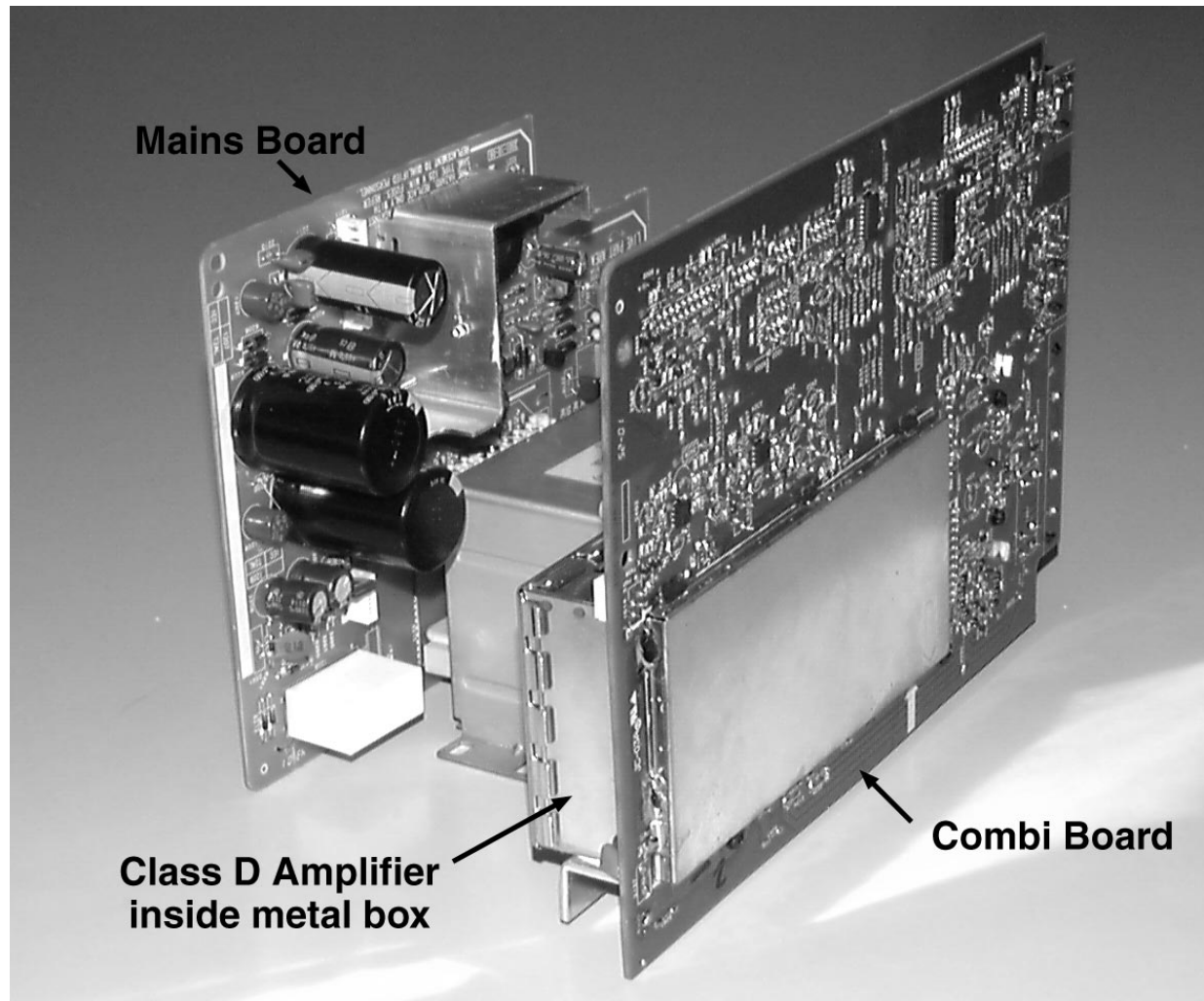
DSP

For Flash version: TMS320DA150PGE160
 For ROM version: TMS320D1608xPGE

.... only for FLASH version
 * only for ROM version

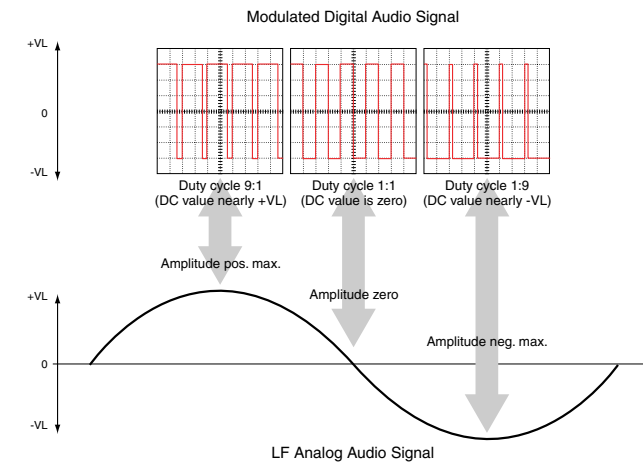
- 1451 F14
- 1455 B14
- 1460 F9
- 1465 A14
- 2450 A1
- 2451 B5
- 2452 B2
- 2453 B4
- 2454 B7
- 2455 B2
- 2457 D9
- 2458 C10
- 2459 D2
- 2460 E13
- 2461 D12
- 2462 D2
- 2463 D8
- 2464 G12
- 2465 G2
- 2466 G8
- 2467 H6
- 2468 H4
- 2469 H5
- 2470 D9
- 2471 E11
- 2472 D1
- 3438 I3
- 3440 A5
- 3443 H4
- 3444 H6
- 3445 H5
- 3446 H4
- 3447 H4
- 3448 H3
- 3449 E11
- 3450 A4
- 3451 B7
- 3452 H3
- 3453 A12
- 3454 B1
- 3455 C9
- 3456 C10
- 3457 D13
- 3458 D14
- 3459 C13
- 3460 F13
- 3461 E12
- 3462 E2
- 3463 E1
- 3464 F13
- 3465 A2
- 3466 H8
- 3467 F8
- 3468 F8
- 3469 E13
- 3470 F1
- 3471 E13
- 3472 G2
- 3473 G2
- 3474 G8
- 3475 G2
- 3476 H2
- 3477 H7
- 3478 B6
- 3479 H8
- 3480 H2
- 3481 H3
- 3482 H5
- 3483 H6
- 3484 H5
- 3485 H1
- 3487 I3
- 3488 I12
- 3489 I12
- 3490 H8
- 3491 D9
- 3492 E9
- 3493 H12
- 3494 H8
- 3495 H11
- 3496 H8
- 3497 I13
- 3498 D14
- 3499 A2
- 4450 C13
- 4451 B13
- 4452 F9
- 4453 I11
- 4454 A13
- 4455 G8
- 4456 G8
- 4459 F2
- 4460 F2
- 5450 A3
- 6450 E13
- 6451 I12
- 7450 A10
- 7451 D5
- 7452 F13
- 7453 F12
- 7454-A G11
- 7454-B F11
- 7454-C F11
- 7454-D G11
- 7455 D13
- 7456 E12
- 7457 E9
- 7458 A1
- 7460 I12
- F401 B3
- F402 E13
- F403 E8
- F404 E8
- F405 E8
- F406 E8
- F407 E8
- F408 F8
- F409 F13
- F410 F8
- F411 E13
- F412 G1
- F413 G13
- F414 I2
- F415 G13
- F416 H13
- F417 H13
- F418 H13
- F419 H13
- F420 H8
- F421 H13
- F422 H3
- F423 H13
- F424 H13
- F425 I13
- F426 E8
- F427 E8
- F428 E8
- F429 E8
- F430 E8
- F432 F8
- F434 E8
- F436 G12
- F440 A2
- F441 A13
- F442 A13
- F443 A13
- F444 A13
- F445 A13
- F446 B13

PERSONAL NOTES:



Class-D Circuit Description (BASED ON POWER 2003 MODULE 75-150W CLASS D)

Basically Class-D works by transforming the LF audio input to a square wave signal with a fixed frequency and a variable duty cycle. See simplified drawing below.



The amplitude of the square wave signal is equal to the supply voltage of the amplifier. With the audio signal the square wave signal is pulse-width modulated.

Compared to a conventional power amplifier the benefits of the Class D amplifier are:

- higher efficiency
- lower power dissipation
- smaller cooling fin
- smaller mains transformer

Disadvantage of this concept is:

- 500kHz square wave signal with high current requires a shielding box to suppress radiation.

Required Circuitries:

• 500kHz square wave oscillator.

The oscillator frequency is created by 7312-3; it is a dual-frequency oscillator with ceramic resonators 5300 and 5302, which resonate at 500kHz and 425kHz respectively. The resonators are switched by transistors 7309 and 7316, controlled by the "OZ_SW" line from the port expander 7406.

The reason for 2 frequencies is to avoid tuner disturbances in the AM-band.

The oscillator signal is shaped to square wave with 7312-2, afterwards buffered and fed to the amplifier modulators (ROZ to the right channel, LOZ to the left). One channel gets inverted clock to balance supply loading.

• Modulator

The modulator forms the pulse width modulated signal. For each channel a separate modulation is required.

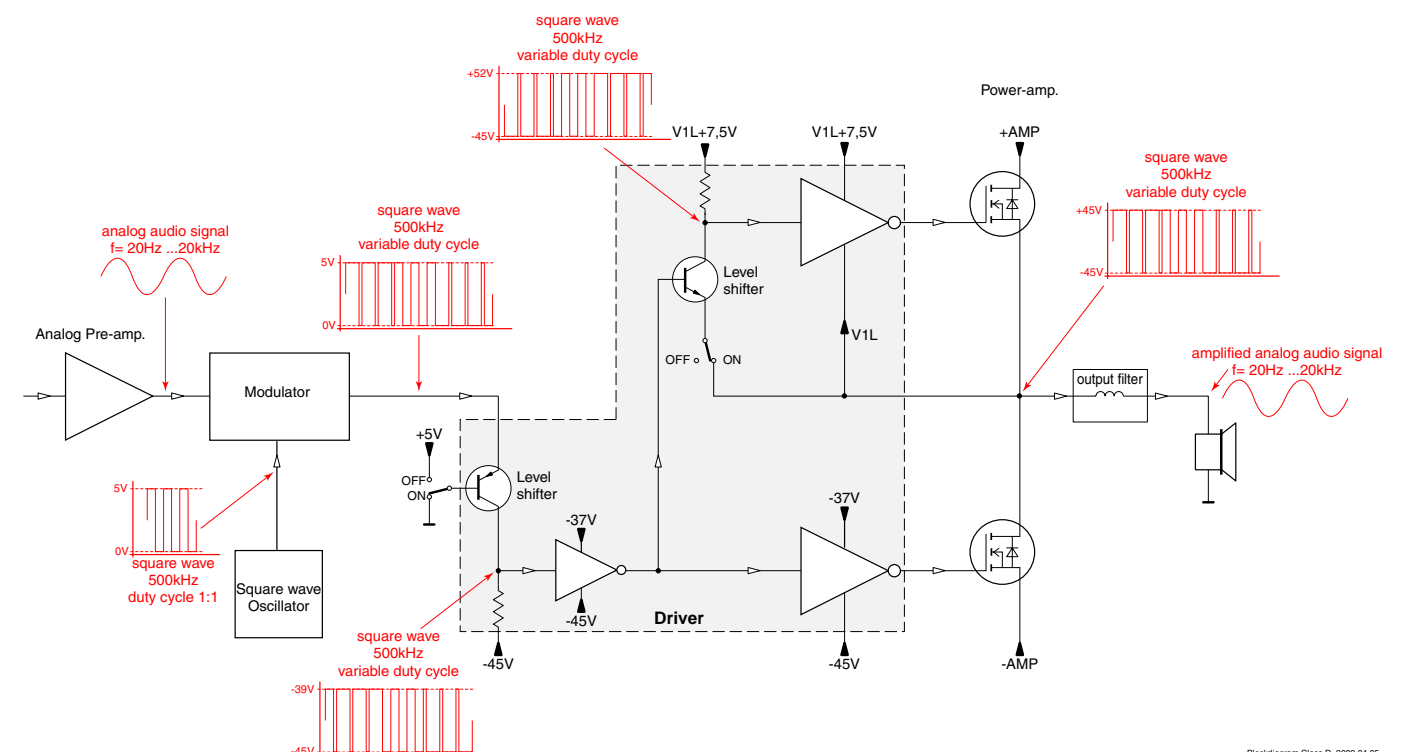
• Power FETs

The FETs require drivers which supply the gates. One for the high-side-FET and one for the low-side-FET. Because of the different supply voltages also an additional level shifter is necessary per driver.

• Output filter

The output filter is necessary to block the 500kHz square wave signal from the speaker. Refers to the left channel in schematic diagrams. It consists of a series-mode coil 5101 and a capacity of approx. 550nF (2116, 2134), which forms a Chebycheff filter with 40kHz cut-off frequency at 6Ω load. For EMC reasons both, the speaker output and the return ground are fed through a common mode coil (5102). The filter is further improved by splitting the output capacity into 2116 before and 2134 after the common mode coil.

Blockdiagram Class D



All above mentioned circuitries are located inside the metal shielding box.

Power 2003 Module

(75 - 150W Class D)

stage M.6/C.4 update 1

TABLE OF CONTENTS

Brief Circuit Description.....11-1
 Service Hints11-2

COMBI BOARD

Circuit Diagram

Overview11-4
 Source Selector part.....11-5
 Audio Frequency & Logic part11-6
 Oscillator & Pre-Amplifier part11-7
 Amplifier part Left Channel11-8
 Amplifier part Right Channel.....11-9

Component Layout

Copperside view11-10
 Componentside view.....11-12

MAINS BOARD

Component Layout11-14
 Circuit Diagram11-15

Partslist.....11-16

Class-D Circuit Description (BASED ON POWER 2003 MODULE 75-150W CLASS D)

Functional Description:

Refers to the left channel in schematic diagrams. The first stage of the modulator is an error integrator which compares the input to the (24 dB amplified) output signal of the power stage. The difference is leading to a current, which loads the integrator 7122-A. The second stage (7122-B) adds the 500kHz rectangular oscillator signal, creates high gain and low distortion and is again integrating. The output signal leads to a triangle wave form (see oscillogram ⑤). The DC value of this triangle signal is floating, dependent on the amplitude of the analog input signal. The next stage is a comparator, which compares the integrated voltage with the internal switching levels - thus creating a voltage controlled duty cycle. 7122 C and D improve the shape of the pulses. For details see oscillograms ④-⑥. At pin 8 of IC7122 there is a square wave with the same frequency and duty cycle as the desired output.

The next task is to feed this information to the output FETs. Both FETs are n-channel types, so they are modulated by feeding the gate in respect to the source connection. Inverters 74LV14 are used as drivers. The driver for the low-side FET (7121) is supplied by the negative supply -VL2 and a voltage +VL (generated by 7115 and 6113), which is 7.5V higher than -VL2. The digital signal is level-shifted by 7128 to the low side driver stage. 3142, 6111 and 2126 together form a delay circuit for rising edges by approx. 100ns for the low side FET. 3154, 6109 and 2137 delay the rising edge by 50ns for the high side FET. This to compensate the switch-off delay of the FETs and ensures that both FETs are not conducting at the same time. The high-side FET (7109) is controlled by the inverted signal taken from pin 2 of 7118, which is level-shifted by transistor 7119. The driver for the high-side FET is supplied by a floating voltage between the amplifier output -V1L and +V1L, created by the charge pump 6110, 2114 regulated by 7114 and 6114 to a 7.5V higher level. The pump is additionally supplied (via 3151) by +45V to ensure supply at start-up (no signal). The last stage in the gate driver consists of three gates in parallel for increased output current for the capacitive load of the FET. For additional increase of the switching speed push/pull transistors 7132/7111 are added.

Protection Circuits:

The amplifier is protected against low load impedance (including short circuit). Current is sensed by shunts 3101, 3130 in both supplies. Overcurrent at the positive supply is then sensed by 7104, the negative supply overcurrent triggers 7117, which then also triggers 7104. The collector current in turn triggers the monoflop 7122-5 and -6, giving a "High" pulse at pin 10. This shuts off level-shifter 7128 and blocks transistor 7129 and 7131, which draws current into the emitter resistor 3134 of level-shifter 7119. It is now also shut off. So, both FETs are shut off within approx. 0,2 sec. The monoflop can be reset by:

- switching mains off and on again
- pressing Standby button and afterwards any source button
- plugging headphone in for a short moment

When a headphone is used the amplifier is shut off. This is done by pulling pin 13 of 7122 via signal line "AMP_OFF" and transistor 7130 to high level. The line "AMP_OFF" is controlled by the port expander 7406 which detects the headphone via signal line "HP_DET".

The loudspeakers are protected against DC voltages resulting e.g. from defective FETs. Voltages higher than ±2V are detected by 7110 respectively 7112. The transistors conduct and pull the "DC_PROT" line down, blocking transistor 7243 which in turn disables speaker relay 1201.

Adjustments:

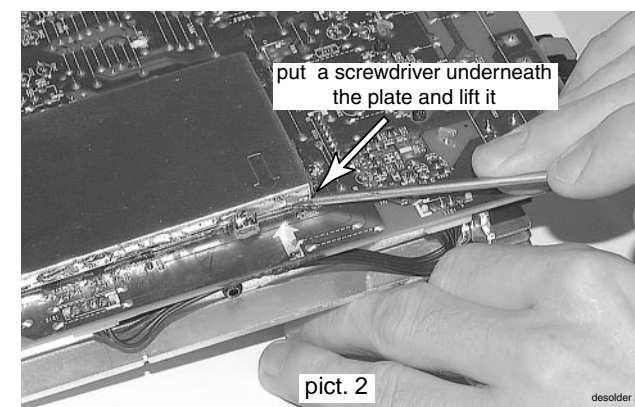
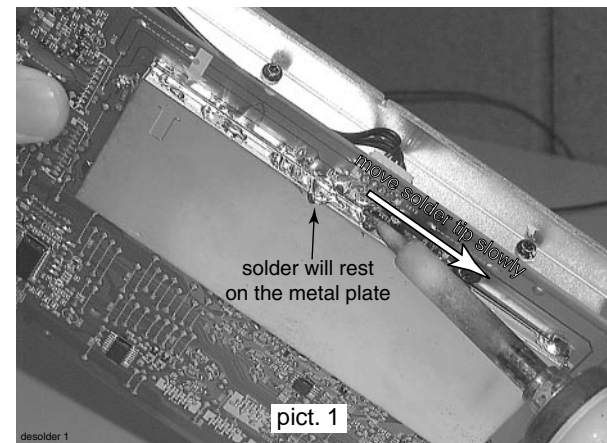
The gain of the class-D amplifier is 24dB, adjusted by the feedback resistors 3155, 3136, 3149 and the input resistors 3139, 3340. The input reference voltage for 7122-A is approx. half the supply, therefore 3144, 3148 are used for offset compensation. This compensation has to be fine-tuned with trimpotentiometers 3306 and 3307 to obtain <1mV DC output.

Service Hints:

The analog part of the Combi Board can be repaired without opening the metal shielding box. In case of a 'Class D' problem it is advised to disassemble the board first, desolder the metal bottom cover of the shielding box and assemble the board again. This takes a few minutes only.

To de-solder the metal bottom cover proceed as follows:

- 1)Remove top cover of shielding box to reduce heat flow
- 2)Do not use de-solder wick
- 3)Simply hold the board upright down as shown in picture 1. Heat up solder joints and move tip of soldering iron slowly along the edge of the metal frame. Solder will flow along the soldering tip and rest on the metal plate. A small amount will drop off. A small gap will become visible as indication that the solder connection is released. When all solder joints are released the cover can be removed by help of a screwdriver. Begin at the corner indicated by an arrow → see picture 2.



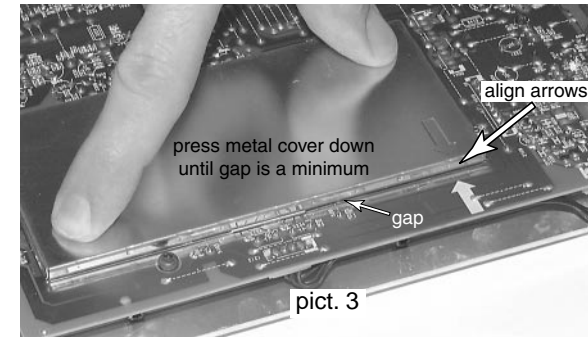
To re-mount the metal bottom cover proceed as follows:

- 1)The solder connections are not distributed evenly. Therefore the cover has to be mounted in that way that the arrow indicator on the cover is positioned in line with the arrow printed on the printed board → see picture 3.

Service Hints

- 2)Press the metal cover smoothly down until the gap between cover and printed board becomes a minimum. This is important for proper shielding.
- 3)Heat up the residual solder on the metal cover. The solder will flow back to the solder areas. If necessary apply additional new solder.
- 4)Take care that all solder joints are re-soldered again.

Attention: Poor soldering of the metal shielding box results in disturbance of the tuner.



In most cases the FETs 7109 and/or 7121 for the left channel, respectively 7218 and/or 7231 for the right channel will be defective. This can easily be checked with an ordinary Ohm-meter.

LEFT CHANNEL:

In case **7109** is defect replace following parts: 7109, 7111, 7132, 7105, 7119, 7104, 3101, 3103 and 2106

In case **7121** is defect replace following parts: 7121, 7113, 7133, 7118, 7117, 3129, 3130 and 2118

RIGHT CHANNEL:

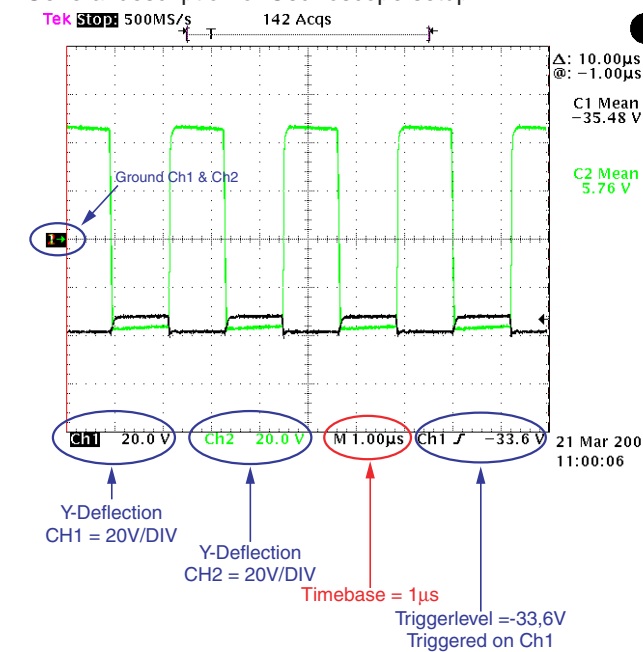
In case **7218** is defect replace following parts: 7218, 7221, 7244, 7209, 7228, 7208, 3205, 3209 and 2206

In case **7231** is defect replace following parts: 7231, 7210, 7245, 7235, 7227, 3241, 3243 and 2220

Attention: Do not forget to adjust the DC-offset after replacing the FET!

If none of the FETs is defective the fault is most probably located in the modulator. To check the operation - follow the given signals.

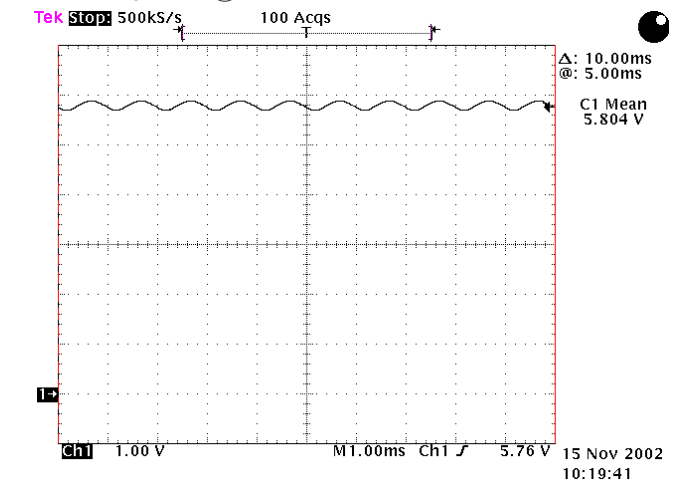
General description of Oscilloscope setup:



The following signals are measured on condition:
AUX in = 500mV/1kHz, Volume = -28dB
Load = 2 x 6Ω

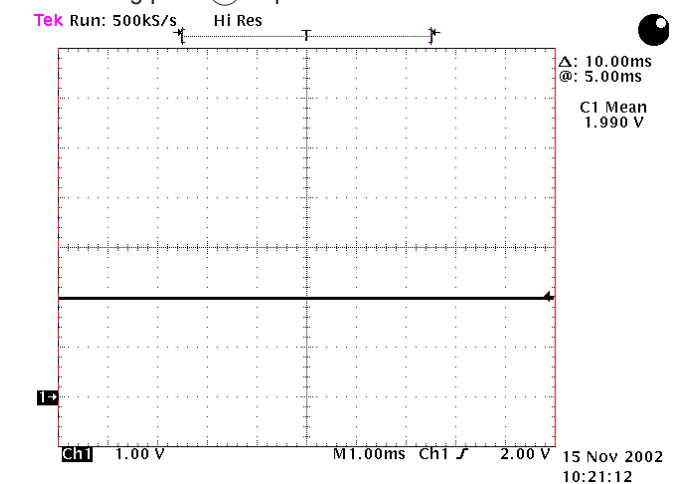
Measuring point ① can be found on circuit diagram ③. All other measuring points are shown on circuit diagram ④ respectively ⑤.

Measuring point ①: Output pre-amplifier

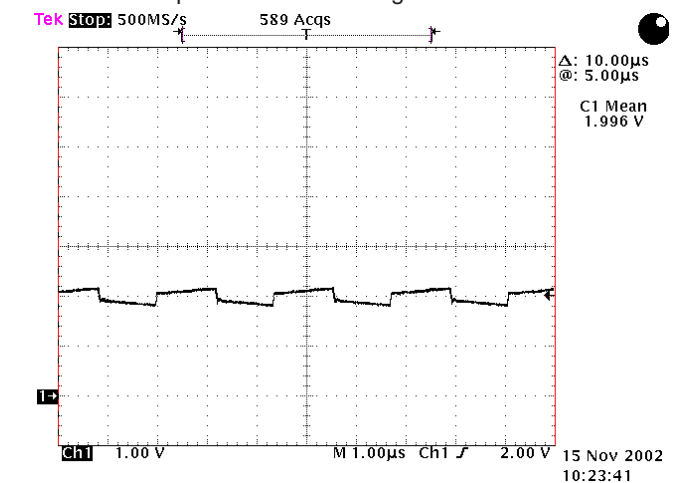


Normal analog signal measured (1kHz- Timebase 1µs). If this signal can't be measured - the fault is outside the shielding box.

Measuring point ②: Input Modulator

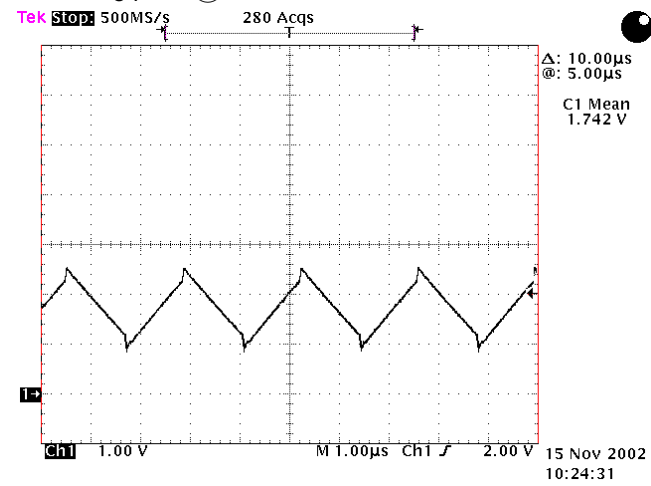


The 1kHz signal is not visible anymore. Reducing the timebase to 1µs shows the oscillogram below.



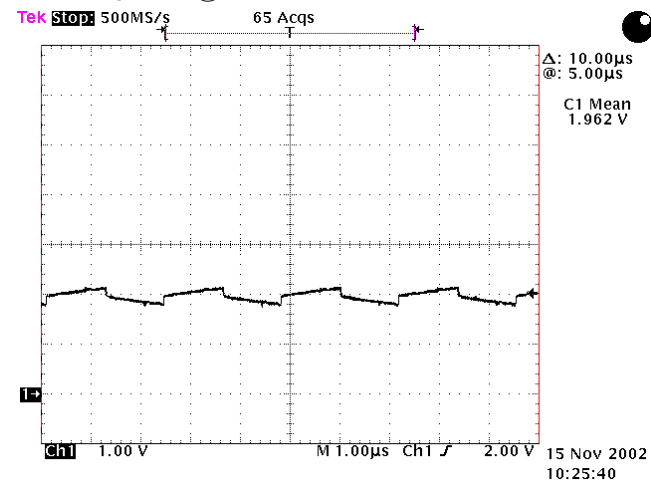
Service Hints

Measuring point (C):



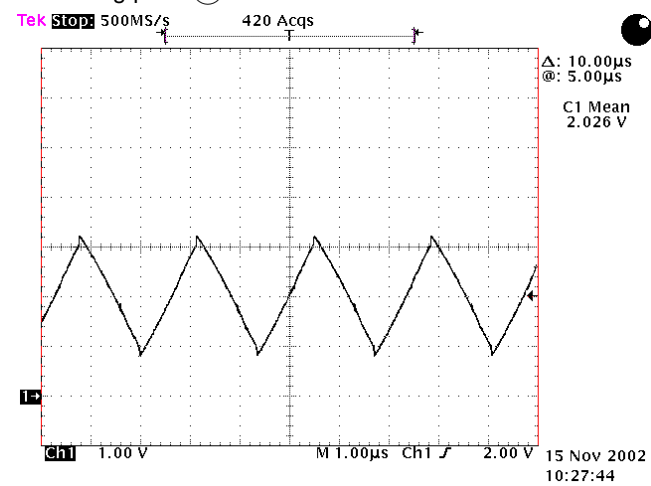
The first stage of the modulator is an integrator. An integrated rectangle results in a triangle.

Measuring point (D):



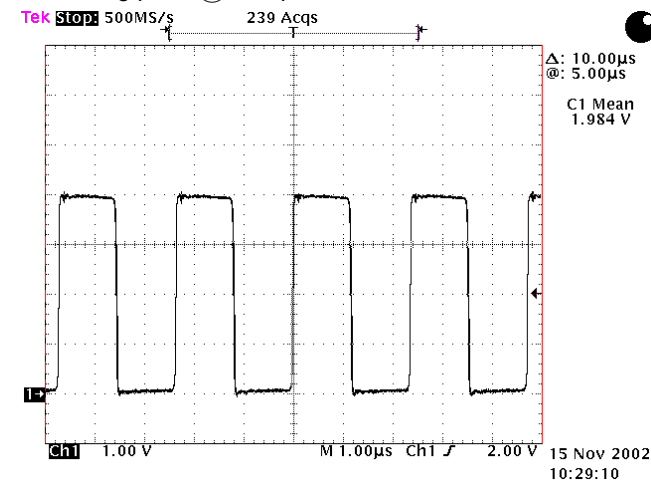
The oscillator signal (squarewave) is fed to the second integrator (7122-B).

Measuring point (E):



The integrated rectangle results in a triangle. 7122-C works as a comparator. 7122-D improves the shape of the pulses.

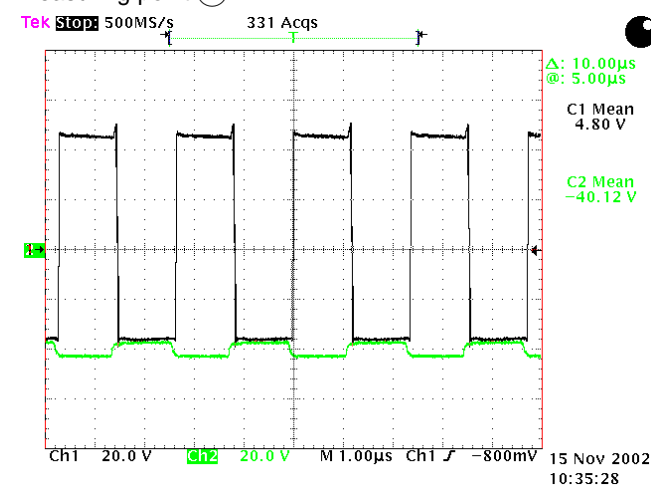
Measuring point (F): Output modulator



In this pulse width modulated square wave the analog Audio signal is included. Measurements with an analog scope will show a jitter on the falling edge.

The modulator frequency is still fixed to 500kHz. Similar to a frequency modulation - in this case the amplitude of the analog audio signal varies the pulse width, the frequency defines the speed.

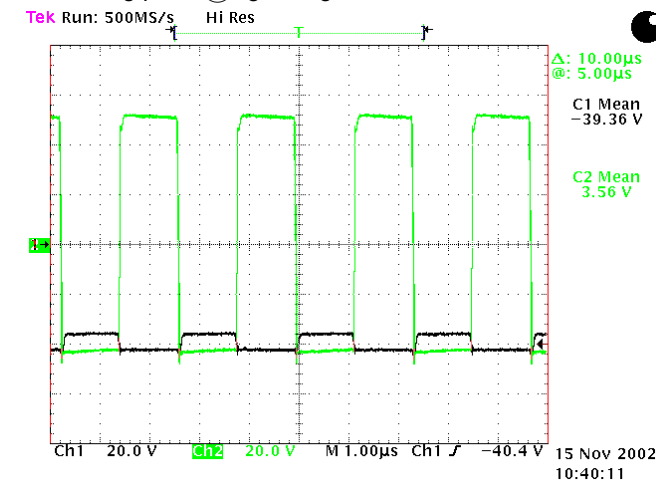
Measuring point (G):



The low-side driver signal <G1> (Ch2) is the modulator output level-shifted by transistor 7128. The high-side driver signal <G2> (Ch1) is the inverted low-side driver signal level-shifted by transistor 7119.

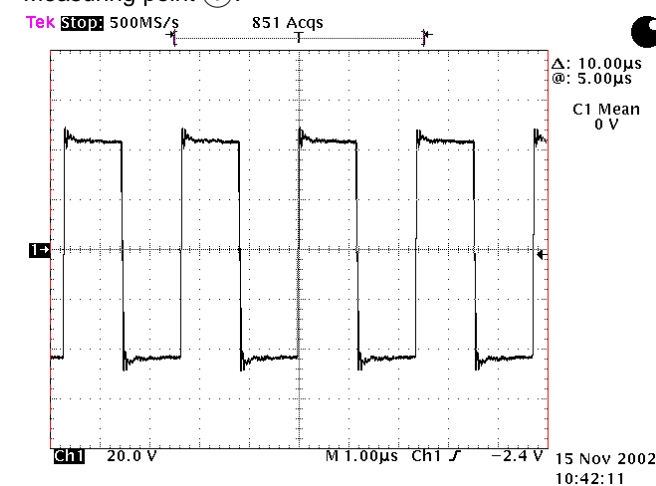
Service Hints

Measuring point (H): gate-signal of the FETs



Ch1 = H1, CH2 = H2

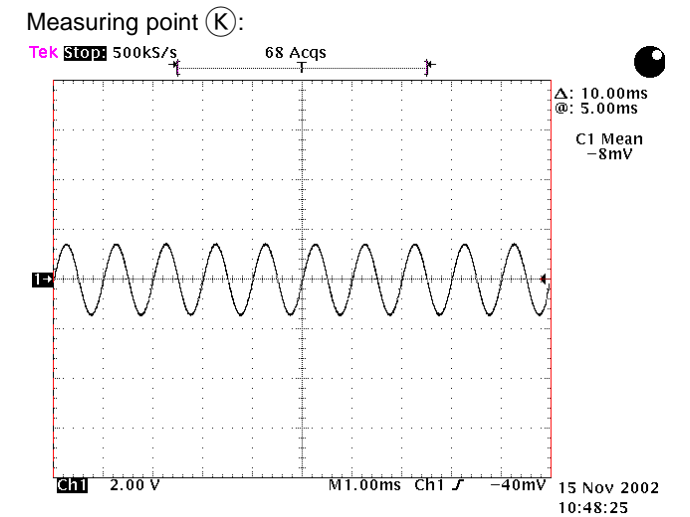
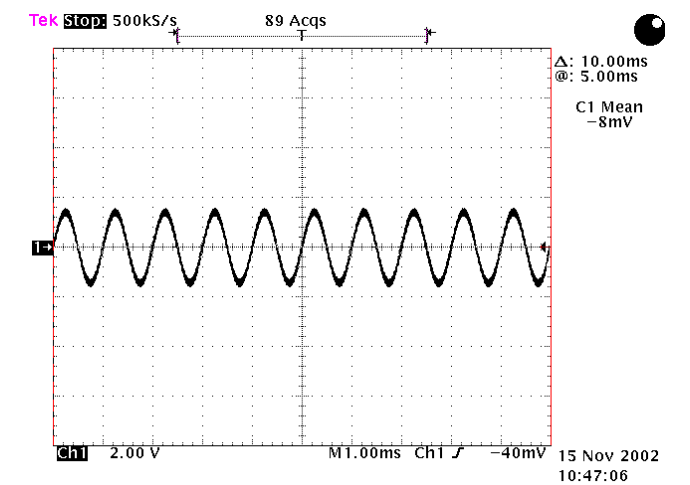
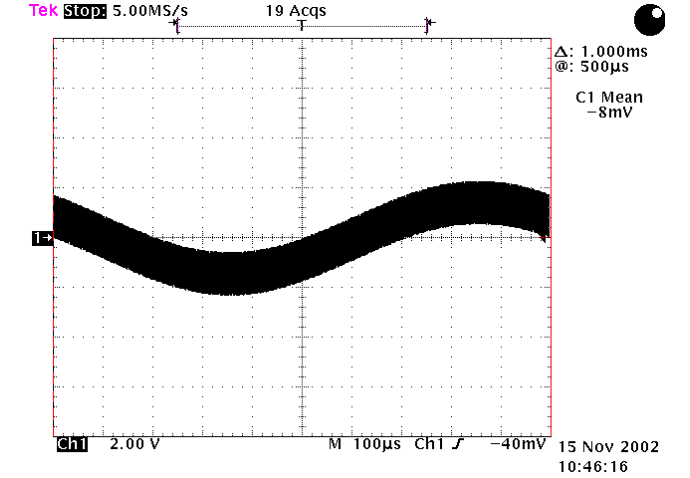
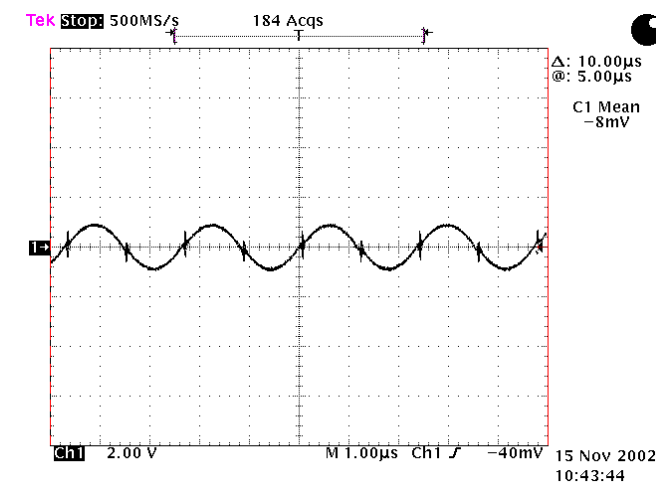
Measuring point (I):



Digital output signal.

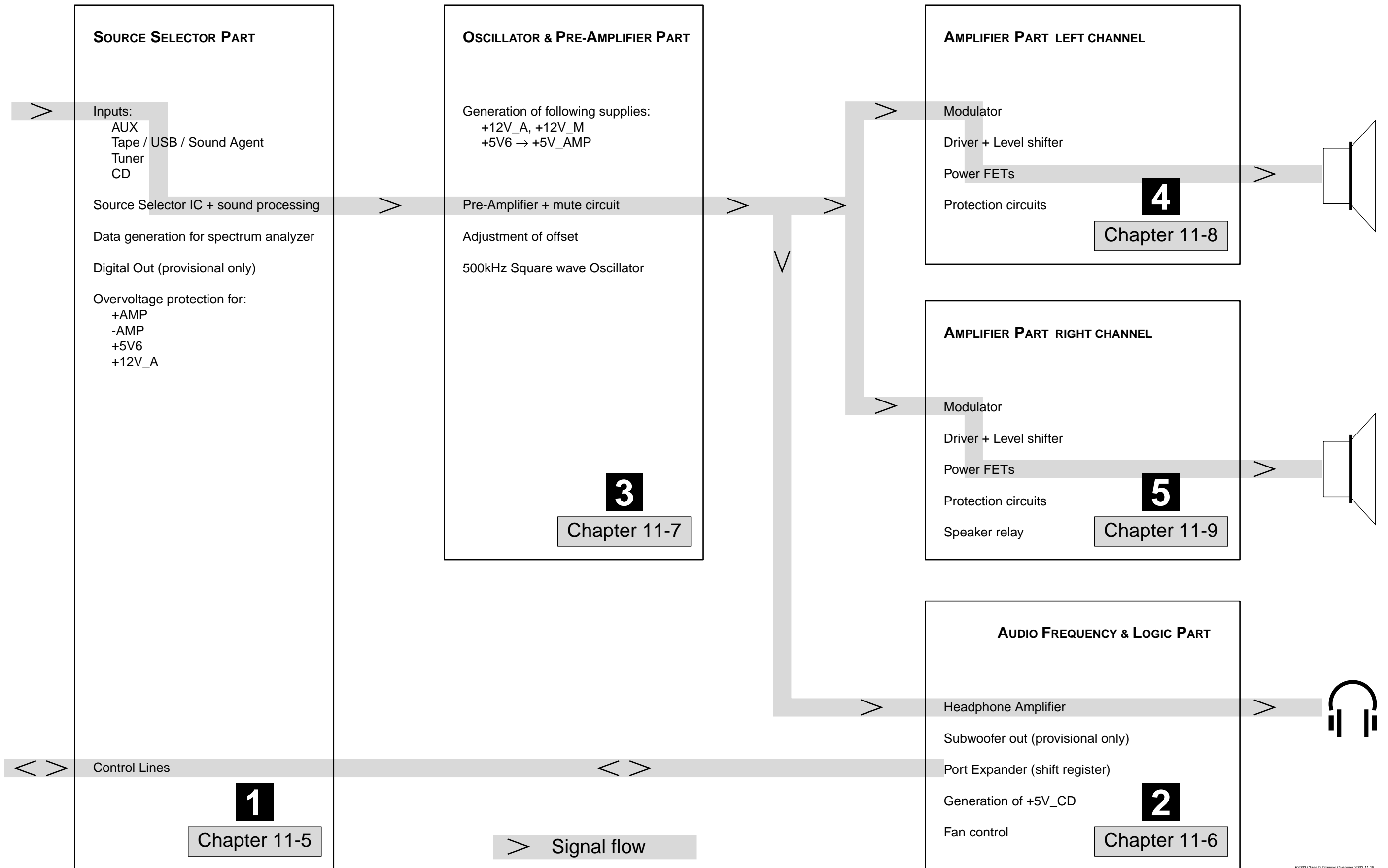
Measuring point (J):

The following three signals are measured after output filter 5101 with different timebases.

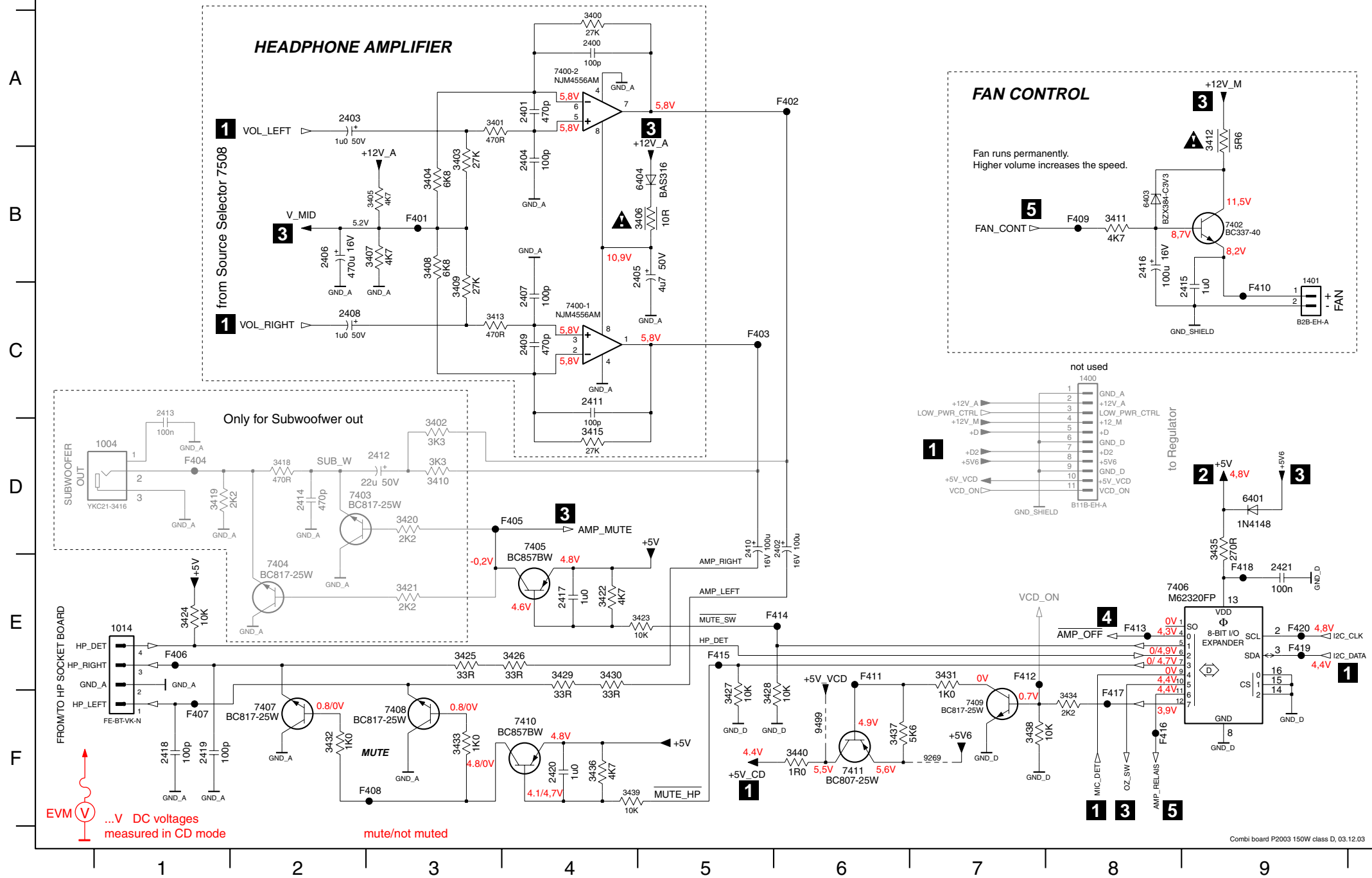


After common mode coil 5102 - the audio signal is restored.

Power 2003 75 - 150W Class D Combi Board Circuit Diagram Overview

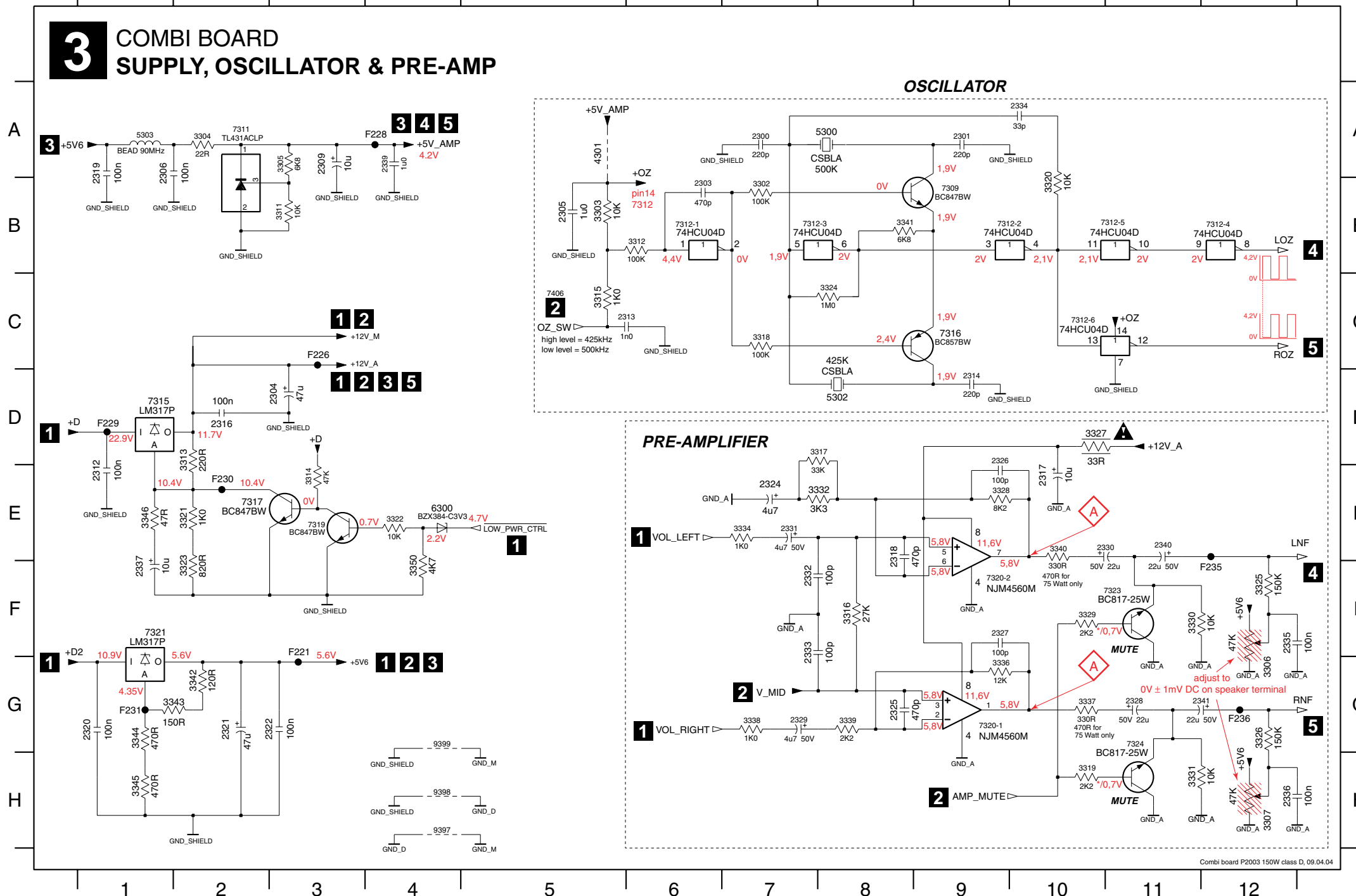


2 COMBI BOARD AUDIO FREQUENCY & LOGIC



- 1004 D1
- 1014 E1
- 1400 C8
- 1401 C9
- 2400 A4
- 2401 A4
- 2402 D6
- 2403 A2
- 2404 B4
- 2405 B5
- 2406 B2
- 2407 C4
- 2408 C2
- 2409 C4
- 2410 D5
- 2411 C4
- 2412 D3
- 2413 C1
- 2414 D2
- 2415 C9
- 2416 B8
- 2417 E4
- 2418 F1
- 2419 F1
- 2420 F4
- 2421 E9
- 3400 A4
- 3401 A3
- 3402 D3
- 3403 B3
- 3404 B3
- 3405 B3
- 3406 B5
- 3407 B3
- 3408 B3
- 3409 C3
- 3410 D3
- 3411 B8
- 3412 A9
- 3413 C3
- 3415 D4
- 3418 D2
- 3419 D1
- 3420 D3
- 3421 E3
- 3422 E4
- 3423 E5
- 3424 E1
- 3425 E3
- 3426 E4
- 3427 F5
- 3428 F5
- 3429 E4
- 3430 E4
- 3431 E7
- 3432 F2
- 3433 F3
- 3434 F8
- 3435 D9
- 3436 F4
- 3437 F6
- 3438 F7
- 3439 F4
- 3440 F6
- 6401 D9
- 6403 B8
- 6404 B5
- 7400-1 C4
- 7400-2 A4
- 7402 B9
- 7403 D3
- 7404 E2
- 7405 D4
- 7406 E9
- 7407 F2
- 7408 F3
- 7409 F7
- 7410 F4
- 7411 F6
- 9269 F7
- 9499 F6
- F401 B3
- F402 A6
- F403 C5
- F404 D1
- F405 D4
- F406 E1
- F407 F1
- F408 F3
- F409 B8
- F410 C9
- F411 E6
- F412 E8
- F413 E8
- F414 E6
- F415 E5
- F416 F8
- F417 E8
- F418 E9
- F419 E9
- F420 E9

3 COMBI BOARD SUPPLY, OSCILLATOR & PRE-AMP



- 2300 A7
- 2301 A9
- 2303 B6
- 2304 D3
- 2305 B5
- 2306 A1
- 2309 A3
- 2312 E1
- 2313 C6
- 2314 D9
- 2316 D2
- 2317 E10
- 2318 E8
- 2319 A1
- 2320 H1
- 2321 G2
- 2322 G3
- 2324 E7
- 2325 G8
- 2326 D9
- 2327 F9
- 2328 G11
- 2329 G7
- 2330 E11
- 2331 E7
- 2332 F7
- 2333 F7
- 2334 A10
- 2335 F12
- 2336 H12
- 2337 F1
- 2339 A4
- 2340 E11
- 2341 G12
- 3002 B7
- 3003 B5
- 3004 A2
- 3005 A3
- 3006 G12
- 3007 H12
- 3111 B3
- 3112 B6
- 3113 D2
- 3114 E3
- 3115 C5
- 3116 F8
- 3117 D8
- 3118 C7
- 3119 H10
- 3120 B10
- 3121 E2
- 3122 E4
- 3123 F2
- 3124 C8
- 3125 F12
- 3126 G12
- 3127 D10
- 3128 E9
- 3129 F10
- 3130 F11
- 3131 H11
- 3132 E8
- 3133 E7
- 3136 G9
- 3137 G10
- 3138 G7
- 3139 G8
- 3140 E10
- 3141 B8
- 3142 G2
- 3143 G1
- 3144 G1
- 3145 H1
- 3346 E1
- 3350 F4
- 4301 A5
- 5300 A8
- 5302 D8
- 5303 A1
- 6300 E4
- 7309 B9
- 7311 B2
- 7312-1 B6
- 7312-2 B10
- 7312-3 B8
- 7312-4 B12
- 7312-5 B11
- 7312-6 C10
- 7315 D1
- 7316 C9
- 7317 E2
- 7319 E3
- 7320-1 G9
- 7320-2 F9
- 7321 F1
- 7323 F10
- 7324 G11
- 9397 H4
- 9398 H4
- 9399 G4
- F221 F3
- F226 C3
- F228 A4
- F229 D1
- F230 E2
- F231 G2
- F235 F12
- F236 G12

...V DC voltages measured in tuner mode
 / ...V off/on
 * ... not defined, floating

for wave forms see chapter 11-2 Service Hints

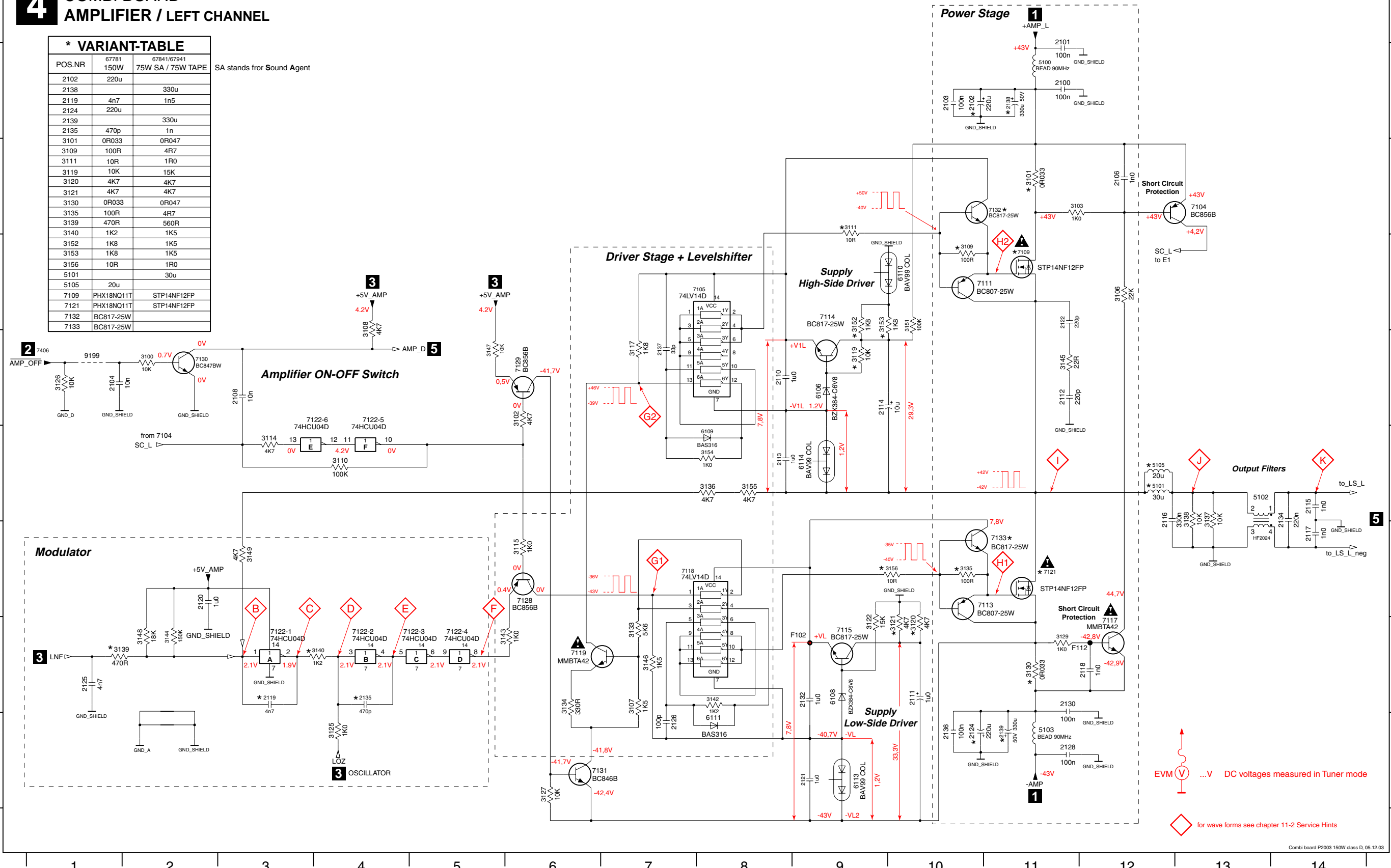
Attention:
Adjustment to 0V ± 1mV DC has to be done with "cold" set.
After operating a few minutes the value may increase up to 30mV.

2100 A11	2106 B12	2113 E8	2118 G12	2124 H10	2132 G9	2138 A11	3103 B11	3110 E4	3119 D9	3126 D1	3134 G6	3139 G1	3145 D11	3151 C10	3156 F10	5105 E12	6111 H8	7109 C11	7117 G12	7122-2 G4	7128 F6	7133 F11
2101 A11	2108 D3	2114 D10	2119 G3	2125 G1	2134 F14	2139 H11	3106 C12	3111 C9	3120 G10	3127 H6	3135 F10	3140 G4	3146 G7	3152 C9	5100 A11	6106 D9	6113 H9	7111 C10	7118 F7	7122-3 G4	7129 D6	9199 D1
2102 A10	2110 D8	2115 E14	2120 F2	2126 H7	2135 G4	3100 D2	3107 G7	3114 E3	3121 G10	3129 G11	3136 E8	3142 G8	3147 D5	3153 C9	5101 E12	6108 G9	6114 E9	7113 F10	7119 G6	7122-4 G5	7130 D2	F102 G9
2103 A10	2111 G10	2116 F12	2121 H9	2128 H11	2136 H10	3101 B11	3108 C4	3115 F6	3122 G9	3130 G11	3137 F13	3143 G5	3148 G2	3154 E8	5102 F13	6109 E8	7104 B13	7114 D9	7121 F11	7122-5 E4	7131 H6	F112 G12
2104 D1	2112 D11	2117 F14	2122 C11	2130 G11	2137 D7	3102 E6	3109 C10	3117 D7	3125 H4	3133 G7	3138 F13	3144 G2	3149 F3	3155 E8	5103 H11	6110 C10	7105 C7	7115 G9	7122-1 G3	7122-6 E3	7132 B11	F114 D14

4 COMBI BOARD AMPLIFIER / LEFT CHANNEL

* VARIANT-TABLE

POS.NR	67781 150W	67841/67941 75W SA / 75W TAPE	SA stands for Sound Agent
2102	220u		
2138		330u	
2119	4n7	1n5	
2124	220u		
2139		330u	
2135	470p	1n	
3101	0R033	0R047	
3109	100R	4R7	
3111	10R	1R0	
3119	10K	15K	
3120	4K7	4K7	
3121	4K7	4K7	
3130	0R033	0R047	
3135	100R	4R7	
3139	470R	560R	
3140	1K2	1K5	
3152	1K8	1K5	
3153	1K8	1K5	
3156	10R	1R0	
5101		30u	
5105	20u		
7109	PHX18NQ11T	STP14NF12FP	
7121	PHX18NQ11T	STP14NF12FP	
7132	BC817-25W		
7133	BC817-25W		



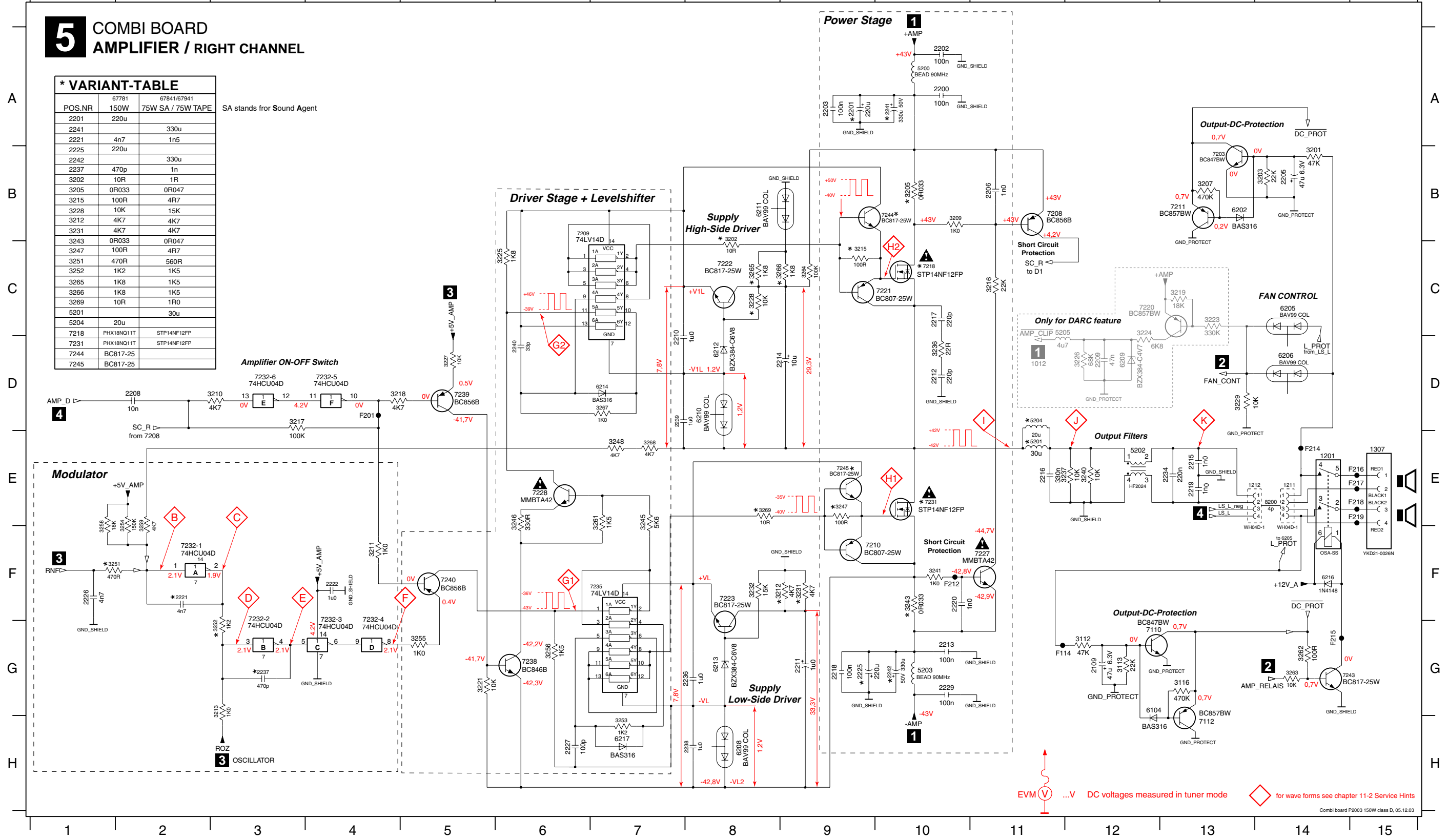
1201 F14	1307-D F15	2205 B14	2212 D10	2218 G9	2226 F1	2238 H8	3113 G12	3207 B13	3215 C9	3223 C13	3229 D13	3241 F10	3251 F1	3258 F1	3265 C8	5201 E11	6202 B13	6211 B8	7110 G12	7211 B13	7227 F11	7232-4 G4	7240 F5	F214 E14
1211 E14	2109 G12	2206 B11	2213 G10	2219 E13	2227 H60	2239 D7	3116 G13	3209 B10	3216 C11	3224 C12	3231 F9	3243 F10	3252 G3	3259 F2	3266 C9	5202 E12	6205 C14	6212 D8	7112 G13	7218 C12	7228 E6	7232-5 D4	7243 G14	F215 G14
1212 E14	2200 A10	2208 D2	2214 D9	2220 F10	2229 G10	2240 D60	3201 B1	3210 D3	3217 D3	3225 C6	3232 F8	3245 E7	3253 H7	3261 E7	3267 D7	5203 G10	6206 D14	6213 G8	7220 C10	7231 E10	7232-6 D3	7244 B10	F216 E15	
1307-A E15	2201 A9	2209 D12	2215 E13	2221 F2	2234 E13	2241 A10	3202 B8	3211 F4	3218 D4	3226 D12	3236 D10	3246 E6	3254 F2	3262 G4	3268 E7	5204 D11	6208 H8	6214 D7	7208 B11	7221 C10	7232-1 F2	7235 F7	7245 E9	F217 E15
1307-B E15	2202 A10	2210 D7	2216 E11	2222 F3	2236 G8	2242 G10	3203 B14	3212 F9	3219 C13	3227 D5	3237 E11	3247 E9	3255 G5	3263 G13	3269 E8	5205 C11	6209 D12	6216 F14	7209 B6	7222 C8	7232-2 G3	7238 G6	F201 D4	F218 E15
1307-C E15	2203 A9	2211 G9	2217 C1	2225 G9	2237 G3	3112 G12	3205 B10	3213 G3	3221 G5	3228 C8	3240 E12	3248 E7	3256 G6	3264 C9	5200 A10	6104 G12	6210 D8	6217 H7	7210 F9	7223 F8	7232-3 G4	7239 D5	F212 F10	F219 E15

5 COMBI BOARD AMPLIFIER / RIGHT CHANNEL

*** VARIANT-TABLE**

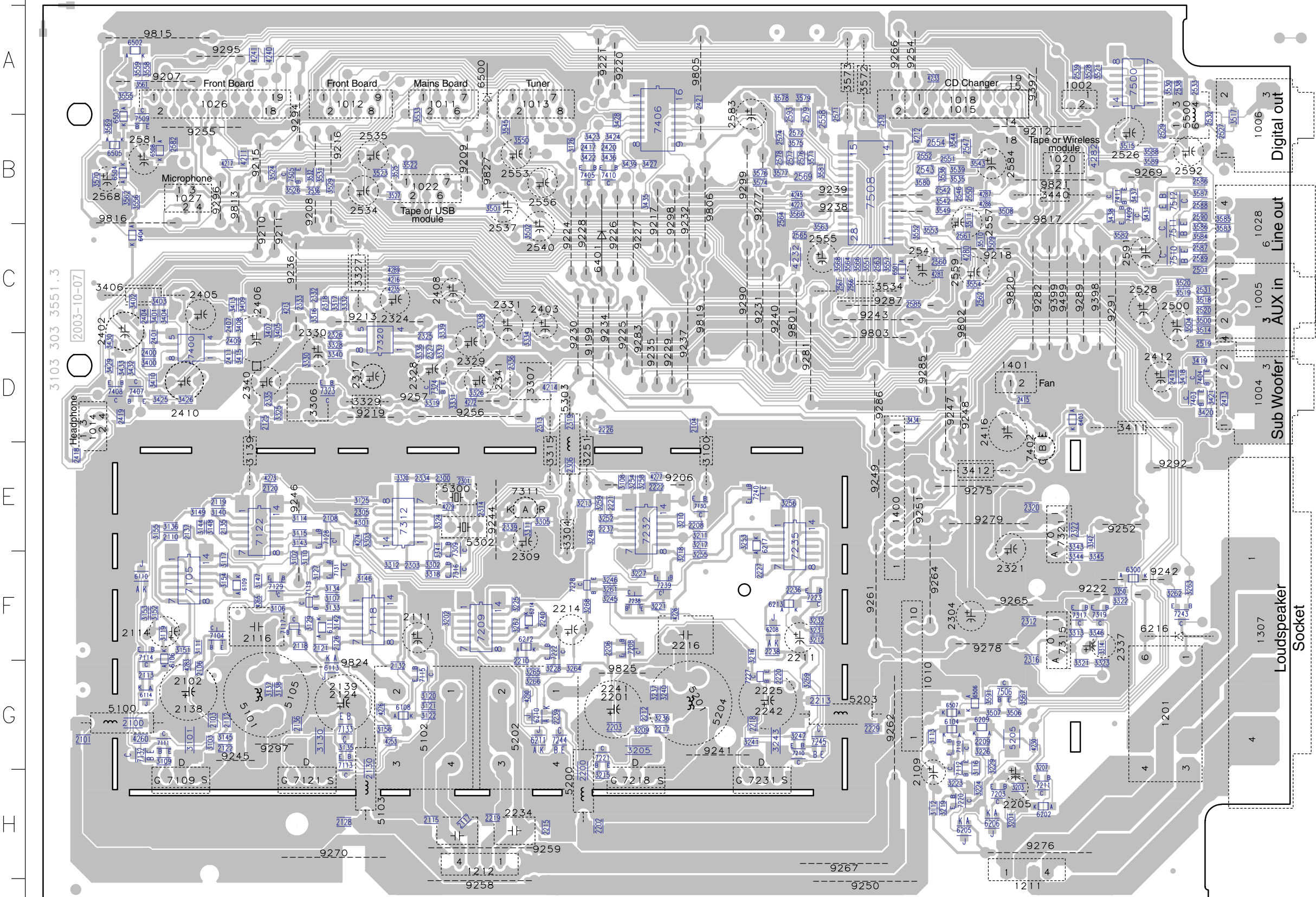
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2201	220u	
2241		330u
2221	4n7	1n5
2225	220u	
2242		330u
2237	470p	1n
3202	10R	1R
3205	0R033	0R047
3215	100R	4R7
3228	10K	15K
3212	4K7	4K7
3231	4K7	4K7
3243	0R033	0R047
3247	100R	4R7
3251	470R	560R
3252	1K2	1K5
3265	1K8	1K5
3266	1K8	1K5
3269	10R	1R0
5201		30u
5204	20u	
7218	PHX18N011T	STP14NF12FP
7231	PHX18N011T	STP14NF12FP
7244	BC817-25	
7245	BC817-25	

SA stands for Sound Agent



1002 A9	1013 A5	1027 B1	1401 D9	2134 H4	2216 F6	2317 D3	2337 F10	2408 C4	2534 B3	2556 B5	2591 C10	3307 D5	3440 B9	5103 H3	5300 E4	7109 H1	7402 E9	9211 C2	9219 D3	9227 C6	9235 D6	9242 F10	9249 E8	9257 D3	9266 A8	9278 F9	9287 C8	9296 B2	9499 C9	9815 A1	9825 G5
1004 D11	1014 D1	1028 C11	2102 G1	2138 G1	2225 G7	2321 F9	2340 D2	2410 D1	2535 B3	2557 B9	2592 B11	3315 E5	3534 C8	5105 G2	5302 E4	7121 H2	9199 D5	9212 B9	9220 A5	9228 C5	9236 C2	9243 C8	9250 H8	9258 H4	9267 H7	9279 E9	9289 C10	9297 G2	9801 C7	9816 B1	9827 B4
1005 C11	1015 A8	1201 G10	2109 H8	2139 G3	2234 H4	2324 C3	2341 D4	2412 D10	2537 B4	2559 C8	3100 E6	3327 C3	3573 A8	5200 H5	5303 D5	7218 H6	9209 D6	9213 C3	9221 A5	9229 D6	9237 D6	9244 E4	9251 E8	9259 H4	9269 B10	9281 D7	9290 C6	9298 B6	9802 C8	9817 B9	
1006 B11	1018 A9	1211 H9	2111 F3	2201 G5	2241 G5	2328 D3	2402 C1	2416 D9	2540 C5	2568 B1	3139 E2	3329 D3	3573 A7	5201 G6	5300 E4	7231 H7	9207 A1	9215 B2	9222 F10	9230 D5	9238 B8	9245 G2	9252 E10	9261 F8	9270 H3	9282 C9	9291 C10	9299 B6	9803 D8	9819 C6	
1010 G8	1020 B9	1212 H4	2114 F1	2205 H9	2242 G7	2329 D4	2403 C5	2500 C10	2541 C8	2581 B1	3251 E5	3406 C1	5100 G2	5202 C5	5316 F10	7211 E4	9208 B3	9219 D5	9224 C7	9232 B6	9240 C7	9247 D8	9255 B2	9264 F8	9276 H8	9285 D6	9294 B2	9398 C10	9806 B6	9820 C9	
1011 A4	1022 B4	1307 F11	2116 F2	2211 F7	2243 F8	2330 D2	2405 C2	2528 B10	2553 B4	2583 A6	3304 E5	3411 D10	5101 G2	5203 G8	5303 G8	7315 F9	9209 B4	9218 B6	9225 D5	9232 B6	9240 C7	9247 D8	9255 B2	9264 F8	9276 H8	9285 D6	9294 B2	9398 C10	9806 B6	9821 B9	
1012 A3	1026 A2	1400 E8	2124 G3	2214 F5	2309 E4	2331 C4	2406 C2	2528 C10	2555 C7	2584 B9	3306 D3	3412 E9	5102 G4	5204 G6	5300 A4	7321 E9	9210 C2	9218 C9	9226 C5	9234 C5	9241 G6	9248 D9	9256 D4	9265 F9	9277 B7	9286 D8	9295 A2	9399 C9	9813 B2	9824 F3	

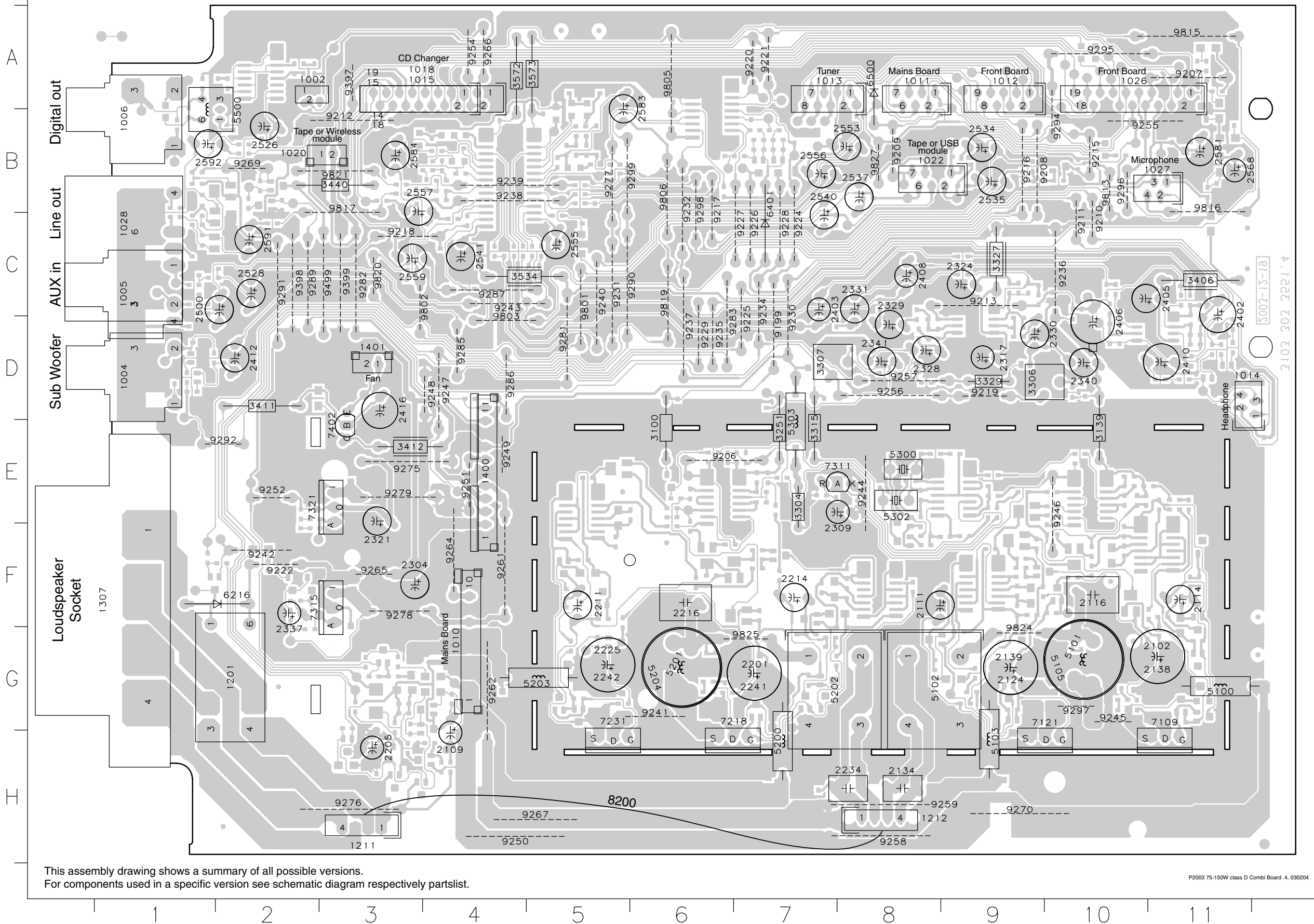
COMBI BOARD / copperside view Layout stage .3



2100 G1	2587 C11	3337 D4	4216 C3
2101 G1	2588 B11	3338 C4	4217 B2
2103 G2	2589 C11	3339 C4	4223 B7
2104 D6	2590 B11	3340 D3	4226 F6
2106 G2	2593 B7	3341 F4	4230 G8
2108 E3	3101 G1	3342 E10	4232 C7
2110 E1	3102 F2	3343 E10	4233 A8
2112 G2	3103 G2	3344 F10	4235 C3
2113 G1	3106 F2	3345 F10	4240 A2
2115 H4	3107 F3	3346 F10	4241 A2
2117 H4	3108 E5	3350 F10	4245 B7
2118 F2	3109 G1	3400 D1	4253 G3
2119 E2	3110 F2	3401 C1	4260 G1
2120 E2	3111 F1	3402 C1	4265 F2
2121 F3	3112 H8	3403 C1	4272 D4
2122 G2	3113 G8	3404 C1	4273 E2
2125 D2	3114 E2	3405 C2	4274 E3
2126 F3	3115 E2	3407 C2	4276 G3
2128 H3	3116 G9	3408 C2	4277 E6
2130 G3	3117 F2	3409 C2	4279 E4
2132 G3	3119 F1	3410 D1	4280 C9
2135 E2	3120 G4	3413 C2	4281 C8
2136 G2	3121 G4	3415 D2	4282 B10
2137 E1	3122 G4	3418 D1	4283 G1
2200 H5	3125 E3	3419 D11	4286 B9
2202 H5	3126 B5	3420 D11	4287 B9
2203 G5	3127 F3	3421 D11	4289 C3
2206 F5	3129 F3	3422 B5	4290 G5
2208 E6	3130 G3	3423 B5	4301 E3
2209 G9	3133 F3	3424 B5	4305 G9
2210 G4	3134 F3	3425 D1	6104 G8
2212 G6	3135 G3	3426 D1	6106 F1
2213 G7	3136 E1	3427 B6	6108 G3
2217 G6	3138 G2	3428 B6	6109 F2
2218 G7	3140 E2	3430 D1	6111 F3
2219 H4	3142 F3	3431 B10	6113 G3
2220 G7	3143 E2	3432 D1	6114 G1
2221 E5	3144 E2	3433 D1	6202 H9
2222 E6	3145 G2	3434 D8	6205 H8
2226 D5	3146 F3	3435 B6	6206 H9
2227 F7	3147 F2	3436 B5	6208 F7
2229 G8	3148 E2	3437 B10	6209 G9
2236 F7	3149 E1	3438 B10	6210 G5
2237 E5	3151 F1	3439 B5	6211 G5
2238 F7	3152 F1	3500 C11	6212 F4
2239 G5	3153 F1	3501 B4	6213 F7
2240 F5	3154 F2	3502 C5	6214 F4
2300 E4	3155 E1	3504 C11	6217 E7
2301 E4	3156 G3	3506 G9	6300 F10
2303 F3	3201 H9	3507 G9	6403 D10
2305 E3	3202 F4	3508 B9	6404 C1
2306 E5	3203 H9	3509 C9	6501 C8
2312 F9	3205 G6	3510 G9	6502 F1
2313 D5	3207 G9	3511 B9	6503 A1
2314 E4	3209 G6	3514 C11	6504 B1
2316 F9	3210 E6	3515 B10	6505 B1
2318 C3	3211 E6	3517 B11	6506 G9
2319 D5	3212 F7	3518 C11	6507 G8
2320 E9	3213 E5	3519 C11	6508 B1
2322 E10	3215 H5	3520 C11	7104 F2
2325 D4	3216 F7	3521 A10	7105 F1
2326 D3	3217 E6	3522 B3	7110 G8
2327 D4	3218 F6	3523 B3	7111 G1
2332 C3	3219 H8	3524 B2	7112 G8
2333 C2	3221 F6	3525 B3	7113 G3
2334 E4	3223 H8	3526 B2	7114 F1
2335 D2	3224 H9	3527 B3	7115 G4
2336 D4	3225 F4	3528 A10	7117 F2
2339 E4	3226 G9	3529 B3	7118 F3
2400 D1	3227 F6	3530 A10	7119 F3
2401 D1	3228 G5	3531 B3	7122 E2
2404 C1	3229 G9	3532 B3	7128 E3
2407 C2	3231 F7	3533 B4	7129 F2
2409 D2	3232 F7	3535 B8	7130 E6
2411 D2	3236 G6	3536 B8	7131 F3
2413 D11	3237 G6	3539 B8	7132 G1
2414 D10	3240 G6	3542 B8	7133 G3
2415 D9	3241 G7	3543 B9	7203 H9
2417 B5	3243 G7	3544 B8	7208 F5
2418 E1	3245 F5	3545 B4	7209 F4
2419 D1	3246 F5	3549 B8	7210 G7
2420 B5	3247 G7	3550 B4	7211 H9
2421 A6	3248 E5	3551 C8	7212 H8
2501 C11	3252 E5	3552 C8	7221 G5
2519 D11	3253 E6	3553 C8	7222 F5
2520 C11	3254 E5	3554 C9	7223 F7
2527 B11	3255 F6	3555 A1	7227 G7
2529 B10	3256 F7	3556 B1	7228 F5
2531 C11	3258 E6	3557 C8	7232 E6
2532 B11	3259 E5	3558 A1	7235 E7
2533 A11	3261 F5	3559 A1	7238 F5
2536 B3	3262 F10	3560 B7	7239 F6
2538 A10	3263 F11	3561 A1	7240 E7
2539 A10	3264 G5	3562 B1	7243 F10
2542 B8	3265 G5	3563 C7	7244 G5
2543 B8	3266 G5	3564 C7	7245 G7
2546 B8	3267 F4	3566 C8	7309 E4
2547 B9	3268 F5	3567 G9	7312 E3
2550 B9	3269 G7	3568 C7	7316 F4
2551 B8	3302 F4	3569 B1	7317 F10
2552 B8	3303 E3	3570 B1	7319 F10
2554 B8	3305 E5	3571 B7	7320 D3
2558 B7	3311 E5	3574 B7	7323 D3
2560 C8	3312 F3	3575 B7	7324 D4
2561 C9	3313 F10	3576 B7	7400 D1
2562 C9	3314 F10	3577 B7	7403 D11
2563 C8	3316 C3	3578 A7	7404 D11
2564 B7	3317 C3	3579 A7	7405 B5
2565 C7	3318 F4	3580 B8	7406 B6
2566 C7	3319 D4	3581 B7	7407 D1
2567 C7	3320 E3	3582 C10	7408 D1
2569 B7	3321 G10	3583 C11	7409 B10
2570 B8	3322 F10	3584 C11	7410 B5
2571 A7	3323 G10	3585 B11	7411 B10
2572 B7	3324 E4	3586 C11	7500 A10
2574 B7	3325 D2	3587 B11	7505 B2
2576 B7	3326 D4	3588 B10	7506 G9
2577 B7	3328 D3	3589 B10	7508 B8
2578 B7	3330 D2	3591 G9	7509 B1
2579 B7	3331 D4	4211 B2	7510 C10
2582 B1	3332 C3	4212 B8	7511 C10
2585 C8	3334 D5	4213 C2	7512 B10
2586 B11	3336 D4	4214 D5	

This assembly drawing shows a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partslist.

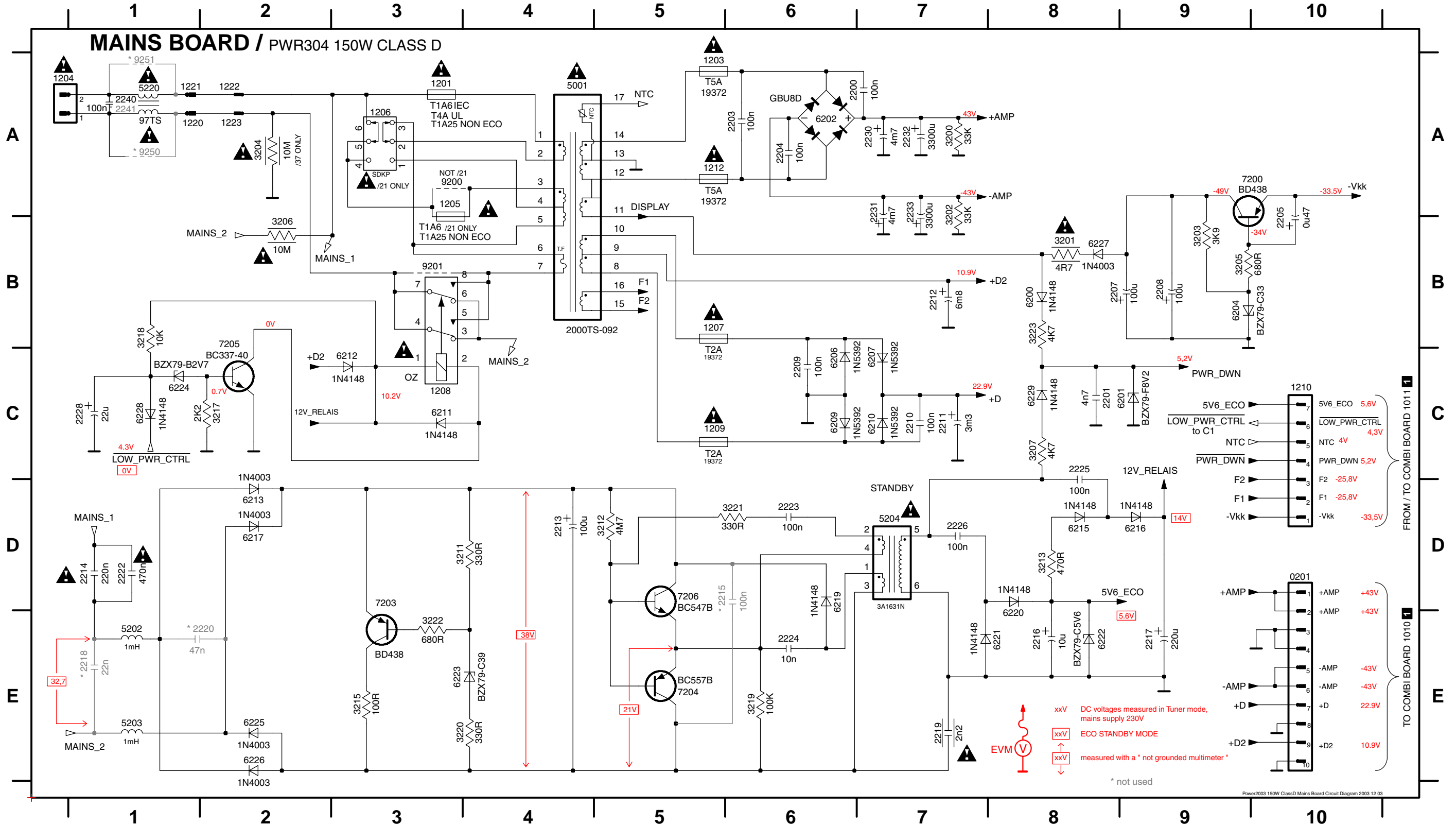
COMBI BOARD / componentside view Layout stage .4



1002	A2	6500	A8
1004	D1	7109	G11
1005	C1	7121	G10
1006	B1	7218	G6
1010	G4	7231	G5
1011	A8	7311	E8
1012	A9	7315	F2
1013	A7	7321	E2
1014	D11	7402	E3
1015	A3	8200	H5
1018	A3	9199	D7
1020	B3	9206	E6
1022	B8	9207	A11
1026	A10	9208	B9
1027	B11	9209	B8
1028	C1	9210	C10
1201	G2	9218	C10
1211	H3	9212	B3
1212	H8	9213	C9
1307	F1	9215	B10
1400	E4	9216	B9
1401	D3	9217	B6
2102	G11	9218	C3
2109	H4	9219	D9
2111	F8	9220	A7
2114	F11	9221	A7
2116	F10	9222	F2
2124	G9	9224	C7
2134	H8	9225	D7
2138	G11	9226	C7
2139	G9	9227	C7
2201	G7	9228	C7
2205	H3	9229	D6
2211	F5	9230	D7
2214	F7	9231	C5
2216	F6	9232	B6
2225	G5	9234	C7
2234	H8	9235	D6
2241	G7	9236	D10
2242	G5	9237	C6
2304	F3	9238	B4
2309	F8	9239	B4
2317	D9	9240	C5
2321	F3	9241	G6
2324	C9	9242	F2
2328	D8	9243	C4
2329	C8	9244	E8
2330	D10	9245	G10
2331	C2	9246	E10
2337	G2	9247	D4
2340	D10	9248	D4
2341	D8	9249	E4
2402	C11	9250	H4
2403	C7	9251	E4
2405	C11	9252	E2
2406	D10	9254	A4
2408	C8	9255	B10
2410	D11	9256	D8
2412	D2	9257	D8
2416	D3	9258	H8
2500	C1	9259	H8
2526	B2	9261	F4
2528	C2	9262	G4
2534	B9	9264	F4
2535	B9	9265	F3
2537	B8	9266	A4
2540	C8	9267	H5
2541	C4	9269	B2
2553	B8	9270	H9
2555	C5	9275	E3
2556	B7	9276	H5
2557	B3	9277	B5
2559	C3	9278	F3
2568	B11	9279	E3
2581	B11	9281	D5
2583	A6	9282	C3
2584	B3	9283	D6
2591	C2	9285	D4
2592	B1	9286	D4
3100	E6	9287	C4
3139	E10	9289	C2
3251	E7	9290	C6
3304	E7	9291	C2
3306	D9	9292	E2
3307	D7	9294	B10
3315	E7	9295	A10
3327	C9	9296	B10
3329	D9	9297	G10
3406	C11	9298	B6
3411	D2	9299	B6
3412	E3	9397	A3
3440	B3	9398	C2
3534	C4	9399	C3
3572	A4	9499	C3
3573	A5	9801	C5
5100	G11	9802	C4
5101	G10	9803	D4
5102	G8	9805	A6
5103	H9	9806	B6
5105	G10	9813	B10
5200	H7	9815	A11
5201	G6	9816	B11
5202	G7	9817	B3
5203	G5	9819	C6
5204	G6	9820	C3
5300	E8	9821	B3
5302	E8	9824	G9
5303	E7	9825	G7
6216	F2	9827	B8
6401	B7		

This assembly drawing shows a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partslist.

0201 D10	1207 B5	1222 A2	2204 A6	2210 C7	2215 D5	2220 E1	2226 D7	2233 A7	3203 B9	3211 D4	3218 B1	3223 B8	6200 B8	6207 C7	6213 D2	6220 D8	6225 E2	7200 A9	9200 A3
1201 A3	1208 C3	1223 A2	2205 A10	2211 C7	2216 E8	2222 D1	2228 C1	2240 A1	3204 A2	3212 D5	3219 E6	5001 A4	6201 C9	6209 C6	6215 D8	6221 E8	6226 E2	7203 D3	9201 B3
1203 A5	1209 C5	2200 A6	2207 B8	2212 B7	2217 E9	2223 D6	2230 A7	3200 A8	3205 B9	3213 D8	3220 E4	5202 E1	6202 A6	6210 C7	6216 D9	6222 E8	6227 B8	7204 E5	9250 A1
1205 A3	1210 C10	2201 C8	2208 B9	2213 D4	2218 E1	2224 E6	2231 B7	3201 B8	3206 B2	3215 E3	3221 D6	5203 E1	6204 B9	6211 C3	6217 D2	6223 E3	6228 C1	7205 B2	9251 A1
1206 A3	1212 B5	2203 A6	2209 C6	2214 D1	2219 E7	2225 C8	2232 A7	3202 A8	3207 C8	3217 C2	3222 E3	5204 D7	6206 C6	6212 C3	6219 D6	6224 C1	6229 C8	7206 D5	



ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D MAINS BOARD

MISCELLANEOUS

1201 ▲	4822 071 51602	FUSE 1,6A	/21/22 only
1201 ▲	4822 253 10126	FUSE T4A	/37 only
1203 ▲	4822 071 55002	FUSE T5A	/21/22 only
1204 ▲	2422 030 00328	MAINS SOCKET /37	
1204 ▲	4822 265 31015	MAINS SOCKET, IEC	

1205 ▲	4822 071 51602	FUSE 1,6A	/21 only
1206 ▲	2422 129 16478	VOLTAGE SELECTOR	/21 only
1207 ▲	9965 000 07788	FUSE RAD T2A	
1208 ▲	2422 132 07519	RELAY 1P 12V 16A	
1209 ▲	9965 000 07788	FUSE RAD T2A	

1210	4822 267 10953	FFC-CONNECTOR, 7P, TOP ENTRY	
1212 ▲	4822 071 55002	FUSE T5A	
5001 ▲	3103 308 30870	Mains Transformer /37	for 75W only
5001 ▲	3103 308 30880	Mains Transformer /22	for 75W only
5001 ▲	3103 308 30890	Mains Transformer /21, /21M	for 75W only

5001 ▲	3103 308 31011	Mains Transformer /37	for 150W only
5001 ▲	3103 308 31001	Mains Transformer /22	for 150W only
5001 ▲	3103 308 30991	Mains Transformer /21, /21M	for 150W only
5204 ▲	2422 549 45157	STANDBY TRANSFORMER	

CAPACITORS

2200	4822 121 43696	100nF	10%	100V
2201	4822 122 31125	4,7nF	10%	63V
2203	4822 121 43696	100nF	10%	100V
2204	4822 121 43696	100nF	10%	100V
2205	5322 124 41948	0,47µF	20%	50V

2208	2020 012 93547	100µF	20%	63V
2209	5322 121 42386	100nF	5%	63V
2210	5322 121 42386	100nF	5%	63V
2211	4822 124 42367	3300µF	20%	35V
2212	4822 124 12328	6800µF	20%	16V

2213	4822 124 40255	100µF	20%	50V
2214 ▲	4822 121 10512	220nF	20%	275V
2216	4822 124 21732	10µF	20%	25V
2217	4822 124 80144	220µF	20%	25V
2219 ▲	4822 126 14088	2,2nF	20%	250V

2222 ▲	4822 126 13589	470nF	10%	275V
2223	5322 121 42386	100nF	5%	63V
2224	4822 122 30043	10nF	80%	63V
2225	5322 121 42386	100nF	5%	63V
2226	5322 121 42386	100nF	5%	63V
2228 ©	4822 124 11946	22µF	20%	16V

2232	2022 020 00644	3300µF	20%	50V
2233	2022 020 00644	3300µF	20%	50V
2240	2022 330 00014	100nF	20%	275V

RESISTORS

3200	4822 050 23303	33kΩ	1%	0,6W
3201 ▲	4822 052 10478	4,7Ω	5%	0,5W
3202	4822 050 23303	33kΩ	1%	0,6W
3203	4822 116 52276	3,9kΩ	5%	0,5W
3204 ▲	4822 053 21106	10MΩ	5%	0,5W

3205	4822 116 52228	680Ω	5%	0,5W
3206 ▲	4822 053 21106	10MΩ	5%	0,5W
3207	4822 116 52283	4,7kΩ	5%	0,5W
3211	4822 116 52219	330Ω	5%	0,5W
3212	4822 111 30893	4,7MΩ	5%	0,2W

3213	4822 116 83883	470Ω	5%	0,16W
3215	4822 116 52175	100Ω	5%	0,5W
3217	4822 116 52256	2,2kΩ	5%	0,16W
3218	4822 050 21003	10kΩ	2%	0,25W
3219	4822 116 52234	100kΩ	5%	0,5W

3220	4822 116 52219	330Ω	5%	0,5W
3221	4822 116 52219	330Ω	5%	0,5W
3222	4822 116 52228	680Ω	5%	0,5W
3223	4822 116 52283	4,7kΩ	5%	0,5W

COILS

5202	4822 157 53473	1000µH	
5203	4822 157 53473	1000µH	
5220 ▲	4822 157 11832	400µH, Mains filter	

DIODES

6200	4822 130 30621	1N4148	
6201	4822 130 34382	BZX79-B8V2	
6202	4822 130 11139	GBU8D	
6204	4822 130 34142	BZX79-B33	
6206	4822 130 31878	1N4003G	

6207	4822 130 31878	1N4003G	
6209	4822 130 31878	1N4003G	
6210	4822 130 31878	1N4003G	
6211	4822 130 30621	1N4148	
6212	4822 130 30621	1N4148	

6213	4822 130 31878	1N4003G	
6215	4822 130 30621	1N4148	
6216	4822 130 30621	1N4148	
6217	4822 130 31878	1N4003G	
6219	4822 130 30621	1N4148	

6220	4822 130 31983	BAT85	
6221	4822 130 31983	BAT85	
6223	4822 130 34145	BZX79-B39	
6224	5322 130 34563	BZX79-C2V7	
6225	4822 130 31878	1N4003G	

6226	4822 130 31878	1N4003G	
6227	4822 130 31878	1N4003G	
6228	4822 130 30621	1N4148	
6229	4822 130 30621	1N4148	

TRANSISTORS

7200	4822 130 40995	BD438	
7203	4822 130 40995	BD438	
7204	4822 130 44568	BC557B	
7205	4822 130 40855	BC337-40	
7206	4822 130 40959	BC547B	

ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D COMBI BOARD

MISCELLANEOUS

0021	4822 492 11735	SPRING TRANSISTOR	
1005	2422 026 05418	SOCKET, CINCH, 2p	
1011	4822 267 10953	FFC-CONNECTOR, 7P, TOP ENTRY	
1012	2422 025 14518	FFC-CONNECTOR, 9P, TOP ENTRY	
1013	4822 265 11515	FFC-CONNECTOR, 8P, TOP ENTRY	

1014	4822 267 10733	FFC CONNECTOR, 4P, TOP ENTRY	
1015	4822 265 10981	FFC-CONNECTOR, 15P, TOP ENTRY	
1022	4822 267 10953	FFC-CONNECTOR, 7P, TOP ENTRY	
1026	4822 265 11553	FFC-CONNECTOR, 19P, TOP ENTRY	
1201	2422 132 07517	RELAY 2P 12V	

1307	2422 015 19893	SOCKET, CLICKFIT, 4P	
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CAPACITORS

2100 ©	4822 122 33496	100nF	10%	63V
2101 ©	2222 580 15649	100nF	10%	50V
2102	2022 031 00196	220µF	20%	50V
2103 ©	2222 580 15649	100nF	10%	50V
2104 ©	5322 126 11583	10nF	10%	63V

2106 ©	5322 126 11578	1nF	10%	63V
2108 ©	5322 126 11583	10nF	10%	63V
2109	4822 124 80483	47µF	20%	6,3V
2110 ©	3198 017 41050	1µF	20%	10V
2111	4822 124 21913	1µF	20%	63V

2112 ©	4822 126 13883	220pF	5%	50V
2113 ©	3198 017 41050	1µF	20%	10V
2114	4822 124 40248	10µF	20%	63V
2115 ©	5322 126 11578	1nF	10%	63V
2116	5322 121 42661	330nF	5%	63V

2117 ©	5322 126 11578	1nF	10%	63V
2118 ©	5322 126 11578	1nF	10%	63V
2119 ©	4822 126 13193	4,7nF	10%	63V
2119 ©	4822 126 14247	1,5nF	10%	50V
2120 ©	3198 017 41050	1µF	20%	10V

2121 ©	3198 017 41050	1µF	20%	10V
2122 ©	4822 126 13883	220pF	5%	50V
2124	2022 031 00196	220µF	20%	50V
2125 ©	4822 126 13193	4,7nF	10%	63V
2126 ©	2020 552 94427	100pF	5%	50V

2128 ©	2222 580 15649	100nF	10%	50V
2130 ©	4822 122 33496	100nF	10%	63V
2132 ©	3198 017 41050	1µF	20%	10V
2134	4822 121 42408	220nF	5%	63V
2135 ©	3198 016 31020	1nF	5%	25V

2135 ©	4822 126 13881	470pF	5%	50V
2136 ©	2222 580 15649	100nF	10%	50V
2137 ©	2222 867 15339	33pF	5%	50V
2138	2020 012 93762	330µF	20%	50V
2139	2020 012 93762	330µF	20%	50V

2200 ©	4822 122 33496	100nF	10%	63V
2201	2022 031 00196	220µF	20%	50V
2202 ©	2222 580 15649	100nF	10%	50V
2203 ©	2222 580 15649	100nF	10%	50V
2205	4822 124 80483	47µF	20%	6,3V

2206 ©	5322 126 11578	1nF	10%	63V
2208 ©	5322 126 11583	10nF	10%	63V
2210 ©	3198 017 41050	1µF	20%	10V
2211	4822 124 21913	1µF	20%	63V
2212 ©	4822 126 13883	220pF	5%	50V

2213 ©	4822 122 33496	100nF	10%	63V
2214	4822 124 40248	10µF	20%	63V
2215 ©	5322 126 11578	1nF	10%	63V
2216	5322 121 42661	330nF	5%	63V
2217 ©	4822 126 13883	220pF	5%	50V

2218 ©	2222 580 15649	100nF	10%	50V
2219 ©	5322 126 11578	1nF	10%	63V

CAPACITORS

2220 ©	5322 126 11578	1nF	10%	63V
2221 ©	4822 126 13193	4,7nF	10%	63V
2221 ©	4822 126 14247	1,5nF	10%	50V
2222 ©	3198 017 41050	1µF	20%	10V
2225	2022 031 00196	220µF	20%	50V

2226 ©	4822 126 13193	4,7nF	10%	63V
2227 ©	2020 552 94427	100pF	5%	50V
2229 ©	2222 580 15649	100nF	10%	50V
2234	4822 121 42408	220nF	5%	63V
2236 ©	3198 017 41050	1µF	20%	10V

2237 ©	3198 016 31020	1nF	5%	25V
2237 ©	4822 126 13881	470pF	5%	50V
2238 ©	3198 017 41050	1µF	20%	10V
2239 ©	3198 017 41050	1µF	20%	10V
2240 ©	2222 867 15339	33pF	5%	50V

2241	2020 012 93762	330µF	20%	50V
2242	2020 012 93762	330µF	20%	50V
2300 ©	4822 126 13883	220pF	5%	50V
2301 ©	4822 126 13883	220pF	5%	50V
2303 ©	4822 126 13881	470pF	5%	50V

2304	4822 124 80231	47µF	20%	16V
2305 ©	3198 017 41050	1µF	20%	10V
2306 ©	4822 126 14585	100nF	10%	50V
2309	4822 124 21732	10µF	20%	25V
2312 ©	2222 580 15649	100nF	10%	50V

2313 ©	5322 126 11578	1nF	10%	63V
2314 ©	4822 126 13883	220pF	5	

ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D COMBI BOARD

CAPACITORS

2416	4822 124 23052	100µF	20%	16V
2417	4822 124 41050	1µF	20%	10V
2418	2020 552 94427	100pF	5%	50V
2419	2020 552 94427	100pF	5%	50V
2420	3198 017 41050	1µF	20%	10V
2421	2238 586 59812	100nF	10%	50V
2500	2022 020 00734	1µF	20%	50V
2519	2238 586 59812	100nF	10%	50V
2520	4822 126 13881	470pF	5%	50V
2528	2022 020 00734	1µF	20%	50V
2531	4822 126 13881	470pF	5%	50V
2534	4822 124 40769	4,7µF	20%	100V
2535	4822 124 40769	4,7µF	20%	100V
2536	2238 586 59812	100nF	10%	50V
2537	2022 020 00734	1µF	20%	50V
2540	2022 020 00734	1µF	20%	50V
2541	4822 124 81151	22µF	20%	50V
2542	5322 126 11578	1nF	10%	63V
2543	4822 126 14583	470nF	10%	16V
2546	4822 126 14549	33nF	10%	16V
2547	2222 780 15656	330nF	10%	16V
2550	5322 126 11579	3,3nF	10%	63V
2551	4822 126 13879	220nF	20%	16V
2552	4822 126 13193	4,7nF	10%	63V
2553	4822 124 21913	1µF	20%	63V
2554	4822 126 14583	470nF	10%	16V
2555	4822 124 80231	47µF	20%	16V
2556	4822 124 21913	1µF	20%	63V
2557	2022 020 00734	1µF	20%	50V
2558	4822 126 14583	470nF	10%	16V
2559	2022 020 00734	1µF	20%	50V
2560	4822 126 13881	470pF	5%	50V
2561	4822 126 13881	470pF	5%	50V
2562	4822 126 13881	470pF	5%	50V
2563	4822 126 13881	470pF	5%	50V
2564	4822 126 13881	470pF	5%	50V
2565	4822 126 13881	470pF	5%	50V
2566	4822 126 13881	470pF	5%	50V
2567	4822 126 13881	470pF	5%	50V
2568	4822 124 80483	47µF	20%	6,3V
2569	4822 126 14583	470nF	10%	16V
2570	2020 552 94427	100pF	5%	50V
2571	2020 552 94427	100pF	5%	50V
2572	4822 126 13879	220nF	20%	16V
2574	4822 126 13193	4,7nF	10%	63V
2576	5322 126 11578	1nF	10%	63V
2577	4822 126 14549	33nF	10%	16V
2578	5322 126 11579	3,3nF	10%	63V
2579	2020 552 96684	470nF	10%	25V
2581	4822 124 21913	1µF	20%	63V
2582	2238 586 59812	100nF	10%	50V
2585	2238 586 59812	100nF	10%	50V
2593	2222 780 15656	330nF	10%	16V
RESISTORS				
3100	4822 050 21003	10kΩ	2%	0,25W
3101	2122 118 06085	0,033Ω	5%	1W
3101	2122 118 06235	0,047Ω	5%	1W
3102	4822 051 30472	4,7kΩ	5%	0,06W
3103	4822 051 30102	1kΩ	5%	0,06W
3106	4822 051 30223	22kΩ	5%	0,06W
3107	4822 051 30152	1,5kΩ	5%	0,06W
3108	4822 051 30472	4,7kΩ	5%	0,06W
3109	4822 051 30101	100Ω	5%	0,06W
RESISTORS				
3109	4822 117 13608	4,7Ω	5%	0,06W
3110	4822 117 13632	100kΩ	1%	0,06W
3111	4822 051 30109	10Ω	5%	0,06W
3111	4822 117 12917	1Ω	5%	0,06W
3112	4822 117 12925	47kΩ	1%	0,06W
3113	4822 051 30223	22kΩ	5%	0,06W
3114	4822 051 30472	4,7kΩ	5%	0,06W
3115	4822 051 30102	1kΩ	5%	0,06W
3116	4822 051 30474	470kΩ	5%	0,06W
3117	4822 117 12903	1,8kΩ	1%	0,06W
3119	4822 051 30103	10kΩ	5%	0,06W
3119	4822 051 30153	15kΩ	5%	0,06W
3120	4822 051 30472	4,7kΩ	5%	0,06W
3121	4822 051 30472	4,7kΩ	5%	0,06W
3122	4822 051 30153	15kΩ	5%	0,06W
3125	4822 051 30102	1kΩ	5%	0,06W
3126	4822 051 30103	10kΩ	5%	0,06W
3127	4822 051 30103	10kΩ	5%	0,06W
3129	4822 051 30102	1kΩ	5%	0,06W
3130	2122 118 06085	0,033Ω	5%	1W
3130	2122 118 06235	0,047Ω	5%	1W
3133	4822 051 30562	5,6kΩ	5%	0,06W
3134	4822 051 30331	330Ω	5%	0,06W
3135	4822 051 30101	100Ω	5%	0,06W
3135	4822 117 13608	4,7Ω	5%	0,06W
3136	4822 051 30472	4,7kΩ	5%	0,06W
3137	4822 051 30103	10kΩ	5%	0,06W
3138	4822 051 30103	10kΩ	5%	0,06W
3139	4822 116 52226	560Ω	5%	0,5W
3139	4822 116 83883	470Ω	5%	0,16W
3140	4822 051 30152	1,5kΩ	5%	0,06W
3140	4822 117 11817	1,2kΩ	1%	0,06W
3142	4822 117 11817	1,2kΩ	1%	0,06W
3143	4822 051 30102	1kΩ	5%	0,06W
3144	4822 051 30154	150kΩ	5%	0,06W
3145	4822 117 12139	22Ω	5%	0,06W
3146	4822 051 30152	1,5kΩ	5%	0,06W
3147	4822 051 30103	10kΩ	5%	0,06W
3148	4822 051 30183	18kΩ	5%	0,06W
3149	4822 051 30472	4,7kΩ	5%	0,06W
3151	4822 117 13632	100kΩ	1%	0,06W
3152	4822 051 30152	1,5kΩ	5%	0,06W
3152	4822 117 12903	1,8kΩ	1%	0,06W
3153	4822 051 30152	1,5kΩ	5%	0,06W
3153	4822 117 12903	1,8kΩ	1%	0,06W
3154	4822 051 30102	1kΩ	5%	0,06W
3155	4822 051 30472	4,7kΩ	5%	0,06W
3156	4822 051 30109	10Ω	5%	0,06W
3156	4822 117 12917	1Ω	5%	0,06W
3201	4822 117 12925	47kΩ	1%	0,06W
3202	4822 051 30109	10Ω	5%	0,06W
3202	4822 117 12917	1Ω	5%	0,06W
3203	4822 051 30223	22kΩ	5%	0,06W
3205	2122 118 06085	0,033Ω	5%	1W
3205	2122 118 06235	0,047Ω	5%	1W
3207	4822 051 30474	470kΩ	5%	0,06W
3209	4822 051 30102	1kΩ	5%	0,06W
3210	4822 051 30472	4,7kΩ	5%	0,06W
3211	4822 051 30102	1kΩ	5%	0,06W
3212	4822 051 30472	4,7kΩ	5%	0,06W
3213	4822 051 30102	1kΩ	5%	0,06W
3215	4822 051 30101	100Ω	5%	0,06W
3215	4822 117 13608	4,7Ω	5%	0,06W
3216	4822 051 30223	22kΩ	5%	0,06W

ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D COMBI BOARD

RESISTORS

3217	4822 117 13632	100kΩ	1%	0,06W
3218	4822 051 30472	4,7kΩ	5%	0,06W
3221	4822 051 30103	10kΩ	5%	0,06W
3225	4822 117 12903	1,8kΩ	1%	0,06W
3227	4822 051 30103	10kΩ	5%	0,06W
3228	4822 051 30103	10kΩ	5%	0,06W
3228	4822 051 30153	15kΩ	5%	0,06W
3229	4822 051 30103	10kΩ	5%	0,06W
3231	4822 051 30472	4,7kΩ	5%	0,06W
3232	4822 051 30153	15kΩ	5%	0,06W
3236	4822 117 12139	22Ω	5%	0,06W
3237	4822 051 30103	10kΩ	5%	0,06W
3240	4822 051 30103	10kΩ	5%	0,06W
3241	4822 051 30102	1kΩ	5%	0,06W
3243	2122 118 06085	0,033Ω	5%	1W
3243	2122 118 06235	0,047Ω	5%	1W
3245	4822 051 30562	5,6kΩ	5%	0,06W
3246	4822 051 30331	330Ω	5%	0,06W
3247	4822 051 30101	100Ω	5%	0,06W
3247	4822 117 13608	4,7Ω	5%	0,06W
3248	4822 051 30472	4,7kΩ	5%	0,06W
3251	4822 116 52226	560Ω	5%	0,5W
3251	4822 116 83883	470Ω	5%	0,16W
3252	4822 051 30152	1,5kΩ	5%	0,06W
3252	4822 117 11817	1,2kΩ	1%	0,06W
3253	4822 117 11817	1,2kΩ	1%	0,06W
3254	4822 051 30154	150kΩ	5%	0,06W
3255	4822 051 30102	1kΩ	5%	0,06W
3256	4822 051 30152	1,5kΩ	5%	0,06W
3258	4822 051 30183	18kΩ	5%	0,06W
3259	4822 051 30472	4,7kΩ	5%	0,06W
3261	4822 051 30152	1,5kΩ	5%	0,06W
3262	4822 051 30101	100Ω	5%	0,06W
3263	4822 051 30103	10kΩ	5%	0,06W
3264	4822 117 13632	100kΩ	1%	0,06W
3265	4822 051 30152	1,5kΩ	5%	0,06W
3265	4822 117 12903	1,8kΩ	1%	0,06W
3266	4822 051 30152	1,5kΩ	5%	0,06W
3266	4822 117 12903	1,8kΩ	1%	0,06W
3267	4822 051 30102	1kΩ	5%	0,06W
3268	4822 051 30472	4,7kΩ	5%	0,06W
3269	4822 051 30109	10Ω	5%	0,06W
3269	4822 117 12917	1Ω	5%	0,06W
3302	4822 117 13632	100kΩ	1%	0,06W
3303	4822 051 30103	10kΩ	5%	0,06W
3304	4822 116 52186	22Ω	5%	0,5W
3305	4822 051 30682	6,8kΩ	5%	0,06W
3306	2120 368 90125	47kΩ	TRIMPOT.	
3307	2120 368 90125	47kΩ	TRIMPOT.	
3311	4822 051 30103	10kΩ	5%	0,06W
3312	4822 117 13632	100kΩ	1%	0,06W
3313	4822 051 30221	220Ω	5%	0,06W
3314	4822 117 12925	47kΩ	1%	0,06W
3315	4822 050 11002	1kΩ	5%	0,2W
3316	4822 051 30273	27kΩ	5%	0,06W
3317	4822 051 30333	33kΩ	5%	0,06W
3318	4822 117 13632	100kΩ	1%	0,06W
3319	4822 051 30222	2,2kΩ	5%	0,06W
3320	4822 051 30103	10kΩ	5%	0,06W
3321	4822 051 30102	1kΩ	5%	0,06W
3322	4822 051 30103	10kΩ	5%	0,06W
3323	4822 117 12968	820Ω	5%	0,06W
3324	4822 051 30105	1MΩ	5%	0,06W
3325	4822 051 30154	150kΩ	5%	0,06W

RESISTORS

3326	4822 051 30154	150kΩ	5%	0,06W
3327	4822 052 10339	33Ω	5%	0,33W
3328	5322 117 13056	8,2kΩ	1%	0,06W
3329	4822 116 52256	2,2kΩ	5%	0,16W
3330	4822 051 30103	10kΩ	5%	0,06W
3331	4822 051 30103	10kΩ	5%	0,06W
3332	4822 051 30332	3,3kΩ	5%	0,06W
3334	4822 051 30102	1kΩ	5%	

ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D COMBI BOARD

RESISTORS

3509	4822 051 30222	2.2kΩ	5%	0,06W	
3510	4822 051 30682	6,8kΩ	5%	0,06W	for 150W and 75W SA
3510	4822 051 30223	22kΩ	5%	0,06W	for 75W TAPE only
3511	4822 051 30682	6,8kΩ	5%	0,06W	for 150W and 75W SA
3511	4822 051 30223	22kΩ	5%	0,06W	for 75W TAPE only
3514	4822 051 30153	15kΩ	5%	0,06W	
3518	4822 051 30152	1,5kΩ	5%	0,06W	
3519	4822 051 30103	10kΩ	5%	0,06W	
3520	4822 051 30153	15kΩ	5%	0,06W	
3522	4822 051 30152	1,5kΩ	5%	0,06W	
3523	4822 051 30152	1,5kΩ	5%	0,06W	
3524	4822 117 11817	1,2kΩ	1%	0,06W	
3525	4822 051 30102	1kΩ	5%	0,06W	
3525	4822 051 30273	27kΩ	5%	0,06W	
3526	4822 051 30334	330kΩ	5%	0,06W	
3527	4822 051 30102	1kΩ	5%	0,06W	
3527	4822 051 30273	27kΩ	5%	0,06W	
3529	482 2 051 30154	150kΩ	5%	0,06W	
3531	4822 051 30154	150kΩ	5%	0,06W	
3532	4822 117 12864	82kΩ	5%	0,06W	
3533	4822 051 30562	5,6kΩ	5%	0,06W	
3534	4822 052 10109	10Ω	5%	0,33W	NFR
3535	4822 051 30562	5,6kΩ	5%	0,06W	
3536	4822 051 30223	22kΩ	5%	0,06W	for 150W and 75W SA
3536	4822 051 30102	1kΩ	5%	0,06W	for 75W TAPE only
3539	4822 051 30153	15kΩ	5%	0,06W	
3542	4822 051 30123	12kΩ	5%	0,06W	
3543	5322 117 13056	8,2kΩ	1%	0,06W	
3544	4822 051 30562	5,6kΩ	5%	0,06W	
3545	4822 051 30393	39kΩ	5%	0,06W	
3549	4822 051 30101	100Ω	5%	0,06W	
3550	4822 051 30393	39kΩ	5%	0,06W	
3551	4822 051 30101	100Ω	5%	0,06W	
3552	4822 051 30101	100Ω	5%	0,06W	
3553	4822 051 30101	100Ω	5%	0,06W	
3554	4822 051 30101	100Ω	5%	0,06W	
3555	4822 051 30562	5,6kΩ	5%	0,06W	
3556	4822 051 30153	15kΩ	5%	0,06W	
3557	4822 051 30101	100Ω	5%	0,06W	
3558	4822 117 12903	1,8kΩ	1%	0,06W	
3559	4822 117 12903	1,8kΩ	1%	0,06W	
3560	4822 051 30101	100Ω	5%	0,06W	
3561	4822 051 30102	1kΩ	5%	0,06W	
3562	4822 051 30102	1kΩ	5%	0,06W	
3563	4822 051 30101	100Ω	5%	0,06W	
3564	4822 051 30101	100Ω	5%	0,06W	
3566	4822 051 30101	100Ω	5%	0,06W	
3567	4822 051 30101	100Ω	5%	0,06W	
3568	4822 051 30101	100Ω	5%	0,06W	
3569	4822 051 30102	1kΩ	5%	0,06W	
3570	4822 117 13632	100kΩ	1%	0,06W	
3571	4822 051 30223	22kΩ	5%	0,06W	for 150W and 75W SA
3571	4822 051 30102	1kΩ	5%	0,06W	for 75W TAPE only
3572	4822 116 83883	470Ω	5%	0,16W	
3573	4822 116 83883	470Ω	5%	0,16W	
3574	4822 051 30101	100Ω	5%	0,06W	
3575	4822 051 30562	5,6kΩ	5%	0,06W	
3576	4822 051 30123	12kΩ	5%	0,06W	
3577	4822 051 30153	15kΩ	5%	0,06W	
3578	5322 117 13056	8,2kΩ	1%	0,06W	
3579	4822 051 30562	5,6kΩ	5%	0,06W	
3580	4822 051 30101	100Ω	5%	0,06W	
3581	4822 051 30101	100Ω	5%	0,06W	

RESISTORS

3591	4822 051 30102	1kΩ	5%	0,06W	for 75W only
3591	4822 051 30332	3,3kΩ	5%	0,06W	for 150W only
4211	4822 051 20008	CHIP JUMPER 0805			
4212	4822 051 20008	CHIP JUMPER 0805			
4213	4822 051 30008	CHIP JUMPER 0603			
4214	4822 051 20008	CHIP JUMPER 0805			
4216	4822 051 30008	CHIP JUMPER 0603			
4217	4822 051 30008	CHIP JUMPER 0603			
4223	4822 051 30008	CHIP JUMPER 0603			
4226	4822 051 30008	CHIP JUMPER 0603			
4230	4822 051 30008	CHIP JUMPER 0603			
4232	4822 051 20008	CHIP JUMPER 0805			
4233	4822 051 30008	CHIP JUMPER 0603			
4235	4822 051 30008	CHIP JUMPER 0603			
4240	4822 051 20008	CHIP JUMPER 0805			
4241	4822 051 20008	CHIP JUMPER 0805			
4245	4822 051 30008	CHIP JUMPER 0603			
4253	4822 051 30008	CHIP JUMPER 0603			
4260	4822 051 20008	CHIP JUMPER 0805			
4265	4822 051 30008	CHIP JUMPER 0603			
4272	4822 051 30008	CHIP JUMPER 0603			
4273	4822 051 30008	CHIP JUMPER 0603			
4274	4822 051 30008	CHIP JUMPER 0603			
4276	4822 051 30008	CHIP JUMPER 0603			
4277	4822 051 30008	CHIP JUMPER 0603			
4279	4822 051 30008	CHIP JUMPER 0603			
4280	4822 051 20008	CHIP JUMPER 0805			
4281	4822 051 30008	CHIP JUMPER 0603			
4282	4822 051 20008	CHIP JUMPER 0805			
4283	4822 051 30008	CHIP JUMPER 0603			
4286	4822 051 30008	CHIP JUMPER 0603			
4287	4822 051 30008	CHIP JUMPER 0603			
4289	4822 051 30008	CHIP JUMPER 0603			
4290	4822 051 30008	CHIP JUMPER 0603			
4301	4822 051 30008	CHIP JUMPER 0603			
COILS					
5100	4822 157 11411	FERRITE BEAD			
5101	2422 536 00612	30μH			for 75W only
5102	2422 549 44944	Mains Filter 330μH 3A			
5103	4822 157 11411	FERRITE BEAD			
5105	2422 536 00686	20μH			for 150W only
5200	4822 157 11411	FERRITE BEAD			
5201	2422 536 00612	30μH			for 75W only
5202	2422 549 44944	Mains Filter 330μH 3A			
5203	4822 157 11411	FERRITE BEAD			
5204	2422 536 00686	20μH			for 150W only
5300	2422 540 98542	Resonator 500kHz			
5302	2422 540 98561	Resonator 425kHz			
5303	4822 157 11411	FERRITE BEAD			
DIODES					
6104	4822 130 11397	BAS316			
6106	4822 130 11416	PDZ6.8B			
6108	4822 130 11416	PDZ6.8B			
6109	4822 130 11397	BAS316			
6110	4822 130 10328	BAV99W			
6111	4822 130 11397	BAS316			
6113	4822 130 10328	BAV99W			
6114	4822 130 10328	BAV99W			
6202	4822 130 11397	BAS316			
6205	4822 130 10328	BAV99W			
6206	4822 130 10328	BAV99W			
6208	4822 130 10328	BAV99W			

ELECTRICAL PARTSLIST POWER 2003 75&150W Class-D COMBI BOARD

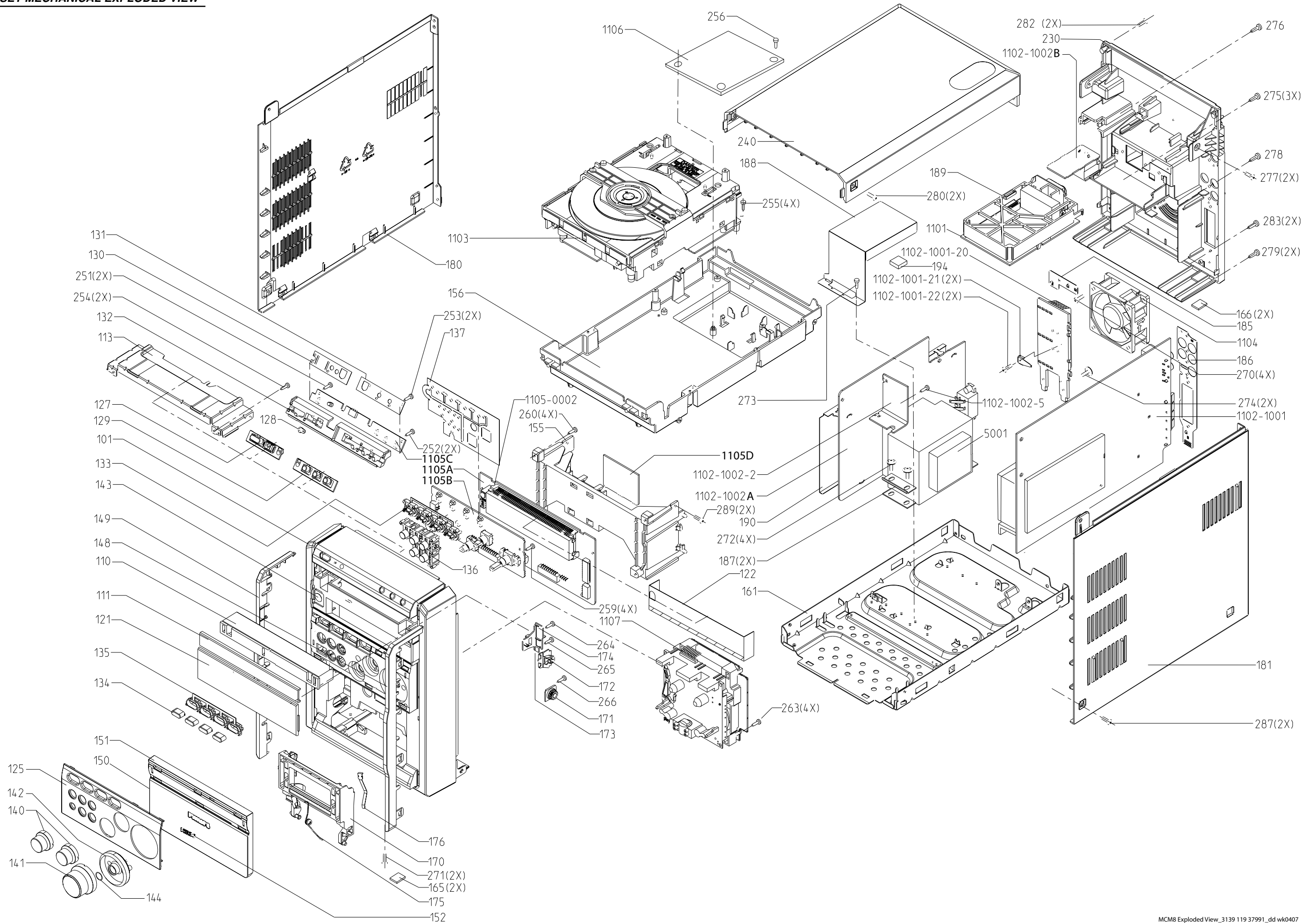
DIODES

6210	4822 130 10328	BAV99W			
6211	4822 130 10328	BAV99W			
6212	4822 130 11416	PDZ6.8B			
6213	4822 130 11416	PDZ6.8B			
6214	4822 130 11397	BAS316			
6216	4822 130 30621	1N4148			
6217	4822 130 11397	BAS316			
6300	4822 130 10838	UDZ3.3B			
6401	4822 130 30621	1N4148			
6403	4822 130 10838	UDZ3.3B			
6404	4822 130 11397	BAS316			
6500	4822 130 61219	BZX79-C10			
6501	9322 102 64685	UDZ-2,7B			
6502	4822 130 11397	BAS316			
6503	4822 130 11397	BAS316			
6504	4822 130 11397	BAS316			
6505	4822 130 11397	BAS316			
6506	9322 150 18685	BZX384-C47			
6507	9322 150 18685	BZX384-C47			
6508	3198 020 55680	BZX384-C5V6			
TRANSISTORS					
7104	4822 130 60373	BC856B			
7109	9322 173 29687	STP14NF12FP, FET POWER			for 75W only
7109	9340 578 15127	PHX18NQ11T, FET POWER			for 150W only
7110	3198 010 42310	BC847BW			
7111	3198 010 44350	BC807-25W			
7112	3198 010 42320	BC857BW			
7113	3198 010 44350	BC807-25W			
7114	9340 219 30115	BC817-25W			
7115	9340 219 30115	BC817-25W			
7117	9337 760 90215	PMBTA42			
7119	9337 760 90215	PMBTA42			
7121	9322 173 29687	STP14NF12FP, FET POWER			for 75W only
7121	9340 578 15127	PHX18NQ11T, FET POWER			for 150W only
7128	4822 130 60373	BC856B			
7129	4822 130 60373	BC856B			
7130	3198 010 42310	BC847BW			
7131	5322 130 60159	BC846B			
7132	9340 219 30115	BC817-25W			for 150W only
7133	9340 219 30115	BC817-25W			for 150W only
7203	3198 010 42310	BC847BW			
7208	4822 130 60373	BC856B			
7210	3198 010 44350	BC807-25W			
7211	3198 010 42320	BC857BW			
7218	9322 173 29687	STP14NF12FP, FET POWER			for 75W only
7218	9340 578 15127	PHX18NQ11T, FET POWER			for 150W only
7221	3198 010 44350	BC807-25W			
7222	9340 219 30115	BC817-25W			
7223	9340 219 30115	BC817-25W			
7227	9337 760 90215	PMBTA42			
7228	9337 760 90215	PMBTA42			
7231	9322 173 29687	STP14NF12FP, FET POWER			for 75W only
7231	9340 578 15127	PHX18NQ11T, FET POWER			for 150W only
7238	5322 130 60159	BC846B			
7239	4822 130 60373	BC856B			
7240	4822 130 60373	BC856B			
7243	9340 219 30115	BC817-25W			
7244	9340 219 30115	BC817-25W			for 150W only
7245	9340 219 30115	BC817-25W			for 150W only
7309	3198 010 42310	BC847BW			
7316	3198 010 42320	BC857BW			
7317	3198 010 42310	BC847BW			
7319	3198 010 42310	BC847BW			

TRANSISTORS

7323	9340 219 30115	BC817-25W			
7324	9340 219 30115	BC817-25W			
7402	4822 130 40855	BC337-40			
7405	3198 010 42320	BC857BW			
7407	9340 219 30115	BC817-25W			
7408	9340 219 30115	BC817-25W			
7409	9340 219 30115	BC817-25W			
7410	3198 010 42320	BC857BW			
7411	3198 010 44350	BC807-25W			
7505	3198 010 42310	BC847BW			
7506	3198 010 42320	BC857BW			
7509	3198 010 42310	BC847BW			
INTEGRATED CIRCUITS					
7105	9350 694 90118				

SET MECHANICAL EXPLODED VIEW



MECHANICAL & ACCESSORIES PARTS LIST - MAIN UNIT**SCREW LISTS - MAIN UNIT****Left/Right Loudspeaker Box Breakdown**

0101	3139 254 00601	Cabinet Front /21	0326	3139 119 02411	L/R Loudspeaker Box	251	D2 x 8
0101	3139 254 00401	Cabinet Front /22/25	0331	2422 076 00546	Cable FM Aerial	252	D2 x 8
(4) 0110	3139 254 00441	Cover CD Technical UL Loader	0331	4822 320 11094	300 ohm FM Antenna /37	253	D2 x 8
(1) 0111	3139 111 62041	Cover CD Alu Plated	0332	2422 549 45067	Antenna AM Loop	254	D3 x 8
0121	3139 254 00811	Window Display /21	0333	3139 238 06511	Remote Control	255	D3 x 20
0121	3139 254 00661	Window Display /22/25	0336	2422 070 98151	△ Mains Cord /21/22	256	D3 x 8
(4) 0125	3139 111 62031	Panel Control Alu Plated	0336	9965 000 07586	△ Mains Cord /25	259	M3 x 12
0127	3139 254 00091	Button Set Power Chrome	0336	2422 070 98248	△ Mains Cord /30	260	D3 x 10
(4) 0128	3139 114 79981	Lightguide Power Standby	0336	2422 070 98246	△ Mains Cord /37	263	D3 x 12
0129	3139 254 00631	Button Set RDS/News	0337	3139 128 73010	△ Mains Plug Adapter /21	264	D3 x 12
0132	3139 114 79921	Bracket Button RDS	1104	2822 031 01494	Fan 12VDC 0.8W 3100RPM	265	M3 x 12
(4) 0133	3139 254 00071	Button Set Source	1106	3103 308 67611	PBAS 8 MP3CD03 TXT 5V	266	M3 x 12
(4) 0134	3139 114 79911	Cap Source Chrome	5001	3103 308 30890	△ Mains Transformer /21	270	D3 x 35
(4) 0135	3139 114 79971	Lightguide Source	5001	3103 308 30880	△ Mains Transformer /22/25/30	271	M3 x 6
(4) 0136	3139 254 00611	Button Set Function	5001	3103 308 30870	△ Mains Transformer /37	272	M3 x 10
0140	3139 254 00051	Knob Bass/Treble Chrome	8001	3139 110 35900	FFC Foil 07P/220/07P AD	273	M3 x 6
0141	3139 254 00061	Knob Volume Chrome	8003	3139 111 03871	FFC Foil 15P/280/15P BD Fold	274	M3 x 10
(4) 0142	3139 254 00001	Lightguide Volume	8004	3103 308 93622	CWAS FFC 98 19P BD	275	D3 x 10
(4) 0143	3139 114 79991	Lightguide IR	8005	3139 110 35240	FFC Foil 08P/280/08P AD Fold	276	D3 x 10
0144	4822 492 51374	Ring	8006	3139 110 35080	FFC Foil 09P/180/09P AD	277	D3 x 10
(4) 0148	3139 254 00041	Frame Right	8007	3139 111 03881	FFC Foil 19P/180/19P AD Fold	278	D3 x 10
(4) 0149	3139 254 00031	Frame Left	8009	3139 110 34840	FFC Foil 08P/100/08P AD	279	M3 x 10
(2) 0150	3139 254 00411	Cover Cassette	8010	3140 110 20881	FFC Foil 15P/120/15P AD	280	M3 x 10
(2) 0151	3139 111 62021	Panel Cassette Alu Plated	8011	3139 110 34780	FFC Foil 04P/280/04P BD	282	D3 x 12
(2) 0152	4822 459 10887	Badge Philips Assy	8012	3139 110 34480	FFC Foil 07P/140/07P AD	283	D3 x 10
0155	3139 114 79941	Bracket Combi	8013	4822 320 12752	FFC Foil 07P/180/07P AD	287	M3 x 10
0156	3139 114 79901	Bracket Module Mounting				289	D3 x 10
(4) 0165	3139 113 27140	Foot Rubber 4mm					
0166	3139 113 27140	Foot Rubber 4mm					
(4) 0170	3139 114 73930	Door Cassette ETF SD Left					
(4) 0171	4822 529 10322	Damper Assembly	(1) P001	3141 079 00311	Cover CD Tray Pre-assy		
(4) 0172	3139 114 68640	Push Catch Left	(2) P002	3141 079 00291	Cover Cassette Pre-assy		
(4) 0173	4822 492 11344	Spring Compression	(4) P004	3141 079 00361	Cab Front Pre-assy /22/25		
(4) 0174	4822 402 11245	Bracket Left	(4) P004	3141 079 00371	Cab Front Pre-assy /21/30		
(4) 0175	3139 111 01390	Spring Torsion Left	(4) P004	3141 079 02271	Cab Front Pre-assy /37		
(4) 0176	4822 492 42787	Spring Cassette					
0180	3139 114 76040	Panel Left					
0181	3139 114 76050	Panel Right					
0230	3139 254 00211	Panel Rear					
0240	3139 254 00581	Cover Top					

Note : Only these parts mentioned in the list are normal service parts.

9965 000 23634	Cloth Frame Assembly
9965 000 23635	Catch (Grommet Light Grey)

REVISION LIST

Version 1.0 (3139 785 30620)

- * Initial Release MCM8/21/22

Version 1.1 (3139 785 30621)

- * Introduction of MCM8/25
- * Page 6-7 : Front Board - Display part Variant Table adapted
- * Page 6-14 to 6-15 : Front Board - Electrical parts list adapted
- * Page 12-2 : Mechanical & Accessories parts list adapted
- * Chapter 11 : Power 2003 Module (75-150W Class D) - Update 1
 - Missing safety signs added (Refer to schematic diagrams 1, 3 and partslist)

Version 1.2 (3139 785 30622)

- * Introduction of MCM8/30 & MCM8/37
- * Page 12-2 : Mechanical & Accessories parts list adapted